

Comat Zone Ref. No.	Designation	Description	Qty	Remarks
		<u>Documentation</u>		
13	856.765.793 C6	Assembly drawing		
		<u>Assembly units</u>		
11 1	856.237.114	Labyrinth	1	
12 2	856.617.103	Commutator	1	
12 3	856.756.133	Armature without winding	1	
		<u>Parts</u>		
11 4	857.883.041	Gasket	2	
11 5	858.667.211	Binding clamp	6	
11 6	858.978.151	Wedge	11	
11 7	858.978.151-D1	Wedge	11	

43
D-131

S/NO	SHEET	DOC NO	SIGN	DATE
	DRAWN BY	N. Yesudas		12.4.95
	EDITED AND CHECKED BY	M. Hanay		
	FORWARDED BY	S.R. Nair		
	DIVISIONAL OFFICER	A. K. Jadhav	dk	25.4.95

56.765.793
ARMATURE
CIFE PUNE

SHEETS	WEIGHT	SCALE
51	1	2
TOTAL SHEETS		

HOB. N. 303A. PUNJAB N. 2816
 HOB. N. 303B. PUNJAB N. 2817
 HOB. N. 303C. PUNJAB N. 2818
 HOB. N. 303D. PUNJAB N. 2819
 HOB. N. 303E. PUNJAB N. 2820
 HOB. N. 303F. PUNJAB N. 2821
 HOB. N. 303G. PUNJAB N. 2822
 HOB. N. 303H. PUNJAB N. 2823
 HOB. N. 303I. PUNJAB N. 2824
 HOB. N. 303J. PUNJAB N. 2825
 HOB. N. 303K. PUNJAB N. 2826
 HOB. N. 303L. PUNJAB N. 2827
 HOB. N. 303M. PUNJAB N. 2828
 HOB. N. 303N. PUNJAB N. 2829
 HOB. N. 303O. PUNJAB N. 2830
 HOB. N. 303P. PUNJAB N. 2831
 HOB. N. 303Q. PUNJAB N. 2832
 HOB. N. 303R. PUNJAB N. 2833
 HOB. N. 303S. PUNJAB N. 2834
 HOB. N. 303T. PUNJAB N. 2835
 HOB. N. 303U. PUNJAB N. 2836
 HOB. N. 303V. PUNJAB N. 2837
 HOB. N. 303W. PUNJAB N. 2838
 HOB. N. 303X. PUNJAB N. 2839
 HOB. N. 303Y. PUNJAB N. 2840
 HOB. N. 303Z. PUNJAB N. 2841

Имя, № поз. / Позвись и дата / Власт. инв. № / Инв. № дубл. / Подпись / Дата

Format	Zone	Ref. No.	Designation	Description	Qty.	Remarks
				<u>Materials</u>		
		8		Wire n1B7.1-1 0.56 TY 16-505.446-77	100	
		9		Wire M-0.5 GOST 9125-59	2m	
		10		Calico band, grade 1, GOST 4514-78		
		11		0.22 x16 x1000	2	
		11		0.22 x16 x1150	1	
		12		Cotton thread 00 GOST 6309-80	2m	

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856.765.703

FORMAT.	ZONE	REF. NO.	Designation.	Description.	Qty	Remarks
				Technical papers.		
24			B53.121.020CB	Assembly drawing.		
12			B53.121.020G4	Outline drawing.		
11			B53.121.020J3	Schematic circuit diagram.		
12			B53.121.020BC	Specifications list.		
11			B53.121.020BA	Reference documents list.		
12			B53.121.020B7	Commercial items list.		
11			B53.121.020T4	Technical specifications.		
12			B53.121.020PP	Calculation of dimension chains.		
11			B53.121.020J7	Label.		

Перед приемн.

