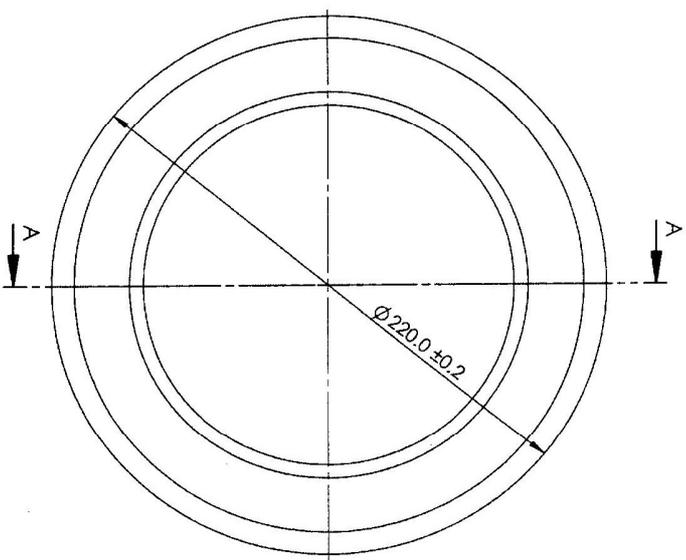
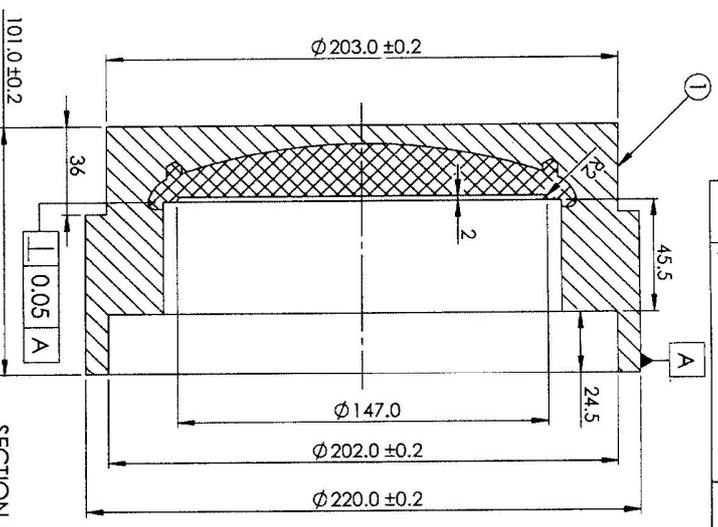


1 2 3 4 5 6 7 8  
 V 1 0 0 0 3 0 2 0 3 0 9 8 ON GRD  
 GEN TOL : MEDIUM CLASS TO IS : 2102 DRG CONVENTIONS CONFORM TO INDIAN STD.  
 DIM IN mm UNLESS OTHERWISE STATED



NOTE :  
 1. BARCOL HARDNESS SHOULD NOT BE LESS THAN 50 / SHORE 'D' 60.  
 2. MOULDING SHOULD BE FREE FROM POROCITY, BUBSTER AND CRACKS.  
 3. FOR QA & QC REFER SPECIFICATION NO. ARDE / SPECN / PINAKA / RKT- 13

LIST OF COMPONENTS			
SI. NO.	NOMENCLATURE	DRAWING NUMBER	QTY.
1	PLUG END CLOSING (PRE MOULDING MACHINING - STATIC)	8603 02 01 00 00 032 22XA	1



VS KAKKIANIS  
 Jr. Tech Officer,  
 Dy Asstt. Controller

4 SEP 2015



DRN No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
P K Singh	26/3/15	SOP	MATERIAL : FIBRE GLASS REINFORCED MOULDING POWDER TO IA. 1330. APPENDIX 'D'			
APPD DATE	26/3/15	SRS FOR DIRECTOR	PROTECTIVE FINISH :			
SEALED DATE			NEXT OPERATION DRG. No. 8603 02 01 03 00 001 34PA			
SCALE - NTS	EST MASS		TITLE			
13,100 ± 0.300 KG			PLUG END CLOSING (MOULDING-STATIC)			
DESIGN AUTHORITY ARDE						
DRG NO	IC	SS	S	MA	A	C
8603	03	02	01	03	00	00
PART NO	DS	CAT	NO	AHSP		
						49

1 2 3 4 5 6 7 8