

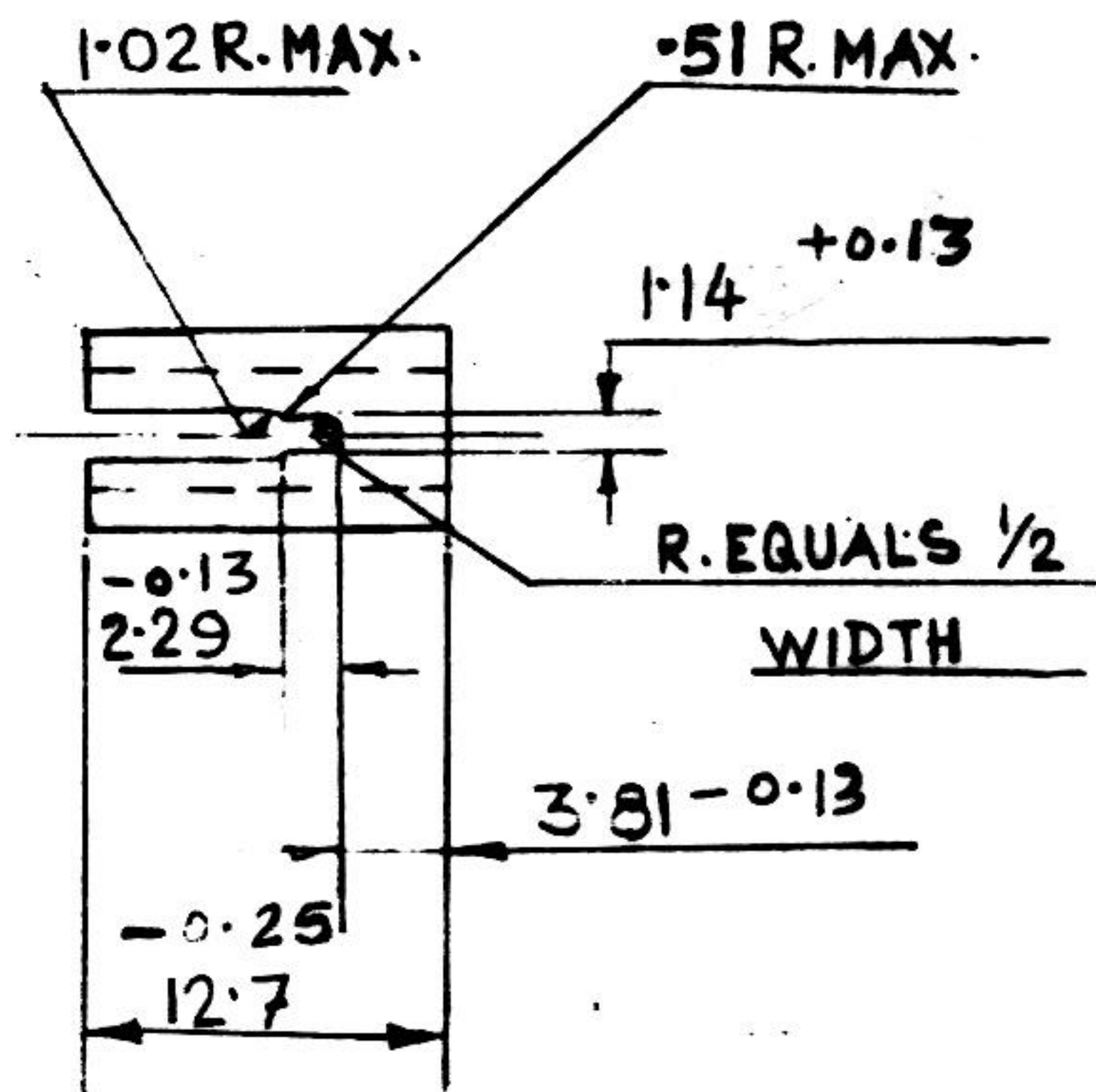
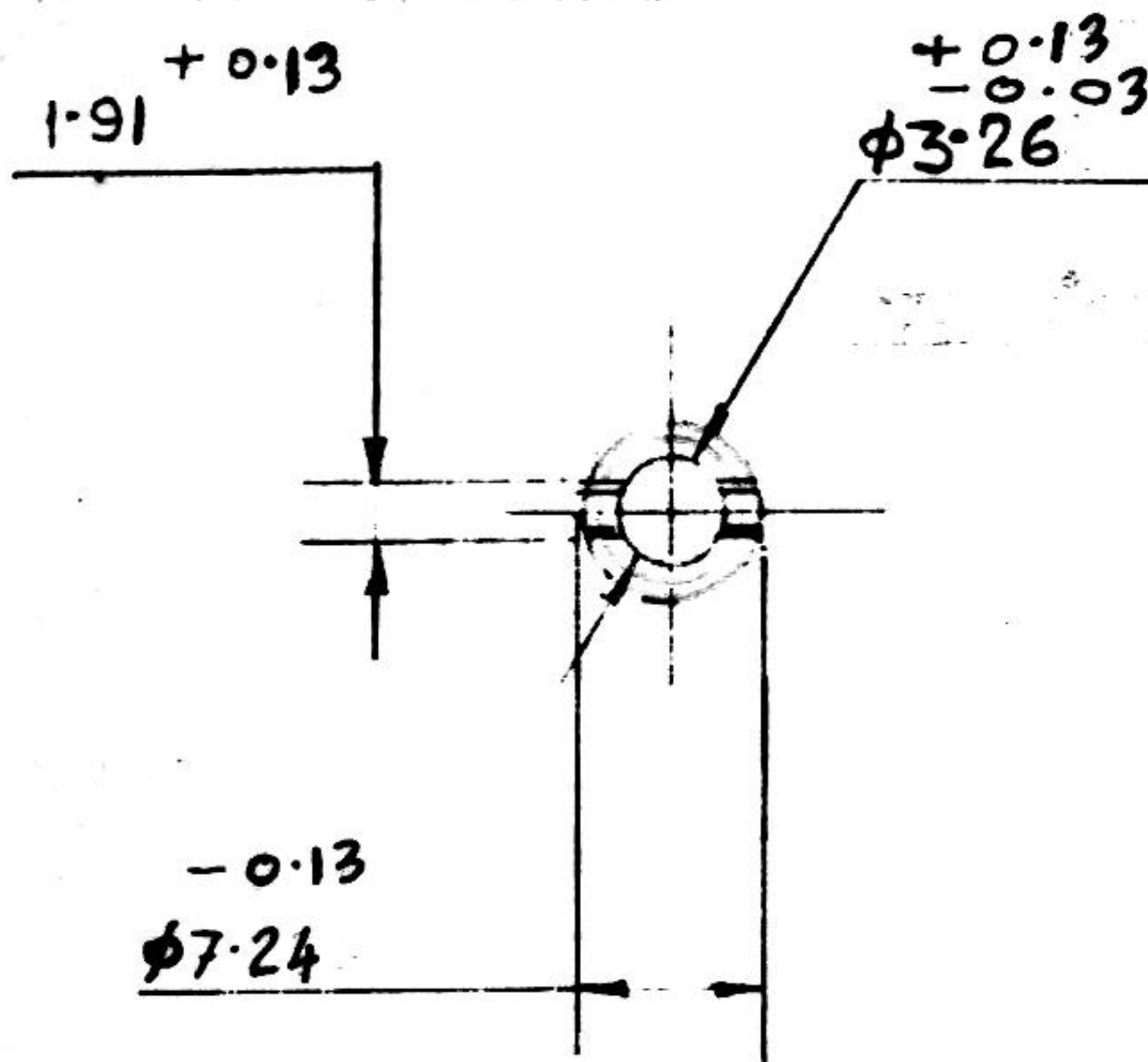
18-10-94 35828-A
~~12-9-93~~ DC. ~~35573-A~~

