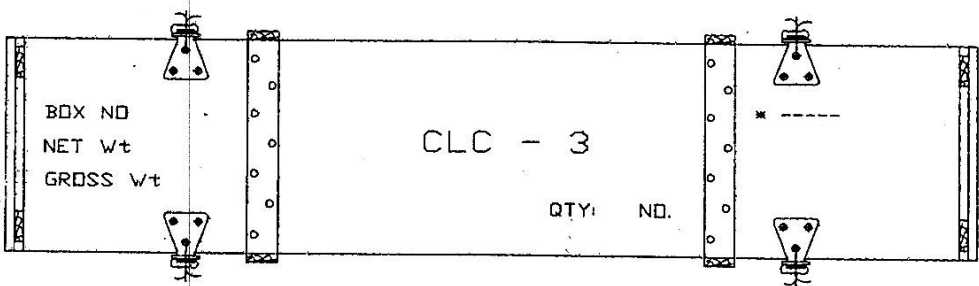
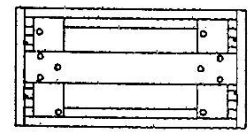
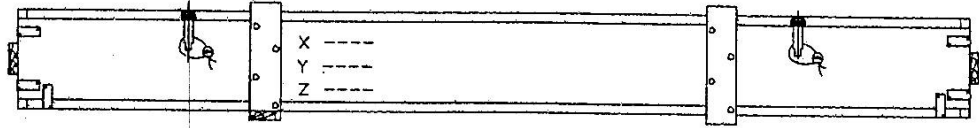


DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION
DIMENSIONS IN mm



NOTES :

BOX TO BE PAINTED FROM OUT SIDE WITH READY MIXED COLOUR OLIVE GREEN (IS:5 ISC:220) TO SPEC 168

NAME OF THE COMPONENT TO BE STENCILLED CENTRALLY ON TOP OF LID WITH READY MIXED PAINT YELLOW GOLDEN (IS:5, ISC 356) TO SPEC IS:138 SIZE OF LETTERS 10X32HtX5THK

* NAME & ADDRESS OF THE CONSIGNEE TO BE STENCILLED AT RIGHT SIDE OF LID AND QTY ON BOTTOM PORTION OF LID WITH WHITE READY MIXED PAINT TO SPEC IS:138 AS SHOWN SIZE OF LETTERS 10X16HtX3THK

BOX NO, NET Wt & GROSS Wt TO BE STENCILLED AT LEFT SIDE OF LID WITH WHITE READY MIXED PAINT TO SPEC IS:138 AS SHOWN SIZE OF LETTERS 10X16HtX3THK

THE POSITION OF STENCILLING MUST BE EXACTLY AS SHOWN

FOR METHOD OF PACKING SEE NEMRL DRG HE/CAST 091 SHT 1

X -DENOTES INITIAL/MONOGRAM OF MANUFACTURER
Y -DENOTES MONTH/YEAR OF MANUFACTURE
Z -DENOTES BATCH NO/CONSIGNMENT NO/LOT NO

STENCILING TO BE DONE ON FRONT PLANK OF THE BOX WITH WHITE READY MIXED PAINT TO SPEC IS:138 SIZE OF LETTERS 10X16 HtX3THK

DRN. ALS	CHD.	TRD.	COMP.	ASST.DRG
CD.	PASSED	SCALE: 1 : 5	EST.MASS:	DESIGN AUTHORITY
APPROVED:	<i>[Signature]</i>	GAUGE SCHD:	HEMRL PUNE-411021	
R. NO	DATE	AUTHORITY	BRIEF RECORD	ZDNE
DRG. SEALED				
C.D.	G.O.	MATL. REF	COMPONENT DRG	
SIGN				

