

689900-9001 ON
D.S.CAT 1005-006589

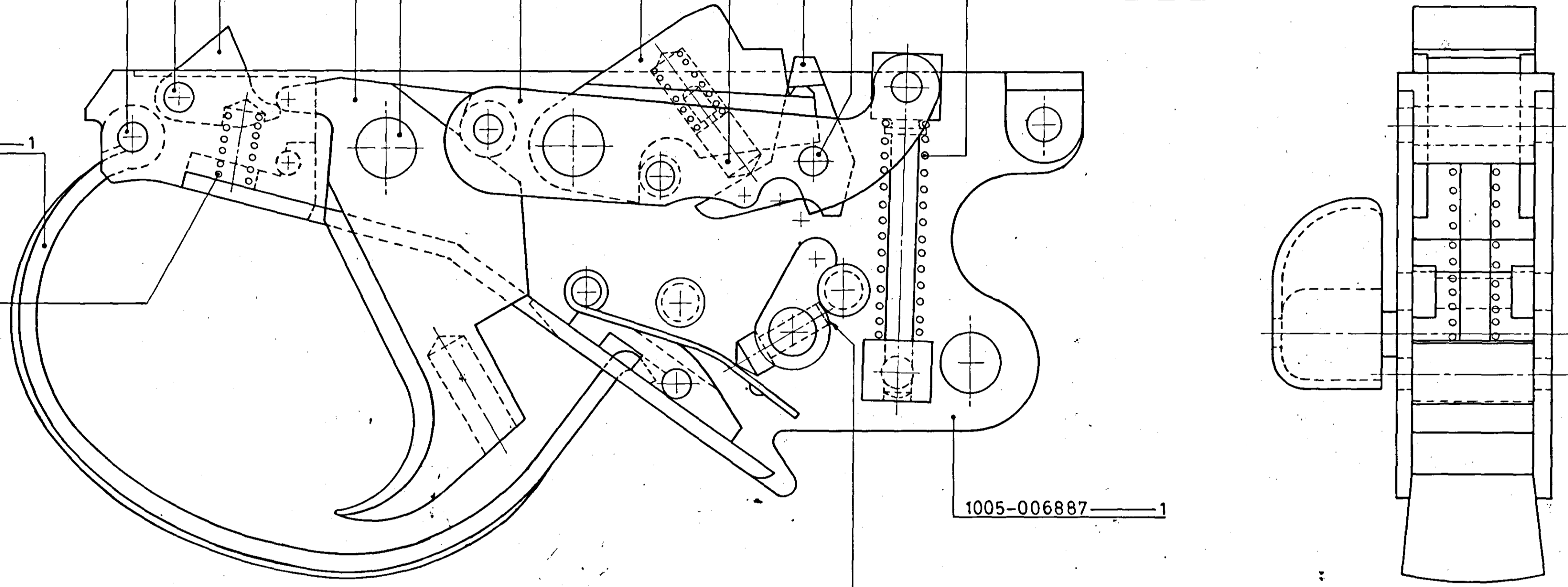
DRG. CONVENTIONS CONFORM TO IS: 696
DIMNS. ARE IN mm

- 5315-002024 — 2
- 1005-006578 — 1
- 1005-006579 — 1
- 5315-002956 — 1
- 5315-002025 — 1
- 1005-000918 — 1
- 1005-000947 — 1
- 1005 000946 — 1
- 1005-000942 — 1
- 5315-002023 — 1
- 5360-000792 — 1

1005-000941 — 1

5360-000793 — 2

1005-006887 — 1



SURPLUS MATERIAL AFTER RIVETING TO BE REMOVED.

OBSOLESCE

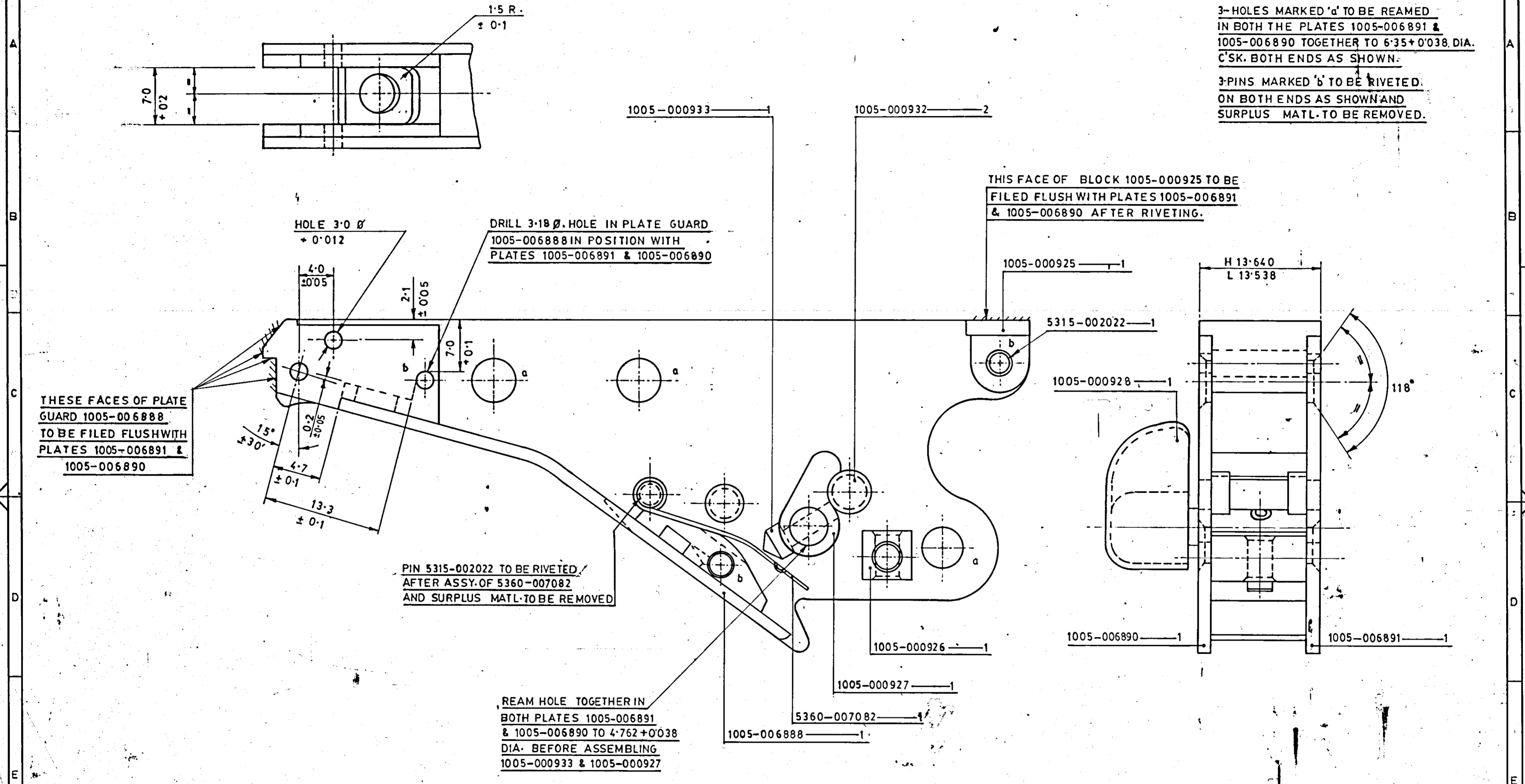
DRG. BASED ON 1005-000917

		DRN.	CHD.	TRD.	COMP.	AHSP. CQA(SA), ICHAPUR
		SCALE :- NOT TO SCALE.		EST. MASS.	APPROVED. DT. 25.1.75.	ASSY. 1005-006577
5-9-07	26375-SA	DRG. DECLARED OBSOLESCE.		DT. 16.7.2001	(NEG. RE-TRACED)	DGNR'S REF. ARDE 1706/1
16.7.2001	25076-SA	PROFORMA CHANGED, DS. CAT. NO. ADDED IN ASSY. COLUMN, NEG. RE-TRACED AND DRG. RE-SEALED.		COPY	COPY	PART NO.
		PREVIOUS D.C. NOS. 14475-SA, 16282-SA, 17153-SA, 18175-SA, 20561-SA AND 24488-SA.		COPY	COPY	DRG. NO.
DATE AUTHY.	BRIEF RECORD.	ZONE	I/C; D.O.	G.O.	H.T./HARDNESS:-	D.S. CAT. 1005-006589
SEALED:- D.C. NO. 20561-SA, DT. 10.11.89.		SIGN.		PROTECTIVE FINISH:-		NO.
NOMENCLATURE		TRIGGER, ASSEMBLY.				

1005-006887 ON D.S.CAT.

DRG. CONVENTIONS CONFORM TO J.S.G. 0104.
DIMNS. ARE IN mm.

