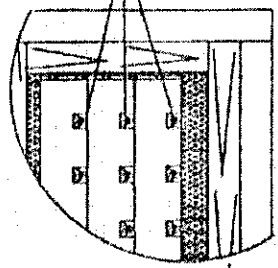


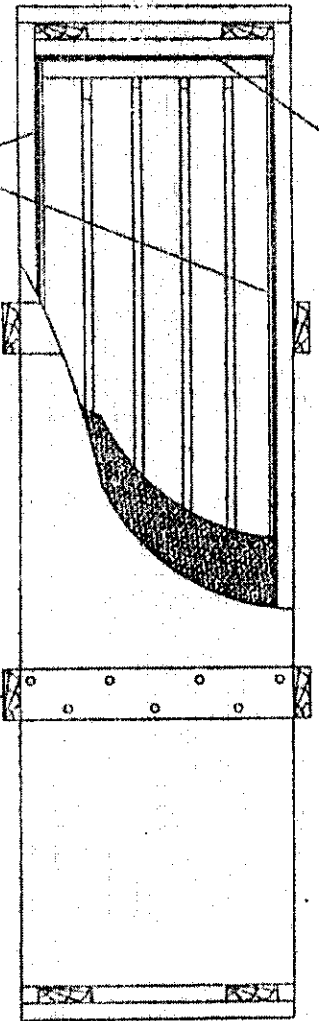
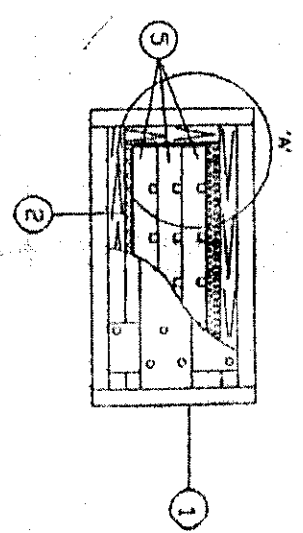
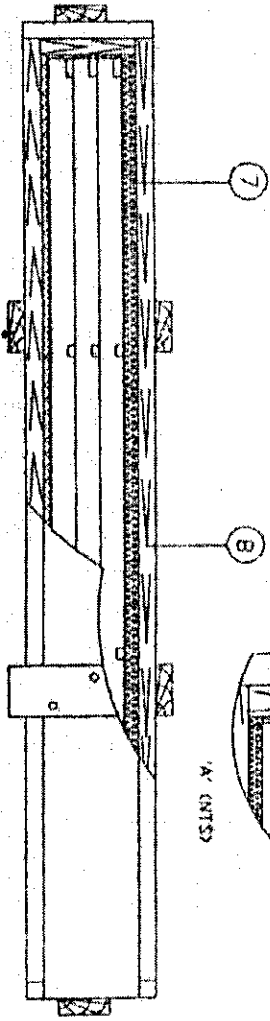


DRAWING CONVENTIONS CONFORM TO SPECIFICATION  
ON JORD STANDARD IN AN



LIST OF COMPONENTS

S/N	DESCRIPTION	QTY	REF. NO.
1	BOX FOR CL-4, 2, 3 & 4 (INTS)	1	1
2	WIRE PACKING SHEET	2	1
3	FRONT & REAR PACKING SHEET	2	2
4	SIDE PACKING SHEET	4	2
5	CL-4 HOLDING TRAY (SUBSTIT)	2	3
6	CL-4	-	12
7	TOP PACKING SHEET	2	2
8	LAB	9	1



SEALING NOTE :  
AFTER PACKING, THE CATCHES ARE TO BE SECURED AS SHOWN WITH WIRE STEEL SPLIT GALVANISED C/ID OR W/ESKISOL CONFORMING TO SPEC 15280-1978 TO BE PASSED THROUGH HOLES IN THE ENDS OF THE WIRE SHOULD BE TWISTED & SEALED WITH LEAD SEAL DOWN WHICH IS STAMPED WITH INSPECTOR MONOGRAM, THE ENDS OF THE WIRE TO BE LEFT LONG ENOUGH TO ENABLE UNWINDING BY HAND  
TECHNICAL REQUIREMENT AS PER SPEC 1A948 (ADD)

FOR METHOD OF STERILISING SEE GENERAL DRG HE/CAST 092 SMT?

