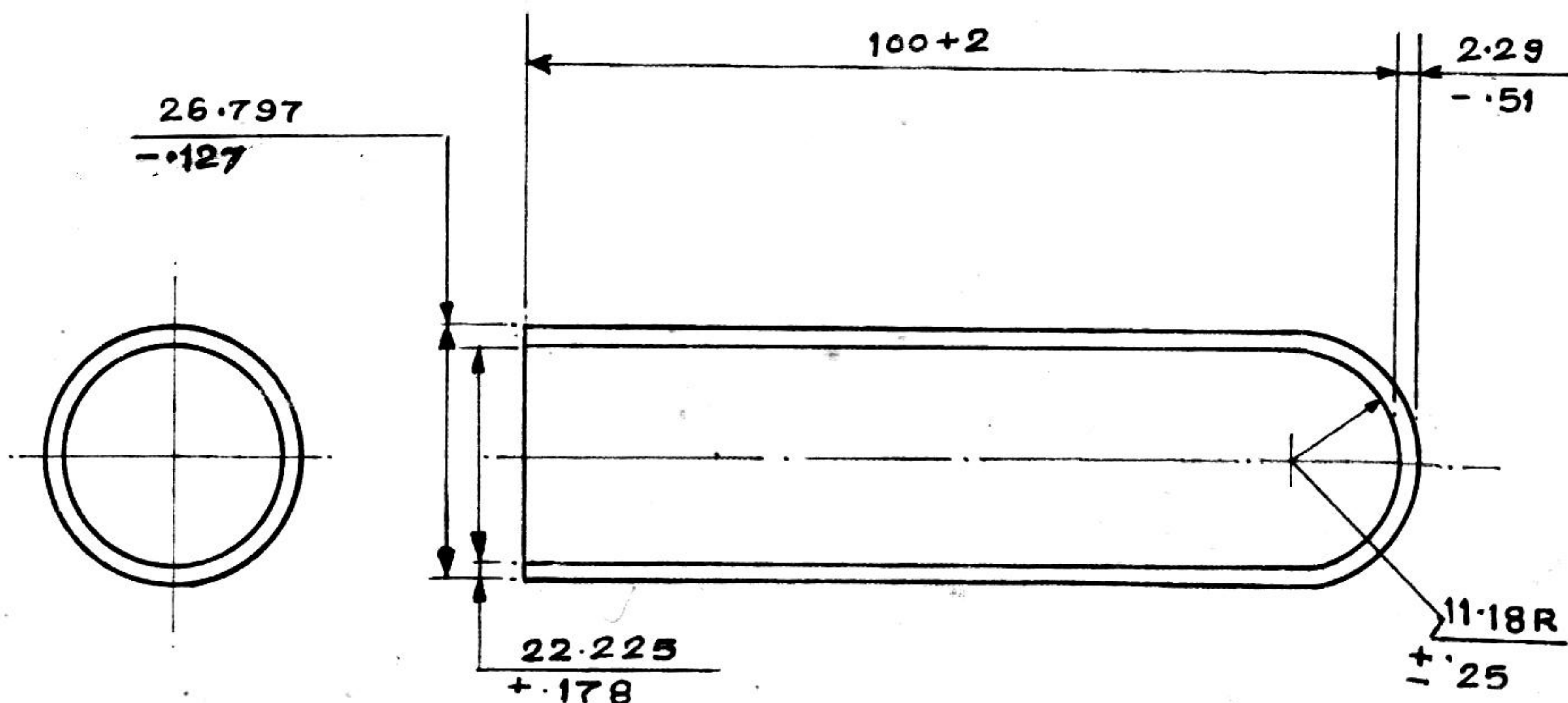


D.L(1) NO: 31258-A.49
32869-A.24.7.79
33232-A.13.11.81

PRESSING DRG No. 1896 / 1 g



(b) NOTE 2.
COMPONENTS TO BE DEGREASED PICKLED
& CLEANED.

(d) NOTE 3.
MAGAZINE TO HAVE HARDNESS 120 H.V. MINIMUM
ALL OVER AFTER STRESS RELIEF TREATMENT
(OVER SOME LESSER HARDNESS MAY BE ACCEPTED)

(a) MATL: (c)
BRASS BS 2871-PT-2:1972 CZ-126 OR DEF 105A
OR BS 2870 CZ-106 OR IS 410 CUZN 30 OR DEF
STAN 95-0 SURFACE ROUGHNESS 3.2 MINIMUM

(*) ISSUE 1

(SMOOTH DRAWN)

(g) BRASS BS 2870:1980:cz106 OR
IS 410:1977(REAFFIRMED 1991)
cu zn 30 OR JSS 9535-2:1982

(u) NOTE:-
PRESSING SHOULD BE SUPPLIED
AFTER STRESS-RELIEVING TREATM-
ENT WITH THE HARDNESS MAINTA-
INED.

(c) 80-105 V.P.N. FOR (a) BS 2871-PT-2
1972 CZ 126 TO (d) 75 V.P.N. FOR DEF.
105 A & (c) MIN 120 H.V FOR BS 2870
CZ-106 OR IS 410 CUZN 30

5 23 79	MATL:- BS 2871 PT-2-1972-CZ-126 DELETED AND BS 2870 CZ-106 OR IS-410-CUZN 30 INSERTED VIDE C1(A) KIRKEE LET NO 543 A141 DT-23.8.78	188 79	(*) HARDNESS FIG UNDER NOTE DELETED AS PER C1(A) KIRKEE LET NO 54097/MSF/- PR.DT.16.7.79 & NOTE-3 ADDED AS PER DC(1) 32869- A DT. 24.7.79.	1	1	AS ABOVE	PRESSING.
				ITEM NO.	NO. OFF	MATERIAL.	DESCRIPTION.
				LIST OF PARTS			
				COMPT:- MAGAZINE, FOR PRIMER ELECTRIC 1A/LI-			STORED DRG:- QX.1709 SI/15193/E/1216
74 78	SD/- AMENDED VIDE G.M. ISHAPUR LETTER NO- 0004/6-P&P DT. 21.6.76	SCH NO	3RD. ANGLE PROJECTION	PRESSING			
67 76	SD/-	DRAWN BY- SD/- N.K. SEN	CHECKED BY-	PRESSING DRG No. 1896 / 1 g			
		APPROVED BY- SD/- B.C. MAITY	CONCURRED BY-				
DT.	SR	DESCRIPTION	APPROVED BY: S.I. OF A COSS	M/C:-		NO. OF SHTS: 1	
AMENDMENTS.		SIG:- SD/-	DT. 6.5.76	G.S.FY. COSSIPORE.		SHEET NO. 1	

AMENDMENT AT NOTE 2 AS PER AMBAJHARI DRG NO. FS 4876

(f) N.H.86 - IN MATL. "ISSUE 1" ADDED - VIDE DC(1) 33877-A
DT. 28.12.85
(e) 29-12-81- ALT. MATL. DEF STAN - 95-9
WAS DEF 105A (REF DC(1) 33232-A DT 13.11.81 Traced from dilapidated copy without changed.

PROV