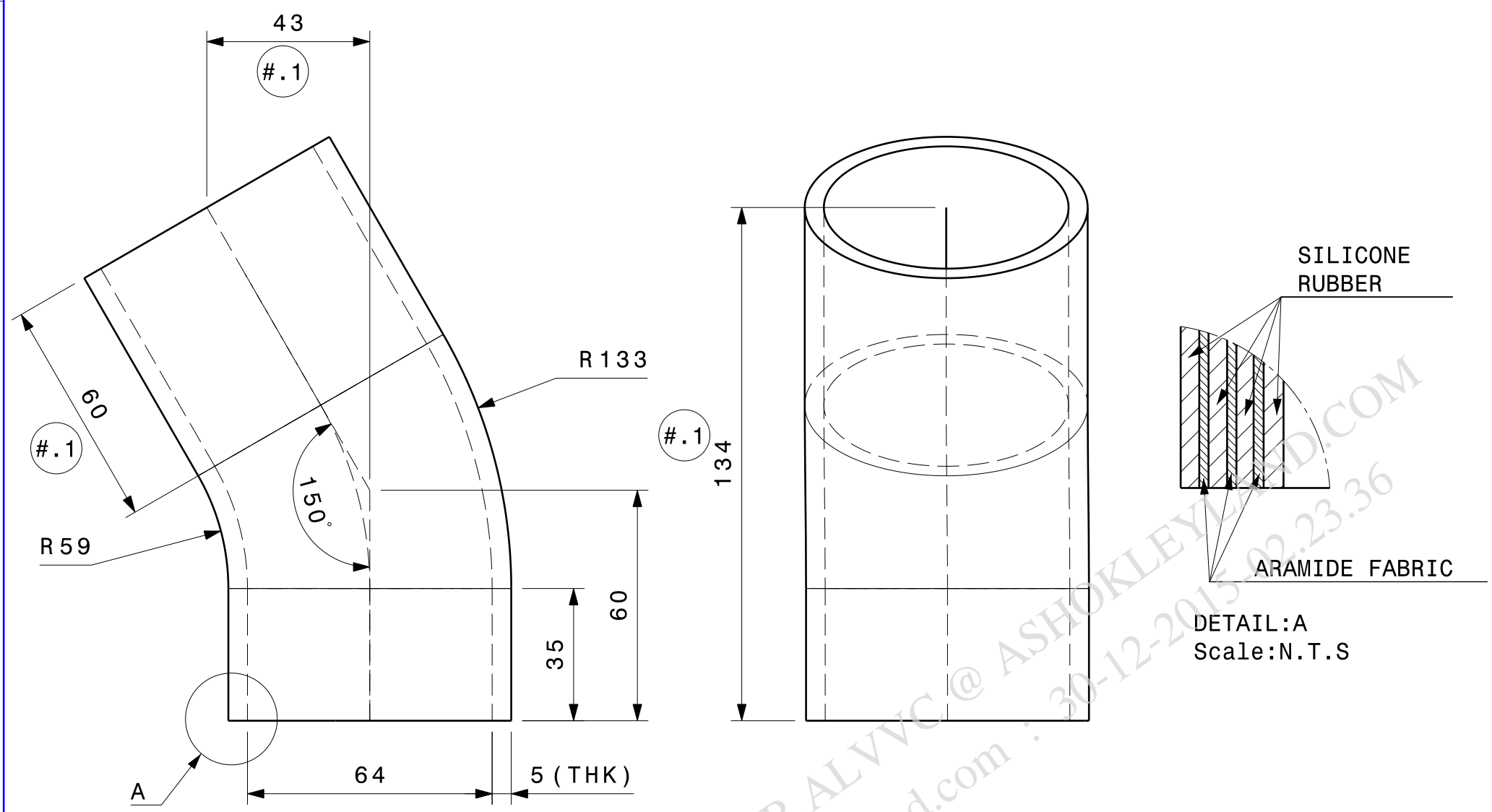




LEYLAND

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ASHOK LEYLAND LTD.
TECHNICAL CENTRE, VELLIVOYALCHAVADI



MATERIAL :-
 1. INNER INTERMEDIATE AND OUTER: HEAT RESISTANT SILICONE RUBBER TO SAEJ200 M5GE 606 A19 B37 EA14 E036 F19
 2. REINFORCEMENT: ARAMIDE(NOMEX)-THREE PLIES

STORAGE AND SHELF LIFE AS PER ALS: 000.04

NOTE :-
 1. AL P.No., SOURCE CODE, RUBBER CATEGORY & DATE OF MANUFACTURING TO BE INDICATED AS PER ALS 000.04

ALTERATIONS	ER-DIN DATE	GRADE	SUFFIX
DIM 43 WAS 33, DIM 60 WAS 40, DIM 134 WAS 117, GOPA/B.B 17.02.10			#.1

AL PLM VAULT

REVISION : #.1 DATE : 4/9/2010 STATUS : RELEASE
 STAGE : III ER-DIN NO : ER-DIN-0003971 DATE : 4/9/2010
 ALTERED BY : gopa.alvvc CHECKED BY : nkiran.alvvc
 MED APPROVAL : ravishankars.alvvc APPROVED BY : bb.alvvc

DIGITALLY SIGNED . PHYSICAL SIGNATURE NOT REQUIRED

DRAWN/ DATE	CHECKED/ DATE	MED APPROVAL /DATE	APPROVED/ DATE	STDS APP/ DATE
GOPA				

MATERIAL AS PER ALS.211.02 ISSUE 01

HEAT TREATMENT _____

REMARKS
1616/2516/3116 G45 120KW INLINE ENGINE BS-III

SL No	PART NO:	DESCRIPTION	SIZE	MATERIAL	QTY
BILL OF MATERIALS					

UNLESS OTHERWISE SPECIFIED					
TOLERANCES	REFER IS:2102 ; MEDIUM FOR MACHINING AND COARSE FOR FABRICATION				
ASHOK SURFACE PROTECTION	FABRICATED COMPONENTS TO BE DEGREASED, DESCALED. APPLY ZINC PHOSPHATE, APPLY EPOXY PRIMER AND APPLY BLACK ENAMEL TO MEET 300 HRS OF SALT SPRAY LIFE WHEN TESTED AS PER ASTM B117 (UNDER PELLICULAR CORROSION <= 2mm. NO BLISTERING IS ALLOWED.) MACHINED SURFACE TO BE APPLIED WITH RUST PREVENTIVE OIL TO IS:1154				
LEYLAND METRIC THREADS	METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT IS:4218 CLASS 6g EXTERNAL OR 5H INTERNAL				
	SURFACE FINISH AS PER IS:3073(CLA VALUE)	APPEARANCE	ITEM	ER-DIN	DATE
		<input checked="" type="checkbox"/> YES	<input type="checkbox"/> NO	ERDIN-3931	_____
	SHARP EDGES TO BE REMOVED	SUPERSEDES:		REF PT NO:	F8604550
	DIMENSIONS ARE IN MM	SCALE		S/A PT NO:	A1V02200
	DO NOT SCALE DRAWING	N.T.S		SPEC NO:	_____

DESCRIPTION
CAC Inlet Hose - Engine side
PART NO. F 8 P 0 1 0 5 4 #.1
SHEET NO:1..... OF... 1..... A3