METHOD OF PACKING FOR :

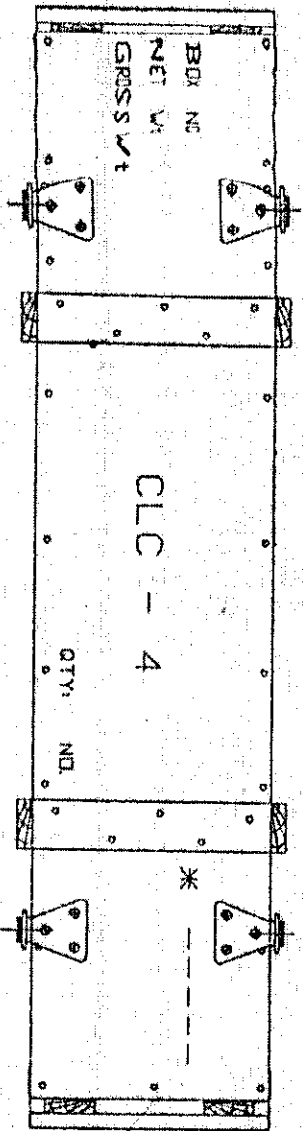
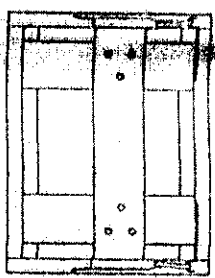
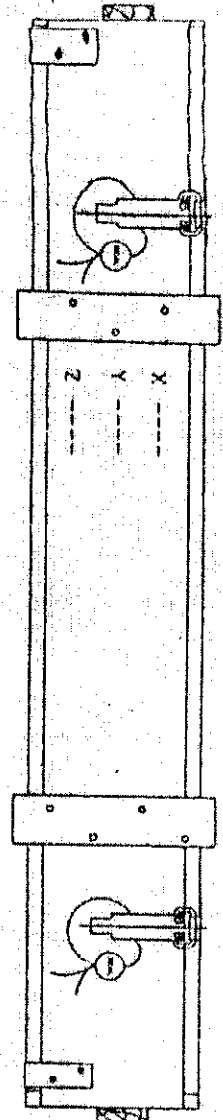
PACKING BOX FOR CLC 4 (FILLED)

NO	DATE	AUTHORITY	BRIEF REVISION	ZONE	CAUSE	BY WHOM	REASON
1							
2							
3							
4							
5							
6							
7							
8							
9							
10							

DESIGNED BY : HENRI PUNE-4112  
DRAWN BY : HENRI PUNE-4112  
CHECKED BY : HENRI PUNE-4112  
APPROVED BY : HENRI PUNE-4112  
DATE : 15/01/78

47 DT/BA/XY/218

REPAIRING CONVENTIONS EQUIPMENT TO ISSUES  
 STIPULATED IN THE UNLESS OTHERWISE STATED  
 GEN TO. MEDICAL/COMMERCIAL/CLASS TO ISSUES



CLC - 4

BOX NO  
 NET WT  
 GROSS WT

QTY. NO.

X - DENOTES INITIAL/MONEDRAM OF MANUFACTURER  
 Y - DENOTES MONTH/YEAR OF MANUFACTURE  
 Z - DENOTES BATCH NO./CONSIGNMENT NO  
 STENCILING TO BE DONE ON FRONT & REAR  
 PLANK OF THE BOX WITH WHITE READY MIXED  
 PAINT TO SPEC 1S138  
 SIZE OF LETTERS 10X16+X3THK