Сараф. №

Подпись и дата

Имя, И. Ф. и отчество

Взам. инв. №

Подпись и дата

Имя, И. Ф. и отчество

5/0-131

SLVO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	P.R.BABU			13.4.69
EDITED AND CHECKED BY	SARMAJ			10.6.69
FOREMAN OF DC	S.R.NAIR			
DIVISIONAL OFFICER	A.K. KISHORU			2.4.69
NAME	SIGN	DATE		

D.C Electric Motor
A-55A.

B53.121.020

SHEETS	WEIGHT	SCALE
5	1	2 1 5

CIFE, PUNE

TOTAL SHEETS
FINANCE FACTORY PROJEC
HYDERABAD

1-4-3

Description	Designation of document in supply	Supplier	Where incorporated (Designation)	Quantity			Remarks
				in the unit	in set	for signature	
Bearing 6-60027 7x22x7	Ty 100/3			1			1
Bearing 6-60064 4x16x5.5	Ty 100/3			1			1
Bushes							
Bush # M/C-7U 5x5x15	ФУЗ.599.691.		66.677.219	2	2		4
Fastening articles							
Screw A. M2-6g x 5.36.013	GOST 17473-80			2			2
B. M3-6g x 5.36.016				2			2
Screw A. M2-6g x 8.36.013	GOST 17473-80			2			2
B. M4-6g x 10.36.016			666.767.135	4			4
Screw A. M2-6g x 8.36.013	GOST 17473-80			4			4
B. M3-6g x 10.36.016			666.624.036	2			2

16
D-131

ST. NO. SHEET	DOC. NO.	SIGN.	DATE	D.C. ELECTRIC MOTOR A-55A	853.121.020.87
DRAWN BY	Y. Vasilenko		12.1.85		
EDITED AND CHECKED BY	B. E. Pavlov		18.1.85	Commercial Items list	SHEETS WEIGHT SCALE
FOREMAN OF DC	S.R. No. 1				5 1 2
DIVISIONAL OFFICER	A. K. K. K.			CIFE, PUNE	TOTAL SHEETS
	NAME	SIGN.	DATE		

No. of items	Description	Designation of document in supply	Supplier	Where incorporated (Designation)	Quantity			Remarks
					in the unit	in-set	for regulation Total	
1								
2	Nut M3-6H.5.016	GOST. 5916-70		856.170.021	2		2	
3	Washer 2651016	GOST 6402-70			2		2	
4	3651016				2		2	
5				856.170.021	2		2	
6								
7								
8	Cotter pin 2.8x6-0.016	GOST 397-79		856.824.037	2		4	
9							2	
10							1	
11								
12								
13								
14								
15								
16								
17								
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21								
22								
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24								
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26								
27								
28								
29								
30								
31								
32								
33								
34								
35								
36								
37								
38								
39								
40								

Date: 1984
 No. of items: 40
 Date: 1984
 No. of items: 40

853.121.020 B17

1-4-1

S.No	Designation	Description	Number of sheets	Total sheet
1	2	3	4	5
1.	BB3.121.020	D.C. Electric motor- D55A, specifications.		
✓ 2.	BB3.121.020CB	D.C. Electric motor D55A, Assembly-drawing.	5	I - 5
✓ 3.	BB3.121.020 ГЧ	D.C. Electric motor D55A, out-line drawing.	I	6
✓ 4.	BB3.121.020 ЭБ	D.C. Electric motor D55A, schematic circuit diagram	I	7
✓ 5.	BB3.121.020 БС	D.C. Electric motor D55A, Specification list.	I	8
✓ 6.	BB3.121.020 БД	D.C. Electric motor D55A, Reference documents list	2	9 - 10
✓ 7.	BB3.121.020 БП	D.C. Electric motor D55A, Commercial items list.	2	II - 12
✓ 8.	BB3.121.020 ПР	D.C. Electric motor D55A, Calculation of dimension change.	2	13 - 14
✓ 9.	BB6.170.021	Shield	4	15 - 18
✓ 10.	BB6.170.021 CB	Shield Assy-drg.	I	19
✓ 11.	BB6.170.129	Shield	I	20
✓ 12.	BB6.170.129 CB	Shield, Assy-drg.	I	21
✓ 13.	BB6.237.114	Labyrinth	I	22
✓ 14.	BB6.237.114 CB	Labyrinth Assy-drg.	I	23
✓ 15.	BB6.430.232	Screen	I	24
✓ 16.	BB6.430.232 CB	Screen, Assy-drg.	I	25
✓ 17.	BB6.617.103	Commutator	I	26
✓ 18.	BB6.617.103 CB	Commutator, Assy-drg	I	27
✓ 19.	BB6.624.036	Rocker arm.	I	28
✓ 20.	BB6.624.036 CB	Rocker arm, Assy-Drg.	I	29
			I	30