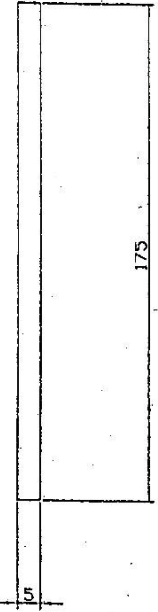
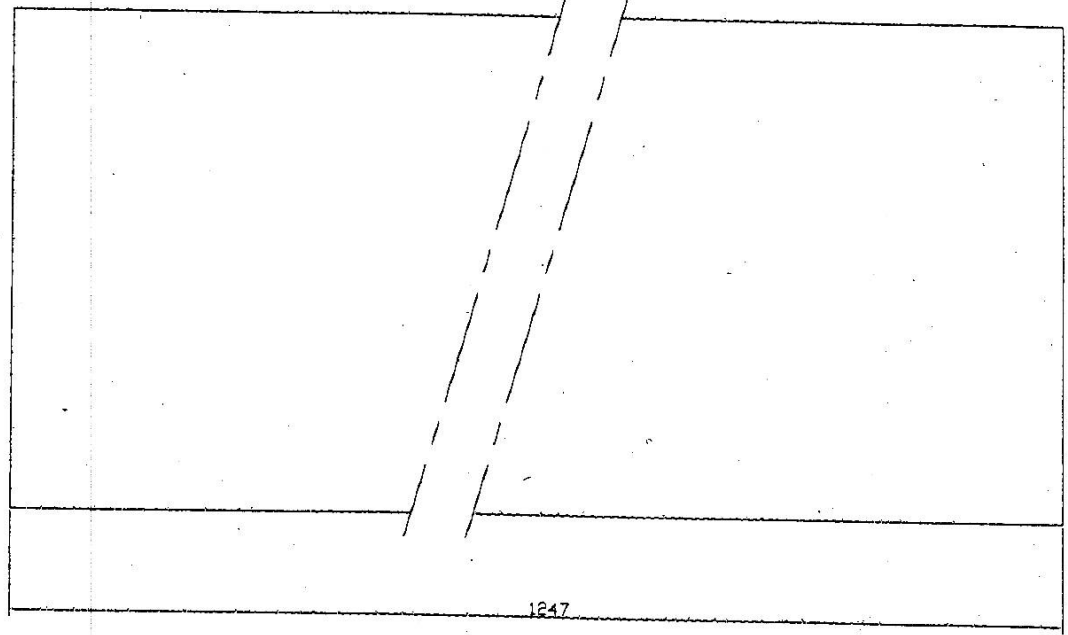
DRG. NO.	HEMRL DRG HE/CAST 091
DET. NO.	12 SHTS. ISHT. NO 2
PART NO.	
D.S. CAT. NO.	
A.H.S.P.	

METHOD OF STENCILLING FOR :

PACKING BOX FOR CLC-3 (FILLED)

8 7 6 5 4 3 2 1

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION
 PART NO. DIMNS. ARE IN mm



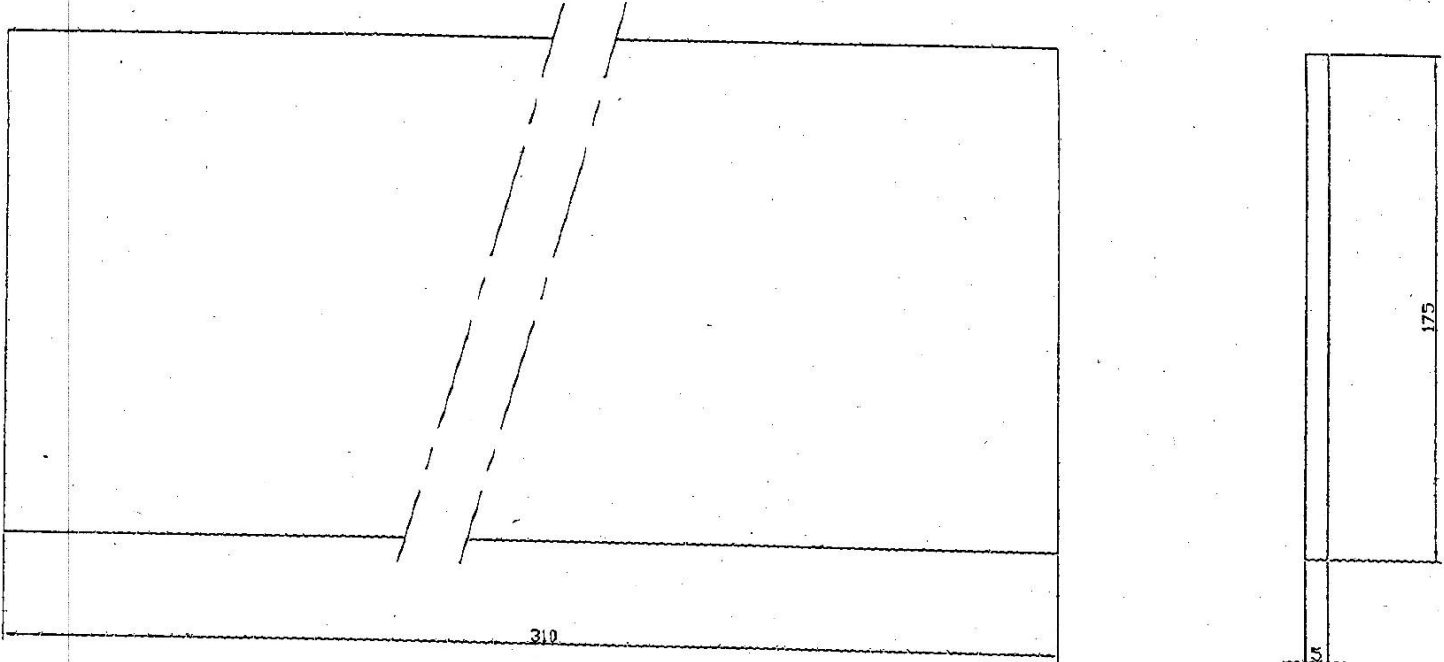
								DRN. ALS	CHD.	TRD.	COMP.	ASSY.DRG. HEMRL DRG HE/CAST 089 SHT1, 090 SHT1,091 SHT1& 092 SHT1	
								C D'MAN	<i>SPV</i> D.C. D.D.	SCALE:- NTS			
								APPROVED	<i>[Signature]</i>	EST MASS:			
									FOR DIRECTOR	GAUGE SCHD.			
										DATE: 25-03-2008			
R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP	DD	SIGN.	MATL: EXPANDED LINKED POLYETHYLENE FOAM TO IND/ME/1023 (PROV) DC NO. 3857 ME				DESIGNER'S REF HEMRL DRG HE/CAST 089	
DRG.SEALED								PROTECTIVE FINISH: NA				DET No. 3	SHTS. SHT.No.
												PART NO	
												D.S.CAT.No.	
												A.H.S.P.	

