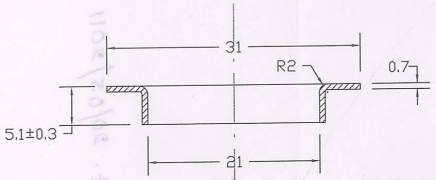
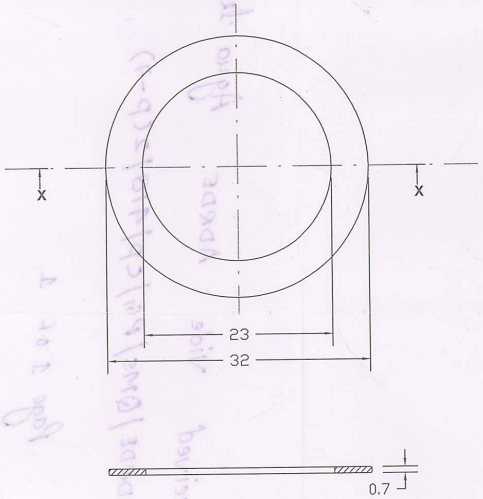


GROMMET

1-OFF



SECTION 'X-X'

WASHER

1-OFF

MATERIAL :–

STAINLESS STEEL AUSTENITIO TO SPEC. No. IS:6911–1972 DESIGNATION 04 Cr, 18NL IN SOFTENED CONDITION.

WORKMAN SHIP :–

FINISHED COMPONENTS SHALL BE WELL DRAWN OUT FREE FROM CRACKS, WRINKLESS, DENTS AND OTHER DEFECTS.

FINISH :–

TO BE FINISHED SMOOTH ANDBRIGHT.

FITMENT TEST: –

GROMMETS WITH WASHER BE TESTED FOR FITMENT OVER THE MATERIALS ON WHICH ACTUALLY FITTED.ON EXAMINATION THESE SHOULD NOT BE ANY CRACK.5 Nos BE TESTED FOR THIS PURPOSE.

MFG. PROCESS :–

GENERAL ENGINEERING METHOD

PACKING :–

100 Nos OF GROMMETS AND WASHERS SHALL BE PACKED SEPARATELY IN POLYTHENE BAGS AND SEALED 10 SUCH CARTONS OF GROMMETS AND WASHERS SHALL BE PACKED IN C.W.P. (DULY LINED WITH PAPER PACKING WATER PROOF). ONE SAMPLE IN EACH CARTON SHALL BE IDENTIFIED BY A LABEL SHOWING NOMENCLATURE TO BE AND CAT. No. OF THE STORE AND ALSO. THE TRADE MARK/INITIALS OF THE MANUFACTURER AND THE YEAR OF THE MANUFACTURE.

EACH CARTON SHALL BE MARKED WITH THE INITIALS OF THE MANUFACTURER.

BEFORE DESPATCH EACH PACKING CASE SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE FOLLOWING DETAILS :–

(i) NOMENCLATURE CAT. No. OF THE STORE AND THE YEAR OF MANUFACTURE.
(II) TOTAL No. OF THE INDIVIDUAL PACKING CASE IN A CONSIGNMENT.
(III) No. OF CARTONS IN EACH PACKING CASE AND THE QUANTITY IN EACH CARTON.
(IV) MASS OF THE PACKING IN kg.
(V) ADDRESS OF THE CONSIGNEE.
(VI) ADDRESS OF THE CONSIGNER.

REF. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	DI/c D&S	HEAD QA

SCALE :– 2 : 1	ADRDE, AGRA	DRN.	PRD. OFF.
DIMENSION IN mm	GROUP :- CP(H.D. SYSTEM)	CHD.	P.M.
TOLERANCE:–ANSI/A1AA-S-017-1991	GROMMET WITH WASHER		DI/cD&S
MATERIAL:– AS ABOVE	MAIN P'CHUTE - 760 Sqm		APPROVED HEAD(PARA)
FINISH :– --	HEAVY DROP P'CHUTE (P-7 PLATFORM)		DRG.No. :– ADRDE/ 1.6.01-03-01-01
HEAT TREATMENT :– --	SYSTEM FOR IL-76 AIRCRAFT		