1	2	3	4	5
21.	BB6.624.037	Brush holder.		
✓ 22.	BB6.624.037 CB	Brush holder Assy Drg.	I	31
✓ 23.	BB6.624.038	Brush holder.	I	32
✓ 24.	BB6.643.123	Coil	I	33
25.	BB6.643.123 CB	Coil, Assy-Drg.	2	34-35
✓ 26.	BB6.670.003	Base.	I	36
✓ 27.	BB6.670.003 CB	Base, Assy-Drg.	I	37
✓ 28.	BB6.677.219	Brush.	I	38
✓ 29.	BB6.765.793	Armature.	I	39
✓ 30.	BB6.765.793 CB	Armature, Assy-Drg.	2	40-41
✓ 31.	BB6.766.133	Armature without winding.	I	42
✓ 32.	BB6.766.133 CB	Armature without winding. Assembly Drawing	1	43
✓ 33.	BB6.767.135	Stator	I	44
✓ 34.	BB6.767.135 CS	Stator, Assy-Drg.	I	45
✓ 35.	BB7.726.289	Commutator segment profile.	I	46
✓ 36.	BB7.736.009	Brush holder.	I	47
✓ 37.	BB7.750.460	Right end piece.	I	48
✓ 38.	BB7.773.330	Pore.	I	49
✓ 39.	BB7.775.452	Armature Lamination.	I	50
✓ 40.	BB7.842.163	Washer	I	51
✓ 41.	BB7.844.289	Insulating lamination.	I	52
✓ 42.	BB7.844.290	Insulating armature lamination.	I	53
✓ 43.	BB7.889.041	Gasket	I	54
✓ 44.	BB8.034.620	Frame	I	55
✓ 45.	BB8.050.376	Cover	I	56
✓ 46.	BB8.055.377	Shield	I	57
✓ 47.	BB8.220.114	Bushing	I	58
✓ 48.	BB8.220.424	Bushing.	I	59
✓ 49.	BB8.223.079	Bushing	I	60
✓ 50.	BB8.319.845	Shaft.	I	61
✓ 51.	BB8.327.561	Pin	I	62
✓ 52.	BB8.332.118	Clip	I	63
✓ 53.	BB8.336.001	Spring	I	64
✓ 54.	BB8.334.661	Case	I	65
✓ 55.	BB8.051.218	Union	I	66
✓ 56.	BB8.682.233	Brush	I	67
✓ 57.	BB8.687.211	Binding clamp.	I	68
✓ 60.	BB8.816.719	Tag	I	69
✓ 61.	BB8.803.040	Screw	I	70
✓ 62.	BB8.927.122	stud	I	71
✓ 63.	BB8.942.544	Washer	I	72
✓ 64.	BB8.942.550	Washer	I	73
✓ 65.	BB8.942.613	Washer.	I	74
			I	75