3-HOLES MARKED 'a' TO BE REAMED IN BOTH THE PLATES 1005-006891 & 1005-006890 TOGETHER TO 6.35+0.038 DIA. C'SK. BOTH ENDS AS SHOWN.
3-PINS MARKED 'b' TO BE RIVETED ON BOTH ENDS AS SHOWN AND SURPLUS MATL. TO BE REMOVED.



THESE FACES OF PLATE GUARD 1005-006888 TO BE FILED FLUSH WITH PLATES 1005-006891 & 1005-006890

HOLE 3.0 Ø ± 0.012

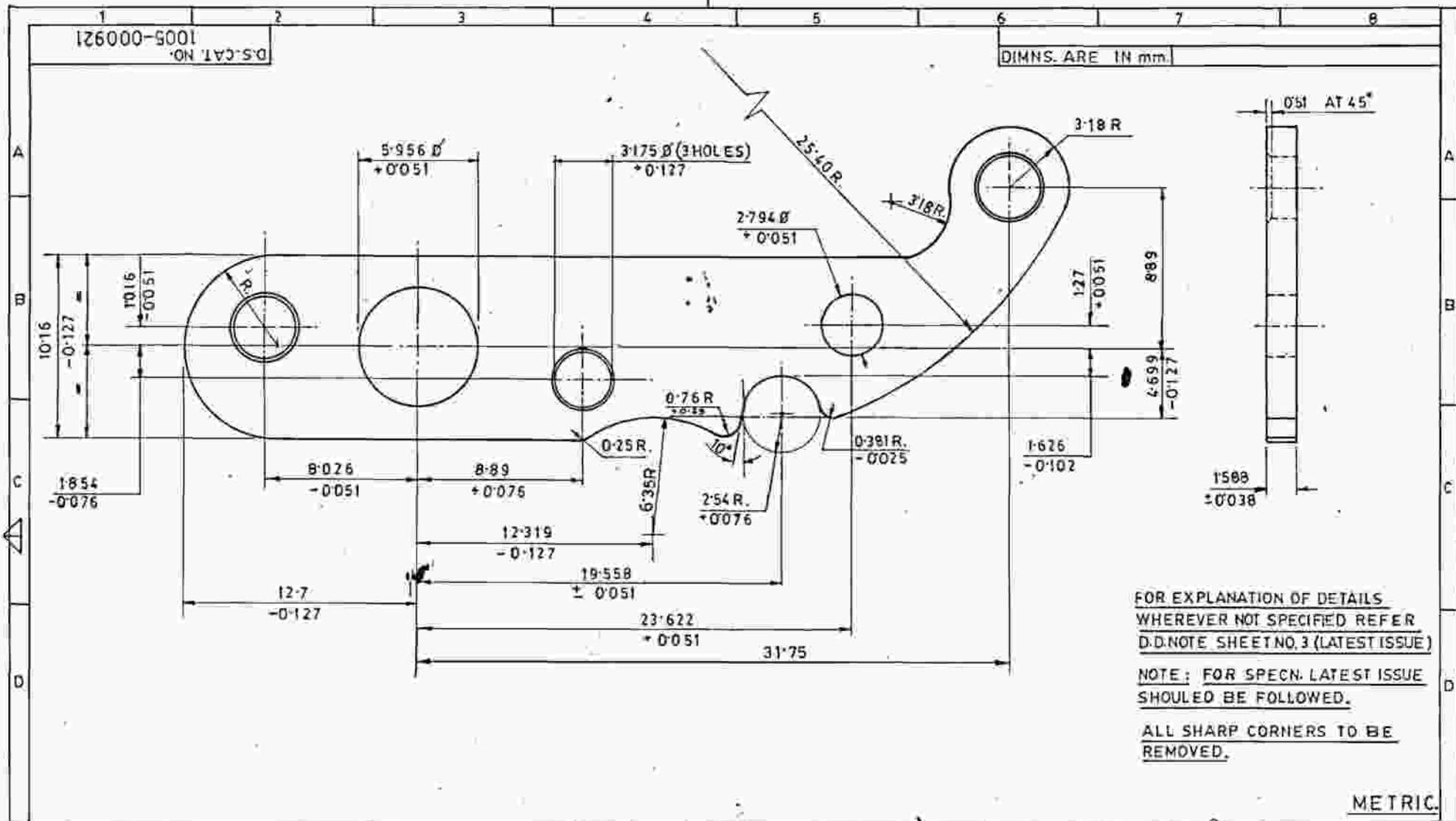
DRILL 3.18 Ø HOLE IN PLATE GUARD 1005-006888 IN POSITION WITH PLATES 1005-006891 & 1005-006890

THIS FACE OF BLOCK 1005-000925 TO BE FILED FLUSH WITH PLATES 1005-006891 & 1005-006890 AFTER RIVETING.

PIN 5315-002022 TO BE RIVETED AFTER ASSY. OF 5360-007082 AND SURPLUS MATL. TO BE REMOVED

REAM HOLE TOGETHER IN BOTH PLATES 1005-006891 & 1005-006890 TO 4.762+0.038 DIA. BEFORE ASSEMBLING 1005-000933 & 1005-000927

28.01.2003		25673-SA	PROFORMA CHANGED, NEG. RE-TRACED & DRG. RE-SEALED.	CD.	DRN.	CHD.	TRD.	COMP.	AHSP
DATE		AUTHY.	BRIEF RECORD.	ZONE	I/C:D.O.	G.O.	H.T./HARDNESS:—	SCALE:— NOT TO SCALE.	EST.MASS:—
SEALED:— D.C.No. 20561 SA, DT.10.11.89.		SIGN.		MATERIAL:—		APPROVED, DT.15.9.79. (NEG. RE-TRACED.)		CQA(SA), ICHAPUR	
NOMENCLATURE:—		FRAME, MECHANISM TRIGGER.		PROTECTIVE FINISH:—		DT. 28.01.2003 I/C:D.O.		ASy. 1005-006589	
PREVIOUS D.C.No 5.16085-SA, 18903-SA, 19307-SA, 20561-SA, 22754-SA, 24420-SA AND 24439-SA.		COPY.		COPY.		DT. 28.01.2003 I/C:D.O.		DGNR'S REF. ARDE 1706/2	
DATE		AUTHY.		ZONE		I/C:D.O.		PART NO.	
DATE		AUTHY.		ZONE		I/C:D.O.		DRG. NO.	
DATE		AUTHY.		ZONE		I/C:D.O.		D.S.CAT. NO. 1005-006887	



FOR EXPLANATION OF DETAILS
WHEREVER NOT SPECIFIED REFER
D.D.NOTE SHEET NO.3 (LATEST ISSUE)

NOTE: FOR SPECN. LATEST ISSUE
SHOULD BE FOLLOWED.

ALL SHARP CORNERS TO BE
REMOVED.

METRIC.

176000-5001 D.S.CAT. NO. 1005-000921		DIMNS. ARE IN mm.		DRN.		CHD.	TRD.	COMP.	AHSP
				SCALE:-		5:1	EST. MASS:- 452 GRAMS.		CQA(SA)-ICHAPUR
19.07.16	2.6897-SA	MATERIAL AMENDED.		APPROVED		DT. 16.4.67.		ASSY. 1005-000918	
08.7.2002.	25423-SA	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, TOL. NOTE AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED		DT. 08.7.2002.		I/C: D.O.		(NEG. RE-TRACED)	
		PREVIOUS D.C. NOS- 14091-SA, 17318-SA, 19356-SA, 22954-SA, AND 23245-SA.		MATERIAL :-		IS: 513: 2008, DESIGNATION CR2.		DGNR'S. NO. SN1232/02	
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C: DO	G.O.	H.T/HARDNESS :-		PART NO.
SEALED:- D.C. NO- 14091-SA DT. 1.10.74.				SIGN.				DRG. NO.	
NOMENCLATURE :-		PLATE, SEAR LEFT SIDE.		PROTECTIVE FINISH		:- CADMIUM PLATED TO SPECN. IS: 1572 GRADE 'A', TYPE 2.		D.S. CAT. NO. 1005-000921	