FRONT & REAR PACKING SHEET

5

B 7 6 5 4 3 2 1

DRAWING CONVENTIONS CONFORM TO SPECIFICATION
 DIMNS. ARE IN mm



R. NO.		DATE	AUTHORITY	REVISION	ZONE	AHSP	DO	DRN. ALS	CHD.	TRD.	COMP.	ASSY. DRG. HE/CAST 089 SHT1
DRG. SEALED								C D'MAN	<i>SPYB</i>	SCALE: - NTS		090 SHT1, 091 SHT1 & 092 SHT1
								APPROVED	<i>[Signature]</i>	EST MASS.		
									FOR DIRECTOR	GAUGE SCHD.		
										DATE: 25-03-2008		
								MATERIAL: EXPANDED LINKED POLYETHYLENE FOAM		DESIGNER'S REF		
								TO: IND/ME/1023 (PROV) DC NO. 3857 ME		HEMRL DRG HE/CAST 089		
								PROTECTIVE FINISH: NA		DET No. 4 SHTS: SHT No.		
										PART NO.		
										D.S.CAT. No.		
										A.H.S.P.		

SIDE PACKING SHEET

DRAWING CONVENTIONS CONFORM TO IS-SPECIFICATION

ON LAY DIMS ARE IN mm

PLATE ANGLE-8
DRG NO IA 793 SHT9 EACH
SECURED TO FRONT/REAR & SIDE
PLANK BY 4 WOOD SCREWS
NO 8X12 LONG TO IS:6760-1972

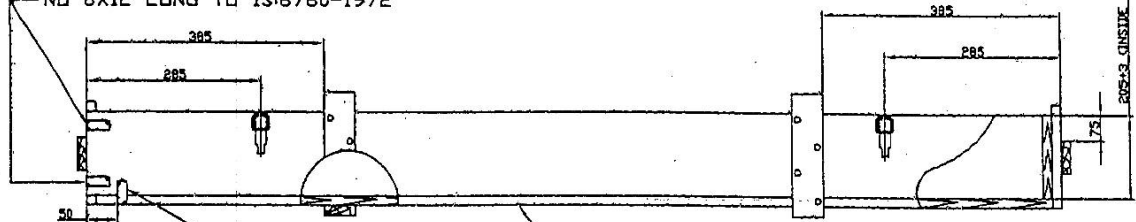
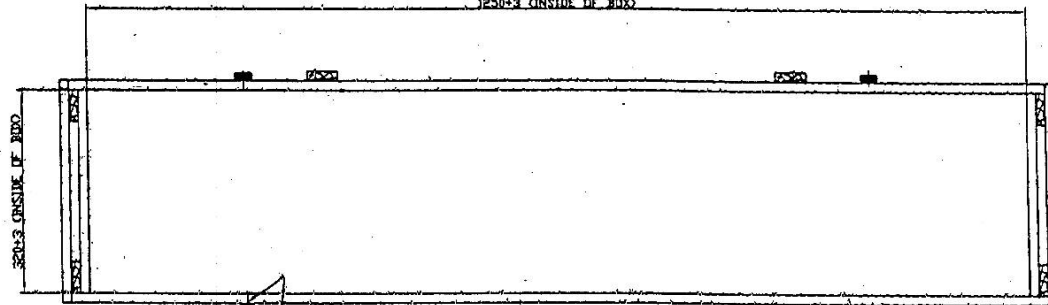


