

129900-9001

ON
D.S. CAT.NO.3-56 NF-3B 2.515 ϕ PITCH 0.4535
(0.099)DRAWING CONVENTIONS CONFORM TO JSG-0104
DIMNS. ARE IN mm GEN. TOL. "MEDIUM" IS 2102

■ SYMBOL ATTACHED TO CERTAIN DIMENSIONS MEANS THAT SAID DIMENSIONS COMPULSORILY HAVE THE INDICATED DATUM AND THAT THE PV, PH ON PT MAY NOT BE DATUM.

○ SYMBOL INDICATES THE DIMENSIONS OF LOCATING SURFACE WHICH ARE SITUATED ON THE SAME LEVEL, BUT WHICH ARE MACHINED WITH MORE THAN ONE OPERATION.

P.T. = PLANE TRANSVERSE

P.H. = PLANE HORIZONTAL

P.V. = PLANE VERTICAL

ALLOWED DEVIATION
FOR

P.V. ± 0.02
P.H. ± 0.03
P.T. ± 0.03

SURFACE FINISH:-
AS PER IS: 3073
WHERE NOT SPECIFIED SHOULD BE

LINES AND FIGURES HAVE TO BE COATED
WITH WHITE CELLULOSE PAINT.

MATERIAL FOR INVESTMENT CASTING
BS 3146 PL.1:1974 TYPE CLA-3.

MARKING ON SAMPLE
* MANUFACTURER'S CODE
⊕ D.S. CAT. NO.

† Yr. of Mfg. 15

03.04.2002.	25317-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.				DRN. <i>Ch. Des</i> [CHD]	TRD	COMPT. <i>Ch. Des</i>	ASSY.	DS. CAT. No. 1005-006556 & 1005-006560
24-4-96	23320-SA	CONVENTION, ABBREVIATION, SYMBOL, SURFACE FINISH, TOLERANCE, H.T./HARDNESS & MARKING NOTE ADDED. MATL. AMENDED. DRG. REVISED - RE-DRAWN COMPRISING THE EXISTING PART NO. & RE-SEALED AS A RECORD OF REVISION.				SCALE: 1:1, 2:1, 5:1, 10:1				
		PREV. DC NOS. 15593-SA, 15907-SA, 17942-SA, 18331-SA, 19765-SA, 21854-SA & 22729-SA.				MFG/INSP. INSTRUCTIONS.				
DATE AUTHY.		BRIEF RECORD.	ZONE	IC:DO	G.O	DT. 24.4.96	1/c: D.O.	APPROVED. DT. 2.5.78	AHSP.	CQA(SA), CHAPUR
SEALED:-	DC NO. 25317-SA	DT. 03.04.2002.				MATERIAL.		NEG. RE-DRAWN	DGNR'S REF.	
NOMENCLATURE						H.T./HARDNESS		STEEL TO SPECN. BS:970 PT.3:1991 Gr. 070 M 55.	PART NO.	5112 & 3112
						PROTECTIVE FINISH.		ANNEALED AT 680°C. QUENCHED AND TEMPERED. 72-75 HR.	ORG. NO.	B-977 & A-1395
								PHOSPHATE TO SPECN. USS: 0465:01-1988, CLASS II, OIL FINISH.	DS. CAT. NO.	1005-006621

SIGHT REAR