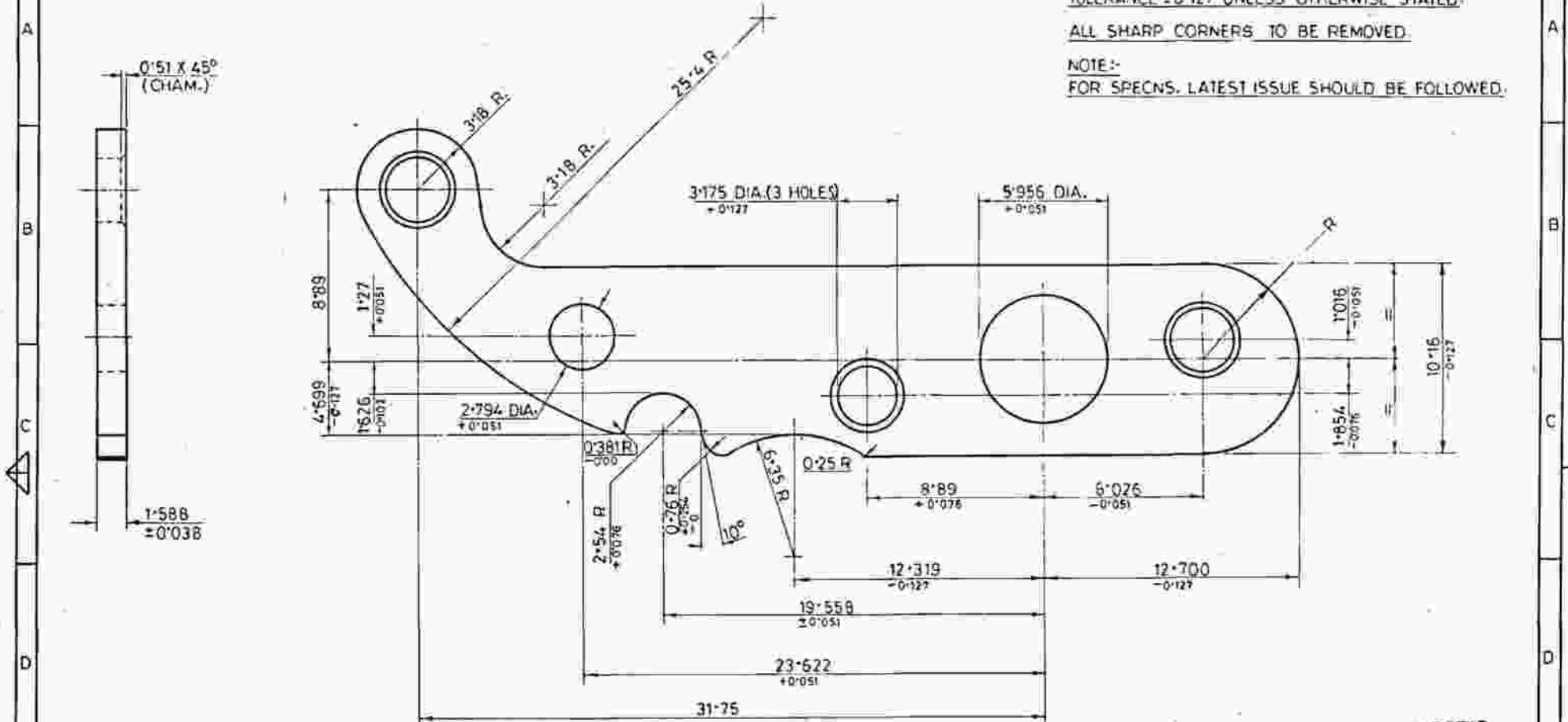
D.S.CAT. 1005 - 000922

FOR EXPLANATION SEE D.D. NOTE SHEET NO. 3
DIMNS. ARE IN m.m.

TOLERANCE ± 0.127 UNLESS OTHERWISE STATED.

ALL SHARP CORNERS TO BE REMOVED.

NOTE:-
FOR SPECNS. LATEST ISSUE SHOULD BE FOLLOWED.



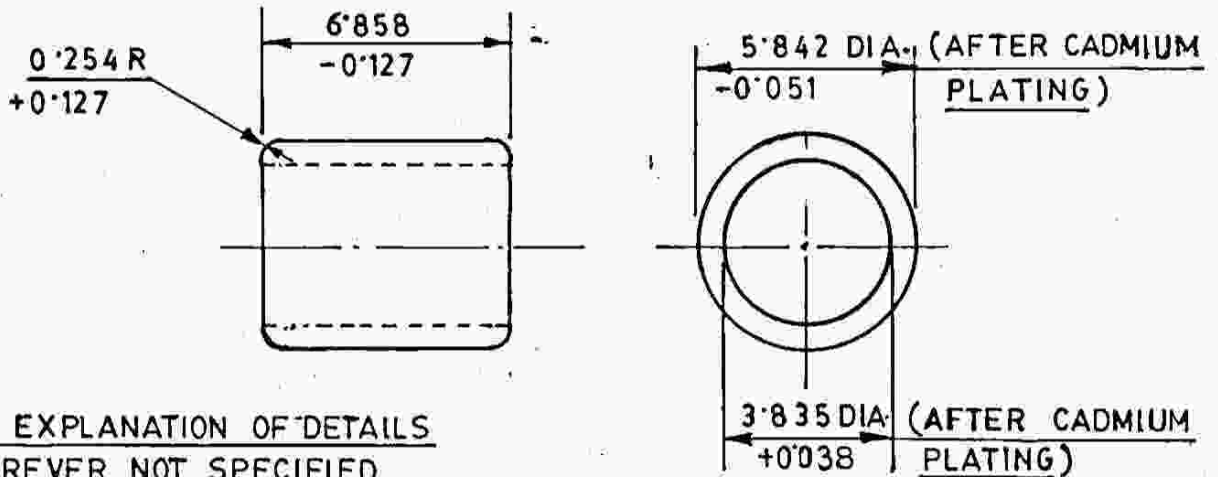
METRIC

20.07.16		268986	MATERIAL AMENDED.	DRN. CHD. TRD. <i>Alkama</i> COMP. <i>...</i>		AHSP CQA(SA) JCHAPUR.	
10.7.2001		25067-5A	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, NEG. RE-TRACED AND DRG. RE-SEALED	SCALE: 5:1		EST. MASS: 4.52 GRAMS.	
			PREVIOUS D.C. NOS. 14091-5A, 17518-5A, 19355-5A, 22954-5A	APPROVED. DT. 16-4-67		ASSY. 1005-000918	
DATE	AUTHY	BRIEF RECORD		ZONE	U/C: D.O.	NEG. RE-TRACED	
SEALED: D.C. 14091-5A, DT. 01-10-74				COPY	G.O.	MATERIAL:- IS:513:2008 DESIGNATION CR2	
NOMENCLATURE:-		PLATE, SEAR RIGHT SIDE		H/T/HARDNESS:-		DGNR'S REF SN 1232/01	
				PROTECTIVE FINISH:-		PART NO.	
				CADMIUM PLATED TO SPECN. IS:1572		DRG. NO.	
				GRADE A TYPE 2		D.S.CAT. 1005-000922	
						NO.	

1005-000923

ON 1/20
S'D DIMNS. ARE IN mm.


ACTUAL SIZE

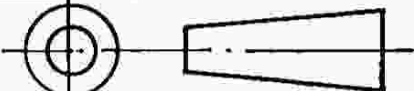


FOR EXPLANATION OF DETAILS
 WHEREVER NOT SPECIFIED
 REFER D.D. NOTE SHEET NO.3

NOTE :-

FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED

METRIC

C	18-07-16	26896-SA	MATERIAL AMENDED				
	30-5-96	23342-SA	PROFORMA CHANGED, TOLERANCE NOTE & MATL. AMENDED, NEG. RE-TRACED & DRG. RE-SEALED.				
			PREV. D.C. NOS. 14091-SA, 17519-SA, 19217-SA, 23038-SA				COPY
	DATE	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	SIGN.
	SEALED, DC. 14091-SA. DT. 1.10.74						
	DRN	CHD.	TRD. A. BARIK	COMP. <i>Rohita</i>	ASSY.	1005-000918	
	SCALE, 5:1 1:1		EST. MASS 0.78 GRAM.				
	MFG/INSP. INSTRUCTIONS						
	<i>Shattaji</i> DT. 30-5-96		I/C; D.O.				
	MATERIAL	IS: 5517-1993 Desig. 4008,			AHSP	CQA(SA), ICHAPUR	
	H.T./HARDNESS.				DG NR'S REF.	SN 1232/04	
	PROTECTIVE FINISH.	CADMIUM PLATED. TO SPECN. IS: 1572 GRADE 'A' TYPE 2			PART NO.		
	NOMENCLATURE.	ROLLER			DRG. NO.		
					DS. CAT. NO.	1005-000923	

1005-000925

ON
DS CAT.

DIMNS. ARE IN mm.

ACTUAL SIZE

13.335-0.127

10.465-0.102

8.763-0.127

1.905
-0.127

UNDER CUT 0.38

8.00 -0.254

3.175 DIA
+ 0.127

5.182-0.051

NOTE FOR SPECN.

FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED

FOR EXPLANATION OF DETAILS
WHEREVER NOT SPECIFIED REFER
D.D. NOTE SHEET NO.3 (LATEST ISSUE)

CERTIFIED COPY OF THE
STORE DRG/GAUGE DRG/SCH/
SPECN/NOTE SHEET

DATE: 29.07.13.1000

METRIC

27-5-96 23339-SA PROFORMA CHANGED, TOLERANCE NOTE & MATL. AMENDED, NEG. RE-TRACED & DRG. RE-SEALED.

