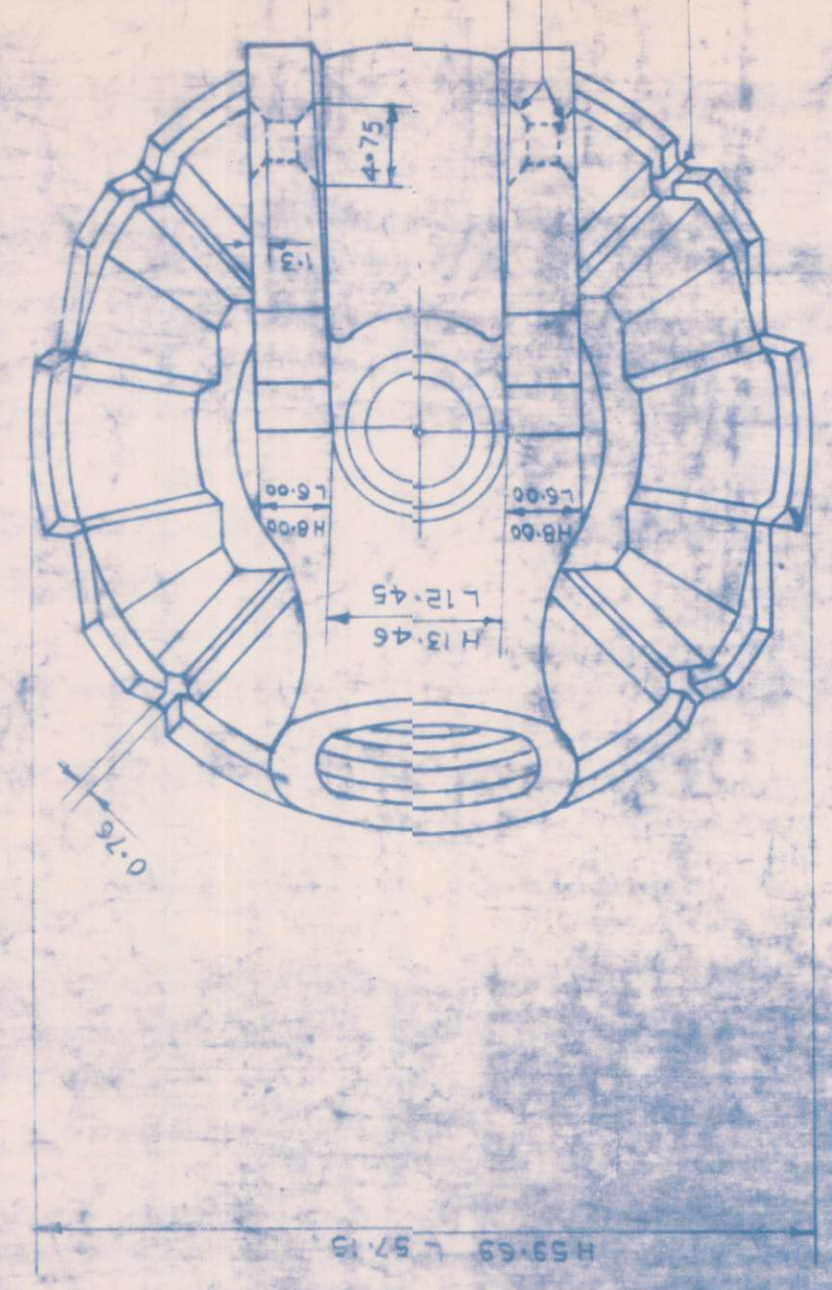


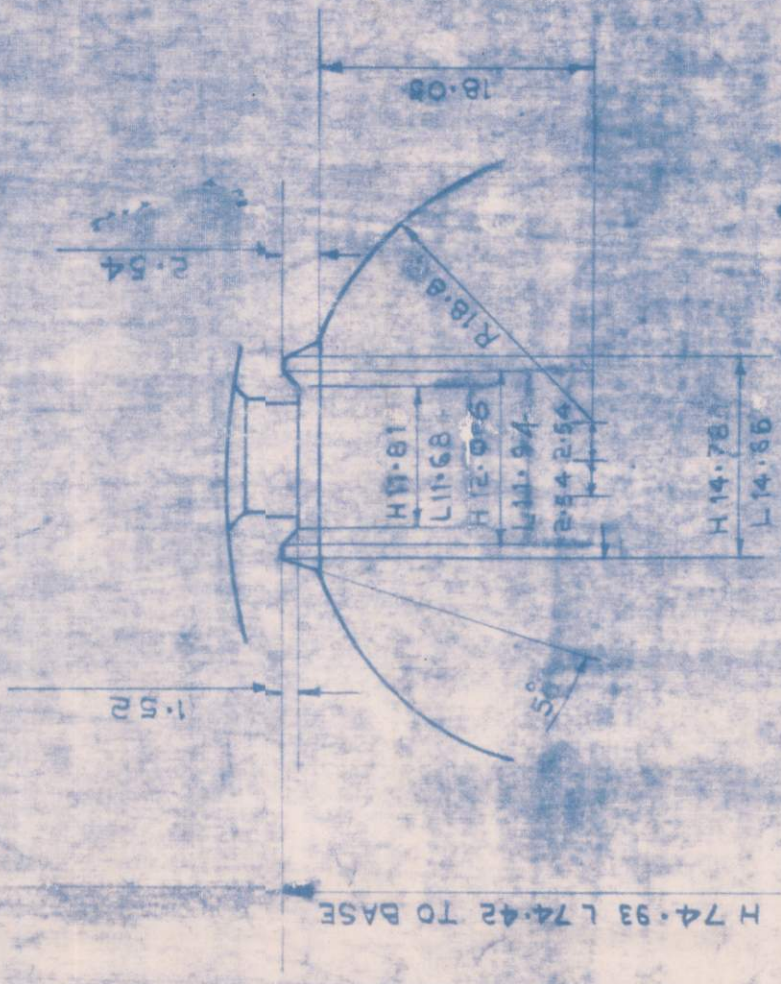
GEN. TOL. MEDIUM CLASS TO SPEC. IS: 2102  
 NOTE:  
 TO MANUFACTURE PARTS AS SHOWN IN THIS DRAWING, ALL DIMENSIONS TO BE TO NEAREST DECIMAL PLACE UNLESS OTHERWISE SPECIFIED.  
 NOTE: TOLERANCES ON UNTOLERANCED DEGREES IS ±30 MINUTES.

NOTE:-  
 THIS BODY'S FILLING HOLE MUST NOT PROJECT BEYOND OUTSIDE CURVE OF BODY INDICATED BY THE LINE A-B.