1	2	3	4	5
66	BB8.942.639	Washer	I	76
67	BB8.955.115	Hollow rivet,	I	77
68	BB8.960.050	Pin	I	78
69	BB8.978.151	Wedge	I	79
70	BB4.171.062	Wedge box, container for tropical & sea-worthy packing.		
71	BB4.171.062 CB	Wedge box, container for tropical & sea-worthy packing. Assembly-drawing.	9	80-88
72	BB4.171.065	Export woolen box container.	1	89
73	BB4.171.065 CB	Export woolen box container. Assembly-Drawing.	3	90-92
74	BB4.171.067	Parcel post container.	1	93
75	BB4.171.067 CB	Parcel post container. Assembly-Drawing.	7	94-100
76	BB4.180.139	Unit pack.	2	101-102
77	BB4.180.139 CB	Unit pack, Assy-drg.	1	103
78	BB8.669.103	Lug	I	104
79	BB8.675.000	Seal	I	105
80	BB8.825.636	Tag	I	106
81	BB8.840.037	Cover	I	107
82	BB8.840.041	Cover, for brushes.	I	108
83	BB8.863.001	Bag.	I	109
				110

Total
Sheets }

110

$\frac{4}{0.131}$

D.C Electric Motor.

D-55A

B53.121.020

1980

DE
D-131

1-4-1

FORMAT
ZONE
REF. NO.

DESIGNATION

DESCRIPTION

QTY. REMARKS

853.12.10.20

FORMAT	ZONE	REF. NO.	DESIGNATION	DESCRIPTION	QTY.	REMARKS
			B54.171.062CB	Technical papers Assembly drawing Parts		
11	14		B58.659.103	Lug	4	
				Standard articles		
14	15		B58.675.000	Seal 1-B-10-A, 1M		
				GOST 18677-73.	2	
	2			Nails $\varnothing 2 \times 45$, GOST 4034-63	180	
	3			Nails $\varnothing 1.6 \times 25$, GOST 4034-68	70	
	16			Nails T9		
				DST 17-272-78.	8	
				<u>Materials</u>		
	1			Packing steel band		
				0.3x20x2000, GOST 3560-73	2	
	17			Wire M-0.5		
				GOST 9124-59.	0.34	
	4			Paper 6-70, GOST 8828-75.	0.25	
	5			Sponge plate, group II		
				Thickness 5 to 7, ТУМХП		
				1206-55P 15x1500	1	

83/81
D

B54.171.062

WOODEN BOX CONTAINER
FOR TROPICALS SEAWOR-
THY PACKING.

Net.	Gross.	Netton
5	11	9
CIF PUNE		

853.12.10.20
75.05.75 CB

13387

80

1-4-

FORMAT

ZONE

REF. NO.

DESIGNATION

DESCRIPTION

QTY. REMARKS.

Alternate data for modification 864.171.062.

(Container 1).

Materials

Plywood φ K

GOST 3916-69, grade AB-B
BBB and BBC.

15x180x190

2

15x190x240

2

15x180x240

2

864.171.062-01 (container-2)

Materials

Plywood φ K

GOST 3916-69, grade AB-B
BBB and BBC

15x185x165

2

15x165x260

2

15x185x260

2

6

7

8

6

7

8

Позв. в архив

Изм. № 2/64

Взам. инв. №

Позв. в архив
20.02.77
В.С.С.

Изм. № 1074

133 977

89
D-131

864.171.062

Итого
2

1-4-1

917

FORMAT ZONE	REF. NO.	DESIGNATION	DESCRIPTION	QTY.	REMARKS
			B64.171.062-04 (container 5)		
			<u>Materials</u>		
			Plywood ϕ K		
			GOST 3916-69, grade AB-B		
			BBB and BBC		
	6		15x310x260	2	
	7		15x255x460	2	
	8		15x280x450	2	
	9		15x250x225	1	
			Pine plank,		
			GOST 8486-66, grade I or II		
	10		20x30x255	4	
	11		20x30x360	2	
	12		20x30x350	4	
	13		25x25x250	2	

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D-131

Имя, № дела, Дата
 Дата, № дела, Дата
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 Дата, № дела, Дата