PREVIOUS DC NOS. 14091-6A, 17520-5A, 19226-5A & 23038-6A

DATE AUTHY. BRIEF RECORD ZONE I/C:D.O. G.O.

SEALED:-DC(1) 14091-SA DT. 1-10-74.

SIGN

DRN CHD TRD COMP.

ASSY. 1005-000924

SCALE:- 5:1, 1:1. EST. MASS:- 2.05 GRAMS.

MFG/INSP. INSTRUCTIONS

DT. 27-5-96 APPROVED DT. 16-4-67. NEG. RE-TRACED.

MATERIAL. BS 970 Pt. 1:1991 : SEC. 2 Gr. 070M-20

AHSP CQA(SA), CHAPUR

HT./HARDNESS.

DGHR'S REF. SN 1230/18.

PROTECTIVE FINISH CADMIUM PLATED TO SPECH: IS: 1572 GRADE 'A' TYPE 2.

PART NO.

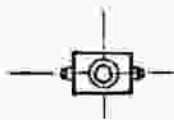
NOMENCLATURE. BLOCK, REAR.

DRG. NO.

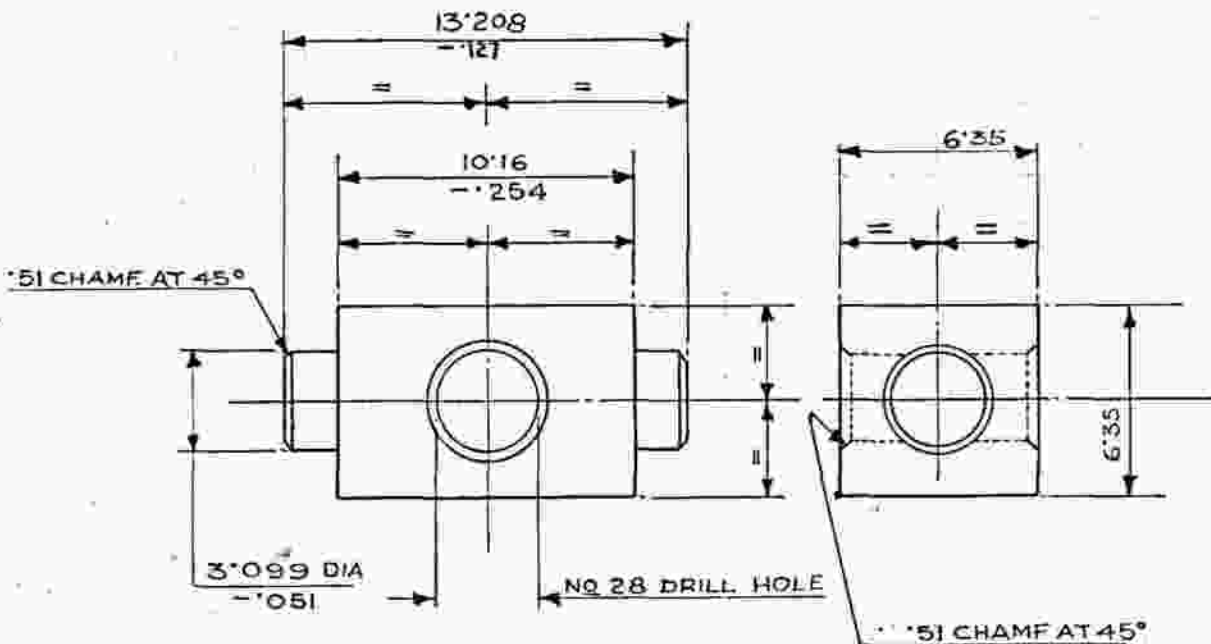
DS. CAT. NO. 1005-000925.

DS. CAT. No.
1005-000926

FOR EXPLANATION SEE D'D NOTE SHEET No. 3.
THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETRES.



ACTUAL SIZE



NOTE FOR SPECN. :-

FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED.

MATERIAL :- IS: 1875-2005 Desig. 20 C8 Class 2

TOLERANCE ± 0.127 UNLESS OTHERWISE STATED.

ALL SHARP CORNERS TO BE REMOVED.

FINISH :- CADMIUM PLATED TO SPECN. IS: 1572 GRADE 'A' TYPE 2.

METRIC

18-07-16	26896 -SA	MATL. AMENDED.	
3-8-95	13038-SA	-MATL AMENDED	
5-9-86	19226A	MATL. AMENDED AND NOTE FOR SPECN. ADDED	
13.4.83	17514-SA	MATL. AMENDED	
1.10.74	14091-SA	DRAWING SEALED	
DATE	AUTHY	ZONE	NATURE

ASSY. DRG :- 1005-000924			
INSP. INSTRNS :-			
DRAWN	CHECKED	TRACED	TRN. CHD
		@Khandan	ABChatter
APPROVED			
MAJ FOR CISA.			

SEALED :- DCV/4091-SA DT 1.10.74
 MATERIAL :- BS 970 Pt. 1 : 1983. SEC 2. GR. 070. 1. 20
 PROTECTIVE FINISH :- AS STATED.
 ESTIMATED WEIGHT :- 2.1 GRAMS
 SCALE :- 5/1, 1/1.

DATE :- 16.4.67 | K. L. K. G. V. D. O.
 DESIGNERS NO.
SN1230/17
 DS. CAT. No.
 1005-000926
CISA ICHAPUR

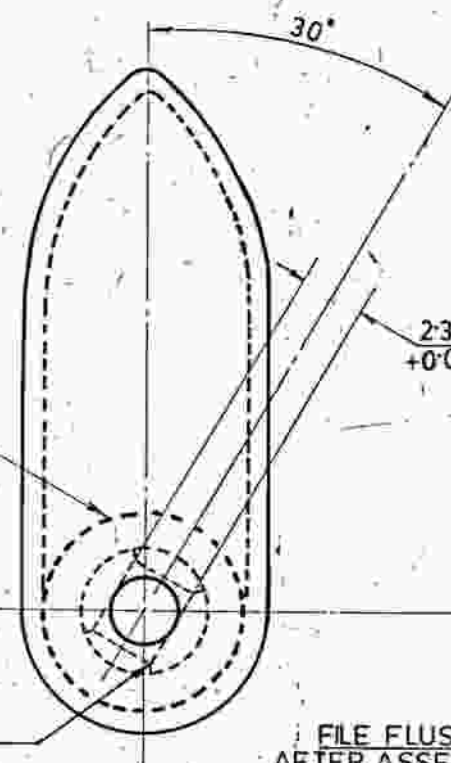
GUIDE, PLUNGER SEAR.

DS CAT. No 1005-000928

DIMNS. ARE IN mm.

BRAZE OR SILVER SOLDER & REMOVE SURPLUS MATERIAL

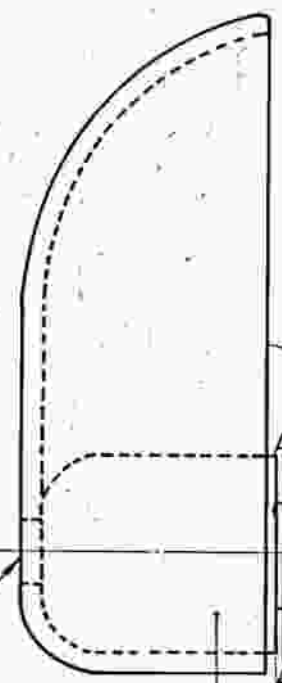
0.51 CHAMF. AT 45°



2.362 DIA. +0.076

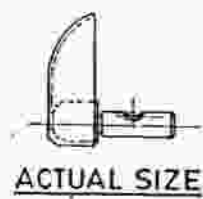
FILE FLUSH AFTER ASSEMBLY

1005-000929-1



8.890 +0.127

5315-002021-1



ACTUAL SIZE

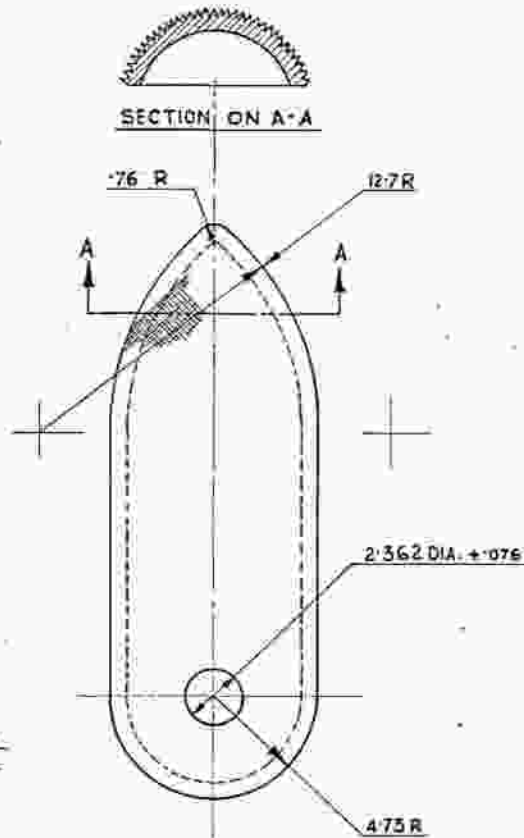
FOR EXPLANATION OF DETAILS WHEREVER NOT SPECIFIED REFER DD.NOTE SHEET No 3 (LATEST ISSUE)

