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GOVERNMENT OF INDIA
(MINISTRY OF DEFENCE) *DT-10*

DL (CN)
factu
Specification No. IND/TC/3906

Drawing Plates: 25 attached.

THIS SPECIFICATION or any Patterns, Drawings or other information issued in connection therewith, MAY ONLY BE USED FOR a specific order placed by COMPETENT AUTHORITY; IT IS NOT TO BE USED for any other purpose whatsoever WITHOUT THE EXPRESS WRITTEN SANCTION OF THE DIRECTOR GENERAL OF INSPECTION.

WEB EQUIPMENT PATT: 37
Consisting of

Cat No. CN/8465-000120	Carriers, Water bottle, W.E. Patt
-000035	Cases, Binocular, W.E. Patt '37
-000067	Cases, Pistol, W.E. Patt '37
-000071	Frogs, Bayonet, W.E. Patt '37
Cat No. CN/AA -1018	Haversacks, W.E. Patt '37
Cat No. CN/8465-000082	All Ranks
-000084	Officers.
Cat No. CN/AA -1483	Packs. W.E. Patt '37
Cat No. CN/8465-000086	Pouches, Ammunition, Pistol W.E. ery,
Cat No. CN/8465-000087	Pouches, Basic, W.E. Patt '37 MK-3 hole
-000088	Pouches, utility W.E. Patt '37
Cat No. CN/AA -1441	Front
Cat No. CN/8465-000091	Rear
-000092	Pockets, Compass, W.E. Patt. '37
-000093	Straps, Shoulder, Haversacks, W.E. Patt '37
-000098	Left
	Right
	Straps, Supporting, Pack W.E. Patt '37
	Yokes W.E. Patt '37

(Additional particulars required - See clauses 2, 8 & attached Drawing (25 sheets) with an Index)

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SPECIFICATION TO GOVERN MANUFACTURE AND INSPECT

1. GENERAL - The articles of Web Equipment Patt. '37 shall conform in every respect with the term of this specification. The samples of the articles held in the custody of the Chief Inspector, Chief Inspector of Textiles & Clothing, Post Box No. 294, Kanpur, represent the type and quality of the articles required. The sealed pattern shall constitute the standard as defined in the appropriate clauses of this specification.

2. MATERIALS - The articles of Web Equipment Patt. '37 shall be manufactured from the following materials.

MATERIALS

- i) Web Olive Green Thick & Thin Various Sizes
- ii) Duck Cotton 475 g OG
- iii) Sewing Cotton 270 d tex/9 OG (22^S/9)
- iv) Sewing Cotton 165 d tex/6 OG (36^S/6)
- v) Cloth Blanketting Heavy 140 cm Wide.
- vi) Felt Brown 13 mm
- vii) Fibre Sheet Vulcanised Red 2 mm Thick
- viii) Snap Fastness
- ix) Eyelet Brass No. 21
- x) Eyelet Metallic Brass WF Patt 37
- xi) Attachment Quick Release 13 mm Link Male & Female
- xii) Buckle Brass 19 mm, 25 mm & 51 mm
- xiii) Buckle Brass 25 mm with Loop
- xiv) " " Gate leg 57 mm
- xv) " " Quick Release 19 mm
- xvi) Hooks Brass Haversack left & Right
- xvii) Hooks Brass 57 mm
- xviii) Tips Brass 19 mm, 25 mm, 38 mm & 51 mm.

Specn No. IS: 6488 with amdt. No. 1 of Jan 1980.

Specn No. IS 1422 & CIT&C Schedule No TC-11-A/7 for Dye Fastness.

Specn No. IS: 1720 Variety No. 35

Specn No. IS: 1720 Variety No. 28

Specn. No. IS: 1531 Variety No. 2

Specn No. IND/TC/1703 (d)

Specn No. IND/GS/1473 (a)

Specn No. IS : 5048

Specn No. IS : 4048

Specn No. IS : 6021

Drg No. IND/GS/1949 (e)

Specn No. IND/GS/4689 (d)

Drg No. IND/GS/8967 (f)

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(4)

The articles of Web Equipment Patt. 137 shall be delivered in and clean condition.

