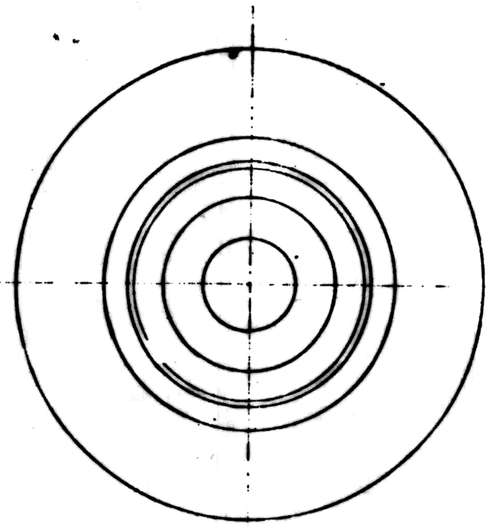
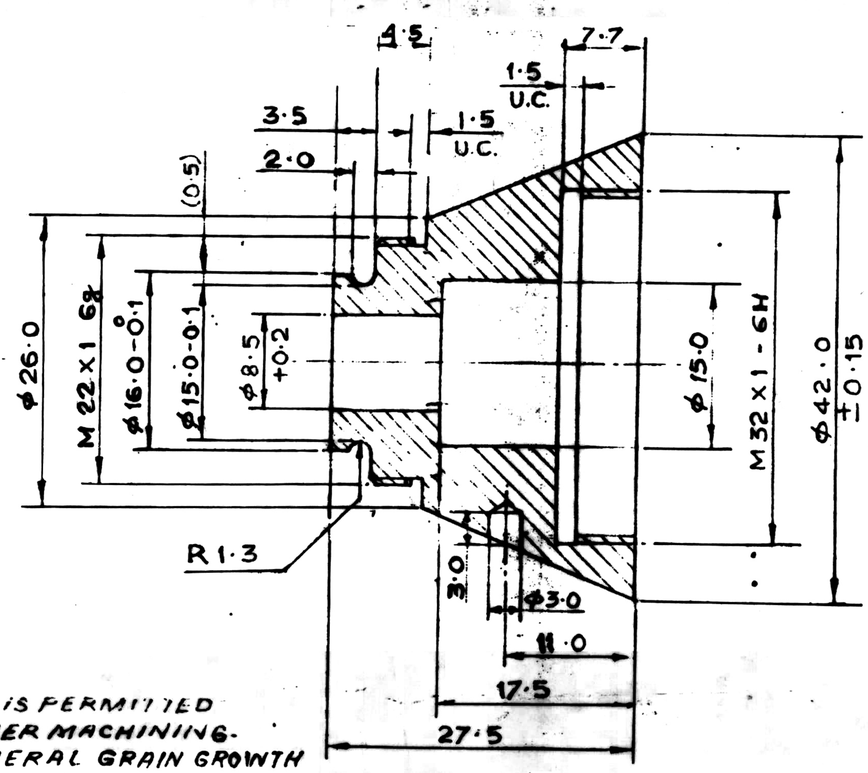
PART No IQX 1008

DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS
DIMENSIONS ARE IN mm.

GEN. TOL. MEDIUM CLASS TO IS: 2102

DC. 35701-A





"NO PERIPHERAL GRAIN GROWTH IS PERMITTED IN THE FINISHED PRODUCT AFTER MACHINING. MAXIMUM ALLOWABLE PERIPHERAL GRAIN GROWTH ON EXTRUDED SECTION - 5% OF THE NOMINAL DIAMENSIOS ALL OVER. (REFERENCE: CLAUSE 4.2 OF IS: 733-1983)"

* ~~NO HIGH GRAIN SIZE AREAS ARE PERMITTED IN THE MATERIAL OF FINISHED PRODUCT AFTER MACHINING.~~

NOTE:- DIM. APPLY AFTER PLATING.

MATERIAL:-

AL. ALLOY TO SPEC. IS: 733-1983 (3rd REVISION)
DESIGNATION 24345 CONDITION WP *
OR
AL. ALLOY STAMPING / FORGING TO SPEC.
IS: 734-1975 (SECOND REVISION) HE 15 (WP)
OR
BS: 1472-1972 (AMD 4476 FEB 1994)
HE 15 (TF)

PROTECTIVE FINISH:-

TO BE ANODISED TO DEF. 151-1966 TYPE 2
(CHROMIC ACID PROCESS)

R.No	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O.
	23-9-02	DC 36[illegible]2-A	MATERIAL AMENDED			
	19-4-99	D.C. 36[illegible]0-A.	MATERIAL NO HIGH GRAIN SIZE ---- MACHINING ADDED.			
	4.11.96	D.C. 36201-A	DIMN 11.0 WAS 10.0			
	7-3-96	DC 36094-A.	RETRACED WITH BOX ENTRIES ADDED & NEW M/COPY REPLACED IN SUPERSESSION OF EXISTING DILAPIDATED COPY. PREVIOUS DC's Nos:- 35701-A, 35815-A, 35925-A & 35980-A.		SD/-	SD/-

DRG. SEALED:- 29-4-94 (PROV.)

TECHNICAL REQUIREMENT:- SPEC No CQA(A) 5622

DRN. K.G.B.	CHD. SD/-	TRD. RCD	COMP.
SD/- C. D'MAN.	SD/- O/C D.O.	SCALE:- 2:1	
		EST. MASS:-	
APPD. SD/- FOR CQA(A).		GAUGE SCHD:- I-3427	
		DATE:- 25-4-94	

MATERIAL:- AS ABOVE
PROTECTIVE FINISH:- AS ABOVE

ASSY. DRG. IQX 79

DESIGNER'S REF. ARDE 2236 DET. No 11

PART No IQX-1008

D.S CAT No NOT APPLICABLE

AHSP:- CQA(A) KIRKEE

BODY UPPER

DA 5A