SHARP CORNERS TO BE REMOVED

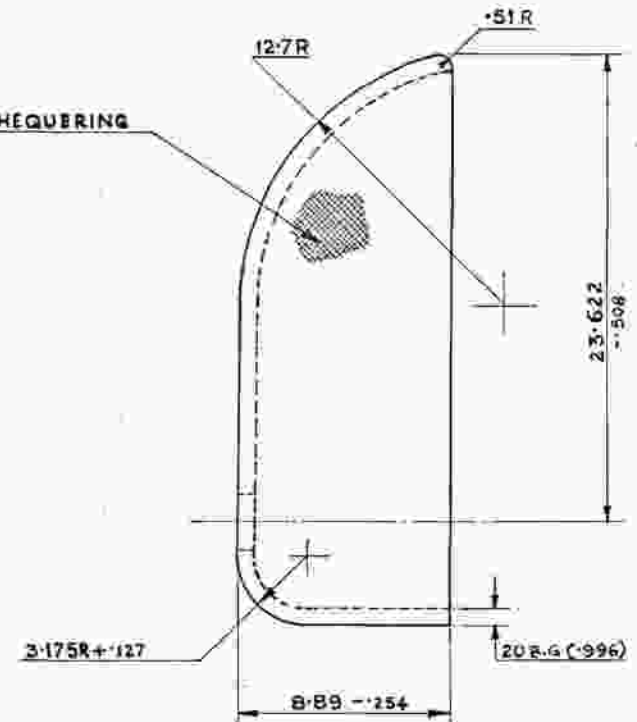
METRIC

DRN		CHD	TRD	P. S. RAY	COM	APPROVED	DT. 17.4.67	ASSY.	1005-000924
SCALE - 11.5:1		MF 6/INSP. INSTRUCTIONS		EST. MASS		NEG. RE-TRACED		A HSP	
DT. 01.10.95		APPROVED		DT. 17.4.67		NEG. RE-TRACED		GOA (SA) ICHAPUR	
1.12.95	23176-SA	NEG. RE-TRACED, EXPLANATION NOTE AMENDED, PROFORMA CHANGED AND DRG. RE-SEALED.		COPY		MATERIAL		DGNR'S REF.	
DATE AUTHY.		BRIEF RECORD		ZONE		HT/HARDNESS		PART No.	
SEALED :- DC. No 14091-SA, DT. 1.10.74		SIGN.		G.O.		PROTECTIVE FINISH.		ORG. No.	
NOMENCLATURE		LEVER CHANGE		RIGHT OF 'A-A' TO BE POLISHED TO SPECN.		JSS:0465:01-1998 CLASS II OIL FINISH LEFT		DS. CAT. No.	
				OFA'A TO BE RUST PROOFING WITH GRINLE FRISH TO SPECN JSS:800-2				1005-000928	

ACTUAL SIZE



CROSS CHEQUERING



PROTECTIVE FINISH :-
RUST PROOFING WITH CRINKLE
FINISH PER CISA NOTE SHEET NO. 2
OR SPECN. ISS: B010-21
MATT FINISH PAINT TO SPECN
IND/ME/SS1 (PROV.)

**TOLERANCES ON DIMENSIONS ±.127
UNLESS OTHERWISE STATED.**

NOTE :-
D.S. CAT. NO. NOT TO BE STAMPED.
THIS IS A WELDED PART OF 1005-000928

NOTE :-
FOR SPECNG. LATEST ISSUE
SHOULD BE FOLLOWED

METRIC

DATE	AUTHY	ZONE	NATURE	SIG.
26.07.16	26B986A		MATL. AMENDED.	
10.8.85	23050-5A		PROT. FINISH AMENDED	
21.4.95	22955-5A		MATERIAL AMENDED	
26.10.86	19352-2A		MATL. AMENDED & A NOTE ADDED	
12.8.85	18562-5A		PROT. FINISH AMENDED	
14.4.83	17521-5A		PROT. FINISH NOTE DELETED	
26.5.77	15161-5A		MATL. AMENDED	
1-10-74	14091-5A		DRAWING SEALED.	
DATE AUTHY ZONE			NATURE	SIG.
AMENDMENTS				

PROTECTIVE FINISH :- STATED ABOVE	MATERIAL :- PART 11933	ASSY. DRG. NO. 1005-000928
ESTIMATED WEIGHT :- 4.59 GRAMS.	SCALE :- 1/1, 5/1	INSP. INSTRS.
		DRAWN CHECKED TRACED TRN CHD.

HANDLE, LEVER CHANGE

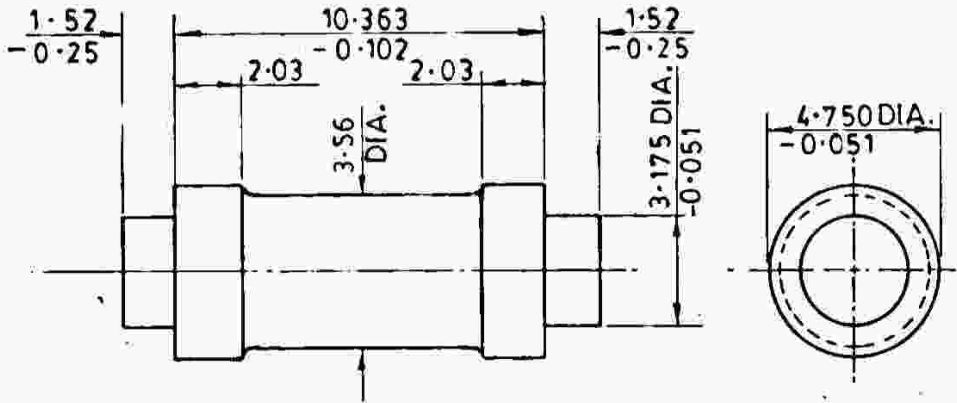
APPROVED	FOR CISA
DATE: 10-4-87	1/C.D.O.
DESIGNER'S REF. :-	SN 1233/02
D.S. CAT. NO.	1005-000929
CISA	ICHAPUR.

SEALED :- DC(1) 14091-5A DT. 1-10-74.

1005-000932

D.S.CAT

FOR EXPLANATION SEE D. D. NOTE SHEET NO. 3
DIMNS. ARE IN mm.



NOTES

FINISH :- CADMIUM PLATED TO SPECN.
IS:1572 Grd. 'A' TYPE 2.

TOLERANCE ± 0.127 UNLESS OTHERWISE STATED.

ALL SHARP CORNERS TO BE REMOVED.

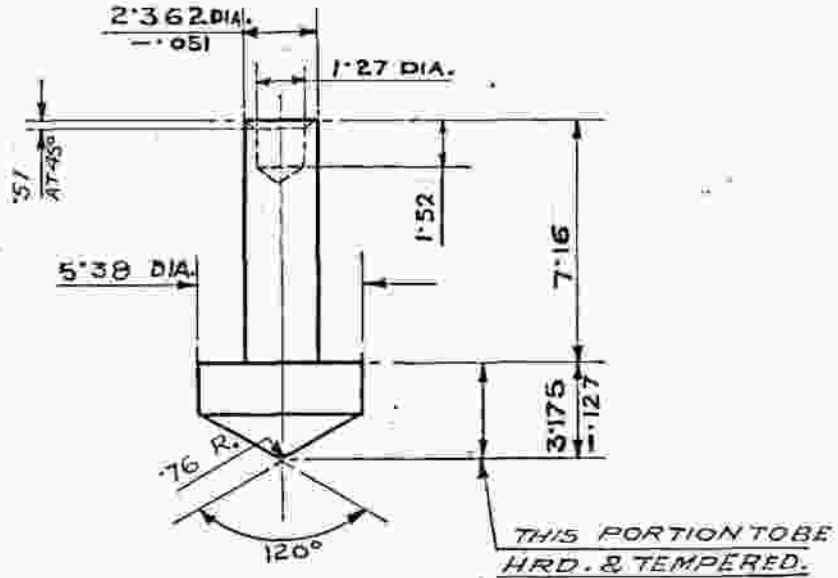
FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED.