NOTES

BOX TO BE PAINTED FROM OUT SIDE WITH READY  
 MIXED COLOUR OLIVE GREEN (ISS 13C220)  
 TO SPEC 169

NAME OF THE COMPONENT TO BE STENCILED  
 CENTRALLY ON TOP OF LID WITH READY MIXED  
 PAINT YELLOW GOLDEN (ISS 13C 355)  
 TO SPEC 1S438 SIZE OF LETTERS 18X38+X5THK  
 \* NAME & ADDRESS OF THE CONSIGNEE TO BE  
 STENCILED AT RIGHT SIDE OF LID AND QTY ON  
 BOTTOM PORTION OF LID WITH WHITE READY  
 MIXED PAINT TO SPEC 1S138 AS SHOWN  
 SIZE OF LETTERS 10X16+X3THK  
 BOX NO, NET WT & GROSS WT TO BE STENCILED  
 AT LEFT SIDE OF LID WITH WHITE  
 READY MIXED PAINT TO SPEC 1S138 AS SHOWN  
 SIZE OF LETTERS 10X16+X3THK  
 THE POSITION OF STENCILING MUST BE EXACTLY  
 AS SHOWN

FOR METHOD OF PACKING SEE HENRI DRG HE/CAST 911 SHT 1

TITLE METHOD OF PAINTING AND STENCILING FOR

PACKING BOX FOR CLC-4 (FILLED)

NO	DATE	AUTHORITY	BRIEF RECORD	ISSUE	BY	FOR	REVISION
1							
2							
3							
4							
5							
6							
7							
8							
9							
10							

