



NOTE:-  
 1. PART No.4 SHOULD BE ROTATED FREELY ON PART No.3  
 2. PART No. 4 & 5 ARE TO BE PHOSPHATED TO SPECN. JSS:0465-01-1988  
 CLASS - I ( ACCELERATED ) OIL FINISH .

PILOT SAMPLE TO BE GET APPROVED BEFORE BULK SUPPLY

PART NO.	DESCRIPTIONS	NO	MATERIAL	TREATMENT	REMARKS
5	THREADED ROD	1	C 30	-	-
4	TUBE	2	M.S	-	-
3	HANDLE	1	NYLON 6 BLACK	-	-
2	HEX.SOC.HD.SCREW M8 X 70 LONG	1	C 35	-	STD.
1	WASHER OD 14 X ID 8.2 X 2 THICK	3	C 30	-	STD.

UN CONTROLLED COPY  
 CERTIFIED CORRECT COPY OF APPROVED  
 DRAWINGS AT THIS DATE: 04.06.2012  
Pr. 5/10/12  
 DESIGN & DRAWING OFFICE,  
 ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.  
 DA.No: 27/04  
 Pr. 5/10/12

DIMENSIONS ARE IN mm,  
 UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

SUB: ROD CLEANING SMALL ARMS.  
 FOR: TOOLS & ACCESSORIES  
 OF: 40mm MGL

DES. REF. NO.  
 DRG. No.: **30T 1700 021 B3**

ORDNANCE FACTORY  
 TIRUCHIRAPPALI - 16.

SCALE	NTS	STORE	DRG.NC.	OPERATION	NO.

SIGNATURE & DATE	APPROVED ON: 06/10/2018
<i>(Signature)</i> OFFICER/ PRODIN. D&DO	
<i>(Signature)</i> OFFICER/ D&DO	