

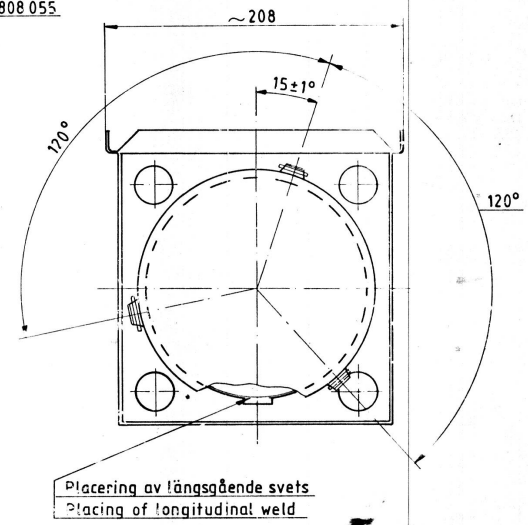
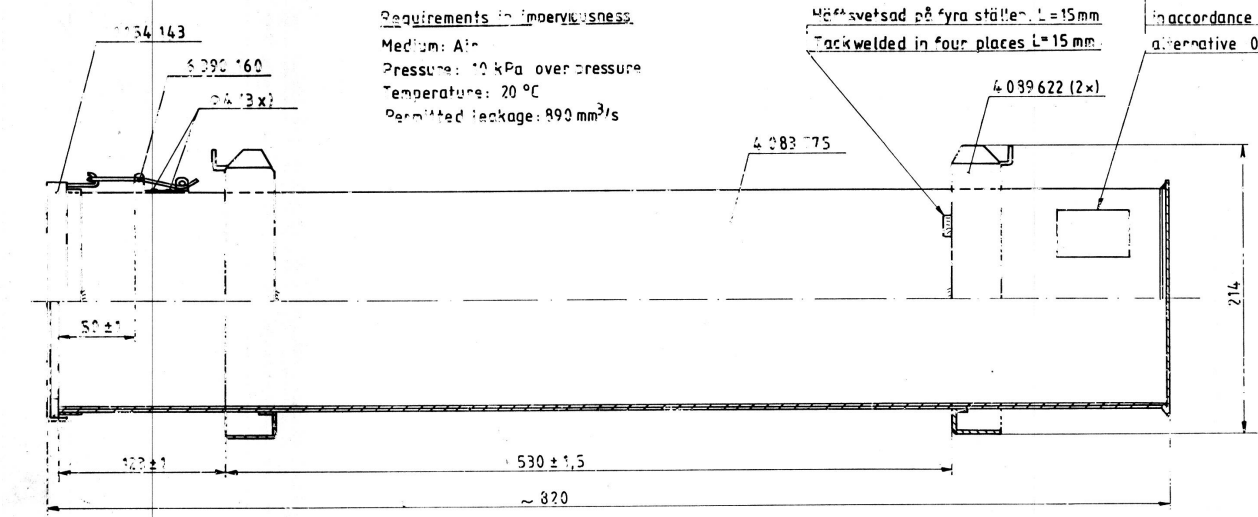
8 ①

Toleranser enligt ISO Tolerances acc. to ISO	
Baslinje och tolerans Basic size and tolerance	Gränsvärde Limit deviation
	Övre Upper
	Undre Lower

Funktionsstkrav
 Medium: Luft
 Tryck: 10 kPa övertryck
 Temperatur: 20°C
 Tillåtet läckage: 890 mm³/s

Requirements in impermeableness
 Medium: Air
 Pressure: 10 kPa overpressure
 Temperature: 20 °C
 Permitted leakage: 890 mm³/s

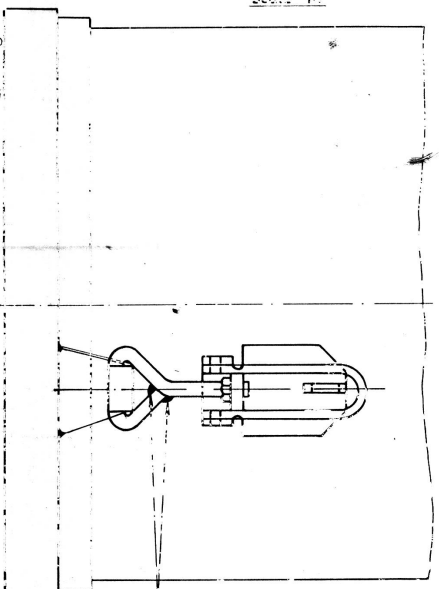
Typgodkännandemärkning
 stämplat enl. 0 808 055
 alternativ 014
 Package type approval stamped
 in accordance with 0 808 055
 alternative 014.