HENRI DRG HE/CAST 902  
 PART NO. 1015-1015-1  
 DRAWING  
 ANSWER

02/17/23

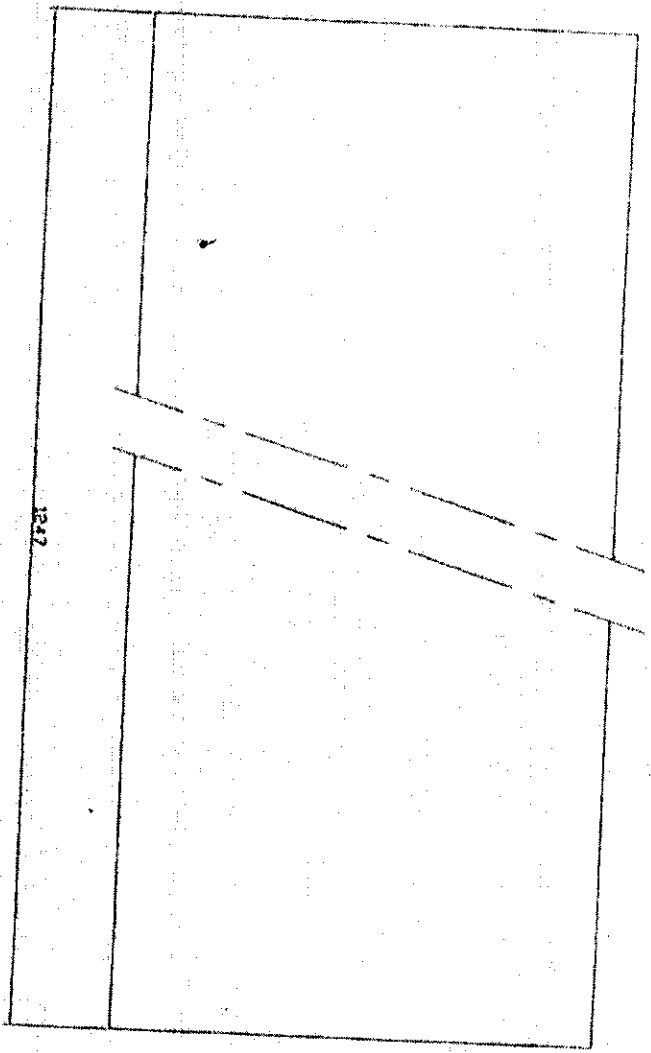


17

61

Q/BK/KX/216

DRAWING CONVENTIONS CONFORM TO SPECIFICATION  
ON LEAD DIMS ARE IN MM



FRONT & REAR PACKING SHEET

NO	DATE	AUTHORITY	REVISION	ZONE	ASST	DO	SECT

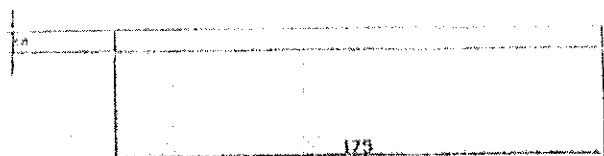
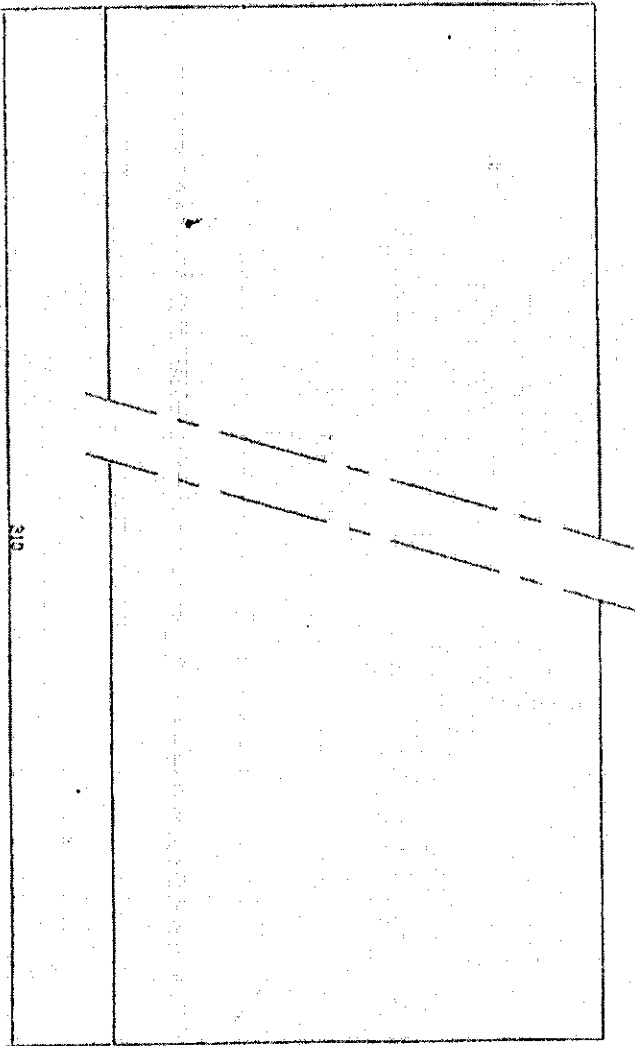
ENR A/S  
 C. DYMAN  
 APPROVED  
 FOR WALTER  
 DATE 25-03-2008  
 MATO EXPANDED LINED POLYETHYLENE FOAM  
 TO DIMENSIONS (PROV) DC NO. 3857 VC  
 PROTECTIVE FINISH BA

SCALE: NTS  
 EST MASS  
 GAUGE SCHD  
 DATE 25-03-2008  
 CARL ERG HE/CAST 089  
 NO. 11  
 SHIS. 34740



AMC 2

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION  
ON BOARD DIMS ARE IN MM



REV	DATE	AUTHORITY	REVISION	ZONE	ANSP	DD	EN. ALS	TRD	COOP	APPROVED	SCALE- NTS	EST HASTY	APPROVED	DATE	EST HASTY	APPROVED	DATE	EST HASTY
01							EN. ALS	TRD	COOP	APPROVED	SCALE- NTS	EST HASTY	APPROVED	DATE	EST HASTY	APPROVED	DATE	EST HASTY
<p>PROTECTIVE FINISH NA</p> <p>941L EXPANDED LINED POLYETHYLENE FOAM TO I 118/16E/1023 (PROVA) DC NO 2057 HE PROTECTIVE FINISH NA</p>																		