PLATE ANGLE-4
DRG NO IA 793 SHT9 EACH
SECURED TO FRONT/REAR & BOTTOM
PLANK BY 4 WOOD SCREWS
NO 8X12 LONG TO IS:6760-1972

BOTTOM PLANK 1296X366X23T

1250±3 (INSIDE OF BOX)



FRONT & REAR PLANK 1342X130X23T

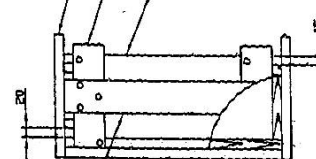
BOX WITHOUT LID

CATCH LOCKING
CATCH 4 NOS
DRG NO IA-1053 SHT 2
(PART NO ISV 283)

HASP DRG NO 1053 SHT 3
PART NO ISV 284
SECURED TO BODY BY 2 MS RIVETS
FLAT HD Ø4.76X20L TO IS:2155

OR ANY EQUIVALENT APPROVED LOCKING SYSTEM

4-FRONT&REAR BATTENS 297X70X23T
4-SIDE BATTENS 251X70X23T
2-SIDE PLANKS 320X1205X23T



2-BOTTOM BATTENS 366X70X23T

2-BATTENS 366X70X23THK
SECURED TO SIDE BATTENS
BY 4 SCREWS NO 10X35 LONG

STOWAGE DIMENSIONS

LENGTH- 1400
WIDTH - 420
HEIGHT- 305

NOTES

ALL PLANKS & BATTENS ARE TO BE SECURED WITH
SUITABLE WIRE NAILS OF ROUND WIRE MS PLAIN HD
Ø2X50 LONG TO SPEC IS: 723-1972 & CLINCHED

ALL SCREWS, NAILS & RIVETS SHOULD BE GALVANISED
SCREWS TO BE WOOD MS C'SK HEAD TO SPEC IS:451-1972

TECHNICAL REQUIREMENTS AS PER SPEC IA948 (a-d)

DRN. ALS	CHD.	TRD.	COMP.	DESIGN AUTHORITY
CD.	PASSED	SCALE: 1:1	EST. MASS.	HEMRL PUNE-411021
APPROVED	FOR DIRECTOR	DATE: 25-03-2008	G.A.U.D.	
R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE
DRG. SEALED				
C.D.	G.D.	MATL	DEDDAR/SAL/CHIR	TO SPEC IND/HE/B33 (P) PROV
SIGN				

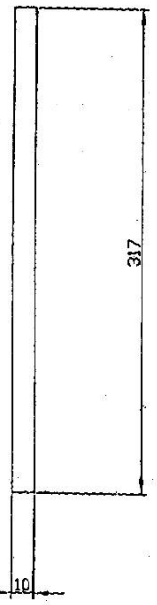
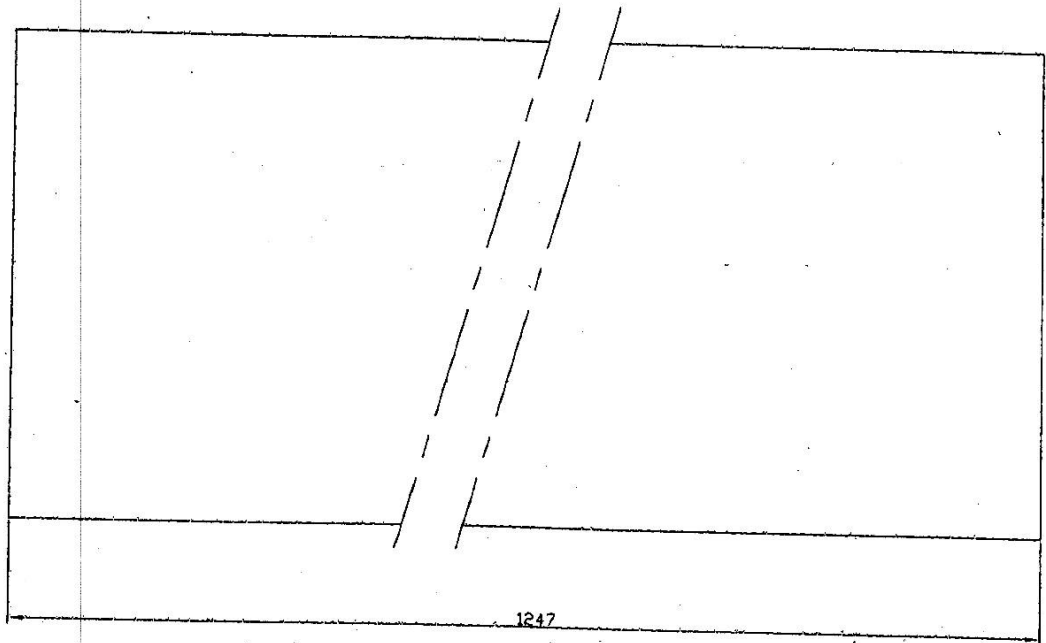
TITLE

BOX FOR CLC 1,2,3 & 4 (EMPTY)

HEMRL DRG HE/CAST 089
DET NO 1 SHTS ISHT NO
PART NO
D.S. CAT NO
A.H.P.