11.19

39 877
 28.07.75
 28.07.75
 28.07.75

FORHAT ZONE	REF. NO.	DESIGNATION	DESCRIPTION	QTY.	REMARKS
			B64.171.062-95 (container-6)		
			Materials		
			Plywood φ K		
			GOST3916-69, grade AB-B,		
			BBB and BBC.		
	6		15x280x255	2	
	7		15x255x460	2	
	8		15x280x460	2	
	9		5x250x225	1	
			Pine plank, GOST8486-66,		
			grade I or II,		
	10		20x30x255	4	
	11		20x30x360	2	
	12		20x30x350	4	
	13		20x25x250	2	

82
 D-121

B64 171 062
 1-4-1
 5

10.21

5

Инв. № 0021
 33 877
 Дата вв. в эк. 20.02.78
 Назв. в эк. 20.02.78
 Назв. в эк. 20.02.78
 Назв. в эк. 20.02.78

FORMAZ ZONE	REF. NO.	DESIGNATION	DESCRIPTION	QTY.	REMARKS
			854.171.062-07 (container 07)		
			<u>Materials</u>		
			Plywood φK		
			GOST3916-69, grade AB-B, BBB and BBC.		
	6		15x410x420	2	
	7		15x420x510	2	
	8		15x410x510	2	
	9		5x250x390	1	
			Pine plank GOST8486-66, grade I or II		
	10		20x30x420	4	
	11		20x30x360	2	
	12		20x30x480	4	
	13		25x25x250	2	

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 D-131

854.171.062

Am
 7

1-4-1

85

1.23

FORMAT ZONE REF. NO.	DESIGNATION	DESCRIPTION	QTY.	REMARKS
		554.171.062-09 (container 10)		
		<u>Materials</u>		
		Plywood φK		
		GOST 3916-69, grade AB-B.		
		BBB and BBC.		
6		15x320x360	2	
7		15x360x560	2	
8		15x320x330	2	
9		5x250x330	1	
		Pine plank, GOST 8486-66,		
		grade I or II.		
10		20x30x360	4	
11		20x30x360	2	
12		20x30x390	4	
13		25x25x250	2	

133 877
 20-01-73
 91
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554.171.062

9

854.171.062 (заказ № 69) 853.121.023

Взам. № 10. М. 15.05.79

135455

15.05.79

Формат	Сорт	Пос.	Обозначение	Назначение	Кол.	Примечание
				Documentation.		
			854.171.065 СБ	Assembly drawing.		
				Parts.		
11	10		858.669.103	Lug.	4	
				Standard articles.		
11	11		858.675.000	Seal 1-8-10-АД1М		
				GOST 18677-73.		
		2		Nails П2x45 GOST4034-	30	
				63.		
		3		Nails П1,6x25GOST 4034-	30	
				63.		
		12		Nails Т9,		
				OCT 17-272-78.	8	
				Materials.		
		1		Packing steel band		
				0,3x20x2000 GOST3560-	2	
				73.		
		13		Wire М-0,5		
				GOST 9124-59.	0,3M	
		14		Paper Б-70, GOST8828-	0,25M	
				75.		

93/0-131

854.171.065

EXPORT WOODEN BOX, CONTAINER.		
Лист	Лист	Листов
5	1	3
C I F E P U N E		

Имя № мола. 135 495
 Подп. и дата / 11.02.01
 Взам. инв. №
 Инв. № инв.
 Подп. и дата

	1	BB4.171.065-01. (container 2).	
	2	Materials.	
	3	Plywood ФК GOST 3916-69.	
4		10x320x550.	2
5		10x395x550	2
6		10x320x395.	2
	7	Pine plank, GOST 8486-66.	
	8	20x40x380.	4
	9	20x40x395.	4
		20x40x275.	2

95
 2-131

BB4.171.065

Лист
 3

853.121.020

Формат	Зона	Изм.	Обозначение	Наименование	Кол	Примечание
				Documentation.		
			854.171.067 C6	Assembly drawing.		13; 12
				Standard articles.		
	I			Nails П.1.6x25,0 GOST 4034-63.	0013	кг
	II			Nails П2x45, GOST 4034-63.	0009	кг
II	2		868.675.000	Seal 1,8x10-АД1М-10 GOST 18678-73.	1	т
				Materials.		
	3			Paper Б-70 GOST 8828-75	0,25	кг
	4			Polypropylene twine φ3, ТУ17-05-1385-75.	40	м
			97 D-131			

854.171.067

DRAW P.R.BABU 15.1.85.
CHKD. F/M.D.C.S.R.NAIR
DIV. OFFR.

