



- NOTE : 1) PARTING OF BILLETS ARE TO BE GOVERNED BY THE WEIGHT AND NOT BY LENGTH, LENGTH AS MENTIONED IS FOR GUIDANCE ONLY.
- 2) 25-30mm WITH "BRIGHT YELLOW" COLOUR BAND IS TO BE PAINTED THROUGHOUT THE LENGTH AND PARTED FACE OF EACH PARTED BILLET ON ONE SIDE.
- 3) HEAT/CAST NO. ALSO TO BE PAINTED WITH SAME COLOUR ON ANY PARTED FACE OF EACH BILLET.
- 4) ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT AND DEBURRED (PLUSMA/GAS CUT IS NOT ALLOWED.)
- 5) PACKING/PALLETISATION OF PARTED BILLETS SHOULD BE SECURED BY STEEL STRAP TO FACILITATE EASY LOADING/UNLOADING. PACKING IS TO BE DONE HEAT/CAST WISE WITH STEEL TAG MENTIONING STEEL GRADE, HEAT NO, QUANTITY AND FIRM NAME.
- 6) OTHER PARAMETERS ARE TO BE GOVERNED BY THE O.F.Aj. SPEC. NO. F-444 (LATEST ISSUE) ~~EXCEPT POINT NO. 7.3, 8.1, 8.2, 8.4, 8.5, 8.7 & 9.6.~~

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 द्वारा दी गई है।
 दिनांक: 15/10/2019
 Date: 20/10/2019
 JWM/CDD

MASS OF BILLET = 56.5 +0.500 Kg.

185 2019	15.10 2019	Length 395+5 & Wt. 56.5+0.5kg were 360+5 & Wt. 52.5+0.5 kg resply.	Comp. W/M/SF	DIMENSIONS ARE IN mm			MATERIAL B14	ORDNANCE FACTORY AMBAJHARI
307/14	29/12 2014	360+5, 52.5+0.5kg, 165 RCS WAS 340+5, 48.8+0.5kg, 160 CHAMFERED CORNER	W/M/SF	THIRD ANGLE PROJECTION				
D		OBLIQUITY 2+1 WAS 1.0 MAX.	W/M/SF	SCALE - 1:1			DRAWING NO. F-561 E	
48/2014	15.3.14		W/M/SF	2006	NAME	DATE	SHEET NO.- 1	
249/13	27.12.13	EXCEPT POINT NO ARE DELETED FROM COLUMN NO 6	W/M/SF	DRAWN	BAGDE		NO.OF SHEETS - 1	
565/06	27.12.06	NOTE - 6, ADDED "EXCEPT POINT NO."	W/M/SF	TRACED			OPERATION -	
REV	DATE	DESCRIPTION	SIGN.	CHECKED		25.11.06	M/C :	
A M E N D M E N T S				JWM/CDD			STORE : SHELL 107	
				APPRD	W/M/SF	25.11.06	COMPT. FORGED BODY F- 358	