8 7 6 5 4 3 2 1

DRAWING CONVENTIONS CONFORM TO IS/SPECIFICATION
 DIMNS. ARE IN mm
 PART NO.



				DRN. ALS	CHD.	TRD.	COMP.	ASSY.DRG. HEMRL DRG HE/CAST 089 SHT1 090 SHT1,091 SHT1& 092 SHT1
				C D'MAN	<i>[Signature]</i>	SCALE:- NTS		
				APPROVED	<i>[Signature]</i>	EST MASS:		
						GAUGE SCHD.	DATE: 25-03-2008	DESIGNER'S REF HEMRL DRG HE/CAST 089
R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP SIGN.	DD		DET No. 2 SHTS: SHT.No.
DRG.SEALED								PART NO
								D.S.CAT.No.
								A.H.S.P.

BOTTOM PACKING SHEET

8 7 6 5 4 3 2 1

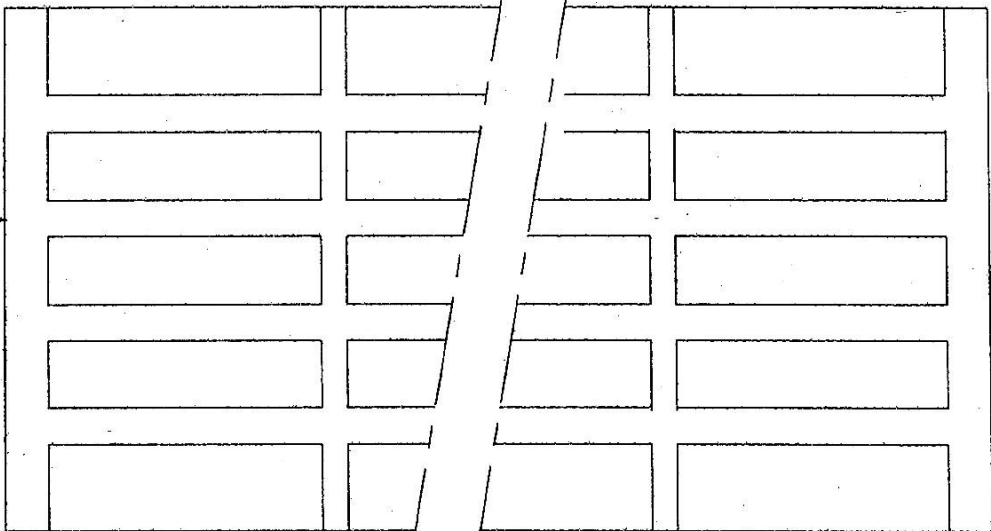
DRAWING CONVENTIONS CONFORM TO IS-SPECIFICATION

ON 18th DIMNS. ARE IN mm

LIST OF COMPONENTS

S.No.	DESCRIPTION	DRG.No.	DET.No.	No.OFF
1	CLC-3 HOLDING TRAY	HEMRL DRG HE/CAST 091	2	1
2	SIDE SUPPORT STRIP	HEMRL DRG HE/CAST 089	7	2

①



②



NOTE:

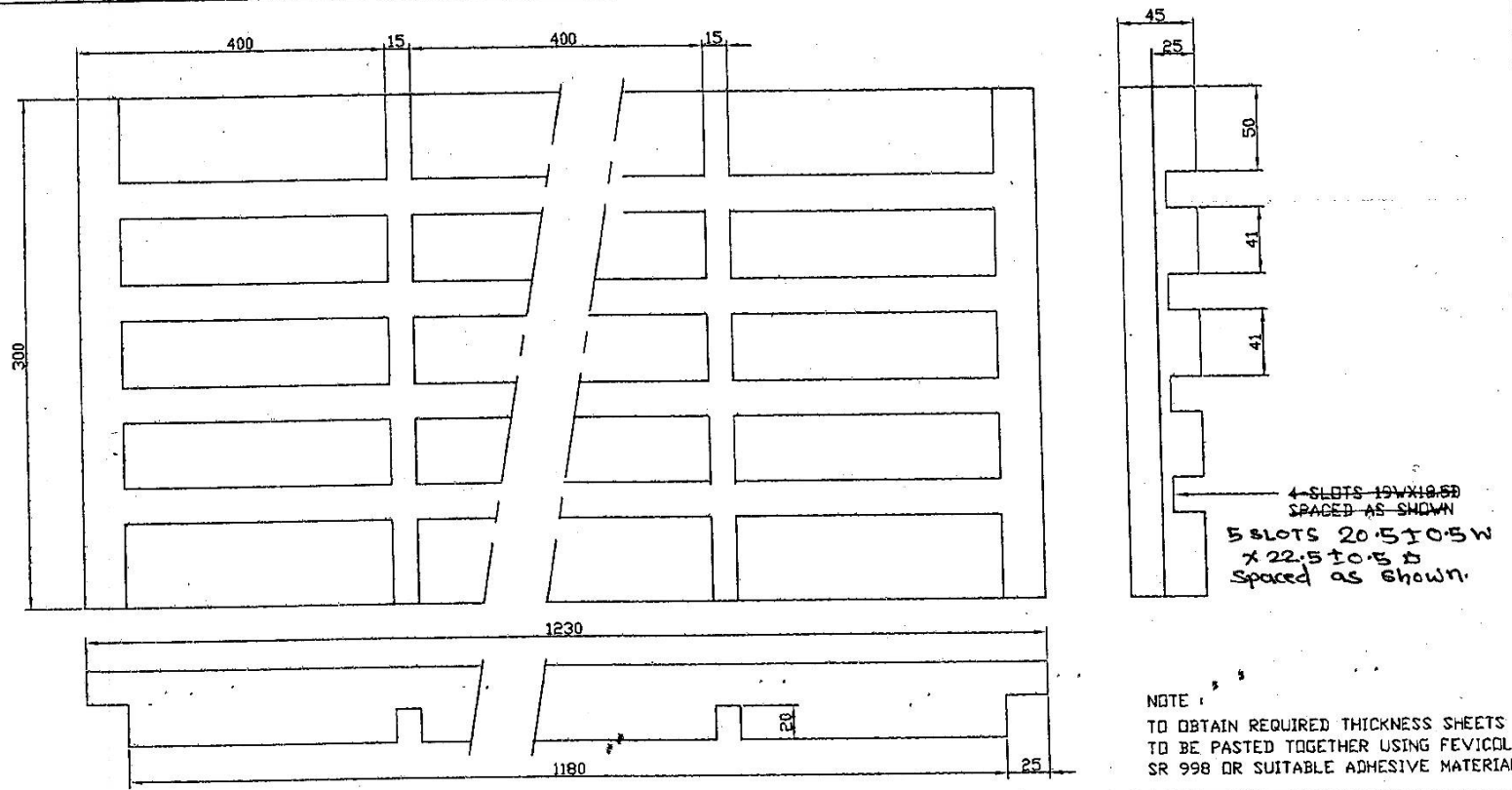
ITEM NO 2 TO BE PASTED TO ITEM NO 1 BY USING FEVICOL SR 998 OR SUITABLE ADHESIVE MATERIAL

						DRN. ALS	CHD.	TRD.	COMP.	ASSY.DRG. HEMRL DRG HE/CAST 091 SHT1
						C D'MAN	<i>SP/</i>	SCALE: NTS		
						APPROVED	<i>[Signature]</i>	EST MASS		
							<i>FOR DIRECTOR</i>	GAUGE SCHD.		
						MATL REF COMPONENT DRG		DATE: 25-03-2008		DESIGNER'S REF
						PROTECTIVE FINISH NA				HEMRL DRG HE/CAST 091
										DET No. 1 SHTS: SHT.No.
										PART NO
										D.S.CAT.No.
										A.H.S.P.

CLC-3 HOLDING TRAY (SUB ASSY)

⑦

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION
 DIMNS. ARE IN mm
 PART NO.



NOTE:
 TO OBTAIN REQUIRED THICKNESS SHEETS
 TO BE PASTED TOGETHER USING FEVICOL
 SR 998 OR SUITABLE ADHESIVE MATERIAL

				DRN. ALS	CHD.	TRD.	COMP.	ASSY.DRG. HEMRL DRG HE/CAST 091/1
				C D'MAN	<i>SP/2</i>	SCALE- NTS		
				APPROVED	<i>[Signature]</i>	EST MASS:		
					FOR DIRECTOR	GAUGE SCHD.	DATE: 25-03-2008	
R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP	DD	MATERIAL: EXPANDED LINKED POLYETHYLENE FDAM	
					SIGN.		TO: IND/ME/1023 (PROV) DC NO. 3857 ME	
DRG. SEALED				PROTECTIVE FINISH: NA			DESIGNER'S REF	
							HEMRL DRG HE/CAST 091	
							DET No. 2	SHTS. SHT.No.
							PART NO	
							D.S.CAT.No.	
							A.H.S.P.	