PARCEL POST CONTAINER.

Зат.	Лист.	Всего
5	1	7
CIFE PUNE		

135490

Имя, № вожд. 135406
 Подпись и дата 19.01.79
 Власт. или № 118-11 дубл.
 Подп. и дата

Формат	Зона	Лист	Обозначение	Назначение	Кол.
			<i>Alternate data for modification.</i>		
			<u>854.171.067.</u>		
			Materials.		
			Ply-wood ФК.		
			GOST 3916-69.		
		5	4x196x240.		2
		6	4x110x240		2
		7	4x110x160.		2
			Pine plank.		
			GOST 8486-66.		
		8	14x18x240.		4
		9	14x18x74.		4
		10	14x18x160.		4
			<u>854.171.067-01.</u>		
			Materials.		
			Plywood ФК.		
			GOST 3916-69.		
		5	4x240x276.		2
		6	4x170x276.		2
		7	4x 170x204.		2

854.171.067

1-4-1

Лист 2 95

Имя, Лист
 № докум.
 Подпись
 Дата

8		Pine plank, GOST 8486-66.			
		14x18x276.	4		
9		14x18x134.	4		
10		14x18x204.	4		
		<u>B54.171.067-02.</u>			
		Materials:			
		Ply wood ФК, GOST 3916-69.			
5		4x266x336.	2		
6		4x300x336.	2		
7		4x300x230.	2		
		Pine plank. GOST 8486-66.			
8		14x18x336.	4		
9		14x18x264.	4		
10		14x18x230.	4		
		<u>B54.171.067-03.</u>			
		Materials:			
		Ply wood ФК, GOST 3916-69,			
5		4x276x350.	2		
6		4x170x350.	2		
7		4x170x240.	2		

15549E 10.01.1967

99
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Изм.	Лист	№ докум.	Подпись	Дата	Лист
					3

B54.171.067

Pine plank
 GOST 8486-66
 14x18x350
 14x18x134
 14x18x240.

4
 4
 4

BB4.171.067-04.

Materials.

Ply wood ФК
 GOST 3916-69.
 4x256x356
 4x100x356
 4x100x220.

2
 2
 2

Pine plank
 GOST 8486-66.
 14x18x356
 14x18x64
 14x1x220.

4
 4
 4

BB4.171.067-05.

Materials.

Ply wood ФК.
 GOST 3916-69.
 4x271x321
 4x190x321
 4x190x235.

2
 2
 2

100
 D-131

BB4.171.067

Лист
 4

№ м. Тест № док. №. Подп. Дата

FORMA:
ZONE:
REF. NO:

Designation

Description

Qty Remarks

Справочный №

853.2.020

Справочный №

Лист № 1 из 1

Лист № 1 из 1

Лист № 1 из 1

Лист № 1 из 1

Лист № 1 из 1

1	854.180.139 C6	Technical papers. Assembly drawing.	
2		Materials. Wire KO-0,5, GOST 792-67.	0,180
3		Box board F, 0,5x20x75, GOST 7933-77.	3
4		Corrugated board T, GOST 7376-77.	
5		140 x 350	1
		84 x 500	1
		108 x 490	1
		106 D-131	

854.180.139

UNIT PAEK

R-55A

Page 1 of 1
853.170.021

Cedar M

HOSSANGI M DADA

11th, 50 2nd St.

11th, 50 2nd St.

