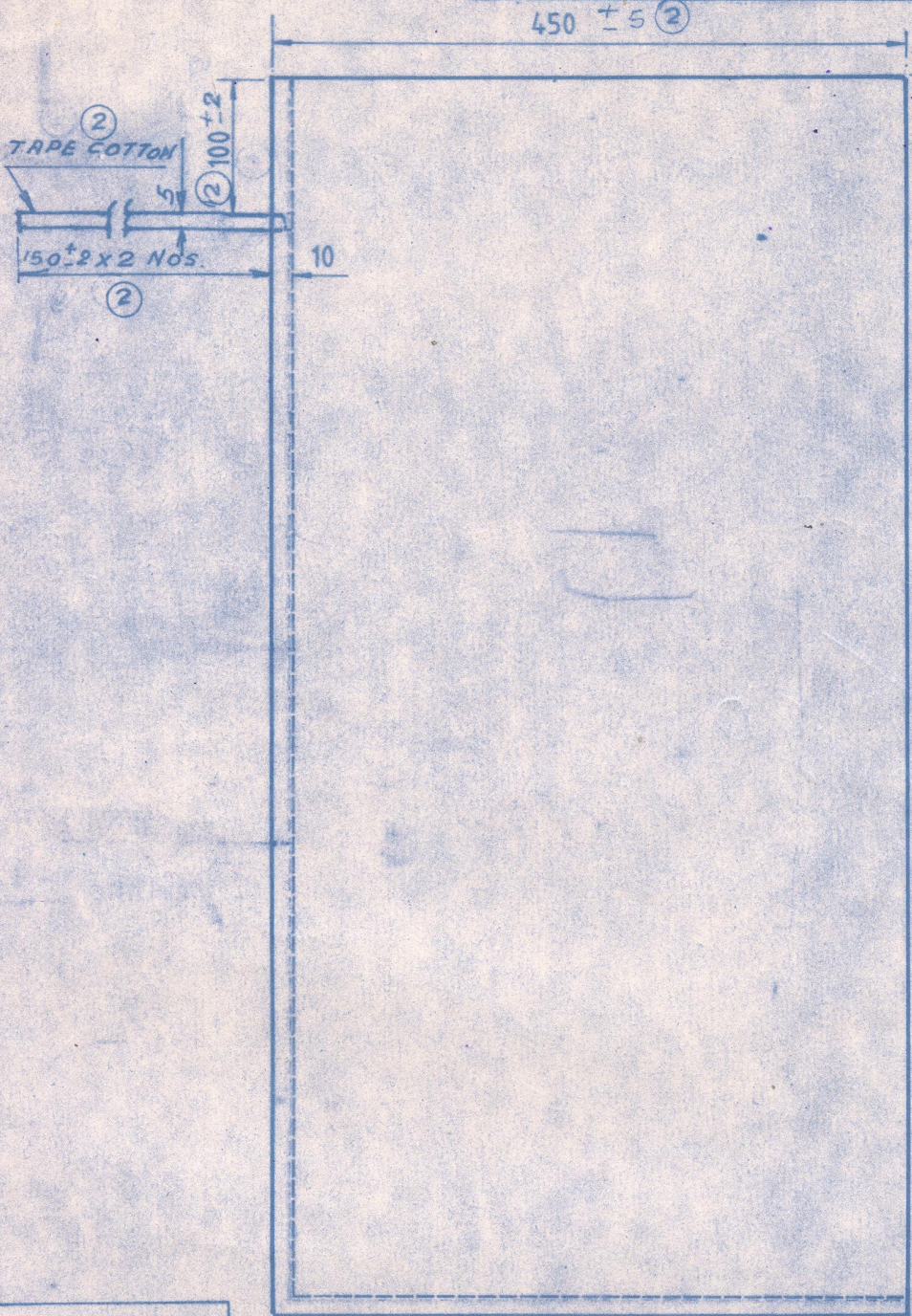


ISS.No	NATURE OF AMENDMENTS	SIG/ DATE
1	SPECIFICATION AND NOTE ADDED	<i>Pul</i> - 20.8.01
2	TOLERANCE ADDED, TAPE COTTON WAS TYING STRIP	<i>Pul</i> - 9.8.02



C.F. 1/2

SPECN:-  
 1. CLOTH CALICO WHITE VARIETY No. 3-15 5088:1982 | FIRST REVISION | WITH AMNDT No.2 OCT 1996  
 2. THREAD COTTON SEWING JSS 8310 - 02-1994 REVISION No.1-DC 3313 ME DT. 1-7-95 BLEACHED UNPROOFED  
 3. TAPE COTTON WHITE UNPROOFED FOR AMMN PURPOSE - 6 MM WIDTH-IND/ME/888 (PROV) DC.3176 ME DT 12-8-94

NOTE:-  
 1. NUMBER OF STITCHES PER CENTIMETRE NOT LESS THAN 4  
 2. SEWING THREAD TO BE 16 TEX X 6 I OR 36s/6 I

*JWM*  
 JWM/CD  
 USER/CD

SUPERSEDES C.F.A. SKETCH No. 520 DT. 23-6-80 AS AMENDED ON 29-4-2K.

DIMNS ARE IN MM	MATERIAL:- CALICO CLOTH	SIGN.	DATE
SCALE :- 1 : 50	<u>BAGS CALICO FOR M.T.</u> <u>PROPELLANTS IN CD</u> <u>SECTION</u>	DRN	<i>Pm</i> 26.6.2000
		CHD.	<i>Ch</i> 27-6-2K
		APPD.	<i>U</i> 27-6-2K
		AUTHD	<i>K</i> 27-6-2K
CORDITE FACTORY, ARUVANKADU		CFA.SK.No.932	

321/1/14

No. IO 3018/N  
Inspection Office  
Dt. 27/02/2002

Sub : Amendment to CFA SK.No.932  
for Bags Calico for M.T propellants in CD Sec:

Ref : SQA(A),Chennai Fax No.41158 dt.22-2-2002.

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Senior Quality Assurance Officer (Armaments)Chennai  
vide Fax quoted under reference has seek clarification  
regarding the tolerance limit as the existing drawing  
formulated by CD Section does not have any tolerance. It is  
proposed to issue the following tolerance to the existing  
drawing in line with the tolerance limit given for Bag,  
Cotton, T.N.T/D.N.T - 23 kg.(Ref: C.I.M.E., Kirkee Drawing  
No. IND/ME/34.

	<u>For</u>	<u>Read</u>
1. Length	914 mm	914 +/- 5 mm
2. Breath	450 mm	450 +/- 5 mm
3. Tieing strip ;	Tieing strip 150mm x 2 Nos	Tape cotton 150 +/- 2 mmx2 Nos
4. Distance from the top } to the tieing strip }	100mm	100 +/- 2 mm

The subject bag is used for packing of multitubular  
propellants. 20 kg of propellants are filled in each calico  
bag and two bags are packed in each Mk 13 case/Corrugated Box.

Submitted for approval please.

AGM/Per&TS

Approved:  
*[Signature]*  
27/2/02

*[Signature]*  
27/2  
DGM/IO

*[Signature]*  
o/c 27/02/02 *[Signature]*