CLC-3 HOLDING TRAY

* Amended as per letter No - HEMRL/HE/CLC/2015 dt. 30/04/2015

8

8 7 6 5 4 3 2 1
 DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION
 DIMNS. ARE IN mm

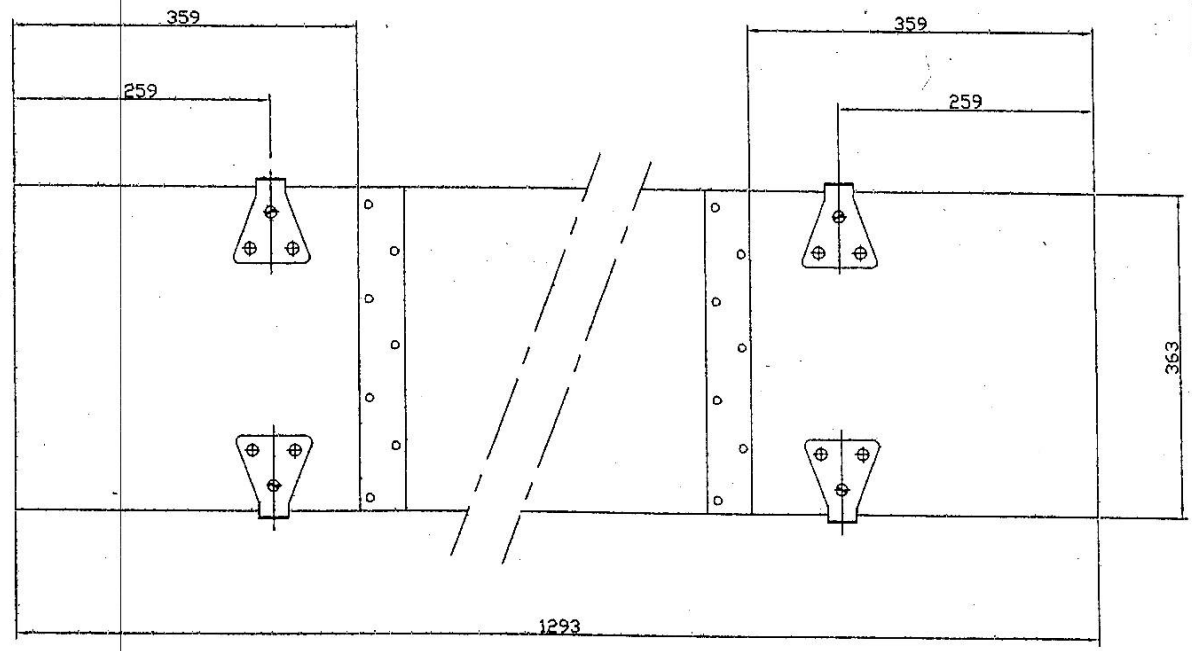
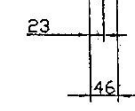


PLATE HOOK- 4NDS
 DRG NO IA-1053 SHT 5 (PART NO ISV 286)
 SECURED TO LID BY 2-M S RIVETS FLAT HD
 Ø4.76X20L TO IS: 2155 & BY 1 C/SK HD
 WOOD SCREW NO 7X12L TO IS: 6760-1972 OR
 ANY EQUIVALENT APPROVED LOCKING SYSTEM

2-BATTONS 363LX70WX23THK
 ARE TO BE SECURED WITH NAILS
 OF MS WIRE PLAIN HD Ø2.5X50L
 TO IS: 723 AND CLINCHED



ALL SCREWS, NAILS & RIVETS SHOULD BE GALVANISED
 NAILS TO BE ROUND, WIRE, MS PLAIN HD
 TO SPEC IS: 723-1972

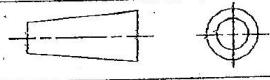
TECHNICAL REQUIREMENT: AS PER SPEC IA948 (ad)

DRG. SEALED		DRG. SEALED		DRG. SEALED		DRG. SEALED		DRG. SEALED		DRG. SEALED		DRG. SEALED		DRG. SEALED		DRG. SEALED		DRG. SEALED		DRG. SEALED		
R. NO.	DATE	AUTHORITY	RIVISON	ZONE	AHSP SIGN.	DD	MATL: DEODAR/SAL/CHIR TO SPEC IND/ME/833 (f) PRDV PROTECTIVE FINISH: NA	DRN. ALS	CHD.	TRD.	COMP.	ASSY. DRG. HEMRL DRG HE/CAST 089 SHT1, 090 SHT1, 091 SHT1 & 092 SHT1			DESIGNER'S REF HEMRL DRG HE/CAST 089		DET No. 9		SHTS. SHT.No.		PART NO	
LID												D.S.CAT.No.		A.H.S.P.								