SIDE PACKING SHEET

01/03/2017 / CX / 217

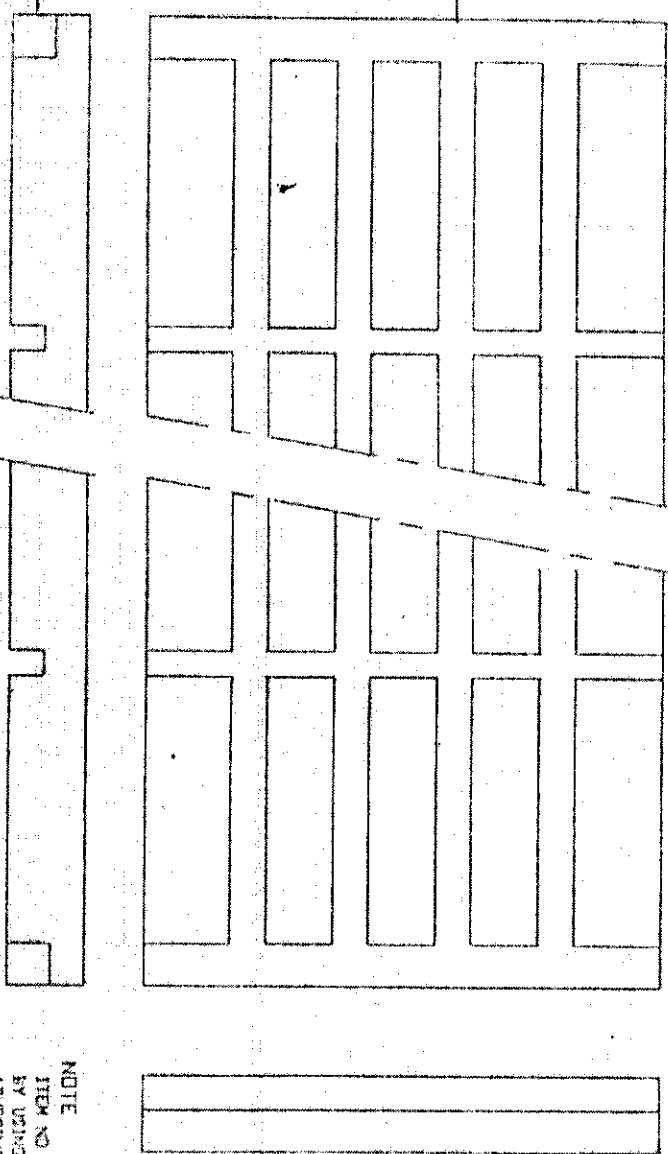
53

18

ON LTRD DIMS ARE IN MM  
DRAWING CONVENTIONS CONFORM TO 18.30.01.01

LIST OF COMPONENTS

S/N	DESCRIPTION	DRG NO	QTY	UNIT
1	CLC-4 HOLDING TRAY	HEMRL DRG HE/CAST 092	2	1
2	SIDE SUPPORT STRIP	HEMRL DRG HE/CAST 092	7	2



NOTE  
ITEM NO 2 TO BE PASTED TO ITEM NO 1  
BY USING REVIDOR SR 999 OR SUITABLE  
ADHESIVE MATERIAL.

DRW. A.S.	ICHD.	TRC.	REMP.
C DIMA	DATE ED	SCALE- NTS	
APPROVED	DATE ED	GAGE SCHED	
NATL. REF COMPONENT DRG	DATE 25-03-2008		
PROTECTIVE FINISH NA			

