



1. * DIMENSIONS ENSURED BY TOOLS.
2. ** DIMENSIONS ARE FOR REFERENCE.
3. MISALIGNMENT OF SURFACE A AND B IN RELATIVE TO C NOT TO EXCEED 0.04mm.
4. IT IS PERMITTED:-
 - A) TO USE SHEET AnPH M1.5 HAM1
AnPH M1.5 HAM2 AS PER GOST 495-77 ;
 - B) TO USE TAPE PH M1.5 HAM1, AnPH M1.5 HAM2 OR
PH M1.5 HAM3 AS PER GOST 1173-77 ;
5. GENERAL REQUIREMENTS AS PER GOST B 84-10-77.
6. THOUGH SURFACE TREATMENT IS NOT TO BE DONE, SURFACE OF THE COMPONENT SHOULD BE PROPERLY PROTECTED TO AVOID STORAGE & TRANSIT DETERIORATION
7. PACKING SHOULD BE IN ROLL CONDITION.

MATERIAL	RUSSIAN SPECIFICATION	APPROVED INDIGENOUS EQUIVALENT/ALTERNATIVE
COPPER SHEET	AnPHM 1.5 HAM3 GOST 495-77	ISI 3487 ANNEALED

				DIMENSIONS ARE IN mm			MATERIAL AS STATED		ORDNANCE FACTORY AMBAJHARI	
				THIRD ANGLE PROJECTION			NOMENCLATURE		DRAWING NO.	
				SCALE - 5:1						
				2003	NAME	DATE				
A 235	31/08/09	DIM. $\phi 11.02^{+0.2}$, $\phi 15.02^{+0.2}$ WAG DIM. $\phi 11^{+0.2}$, $\phi 15^{+0.2}$ NOMENCLATURE "BEFORE COATING" ADDED. DRG. ADV. TO "A"	Jt. GM/FS	31/08/09	Subbar	28/10/03	OBTURATOR (BEFORE COATING) (DC NO 36050-A Dt 5-12-95)		FS-2458 A	
2009									SHEET NO.- 1	
REV	DATE	DESCRIPTION	SIGN	APPROV	Jt GM/FS	22.10.03	SCHEDULE NO:		NO.OF SHEETS - 1	
AMENDMENTS							STORE		OPERATION -	
							OT5 (EMP)		COMPT.	
									3-027321-4B2-8	