METRIC

18.07.16	26896-SA	MATERIAL AMENDED.		<i>RK...</i>	<i>...</i>
10-7-2001	25065-SA	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, NEG. RE-TRACED AND DRG. RE-SEALED.		<i>...</i>	<i>...</i>
		PREVIOUS D.C. NOS. 14091-SA, 14411-SA, 17526-SA, 18275-SA, 19217-SA & 23055-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C; D.O. G.O.
SEALED:- D. C. NO. 14091-SA, DT. 1.10.74					SIGN.
DRN.	CHD.	TRD. <i>Shamada</i>	COMP. <i>M. Sambhu</i>	AHSP. CQA(SA), ICHAPUR	
SCALE:- 5:1		EST. MASS:- 1.21 GRAMS.		ASSY. 1005-000924	
DT. 10-7-2001	<i>...</i>	APPROVED. DT. 16.4.67 NEG. RE-TRACED		DGNR'S REF. SN 1230/16	
MATERIAL:- IS: 5517-1993 Designation 40 C8.				PART NO.	
H.T./HARDNESS:- HARD. & TEMPERED TO 350 H.V. (36 HRC).				DRG. NO.	
PROTECTIVE FINISH				D.S.CAT. NO. 1005-000932	
NOMENCLATURE:- PIN, LEVER STOP					

DS. CAT. NO.
1005-000933

FOR EXPLANATION SEE D.D. NOTE SHEET NO. 3
THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETRES



NOTE FOR SPECN.: - FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED

TREATMENT: - HRD. & TEMPT. TO 350 HV. (36 HR. C)
FINISH: - PHOSPHATE TO SPECN. & SS: 0465:01-1988 CLASS II OIL FINISH
TOLERANCE ± 0.127 UNLESS OTHERWISE STATED.
ALL SHARP CORNERS TO BE REMOVED.

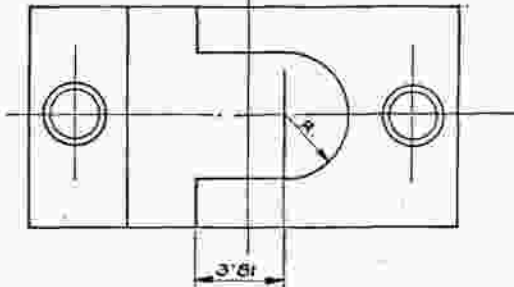
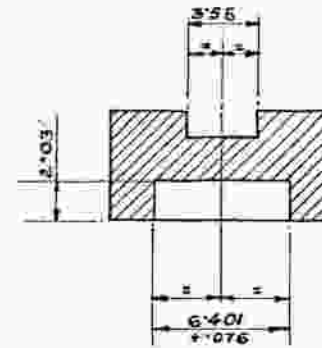
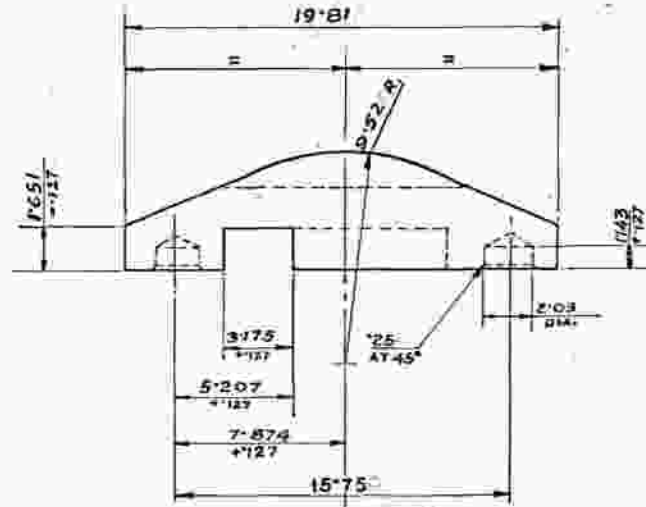
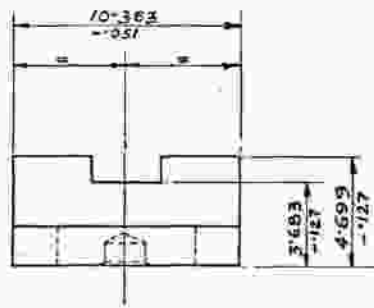
MATL: - IS: 5517:1993 DESIGNATION 40 C8.

METRIC

19.07.16	26897-SA	MATL. AMENDED.	ASSY. DRG. 1005-000924
17-8-95	23054-SA	MATL. & PROT. FINISH AMENDED	INSP. INSTRNS.
4.9.86	19223-SA	MATL. AMENDED, NOTE FOR SPECN. ADDED & DRG. RE-SEALED IN SUPERSSION TO OLD COPY	DRAWN CHECKED TRACED TRN. CHD.
19.4.83	17527-SA	MATL. & FINISH NOTE AMENDED	APPROVED
1.10.74	14091-SA	DRAWING AMENDED.	MAJ. FOR CISA
DATE	AUTHY. ZONE	NATURE	SIG.
AMENDMENTS.			DATE: 16.4.67. I/C. D.O.
SEALED: DC(1)/14091-SA DA 1.10.74.			DESIGNER'S REF. SN 1230/13
MATERIAL: - AS STATED ABOVE			DS. CAT. NO. 1005-000933
PROTECTIVE FINISH: - AS ON DRAWING.			CISA. ICHAPUR.
ESTIMATED WEIGHT: - 0.602 GRAM			
SCALE: - 5/1, 1/1.			
PIN, RETAINING LEVER.			

D.S. CAT. NO.
1005-000936

FOR EXPLANATION SEE D.D. NOTE SHEET NO. 3
THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETRES



TOLERANCE ±0.127 UNLESS OTHERWISE STATED
ALL SHARP CORNERS TO BE REMOVED

NOTE:- D.S. CAT. NUMBER NOT TO BE STAMPED
THIS IS A WELDED PART OF 1005-000934

NOTE FOR SPEC:-
FOR SPEC. LATEST ISSUE SHOULD BE FOLLOWED

METRIC

DATE	AUTHY	ZONE	NATURE	SIG.
20-07-16	268988A		MATL. AMENDED.	[Signature]
21-08-95	23055		MATL. AMENDED. IT	[Signature]
6-10-86	19319-3A		MATL. AMENDED, NOTE FOR SPECN. ADDED	[Signature]
1-10-74	14091-5A		DRAWING SEALED	[Signature]
AMENDMENTS				
SEALED:- D.C.(I) 14091-5A DT: 1-10-74				

PROTECTIVE FINISH:-	MATERIAL:-	ASSY DRG:- 1005-000934
	IS: 1876-2008, DESIGNATION 20 CB CLASS 2.	INSP INSTRS.
ESTIMATED WEIGHT:- 3.7 GRAMS	SCALE:- 1/1.5/1	DRAWN [Signature] CHECKED [Signature] TRN. QUD [Signature]

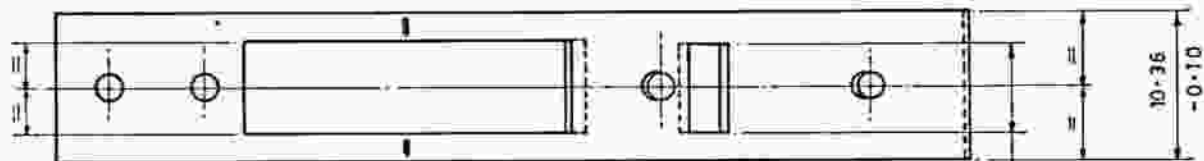
BLOCK, REAR

APPROVED	[Signature]
DATE:- 16.4.67.	ML-61
DESIGNER'S REF	SN 1231/02
D.S. CAT. NO.	1005-000936
CISA ICHPUR	

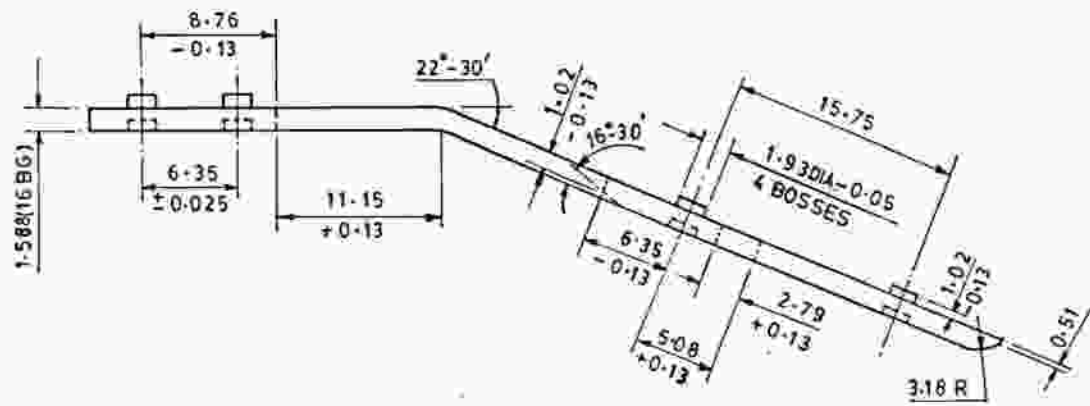
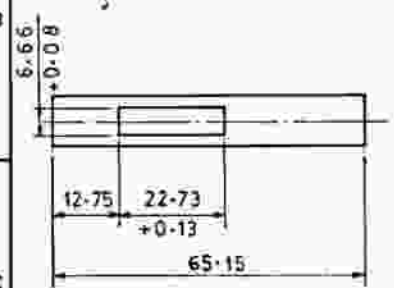
D.S. CAT. NO. 1005-000937

FOR EXPLANATION SEE D.D. NOTE SHEET NO. 3
DIMNS. ARE IN mm.

