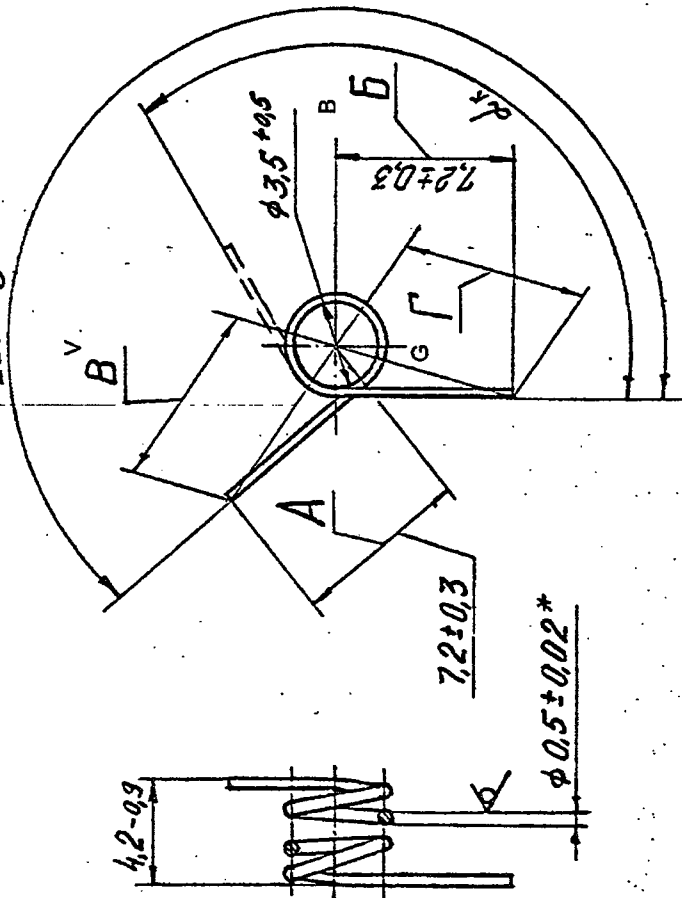


DRG NO: SK-1527

PROVISIONAL

CONFIDENTIAL



1. $\tau = 1078 \times 10^6 (6) \text{ Pa} (110 \text{ kg f/mm}^2 \text{ mm})$.
2. $\alpha = 160$ degrees.
3. $M_k = (12.25 \pm 1 - 2.45) \cdot 10^6 (-3) \text{ N} \cdot \text{m} [(1.25 \pm 1 - 0.25) \text{ kg f} \cdot \text{mm}]$.
4. $n_1 = 3.9$.
5. Dimensions and parameters which are marked with (*) are for reference purpose.
6. Dimensions and parameters, excepting the diameter of the wire are after coating.
7. Coating: Oxidization 6 followed by chromate treatment.
8. It is allowed to perform the dimensions V and G equaling to $(7.6 \pm 1 - 0.3) \text{ mm}$ instead of dimensions A and B.
9. Remaining requirements are as per OST V 84 - 264 - 81.

Alternative Material - IS 4454 (P1-1) - 2001 Gr D H

REPROGRAPHY
PROHIBITED

Weight - 0.1 gms

MATERIAL - WIRE B-3-0.5 COST 9389-75		ORDNANCE FACTORY AMBAJHARI आर्दनेस फैक्टरी अम्बाझरी	
NOMENCLATURE		DRG. NO : SK-1527	
SPRING		REVIEW NO: 1 (38/2019)	
SCALE - NTS		SHEET NO - 1	
DATE 03.01.19		NO OF SHEETS - 1	
DRAWN 03.01.19		COMPT. S Sch 8.385.060	
CHECKED 03.01.19			
HOS/CDD 03.01.19			
DIR/ODC 4.1.19			
SIGN.			
NOMENCLATURE			
AMENDMENTS			
DA NO	DATE		