If ordered for delivery to a local Inspection Depot, they shall be delivered in firm's returnable packs. Otherwise, they shall be packed in accordance with the details given below:-

Designation	No. per bundle	No. of bundles per bale	Details of preservative wrapping etc.
Carrier, Water-bottle	10	25	Each bundle shall be tied with twine. The lining in each pocket compass shall be liberally treated with Naphthalene.
Cases, Pistol	10	10	
Frog, Bayonet	10	50	
Haversacks, All Ranks	5	12	
Haversacks, Officers	5	12	
Packs	5	10	
Pouches, Ammunition	10	25	
Pouches, Basic	10	10	
Pouches, Utility-Front	10	5	
Pouches, Utility-Rear	10	5	
Pockets, Compass	10	20	Each article shall be folded in two and each bundle shall be tied with twine.
Straps, Shoulder, Haversack			
Left	10	30	
Right	10	30	
Straps, Web, Supporting	10	50	
Yokes	10	50	

Each bale shall contain one type and size of item only, and shall be made with two layers of Paper, Kraft, Wrapping; one layer of Paper Backing, Waterproof and one layer of Cloth 'C' Heavy.

Designation	No. per C.W.P.	Cat No. of C.W.P.	Detail of Preservative Wrapping etc.
Cases, Binocular	25	IHD. 0197	The mundaah felt inside each case binocular, shall be liberally treated with Naphthalene.

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ALL DIMENSIONS - The articles of Web Equipment Patt. '37 shall be manufactured to the shape and dimensions shown in the attached drawings.

4. MANUFACTURE, WORKMANSHIP AND FINISH - The webbing shall be cleanly cut and exposed edges shall neatly turned in. The felt lining and the vulcanized shall be neatly cut to the required shape and sharp edges of fibre removed.

All items of Web Equipment shall be stitched by machine stitch with sewing cotton 270 d tex/9 OG. The stitching shall be 3/9 stitch per 2.5 cm of even tension and securely fastened off. The loose ends of threads shall be trimmed. The brass fittings shall be well made, polished and securely fitted.

The cut edges of 5.0 cm web of shoulder straps shall be hand felled to avoid fraying and the top corner joints of pack, haversacks and curvature of cases pistol at the centre shall be reinforced with hand stitching using sewing cotton 165 d tex/6 O.G.

In the foregoing and the general workmanship and finish, the articles of Web Equipment Patt. '37 shall be equal to the sealed Patterns.

5. PRELIMINARY INSPECTION - All metal components and fibre pieces shall be submitted for preliminary inspection prior to being assembled.

6. INSPECTION - (i) If, on examination of any sample from any portion of a consignment, the material is found not to be fully in accordance with this specification the whole supply may be rejected.

(ii) If, on examination of 20 per cent of any delivery, 20 per cent of those examined are found not to conform with this specification in pattern, dimensions, workmanship and finish, the whole consignment may be rejected.

(iii) All articles not fully in accordance with this specification shall be rejected.

7. MARKING AND STAMPING - Each article shall be legibly and indelibly marked with the Cat. No., manufacturer's name, initial or recognised trade mark together with the year of manufacture.

8. DELIVERY -

Materials

Twine Jute	Cat. No.	IHB - 0259
Naphthalene	" "	HA - 0112
Paper, Kraft, Wrapping	" "	IHD - 0127
Paper, Packing, Waterproof	" "	IHD - 0093
Cases, Wood, Packing	" "	IHB - 0731
Cloth 'C' Heavy	" "	
Linens		

The Cases, Wood, Packing shall be provided with liners
filled with suitable cushioning materials to prevent

The method of baling, the banding/wiring of the cases
and the packing of the bales/cases shall be in accordance with
the latest Packing Instructions.

Kanpur

Dated

K. S. Singh
19/7/82
CHIEF INSPECTOR
CHIEF INSPECTORATE OF TEXTILES & CLOTHING, KANPUR
Chief Inspectorate of
Textiles & Clothing, Kanpur

"SHYAMJI"
19.7.82