

068900-5001

ON
DS CATDRG. CONVENTIONS CONFORM TO
DIMNS. ARE IN mm. GEN. TOL.

15/2102

SCALE-4:1

THE P.V. PASSES
THROUGH THESE 2 SPOTS

SCALE-2:1

VERY IMPORTANT

ALLOWED DEVIATION FOR P.V. ± 0.03
P.H. ± 0.05

INVESTMENT CASTING MATERIAL:-

BS 3146 : PT. 1:1974 CLA-5 Gr. B WITH
HARDNESS 44-49 HRCRADIOGRAPHIC STANDARD AS PER ASTM E-
446-84 LEVEL-2.

ABBREVIATION:-

P.H. = PLANE HORIZONTAL.

P.V. = PLANE VERTICAL.

MARKING (SUITABLY) ON SAMPLE:-
MANUFACTURER'S CODE.

D.S. CAT. No.

ENLARGED VIEW OF SERRATIONS
SCALE-10:1

WELL BROKEN

SCALE-2:1

18.6.2002.		25400-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.			DRN	CHD	TRD	COMP	ASSY.	DSCAT NO. 1005-000527
15-11-95		23159-SA	PROFORMA CHANGED. DIMS. AMENDED. ABBREVIATION, MARKING NOTE ADDED, NEG. RE-TRACED & DRG. RE-SEALED AS A RECORD OF RECEIPT.	B/6 & C/2		SCALE: 1:1, 2:1, 4:1, 10:1		EST MASS			
			PREVIOUS DC NOS. 15535-SA, 18045-SA, 19729-SA, 20180-SA, 21683-SA, 22962-SA.			MFG/INSP. INSTRUCTIONS		APPROVED			
						DT. 15-11-95		NEG. RETRACED.		AHSP	CQA(SA), ICHAPUR
DATE		AUTHY.	BRIEF RECORD	ZONE	I/C/DO	MATERIAL.		STEEL TO SPECN. BS 970 : PT. 1:1983 Gr. 070 M55.		DGNRS REF.	
SEALED		D.C. NO.	25400-SA	DT.	18.6.2002.	HT/HARDNESS		ANNEALED AT 550°C, QUENCHED AND TEMPERED. 44-49 HRC.		PART No.	B28A
NOMENCLATURE		BODY, BARREL LOCKING CATCH.				PROTECTIVE FINISH.		PHOSPHATE TO SPECN. JSS:0465:01-1988 CLASS II, OIL FINISH.		DRG. No.	A 1463
										DS. CAT. No.	1005-006830