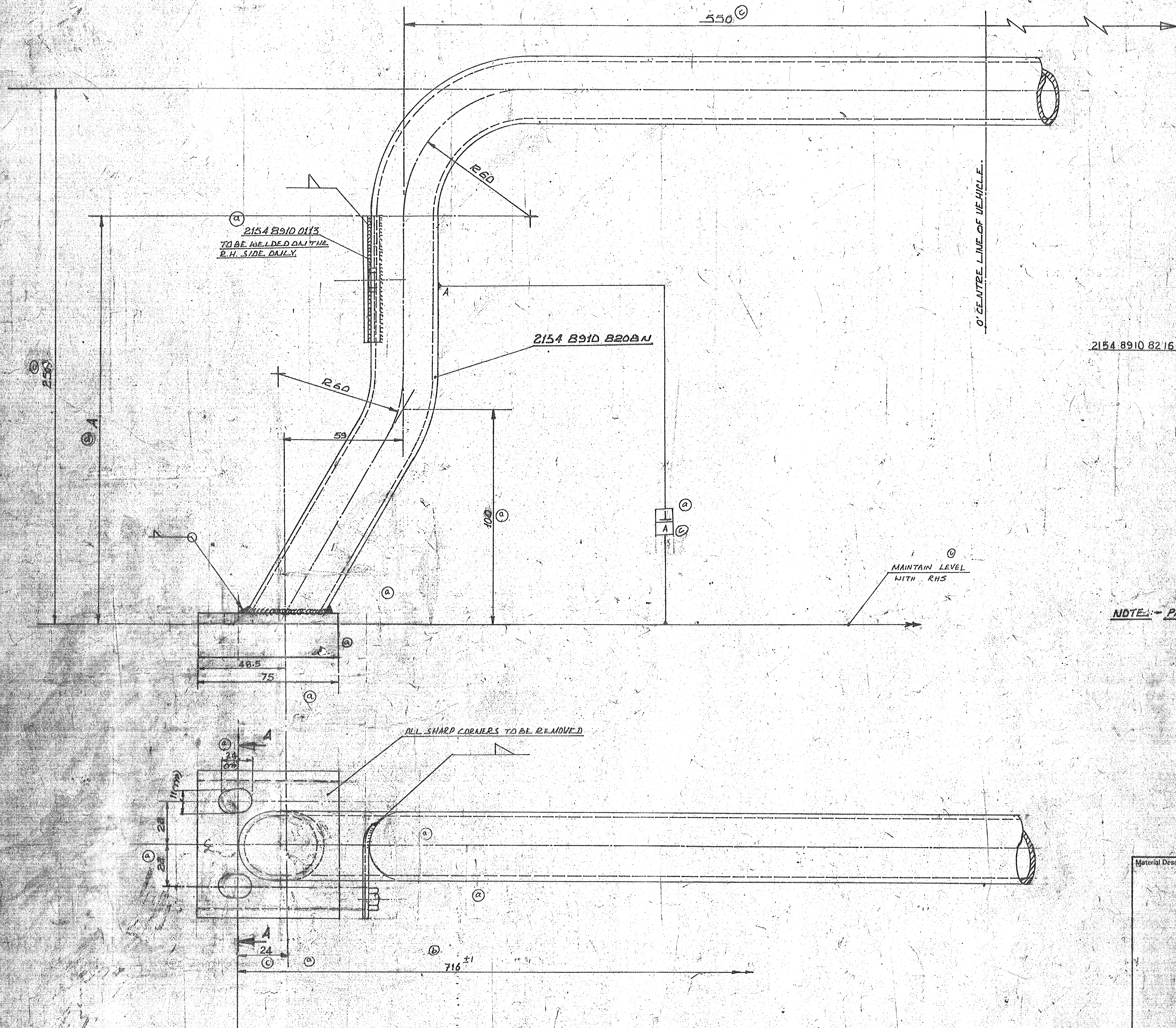
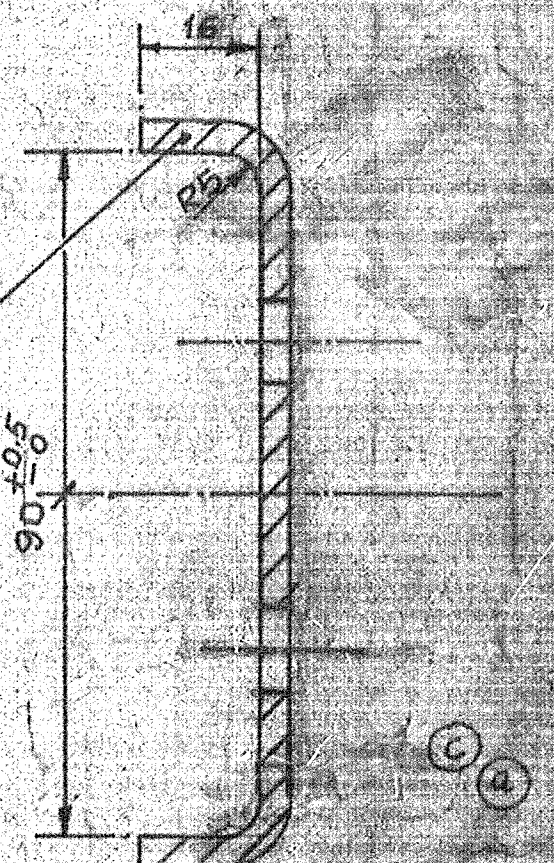




Do not Scale the drawing
If in doubt, Ask.

Unless otherwise stated ① All dimensions in mm.
② Drg. drawn to first angle projection.

Dimensional
Tolerance
drawn
as per



SECTION - A-A

NOTE: PAINT ACRYLIC SCM OLEN 234 MAT. NO. 337530.

190	2154 8910 0104	ASSY TIE MEMBER FOR 713 TC
820	21508910 015N	ASSY TIE MEMBER FOR LPT 916TC
DIM. A.	ASSY PART NO.	DESCRIPTION.

FOR FORGE DIVISION ONLY									
Customer	Die Wear (Surface)	Mis-Match	Thickness	Flash Thickness	Clip	Pierce	Re-Strike	Draft	Contraction

2154 8910 8216N	BRACKET	SHEET 4 THK. (C/D) ESA SS 4012 A
2154 8910 8208N	TIE BAR	TUBE 32.0 D. 2.5 THK. CDS 370 IS 360 I
PART. NO.	DESCRIPTION	MATL./SPEC.

Material Description Size, Spec. Std. No.		Date		Mod. No.		Sl. No.		Zone	
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2154 8910 8208N		10/01/00		100003		4		100003	
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