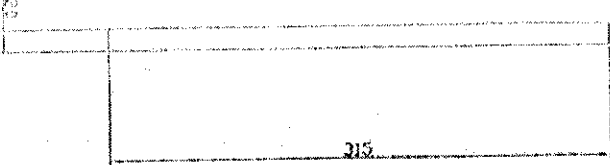
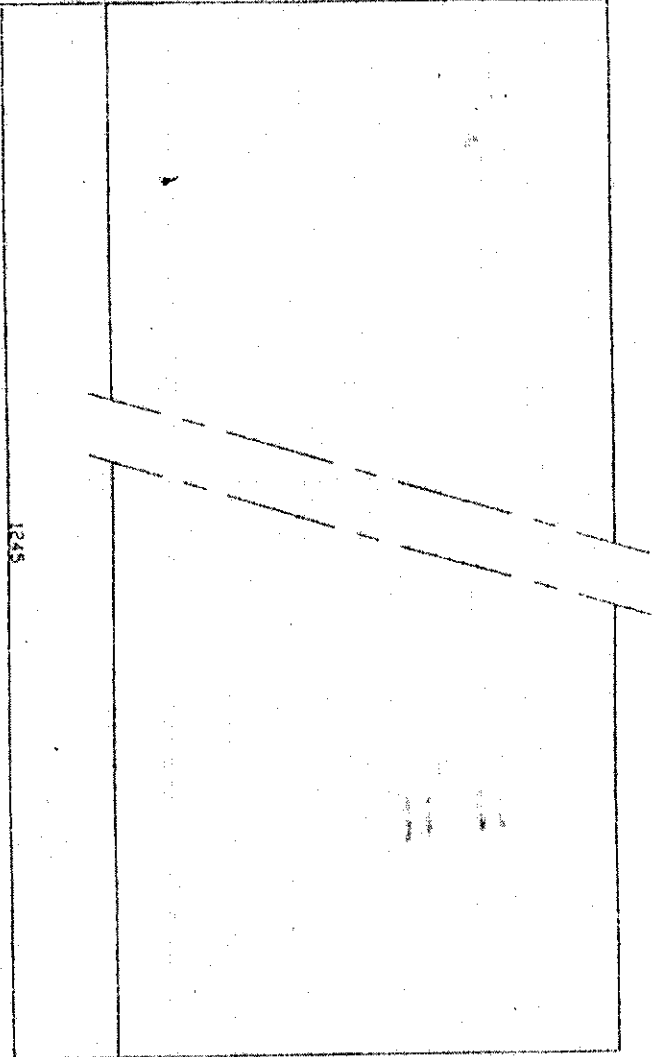
CLC-4 HOLDING TRAY (SUB ASSY)

ST DRG HE/ML DRG HE/CAST 092 SH1	HEMRL DRG HE/CAST 092
ST DRG HE/ML DRG HE/CAST 092 SH2	HEMRL DRG HE/CAST 092
ST DRG HE/ML DRG HE/CAST 092 SH3	HEMRL DRG HE/CAST 092
ST DRG HE/ML DRG HE/CAST 092 SH4	HEMRL DRG HE/CAST 092
ST DRG HE/ML DRG HE/CAST 092 SH5	HEMRL DRG HE/CAST 092
ST DRG HE/ML DRG HE/CAST 092 SH6	HEMRL DRG HE/CAST 092
ST DRG HE/ML DRG HE/CAST 092 SH7	HEMRL DRG HE/CAST 092
ST DRG HE/ML DRG HE/CAST 092 SH8	HEMRL DRG HE/CAST 092
ST DRG HE/ML DRG HE/CAST 092 SH9	HEMRL DRG HE/CAST 092
ST DRG HE/ML DRG HE/CAST 092 SH10	HEMRL DRG HE/CAST 092
ST DRG HE/ML DRG HE/CAST 092 SH11	HEMRL DRG HE/CAST 092
ST DRG HE/ML DRG HE/CAST 092 SH12	HEMRL DRG HE/CAST 092





ALL DIMENSIONS ARE IN MM  
 DRAWING CONVENTIONS CONFORM TO ISPECIFICATION



Q	DATE	AUTHORITY	REVISION	ZONE	ASHP	DO	PROCESSED

TOP PACKING SHEET

APPROVED: *[Signature]*  
 C. D. MANN  
 EST. BASSI  
 GAUGE SCOM  
 NOT DIRECTOR DATED 25-03-85



REWORK ORG. HE/CAST ORG.  
 DET. NO. B  
 PART NO.

