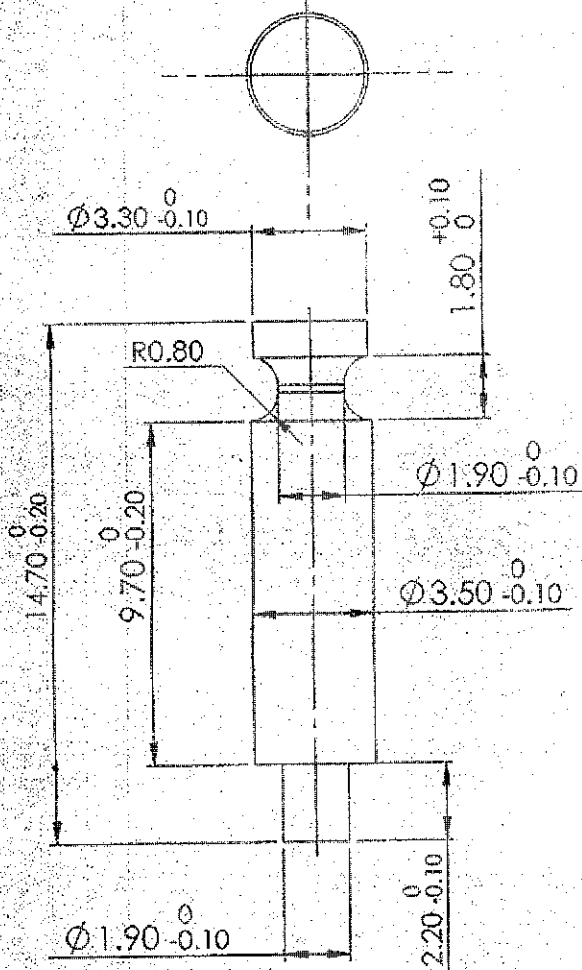
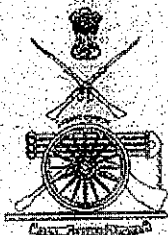


ORG NO

DIMENSIONS ARE IN mm.

UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

MARK DRAWING No.



UN CONTROLLED COPY

CERTIFIED CORRECT COPY OF APPROVED DRAWINGS
DATE: 16.04.18

Ordnance Factory,
Tiruchirappalli 620016

Material :

Steel

BS:1429 -1980 Gr.070 A72 ND

BS:970 Pt.1 1983 Gr.708 M40 (or) EN19A

BS:970 Pt.1 1983 Gr.709 M40 (or) EN19

BS:970 Pt.1 1983 Sec.3 Gr.080 M40 (or) EN8, 8A,8B, 8C,8D

BS:970 Pt.1 1983 Sec.3 Gr.070 M55 (or) EN9

Hardness: 340-400 HV

Protective Finish :

Accelerated Phosphating to Specn.

JSS: 0465-01-1994 Class II Oil Finish

AMENDMENTS	SIG. & DATE		SIGNATURE & DATE.	SUB: Pin Tension Spring FOR: Receiver Assy OF: TRICHY ASSAULT RIFLE DES. REF. NO. K-4006 DRG. No.: TAR-K-4006 ORDNANCE FACTORY TIRUCHIRAPPALLI-16.	SCALE NTS
		TRACED			QPG 1
		DRAWN			Weight 10.01
		CHECKED			SHEETS: 1
		OIC/D&DO	<i>P. Tala</i>		SHEET No.: 1
		OFFICER/ PRDND DIV. OFFICER/ D&DO	<i>Ge. Kumar</i>		
		APPROVED ON. 12/04/2018.			