11946
14.1.58
14.1.58

FORMAT	ZONE	REF. NO.	Designation.	Description.	Qty	Remarks.
				Documentation.		
11			856.170.021 C5	Assembly drawing.		
				Assembly units.		
12	1		856.824.036	Rocker arm.	1	
				Parts.		
22	2		858.055.377	Shield.	1	
11	3		858.942.558	Washer.	2	
				Standard articles.		
	4			Washer 365F016 GOST 6402-70.	2	
	5			Nut M3-6H.5.016. GOST 5916-70.	2	

22
12-131

SINO SHEET	DOCNO	SIGN	DATE
DRAWN BY	P.R.HARU		13.6.05
EDITED AND CHECKED BY	B.S.		18.1.55
FOREMAN OF DC	S.R.NAR.		
DIVISIONAL			

856.170.021
SHIELD.
CIFE, PUNE

SHEETS	WEIGHT	SCALE
51		1
TOTAL SHEETS		

1-4-05

Forma Zrite		Ref. No.	Designation	Description	Qty.	Remarks
<u>Documentation</u>						
11			856430.232CB	Assembly drawing		
<u>Parts</u>						
11	1		858220.424	Bushing	1	
11	2		858652.218	Union	1	
<u>Materials</u>						
	3			Braid 11M ² -6x10 l = 370 TY22-3708-76	1	
			28 D-131			

856321383
 11
 11
 11
 3

154468
 11.06.79
 154468

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		M. Yashas		12.4.85
EDITED AND CHECKED BY		D.K. JAIN		18.4.85
FOREMAN OF DC		S.R. Noh		
DIVISIONAL OFFICER		A.K. Kumbh		28.4.85
NAME		SIGN	DATE	

SCREEN
 CIFE, PUNE

856430.232

SHEETS	WEIGHT	SCALE
5		1
TOTAL SHEETS		

План. нум. №
 Инв. № дубл.
 Измен. в дата
 Счет. №
 Терм. опр.

853.171.128

КОД	КОД	КОД	Designation.	Description.	Qty	Remarks.
				Documentation.		
10			856.170.128CB	Assembly drawing.		
				Parts.		
11	1		858.220.114	Bushing.	1	
				Materials.		
	2			Alloy AK7 GOST 2685-75.		

24
0-131

№	№	№	№	№
SINO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	PR.DABU			13.6.85
EDITED AND CHECKED BY	A.K. Kalyan	B. G. ...		27.11.87
FOREMAN OF DC	S.R.NAR.			
DIVISIONAL OFFICER	A. K. ...			20.11.89
NAME	SIGN	DATE		

SHIELD.
 CIFE, PUNE

856.170.128

SHEETS	WEIGHT	SCALE
8		1
TOTAL SHEETS		

Q format	3 zone	Ref. No.	Designation	Description	Qty	remarks
				Documentation		
22			856.643.123 CB	Assembly drawing		
				Materials		
		1		Wire МГТФЛ 0.75x100 ТУ16-505.324-80	2	
		2		Wire бнВЛ ТУ16-505.911-76 0.75 l=530mm	1	
		3		0.75 l=590mm	1	
		4		Board ЭВ-0.1 0.1x25x30 ГОСТ2824-75	4	
		5		Wire пЭТВ-2 1.00 ГОСТ160.505.001-80	150g	
		6	37 D-131	Cotton thread 10 ГОСТ 6309-80	1M	

856.643.123
 11.05.85
 6.4.85
 12.4.85
 194.85
 S.R. Nair
 A.K. Nair

SHEET	DOC NO	SIGN	DATE
DRAWN BY	N. Yesudas		12.4.85
EDITED AND CHECKED BY	D.R. Nair		194.85
FOREMAN OF DC	S.R. Nair		
DIVISIONAL OFFICER	A.K. Nair		25.4.85
NAME	SIGN	DATE	

COILS
 CIFE, PUNE
 T=4=1

856.643.123

SHEETS	WEIGHT	SCALE
5	1	2
TOTAL SHEETS		

format	ZONE	Ref. No.	Designation	Description	qty	Remarks
		7		Band Б-20-61 l = 1400mm GOST 4514-78	2	
		8		Varnished fabric ПВМС-10Б GOST 2214-78 0.05x15x1600	2	
		9		0.06x20x20	2	
		10		0.06x25x30	2	
		11		Wire № -0.16 l = 15mm GOST 9125-74	4	