ACTUAL SIZE



6.40
+0.08



NOTE :-
D.S. CAT. NO. NOT TO BE STAMPED. THIS IS A WELDED PART OF 1005-000934.
TOLERANCE ± 0.13 UNLESS OTHERWISE STATED.
ALL SHARP CORNER'S TO BE REMOVED.
FOR SPECS. LATEST ISSUE SHOULD BE FOLLOWED.

METRIC

25-07-16	26900-SA	MATERIAL AMENDED			DRN.	CHD.	TRD. <i>...</i>	COMP. <i>...</i>	AHSP CQA(SA), ICHAPUR
5-6-98	24115-SA	PROFORMA CHANGED, DIMNS. AMENDED, DIMN. 6.35 - 0.13 SHOWN CORRECTLY, NEG. RE-TRACED AND DRG. RE-SEALED.	C/S		SCALE: -1:1 & 3:1		EST. MASS:- 1.53 GRAMS.	APPROVED DT. 16.4.67.	⊕
		PREVIOUS D.C. NOS. 14091-SA, 17530-SA, 19359-SA, & 22955-SA			DT. 5.6.98	1/C; D.O.		NEG. RE-TRACED	ASSY. 1005-000934
DATE	AUTHY.	BRIEF RECORD	ZONE	1/C; D.O.	G.O.				DGNR'S REF. SN 1231/03
SEALED :- D.C. 14091-SA, DT. 1.10.74				SIGN.		H.T./HARDNESS :-		PART NO.	
NOMENCLATURE :- PLATE						PROTECTIVE FINISH :-		DRG. NO.	
								D.S. CAT. NO. 1005-000937	

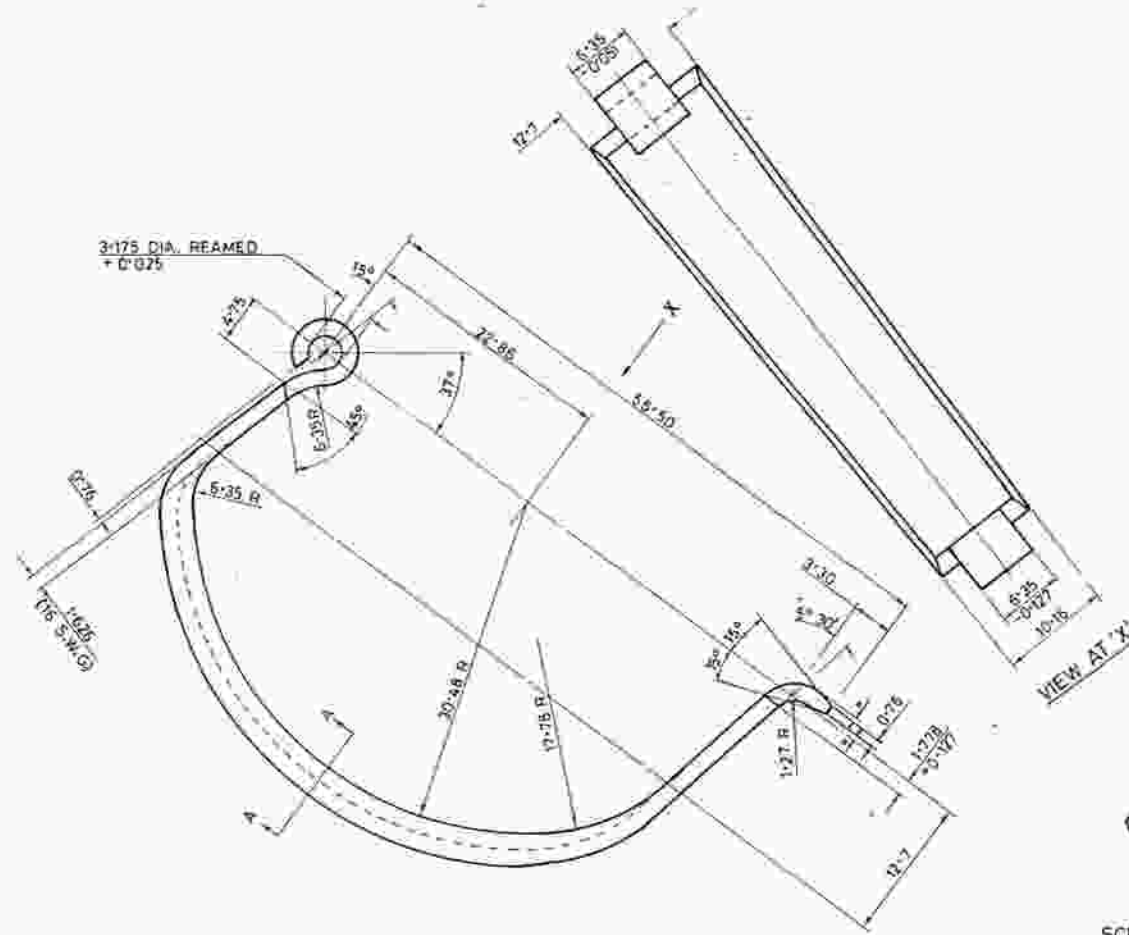
TOLERANCE ± 0.127 UNLESS OTHERWISE STATED

ALL SHARP CORNERS TO BE REMOVED

PROTECTIVE FINISH:
RUST PROOFING WITH CRINKLE FINISH AS PER SPECN. JSS:8010-21

OR
MATT FINISH PAINT TO SPECN. JSS:8010-37

NOTE:
FOR SPECNS. LATEST ISSUE SHOULD BE FOLLOWED.



METRIC.
OBSCULESCENT

25.0416	16503-5A	MATERIAL AMENDED	DRM.	CHD.	TRD.	COMP.	AHSR CQA(SA)JCHAPUR.
19.1807	16503-5A	DRG. DECLARED OBSOLESCEANT.	SCALE: 1:1		EST. MASS: 12 GRAMS		ASSY. 1005-000917
10.7201	16567-5A	PROFORMA CHANGED. ACTUAL SIZE VIEW DELETED. WED. RE-TRACED AND DIM. BE-TRACED.	DRG. NO. 7.7021	VC: D.O.	APPROVED. DT: 14.4.67	(NEG. RE-TRACED)	GGNR'S SN 1230/03
		PASSED D.C. NO. 14091-5A, 17151-5A, 18557-5A, 18558-5A, 23059-5A & 23114-5A					PART NO.
DATE AUTHY	BRIEF RECORD	ZONE	1/C/D.O.	G.O.	H.T/HARDNESS		DRG. NO.
SEALED: D.C. No. 14091-5A, DT. 1-10-74			SIGN.				D.S. CAT. NO. 1005-000941
NOMENCLATURE: GUARD, TRIGGER.		PROTECTIVE FINISH: AS STATED					

1005-00092

ON
D.S. CAT

FOR EXPLANATION SEE D.D. NOTE SHEET NO. 3
DIMNS. ARE IN mm.

NOTE :-
FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED.

TOLERANCE ON LINER DIMENSIONS ± 0.127
UNLESS OTHERWISE STATED.
TOLERANCE ON ANGULAR DIMENSIONS $\pm 1^\circ$
UNLESS OTHERWISE STATED.