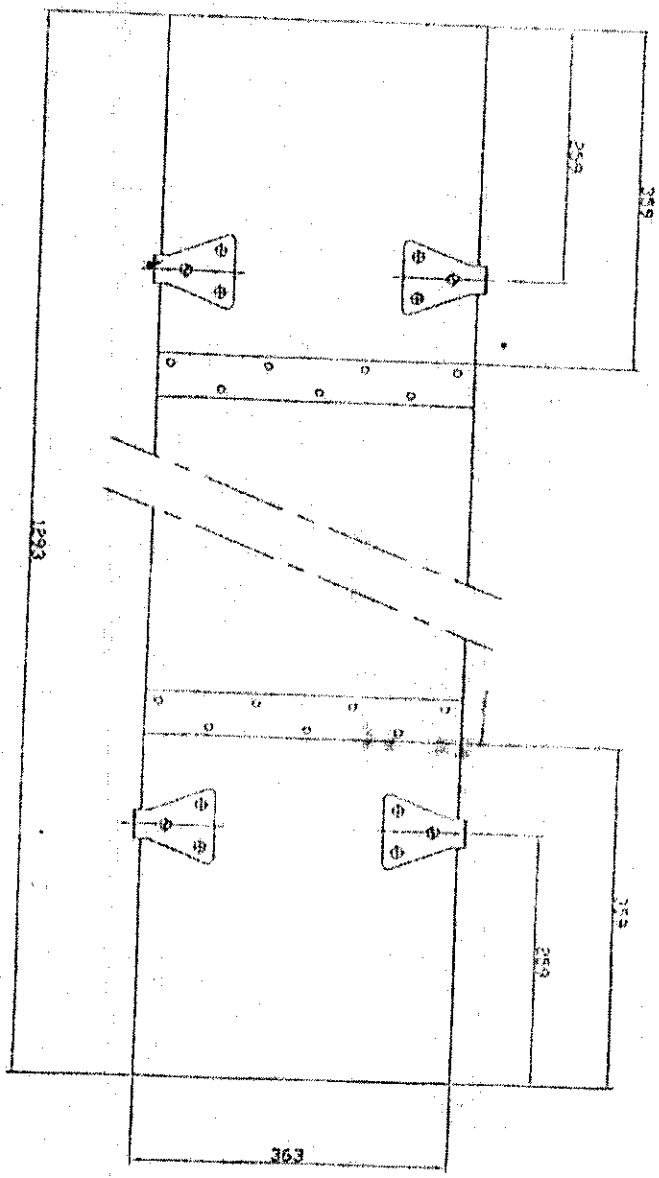
81 00 / 07 / 221

25

57

ORBA/KX/222

DRAWING CONVENTIONS CONCERN TO INSPECTION SECTION  
ON LABELS ARE IN HR



NOTE ROOM 405  
 100 NO LABELS SH-5 (PART NO 15V 885)  
 SECURED TO HD BY 2 M 5 RIVETS PLAIN HD  
 04 TYPE 1 TO 605 & BY 1 OSK HD  
 1000 SPEC NO 7002 TO 15 6700-1972 OR  
 FOR EQUIPMENT PROVIDED LOCKING SYSTEM

OPERATIONS SCHEDULED  
 ARE TO BE SECURED WITH NAILS  
 OF 40 WIRE PLAIN HD 60 SPEC  
 TO 10 722 AND CLINCHED

ALL SCREWS NAILS & RIVETS SHOULD BE  
 GALVANIZED  
 NAILS TO BE ROUND WIREMS PLAIN HD  
 TO SPEC 15002-1972

TECHNICAL REQUIREMENT AS PER SPEC 14049 (02)

