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PART No.										DS CAT No.										AHSP																																																											
DRG.No. 0204										SS 03										S 02										MA 19										A 31										C 003										SST 0000B																			
DESIGN AUTHORITY ARDE PUNE 411021										TITLE										INSERT, C																																																											
SCALE 2:1										EST MASS										DATE										SEALD										DATE 01/07/2016 For Director										APPD																													
DRN										PRANAV										CHD										MATERIAL: STEEL TO IS :5517:1993, GD 55C8 (En-9)										PROTECTIVE FINISH: SEE NOTES ABOVE																																							
S No										DATE										AUTHORITY										BRIEF RECORD										ZONE										SIGN																													
1										1/7/16										M-34										MATERIAL, PROTECTIVE FINISH & HARDNESS CHANGED										-										GO																													
NOTES :-										1) REMOVE ALL SHARP EDGES AND BURRS 2) PROTECTIVE FINISH: HARD CHROMIUM PLATING TO SPECN. IS: 1337-1993 COATING THICKNESS : 50 - 75 MICRON 3) HARDNESS: 300-350HV 4) ALL DIMENSIONS APPLY AFTER COATING										SECTION 'A-A'										Ø4.0										Ø5.0										Ø3.1+0.05										A										A									
GEN TOL FINE/MEDIUM/COARSE										CLASS TO IS:2102										DIMN IN mm UNLESS OTHERWISE STATED										DRG CONVENTIONS CONFIRM TO INDIAN STD																																																	
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