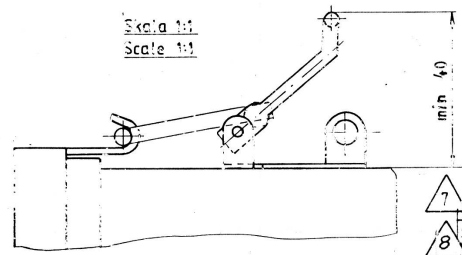
Placering av längsgående svets
 Placing of longitudinal weld

PAINTING & PROTECTIVE TREATMENT

AFTER CLEANING AND INSPECTION THE METAL CONTAINER INCLUDING ALL STEEL FITTINGS WILL BE PHOSPHATED IN ACCORDANCE WITH SPEC. JS 0465-01-1988 OR COATED WITH PRIME COAT OF PAINT READY MIXED QUICK DRYING MATI FINISH FOR GENERAL PURPOSE RED OXIDE (IS: 446 TO SPEC. IS: 5-1978 REAFFIRMED IN 1991) CONFORMING TO SPEC. IS: 168-1973 WITH AMENDMENT N° 3 (REAFFIRMED IN 1988) INTERNALLY AND EXTERNALLY, FOLLOWED BY A COAT OF PAINT OLIVE GREEN (IS: 220 TO IS: 5-1978 REAFFIRMED IN 1991) TO SPEC. IS: 168-1973 WITH AMENDMENT N° 3 (REAFFIRMED IN 1988) EXTERNALLY. METHOD OF APPLICATION FOR RED OXIDE AND PAINT OLIVE GREEN IS BY BRUSHING / SPRAYING / DIPPING.



TESTING OF METAL CONTAINERS IS IN ACCORDANCE WITH SPEC. IA 1169 (n)



Skala 1:1
 Scale 1:1

Vid montering av lock skall exenterlåset justeras så att högsta punkten på låsarmen befinner sig min 40 mm över mantelytan på plåt-tuben vid lös inspänning. Detta för att tätningen mellan tub och lock skall klara tätkravet.

When assembling the cap, the eccentric lock shall be adjusted so that the highest point of the locking arm is min 40 mm over the casing surface of the sheet metal tube with loosely clamped construction. This is done so that the sealing between tube and cap shall satisfy the demand on tightness.

Ytbehandling:
 Förbehandling V8-47
 Målningsmetod Y4-25-9-600
 Invändigt erfordras endast grundfärg (min 25 µm)
 Alternativ ytbehandling enligt 0 809 556

Surface treatment:
 Pre-treatment V8-47
 Painting method Y4-25-9-600
 Inside only primer is required (min 25 µm)
 Alternate surface treatment according to 0 809 556

9 för köp 0 907 999
 Technical specification 0 807 999

17-12-93	DC 35637-A	PAINTING NOTE AMENDED, TESTING NOTE ADDED.		
7-1-93	DC 35436-A	PAINTING NOTE AMENDED.		
5-6-91	DC 35103-A	PAINTING NOTE AMENDED.		
13-2-91	DC 35025-A	PAINTING NOTE AMENDED.		
21-9-89	DC 34725-A	DRG. PROV SEALED IN SUPERSESSION OF REV. 4.		
DATE	AUTHORITY	REVISION		
8	C3	AO 39039595 min 40 var 35 ± 5	87 06 12	Hli
7	C3 - C5	AO 39039583, 35 ± 5 var 40 ± 10. Ytbeh. införd.	8704 01	Hli

Andr. nr / Rev. No.	Läge / Zone	AO nr och ändringsbeskrivning / Revision order No. and description of the revision	Datum / Date	Godkänt / Approved
7				
8				

Där ej annat angetts gäller: Unless otherwise stated the following applies		Ritad / Drawn	Beräkning / Designation
Mått före ytbehandling / Dimension before surface treatment	Skarpa kanter brutna / Sharp edges broken	Färg / Color	Färdigt / Finished
Yttextur R _a µm / Surface roughness R _a µm	Måttalradii / Fillet radii	Avd. Dept.	Condition
Toleranser för klippning och gaskärrning enligt T2.3 / Tolerances for shearing and flame-cutting acc. to T2.3	Svetsoleranser enligt T2.4 klass / Welding tolerances acc. to T2.4 class	Datum / Date	Utgångsvara / Basic material
Ytbehandling / Surface treated		Skala / Scale	Föregående ritning / Previous drawing / VAT Weight
		1:2,5	
		Plåtmått / Ply method	

APPD	Emb. 155 mm lng 8 och 9	Benämning / Drawing No.	Senaste ändr. / Latest rev.
AHSP-CQA(A)KIRKEE	Package 155mm loading 8 and 9	4 085 561	8