

MATERIAL : IS: 5517 - 1993, GRADE 42Cr4Mo2
(OR) BS:970 PART-3, 1991, GRADE :709M40

ALTERNATE MATERIAL : En19 (OR) En19A


HARDNESS: 32 - 38 HRC

DIMENSIONS ARE IN mm.

UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION:

JSS : 0465-01-1988 CLASS-I (ACCELERATED) OIL FINISH.

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.		SUB: WASHER STOCK BUTT R.H.		SCALE 2:1
	TRACED		FOR: STOCK BUTT S/A		STORE DRG.NO.
	DRAWN <i>[Signature]</i>		OF: 40 mm MGL		
	CHECKED		DES.REF.NO.		OPERATION NO.
	HOS/D&DO <i>[Signature]</i>		DRG. No.: 30P 5017		
	NDAL OFFICER/ FOR MGL.		 ORDNANCE FACTORY TIRUCHIRAPPALLI-16.		SHEETS: 1
	OFFICER/ D&DO				SHEET No.: 1
AMENDMENTS	SIG. & DATE	APPROVED ON. 25/02/2015			