THIS TAPER ON INSIDE OF LUGS IS TO FACILITATE DRAWING CASTING FROM PATTERN

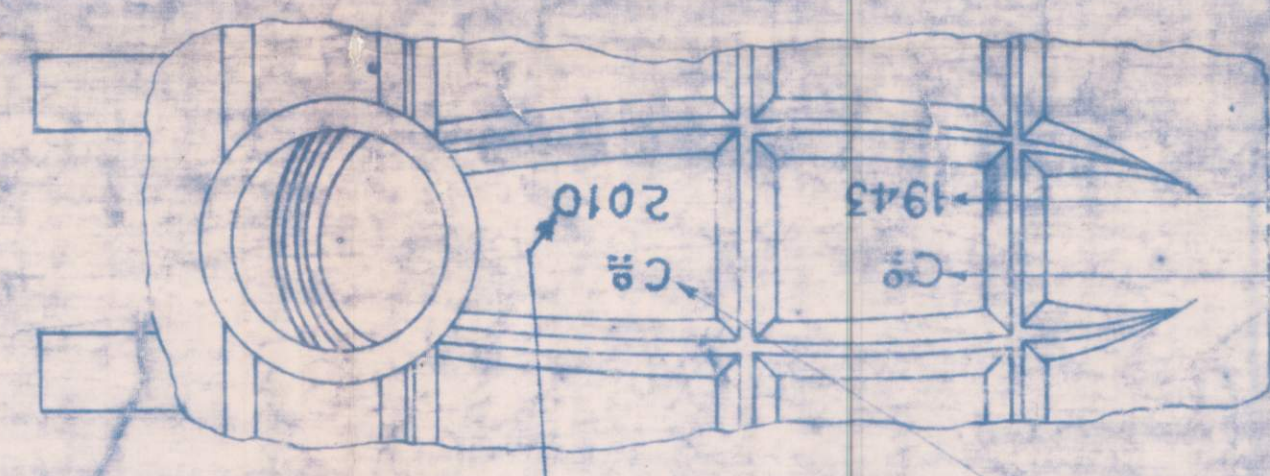
H 74.93 L 74.42 TO BASE  
 H 13.46  
 H 14.28  
 ALL GROOVES 2-2.4 DEEP.  
 HOLES TO BE COUNTERSUNK EACH SIDE



ALTERNATIVE RECESS AT CROWN

CENTRE LINE OF PIVOT PIN ON LEVER

THE POSITION OF RETAINING PIN HOLE IS DEPENDENT UPON THE ACTUAL CURVATURE OF GRENADE & POSITION OF THE SLOTT FOR LEVER. IT MUST BE SUCH THAT ON ASSEMBLY NO MOVEMENT OF THE LEVER IS POSSIBLE.

