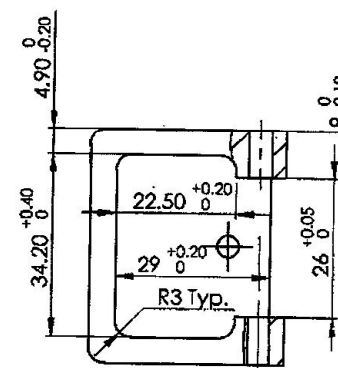
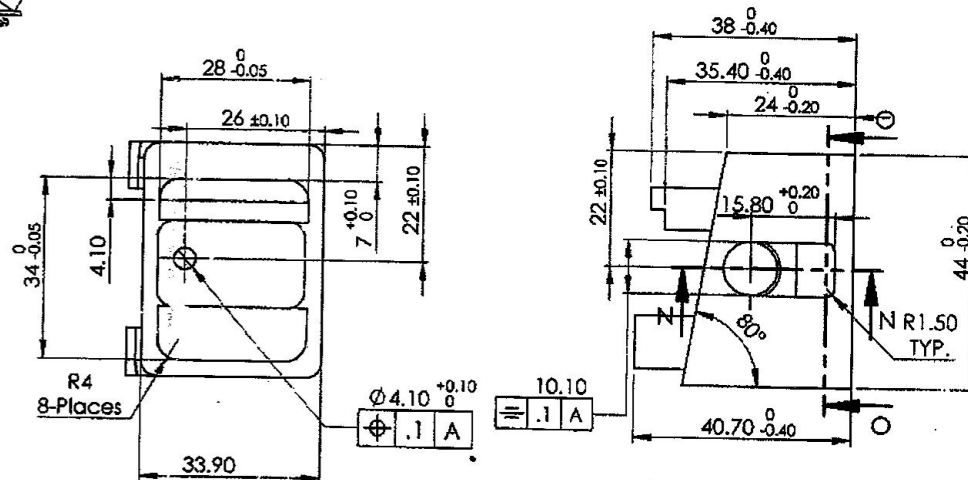


Material :- Steel

BS:970 Pt.1 1983 Gr 817 M40 (or)En-24
BS:970 Pt.1 1983 Gr 709 M40 (or)En-19
BS:970 Pt.1 1983 Gr 708 M40 (or)En-19A

Material for Casting:-

BS:3146 PART-1, 1974 Class:5, Grade:A
Non Stressed Component

Radiographic Test as per ASTM-E-192

Acceptance Standard:-

Gas hole & Foreign Material: Level-3
Shrinkage (All Types) : Level 3

Note:- for Casting

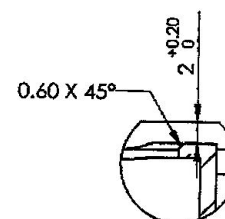
Tolerance as per IS:11166 Class-I
Flatness Tolerance : $\pm 0.1 / 25.4\text{mm}$
Casting Radius 0.5 mm

Hardness: 290-350 HV

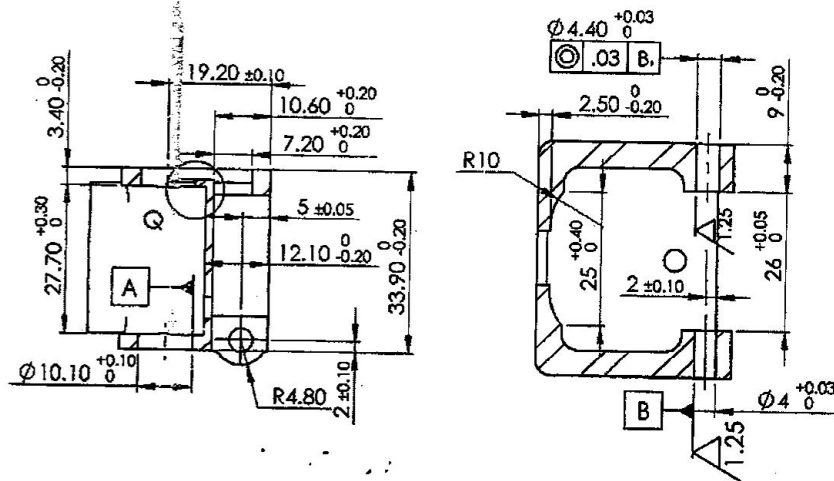
Protective Finish :

Accelerated Phosphating to Specn.
JSS: 0465-01-1994 Class II Oil Finish

Untolerated Dimens. as per IS:2102 (MED)



DETAIL Q
SCALE 2 : 1



SECTION N-N

UN CONTROLLED COPY

SECTION O-O

0-0
CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE 1924.18.

Design & Drawing Office
Ordnance Factory,
Madrachappalli-620016

			SIGNATURE & DATE.	SUB: Trunnon	SCALE NTS
		TRACED		FOR: Receiver Assy	QPG 1
		DRAWN		OF: TRICHY ASSAULT RIFLE	Weight(g) 223.19
		CHECKED		DES. REF. NO. K4002	
		OIC/D&DO <i>P. T. T. T.</i>		DRG. No.: TAR-K-4002	
		OFFICER/ PRODN.			
DN OFFICER/ D&DO <i>C. K. K.</i>		ORDNANCE FACTORY TIRUCHIRAPPALLI-16.			
AMENDMENTS	SIG. & DATE	APPROVED ON: 17/04/2018	SHEETS: 1 SHEET No.: 1		