38
1-13

ИЗМ. № МУЗД. 1588/8
ПОДПИСЬ И ДАТА 04.01.8
ИЗМ. № МУЗД. 1588/8
ИЗМ. № МУЗД. 1588/8

10. 800
№ докум. 35
Дата 1981. 2

856.543.123

FORMAT.	ZONE.	REF. NO.	Designation.	Description.	Qty	Remarks.
				Documentation.		
				Assembly drawing.		
				Parts.		
12			856.766.133 C 6			
11	1		857.775.452	Armature lamination.	117	
11	2		857.844.289	Insulating armature lamination.	1	
11	3		857.844.290	Insulating armature lamination.	1	
11	4		868.310.845	Shaft.	1	

Шаг. мм. 12
856.766.133

Список №

Исполн. в 2014

Мас. № 2501

Взам. инв. №

Получен в 2014

№ 2014

46
0-131

СНД	СHEET	DOCNO	SIGN	DATE
DRAWN BY	P.R.BABU			11.11.14
EDITED AND CHECKED BY	28.10.14			11.11.14
FOR THE MAN OF OC.	BRNAR			

ARMATURE WITH- 856.766.133
OUT WINDING.

SHEETS	WEIGHT	SCALE
1	1	1

1-A-1

FORMAT.	ZONE.	REF. NO.	Designation.	Description.	Qty	Remarks
Лист. ЭРИСЭВ. 853.12.020	22			Documentation.		
			856.767.135 C5	Assembly drawing.		
				Assembly units.		
		1	855.843.123	Coils.	1	
				Parts.		
	2	867.750.480	Right end-piece.	2		
	3	857.773.330	Pole.	2		
	4	858.034.580	Frame.	1		
	5	868.980.050	Lock pin.	2		
			Standard articles.			
			Screw B1.M4-6gx10.36.016. GOST 17475-80.	4		
			48 D-131			

Всего листов	Подпись и дата	Имя, инв. №	Имя, инв. №	Имя, инв. №	Имя, инв. №

SHEET	DOC NO	SIGN	DATE
DRAWN BY	P.R.BABU		12.85
EDITED AND CHECKED BY	P.K. JAIN		14.85
FOREMAN OF DC	S. R. CAR		
DIVISIONAL OFFICER			
NAME	SIGN	DATE	

856.767.135		
SHEETS	WEIGHT	SCALE
61		1
TOTAL SHEETS		

STATOR.

CIFE, PUNE

1-4-1

Formal Zurte Ref.No.	Designation	Description	Qty	Remarks
		<u>Documentation</u>		
12	866.617.103CB	Assembly drawing		
		<u>Parts</u>		
11	867.726.259	Commutator segment	33	
		<u>Materials</u>		
		Moulding material AT-4B GOST 20437-75		

H.P. No. 10004
 H.P. No. 10005
 H.P. No. 10006
 H.P. No. 10007
 H.P. No. 10008
 H.P. No. 10009
 H.P. No. 10010
 H.P. No. 10011
 H.P. No. 10012
 H.P. No. 10013
 H.P. No. 10014
 H.P. No. 10015
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 H.P. No. 10096
 H.P. No. 10097
 H.P. No. 10098
 H.P. No. 10099
 H.P. No. 10100

30
D-121

SNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	K. Yeasda			12.4.05
EDITED AND CHECKED BY	<i>[Signature]</i>	<i>[Signature]</i>		
FOREMAN OF DC	S.R. Nair			
DIVISIONAL OFFICER	A.K. [Signature]			12.4.05
	NAME	SIGN	DATE	

COMMUTATOR
CIFE, PUNE

56.617.103

SHEETS	WEIGHT	SCALE
1		