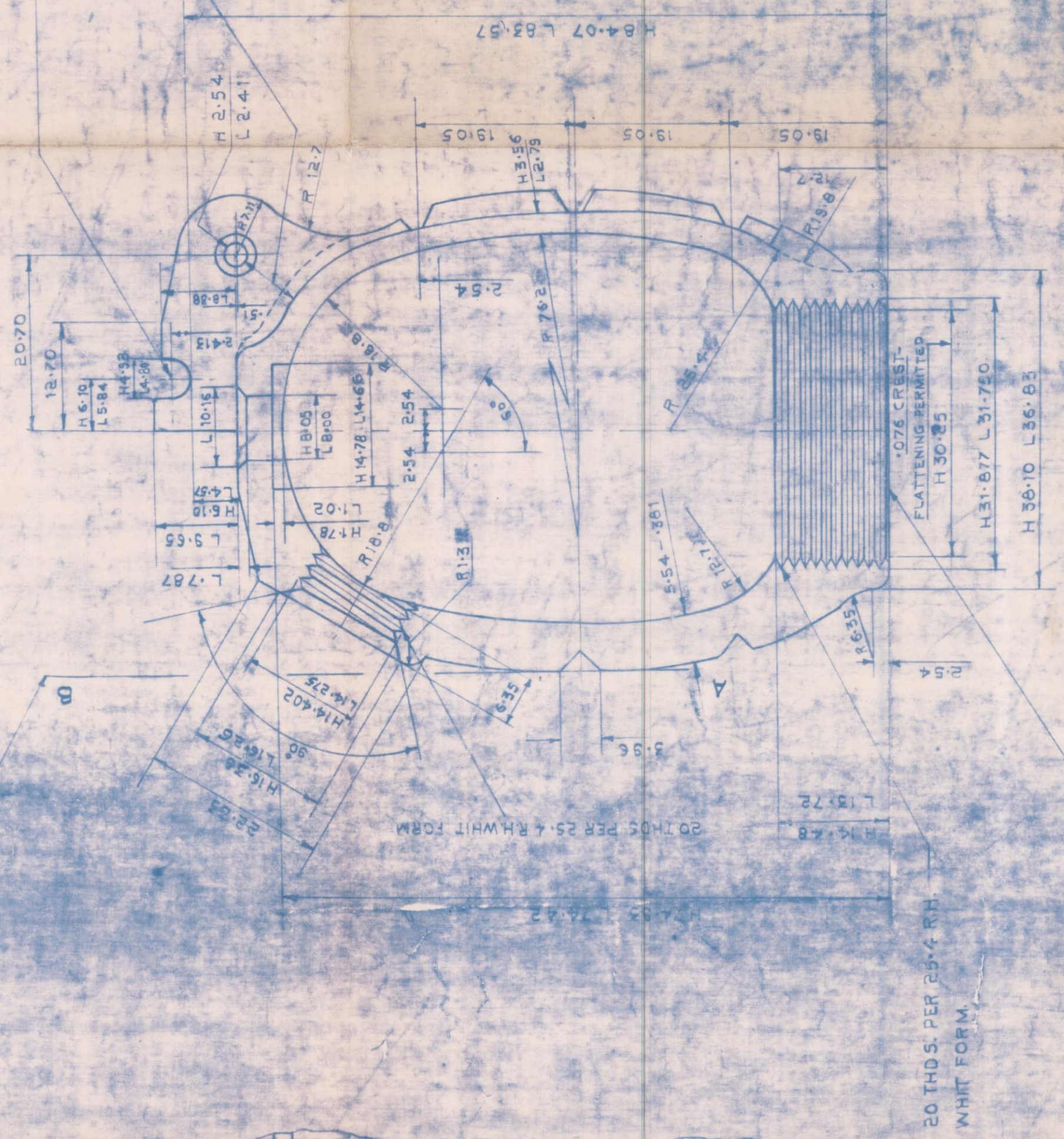


YEAR OF MANUFACTURE TO BE STAMPED AT TWO VERTICAL ISLANDS BLOCK WITH 5 mm SIZE LETTER

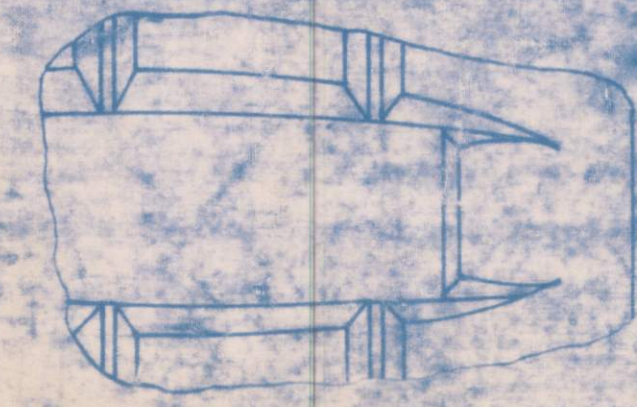
MANUFACTURER'S INITIALS OR RECOGNISED TRADE MARK

AND

YEAR OF MANUFACTURE CAST IN BODY IN ABOUT 3mm LETTERING OR 5 mm SIZE LETTER



ELEVATION SHOWING RECESS IN BODY FOR STRIKER LEVER



MATERIAL:-  
 CAST IRON TO SPECIFICATION 1978 (MILD RESISTANT) (MOT 2) G.F.G.  
 150-08 BS 1452 1990 G.F.G.

PROTECTIVE FINISH:-  
 PHOSPHATING TO SPEC. 188 ON 5-01-1988 CLASS II FOLLOWED BY COATING ALL OVER THE BODY EXCEPT THE HEADS OF PINS TO HOLE AND BASE HOLE WITH SPEC. 158 9000-20019/19/1 AND STOLED.

REV	DATE	BY	CHKD	APPD	REVISION
1	19/10/78	...	...	...	...
2	...	...	...	...	...

DESIGNER'S REF: CIA/AMN/788  
 DRAWN BY: ...  
 CHECKED BY: ...  
 APPROVED BY: ...

ITW 65

NOT APPLICABLE

ATP (Q/A) M FREE

BODY



