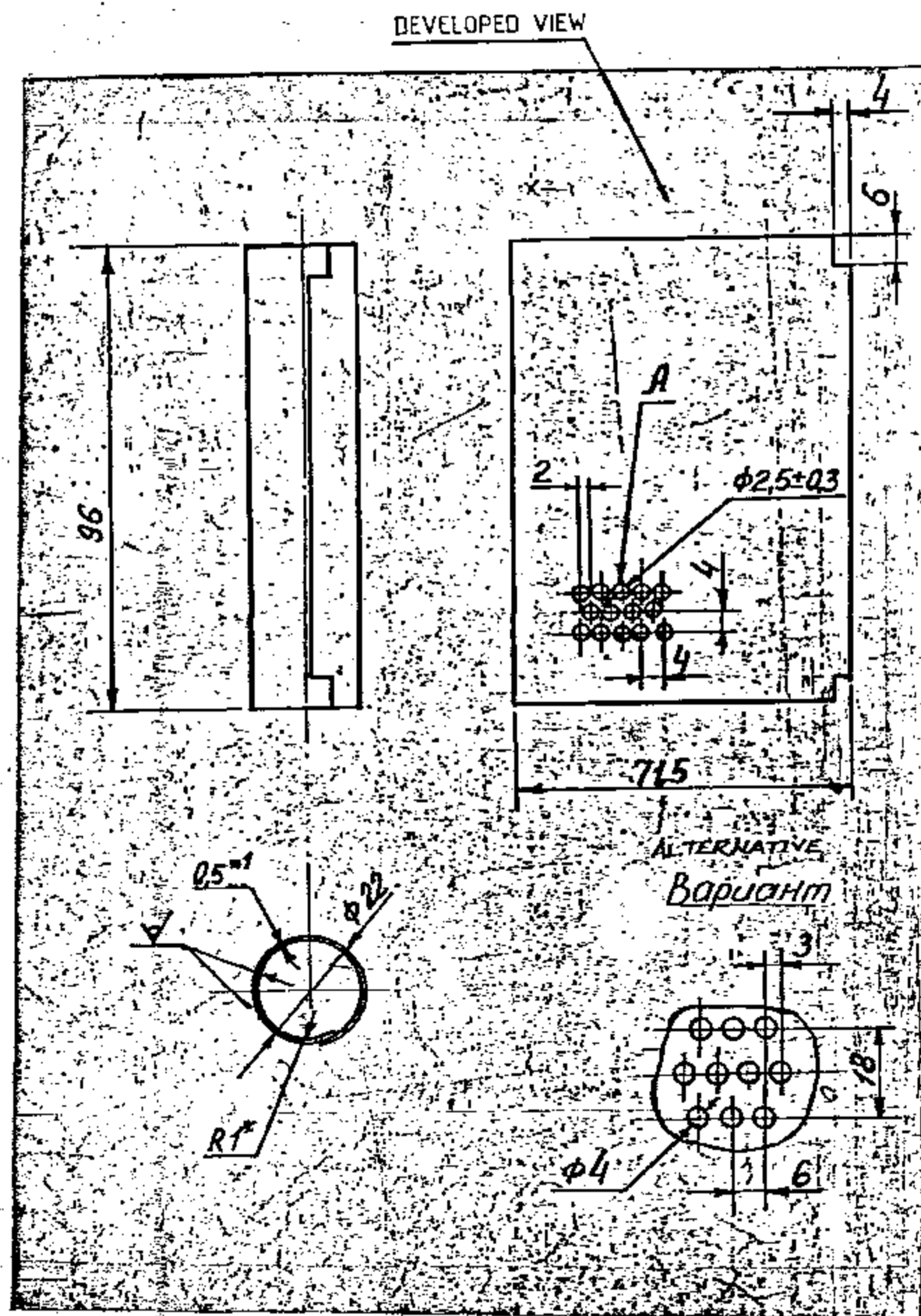


DRAWING NUMBER
329-12-8



EXPLANATORY NOTE :

MATERIAL QUOTED: ТАРЕА ПРММ 0.5 Л63 ГОСТ 2208-75

ALTERNATE MATERIAL QUOTED: SHEET А ПРММ Л63 ГОСТ 931-78

A = COLD ROLLED
ПР = RECTANGULAR SECTION
H = NORMAL ACCURACY
M = SOFT
63 = GRADE OF BRASS
0.5 = THICKNESS IN MM

CHEMICAL COMPOSITION % AS PER GOST 15527-70.