CASTING DRG. No. 1616/B

NOTE:-

CASTING SHOULD BE FREE
FROM SURFACE BLEMISHES
FINISH ALL OVER 3.2 μ m

THIS DRG. SUPERSEDES THE CASTING DRG.
No. 1616/A. DT. 12.8.91



MATERIAL

ZINC BASE ALLOY TO IS: 742: 1981 ALLOY
'A' DIE CAST TO JSS 0464-01 (SEP 86)
CLASS-I

ALUMINIUM ALLOY TO IS: 617: 1975 AMD3
(RA 91) DESIG. 4223 WP OR 4600 PRESSURE
DIE CAST TO JSS 9530-01 (FEB 83) CLASS-I.

TECHNICAL REQUIREMENTS

SPEC - CQA (A) 1803(e)

ITEM No.	NO OFF	MATERIAL	DESCRIPTION
1	1	AS ABOVE	CASTING

LIST OF PARTS

COMPT: - HEAD SAFETY,
HEAD ASSY. MINE
A. P. M-16A.

STORE DRG NO
1A.1901
PART N^o 1QX311

CASTING FOR HEAD SAFETY

CASTING DRG. No. 1616/B.

SCALE: 1:1

DRAWN BY: *Shankar* 14.12.93

TRACED BY:

CHECKED BY: *Reddy* 20.12.93

APPROVED BY: *On* 20.12.93

SHEET 19