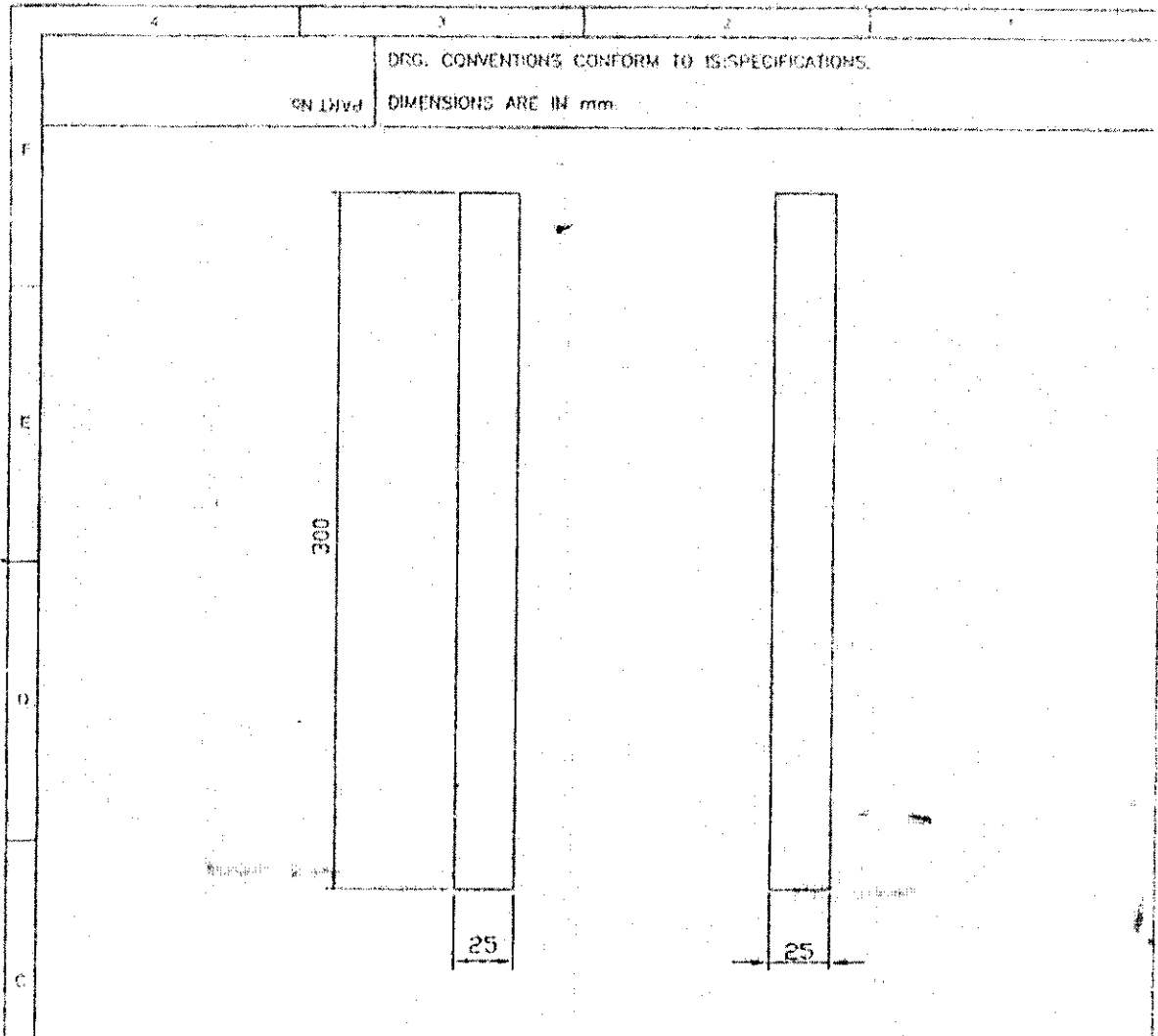
REV	NO	DATE	AUTHORITY	REVISION	ZONE	ANSP	ED

ISSUED BY: *SP/2*  
 SCALE: 1:1  
 APPROVED BY: *[Signature]*  
 DATE: 25-03-72  
 METL: 6000R/AL/CHP  
 TO SPEC 15002/023 (P) PER 1  
 REFLECTIVE FINISH NA

REVISIONS BY:  
 SERIAL DRG HE/CAST (05)  
 SET NO. 3  
 SHEET 1 OF 1

11D

ORGANIZATION:  
 ANSP



R.No.	DATE	AUTHORITY	REVISION	ZONE	AMSP	D.O.
						SIG.

ORG. SEALED: -

DRN. ALS	CHD.	TRD.	COMP.	ASSY. DRG	HEMRL DRG	HE/CAST DRG	7/5		
C.D./MAN	SPVA O/C D.O.	SCALE - 1:2.5	EST. MASS. -						
APPD.	FOR DIRECTOR	GAUGE SCHD. -	DATE: - 25-03-2008						
MATERIAL: EXPANDED LINKED POLYETHYLENE FOAM TO: IND/ME/1023 (PROV) DC NO. 3857 ME				DESIGNER'S REF.					
PROTECTIVE FINISH: - NA				HEMRL DRG HE/CAST 089					
<p style="text-align: center;">SIDE SUPPORT STRIP</p> <p style="text-align: center;">0150/104/220</p>				DET NO 7	SHTS	SHT. NO.			
				PART No.					
				D.S. CAT No.					
				AMSP: -					