BASIC ELEMENTS

COPPER = 62.0-65.0 ZINC = REST

ADMIXTURES MAXIMUM

LEAD = 0.07 IRON : 0.2, ANTIMONY : 0.005
BISMUTH = 0.002, PHOSPHORUS = 0.01, TOTAL = 0.5

MECHANICAL PROPERTIES: Л63 ГОСТ 2208-75

- DENSITY = 8.5 gm/cm³
- TENSILE STRENGTH Kg/mm² = 30-42
- % RELATIVE ELONGATION = 38 (min)
- BEND TEST IS DONE FOR SOFT STRIPS = 180°

CHEMICAL COMPOSITION %

SHEET Л63 ГОСТ 931-78

COPPER = 62.0-65.0, ZINC = REMAINDER

ADMIXTURES MAXIMUM

LEAD = 0.07, IRON = 0.2, ANTIMONY = 0.005
BISMUTH = 0.002, PHOSPHORUS = 0.01
TOTAL OF ADMIXTURES = 0.5 (max)

MECHANICAL PROPERTIES Л63 ГОСТ 931-78

- ULTIMATE TENSILE STRENGTH Kg/mm² = 32-41
% ELONGATION 38 (min)
BRINELL HARDNESS = 70

- UNSPECIFIED TOLERANCES OF DIMENSIONS ± 0.5 mm.
- FLATTENED BURRS ARE ALLOWED IN HOLES OF STRAINER
- ARRANGEMENT OF HOLES 'A' RELATIVE TO CONTOUR OF COMPONENT IS ARBITRARY.

* DIMENSION SHOULD BE ENSURED BY TOOL

* DIMENSION FOR REFERENCE

ALTERNATE MATERIAL - SHEET А ПРММ Л63 ГОСТ 931-78

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. 0.017 Kg. TO BE STAMPED OR MARKED WHERE INDICATED THIS LETTERS

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

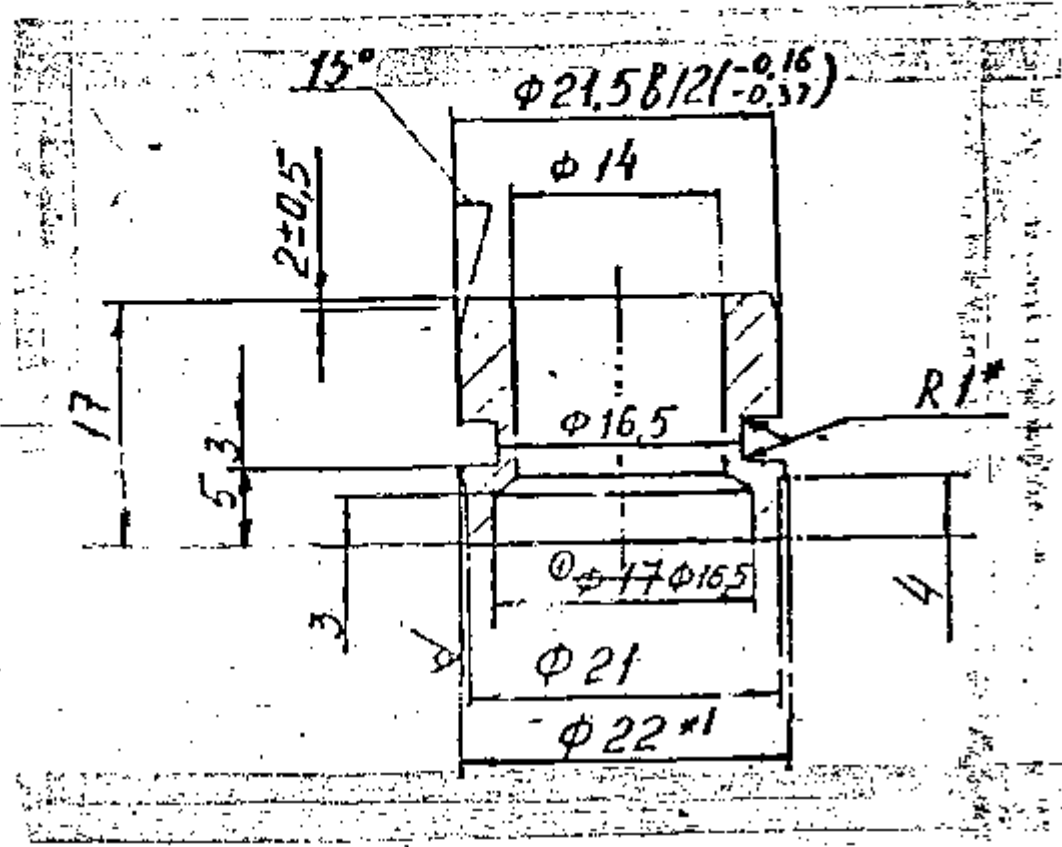
DRN	DRN	MATERIAL - TAPE	USED ON -
END	END	А ПРММ 0.5 Л63	СБ 329-02-7
TED	TED	ГОСТ 2208-75	
APPD	APPD	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES)	
DATE	DATE	A V A D I	
		SCALE - 1:1	
		DIMENSIONS IN mm	
		TOLERANCE ON DIMS UNLESS OTHERWISE STATED IS 202-69	TITLE
		ALL THREADS TO CONFORM TO	⊕ FILTER STRAINER
ISSUE	DATE	NATURE OF AMENDMENTS	D S CAT NUMBER
			DRAWING NUMBER
			329-12-8