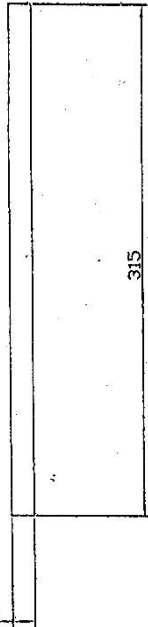
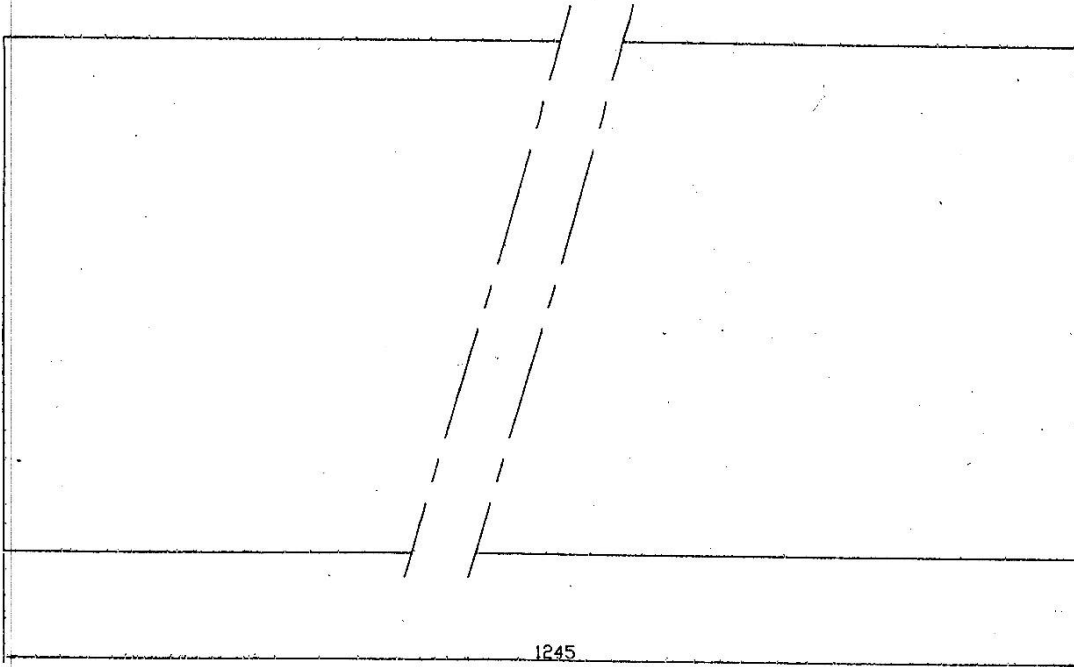
11

6

4	3	2	1
PART No.		DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS. DIMENSIONS ARE IN mm.	
300	25	25	
R.No.	DATE	AUTHORITY	REVISION
			ZONE
			AHSP D.O. SIG.
DRG. SEALED:-			
DRN. ALS	CHD.	TRD.	COMP.
C.D'MAN	O I/C D.O.	SCALE:- 1:2.5	EST.MASS:-
APPD.	FOR DIRECTOR	GAUGE SCHD:-	DATE:-25-03-2008
MATL: EXPANDED LINKED POLYETHYLENE FOAM TO : IND/ME/1023 (PROV) DC, NO. 3857 ME			DESIGNER'S REF.
PROTECTIVE FINISH:- NA			HEMRL DRG HE/CAST 089
SIDE SUPPORT STRIP			DET NO 7
			SHTS.
			SHT.NO.
			PART No.
			D.S.CAT No.
			AHSP:-



DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION
 DIMMS. ARE IN mm



R. NO.		DATE	AUTHORITY	REVISION	ZONE	AHSP	DD	DRN. ALS	CHD.	TRD.	COMP.	ASSY.DRG. HEMRL DRG HE/CAST 089 SHT1, 090 SHT1, 091 SHT1 & 092 SHT1
DRG. SEALED								C D'MAN	<i>[Signature]</i>	SCALE: - NTS		
								APPROVED	<i>[Signature]</i>	EST MASS:		
									FOR DIRECTOR	GAUGE SCHD.	DATE: 25-03-2008	DESIGNER'S REF
								MATL: EXPANDED LINKED POLYETHYLENE FOAM			HEMRL DRG HE/CAST 089	
								PROTECTIVE FINISH: NA			DET No. 8	SHTS. SHT.No.
											PART NO	
											D.S.CAT.No.	
											A.H.S.P.	

TOP PACKING SHEET

10