



- NOTES:-
1. DIMENSIONS ARE IN mm.
  2. FIRST ANGLE PROJECTION.
  3. SCALE:- 1:1
  4. FORGING OF GROUP II AS PER GOST 8479-70, HB 217 MAX.
  5. DRAFT ANGLE 7°
  6. UN-SPECIFIED RADII 1 R.
  7. FLASH REMAINDER UP TO 0.5mm.
  8. DIE SHIFTING UP TO 0.3mm.
  9. CONVENTIONAL CONTOUR AND DIMENSIONS GIVEN IN BRACKETS PERTAIN TO THE FINISHED PART.
  10. STAMP PART NO, MELT NO, AND Q.C.D STAMP ON THE TAG.
  11. 5% OF A BATCH SHOULD BE CHECKED FOR HARDNESS AS PER GOST 8479-70.
  12. WEIGHT OF THE FORGING 0.187 Kgs.

MATERIAL FOR INDIA  
 1S: 5517-1993 DESIGN: 42Cr4 402-LRS 30mm  
 BS-970-PT. 1: 1983 GR. 530 M 40 ( BS-970-1955-EN-18 )  
 -OR-  
 BS-970-PT. 1: 1983 GR. 709 M 40 ( BS-970-1955-EN-19 )  
 -OR-  
 BS-970-PT. 1: 1983 GR. 708 M 40 ( BS-970-1955-EN-19-A )

HEAT-TREATMENT:-FORGINGS ARE NORMALIZED AND TEMPERED.  
 FOR HEAT-TREATMENT SCHEDULE REFER DRAWING  
 NO: M 881 SHEET NO: 1 TO 3 AND SHEET NO: 6 SL NO: 24.  
 MATERIAL:- STEEL 40X GOST 4543-71  
 ALTERNATE MATERIAL:- STEEL 50 - 2a. GOST 1050-74

CERTIFIED CORRECT COPY  
 OF APPROVED DRAWINGS  
 AT THIS DATE.....  
 17.11.2020  
 Design & Drawing Office  
 Ordnance Factory,  
 Tiruchirappalli-620016  
 UN CONTROLLED COPY

17.50  
 6.25  
 11.25 x 6.25

VETTED FOR MATERIAL ONLY  
 P.P. J. J.  
 19/11/93  
 Principal Scientific Officer,  
 Quality Assurance Office,  
 For Senior Quality Assurance Officer,  
 Senior Quality Assurance Est. (Arms)  
 Tiruchirappalli - 620-016

COMPONENT DRG.No.6P11-8-2  
 BLADE SIGHT REAR

DRAWING PROVISIONAL

DS. CAT NO.  
 10050072 89

C	004/12 DA.01-917 AMB. AMENDED	
B	ALTERNATE MATL'EN SERIES ADDED	
AMENDMENTS	DESCRIPTION/DETAILS	SIG & DATE

Subi 27/10/87	Sathurancu	11.87	11.87		ORDNANCE FACTORY	DRG. NO:
REDRAWN	CHECKED	APPROVED	I/C, D & D.O.	DIV OFFICER	TIRUCHIRAPALLI-16	62 C 3802 200 C 3