DRAWING NUMBER
329-66-2

EXPLANATORY NOTE :

10 ✓/N



4. MATERIAL QUOTED : BAR LC 591 TKPH IT-22. GOST 2060-73.

EXTRUDED BRASS RODS OF CIRCULAR SHAPE.

LC 59-1 = GRADE OF BRASS.

T = DRAWN

KP = ROUND

IT = MEDIUM HARD

H = NORMAL ACCURACY

22 = DIAMETER OF BAR.

a) CHEMICAL COMPOSITION : % (AS PER GOST 15527-70).

COPPER = 57.0 - 60.0

LEAD = 0.8 - 1.5

ZINC = REMAINDER

AD MIXTURES :

TIN = 0.30 (max)

IRON = 0.5 (max)

ANTIMONY = 0.010 (max)

BISMUTH = 0.003 (max)

PHOSPHORUS = 0.02 (max)

TOTAL ADMIXTURE = 0.75 (max)

MECHANICAL PROPERTIES : (AS PER GOST 2060-73)

ULTIMATE TENSILE STRENGTH Kgf/mm² = 37 (min)

RELATIVE ELONGATION % = 18 (min)

1. UNSPECIFIED TOLERANCES OF DIMENSIONS - AS PER H14, h14, ±1/2.
2. * DIMENSION IS TO BE ENSURED BY TOOL.
3. *1 DIMENSION FOR REFERENCE.

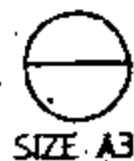
DRG INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE No:2 (BK 85-610).

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. 0.02 Kg TO BE STAMPED OR MARKED WHERE INDICATED THIS # 1 LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE

DRN	<i>[Signature]</i>	MATERIAL	BAR LC 59-1T, Kp, H IT-22 GOST 2060-73.	USED ON	CB 329-02-7 CB
CHK	<i>[Signature]</i>	DATE	2-6-89	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVACT	
TCO	<i>[Signature]</i>	SCALE	2:1	TITLE BUSHING	
APPO	<i>[Signature]</i>	DIMENSIONS IN mm		D S CAT NUMBER	
DATE	2-6-89	TOLERANCE ON DIMS UNLESS OTHERWISE STATED IS: 2102-69		DRAWING NUMBER 329-66-2	
SCALE	2:1	ALL THREADS TO CONFORM TO		ISSUE DATE	
				NATURE OF AMENDMENTS	



