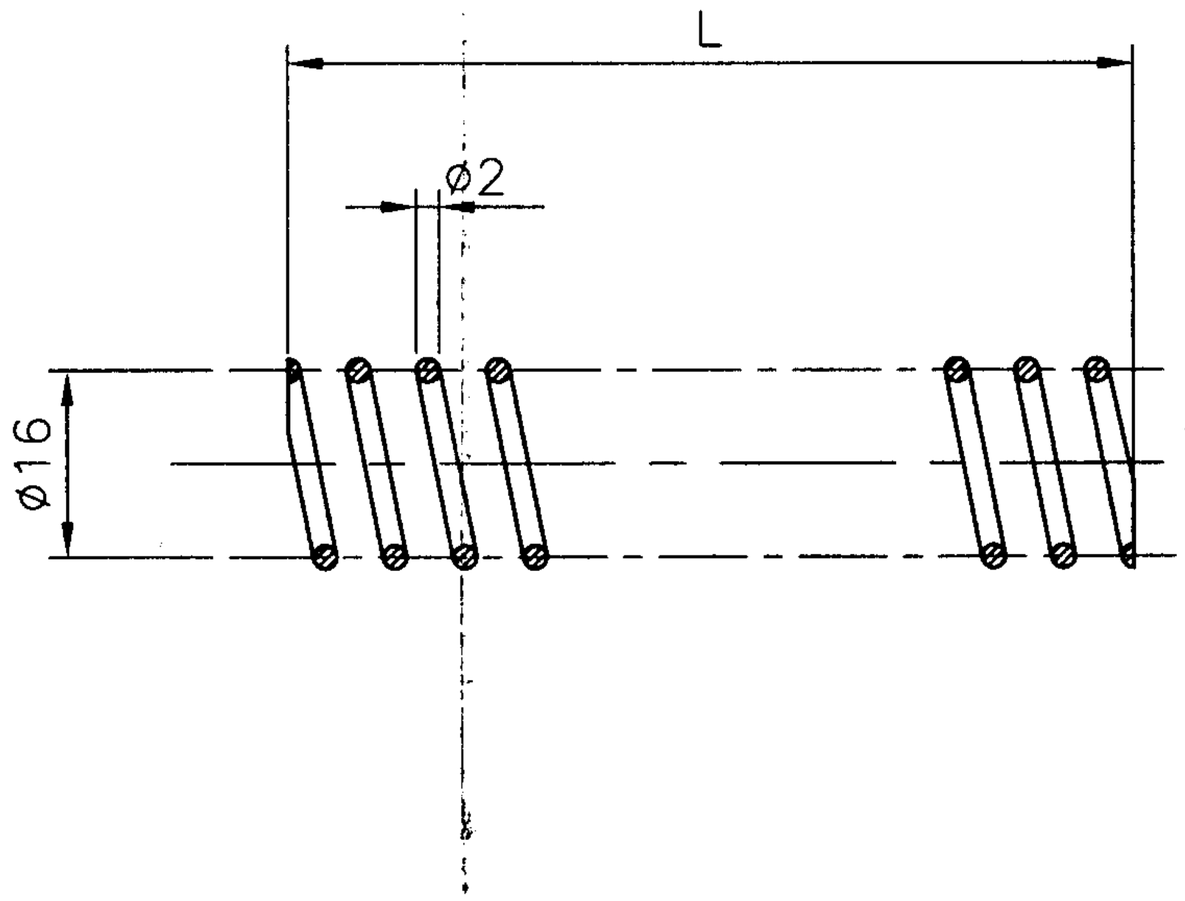
DRG. No. 6 361 026

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED



$L_{free}=77$

$L_{comp}=38$

$F=12kp \Rightarrow \tau=71.5kp/mm^2$

$L_{assemb.}=51 \Rightarrow F=8kp$

i=13+2 .VARY TURNS

SURFACE TREATED Y3-11-1

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	REMARKS

INDEX	AMENDMENTS	SIGN	DATE

GEN. TOL. NOT SPECIFIED

LINEAR DIMENSIONS	
0-6	±0.1
6-30	±0.2
30-120	±0.3
120-315	±0.5
315-1000	±0.8
1000-2000	±1.2

ANGULAR DIMENSIONS	
0-10°	±1°
10-50°	±30′
50-100°	±20′
>100°	±10′

~ UNMACHINED
▽ ROUGH
▽▽ SMOOTH
▽▽▽ FINISH

FOR Sr. GM G.C.Fy.

2015	NAME	DATE
DRN.	VISHW	26/06
CKD.	J.K.KOSTA	13/08
APPROVED		

SPRING

MATERIAL
IS:4454-1-2001, Gde DH

SCALE	REF.DRG.NO.
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ASSY/SUB ASSY NO. 1145143

DRG. No. 6 361 026

SHEET NO. OF SHEETS

GUN CARRIAGE FACTORY, JABALPUR