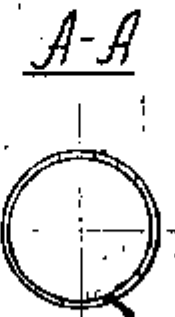
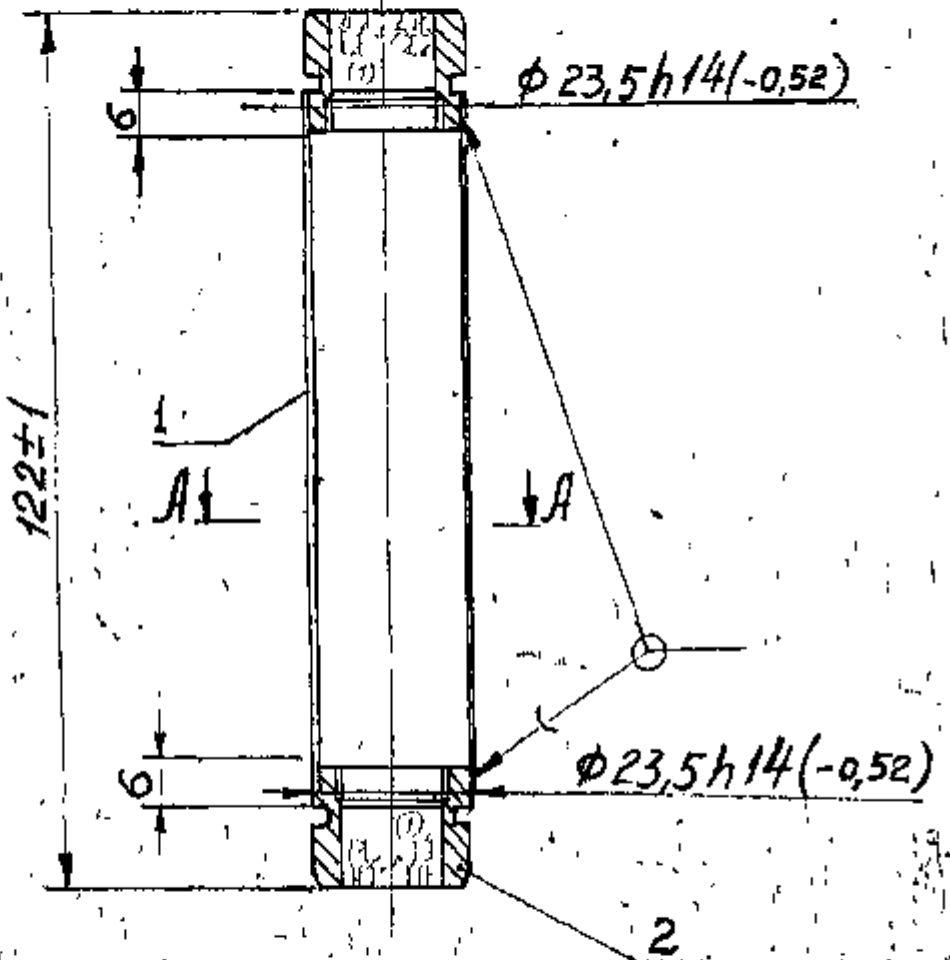
SIZE A3



CB 329-02-7 CB

ЕСКД

ПК8 ГОСТ 30-2 ГОСТ 21931-76
 ПК8 ГОСТ 30-2 ГОСТ 21931-76



3	1	БК 85-010	11/15
2	1	БК 87-170	11/15
1	2	ПК-87-40	11/15
		83-683	16/15
Мок	Лист	К докум.	Подп

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. MASS	0.065 Kg.	TO BE STAMPED OR MARKED WHERE INDICATED THIS IS LETTERS I
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED AND THIS CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT. THIS ARE NECESSARY		
ISSUE DATE	NATURE OF AMENDMENTS	MATERIAL USED ON
DRN NO	SCALE: 1 : 1	CB 329-05-7
END	DIMENSIONS IN mm	CONTROL RATE OF QUALITY ASSURANCE (NAVY VEHICLES) A V A D I
YCD NO	TOLERANCE ON DIMS UNLESS OTHERWISE STATED	TITLE: FILTER NET ASSY.
APPRO		D'S CAT NUMBER
DATE: 8.2.88	ALL THREADS TO CONFORM TO	DRAWING NUMBER: CB 329-02-7 CB

DRG INDIANISED BASED ON RUSSION ORIGINAL ISSUES (85-61)
 ПОП И ДАТА
 ДИМ В ДАТ
 ПОП И ДАТА