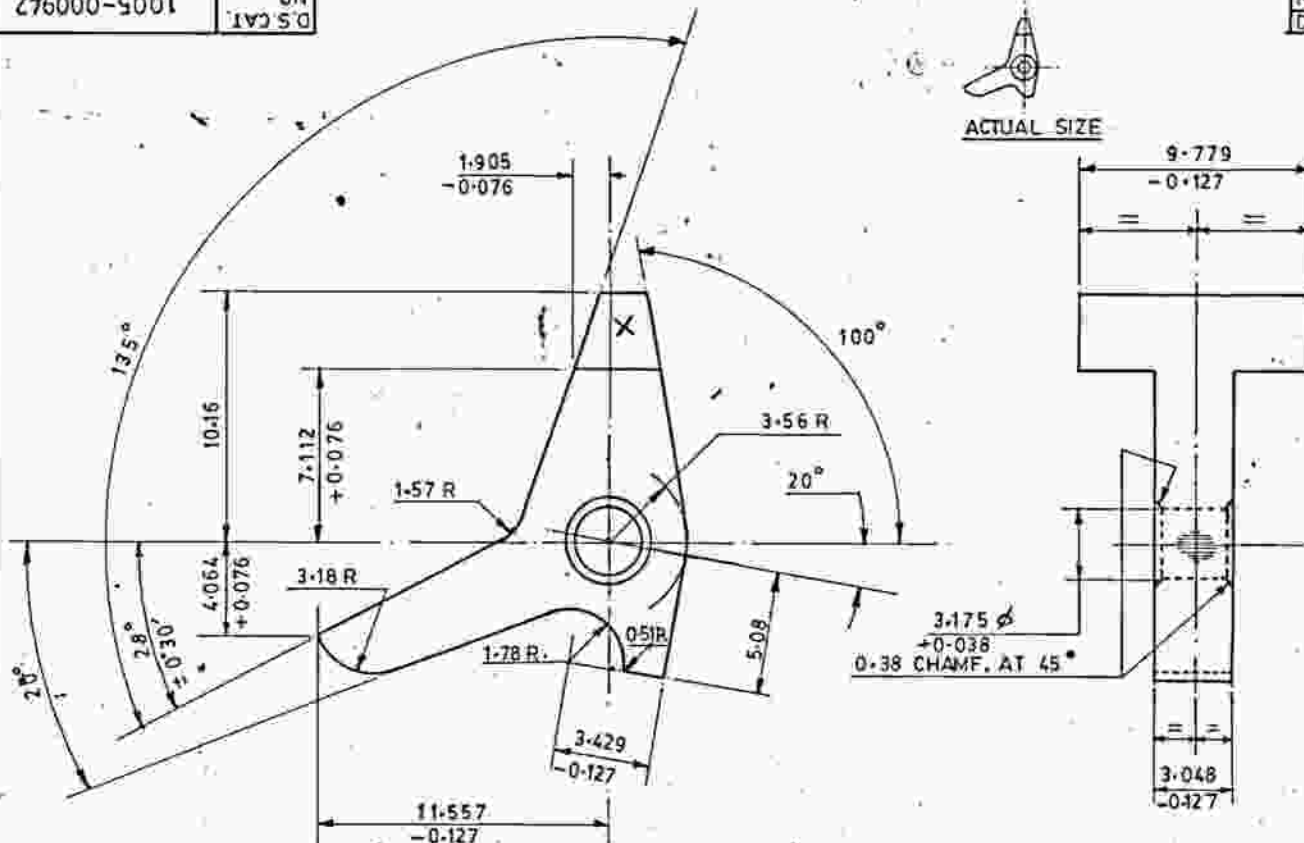
ALL SHARP CORNERS TO BE REMOVED.

ACCEPTANCE STANDARDS FOR MACRO ETCH TEST AND MICROSCOPIC DETERMINATION OF NON METALLIC INCLUSIONS FOR STEEL.
(1) MACRO ETCH TEST AS PER ASTM E 381
(2) NMIR TEST AS PER IS : 4163-82.

TREATMENT :-
CASE HARDENED TO DEPTH OF 0.38 TO 0.51.

HARDNESS :-
575 TO 650 HV, (54-58 HRC) AT POINT 'X'.

ACTUAL SIZE



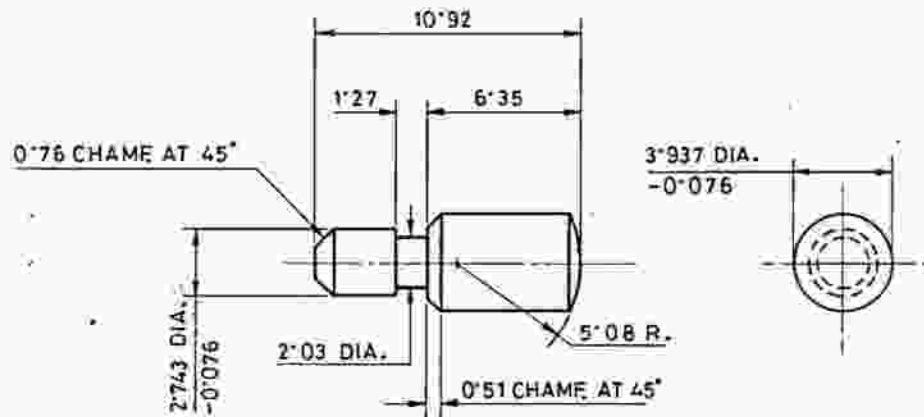
OBSOLESCE

METRIC

DRN				CHD	TRD	SW/LOD	COMP	Member	ASSY.	1005-000917
SCALE :- 5:1 & 1:1				MFG/INSP INSTRUCTIONS		EST. MASS :- 2 GRAMS				
25.07.16	26900-SA	MATERIAL AMENDED.		APPROVED DT. 14.4.67.		NEG. RE-TRACED		AHSP	CQA(SA) JCHAPUR	
5.9.07	25375-SA	DRG. DECLARED OBSOLESCE		DT. 22-11-95		I/C : D.O.		DGNER'S REF.	SN 1230/09	
4.11.95	23140-SA	NEG. RE-TRACED & DRG. RE-SEALED		MATERIAL		IS: 4432-1988, Grade-13 Ni 13 Cr 3.		PART NO.		
		PREVIOUS D.C. NOS. 14091-SA, 17532-SA, 19246-SA & 21907-SA		H.T/HARDNESS		AS STATED		DRG. NO.		
DATE	AUTHY.	BRIEF RECORD		ZONE	U/C D.O.	G.O.	SIGN.		D.S. CAT.	1005-000942
SEALED :- D.C. NO. 14091-SA, DT. 1.10.74.										N.O.
NOMENCLATURE		LEVER TRIPPING				PROTECTIVE FINISH		PHOSPHATE TO SPECM. ISS: 0465-01:1988 CLASS II, OIL FINISH.		

976000-9001, ON
D.S. CAT. 1005-000946

FOR EXPLANATION SEE D.D. NOTE SHEET NO. 3
DIMNS. ARE IN mm.



TOLERANCE ± 0.127 mm. UNLESS OTHERWISE STATED.

MATERIAL:- IS: 5517-1993 DESIGNATION 40CB.

ALT. MATERIAL:-
BS: 1429:1980, 070 A72 IN ANNEALED CONDITION

FINISH:-
CADMIUM PLATED TO SPECN. IS: 1572 GRADE 'A' TYPE 2

NOTE:-
FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED.

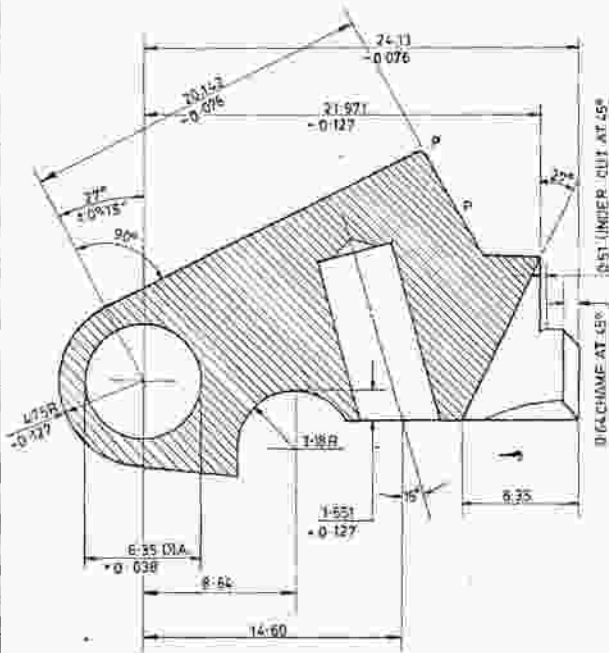
ALL SHARP CORNERS TO BE REMOVED.

OBSOLESCE

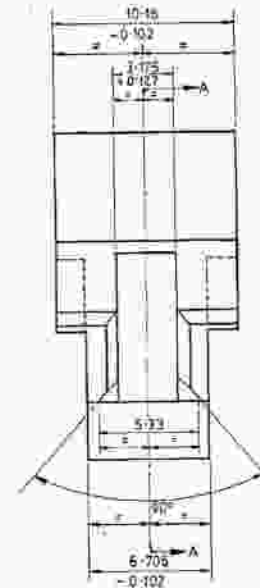
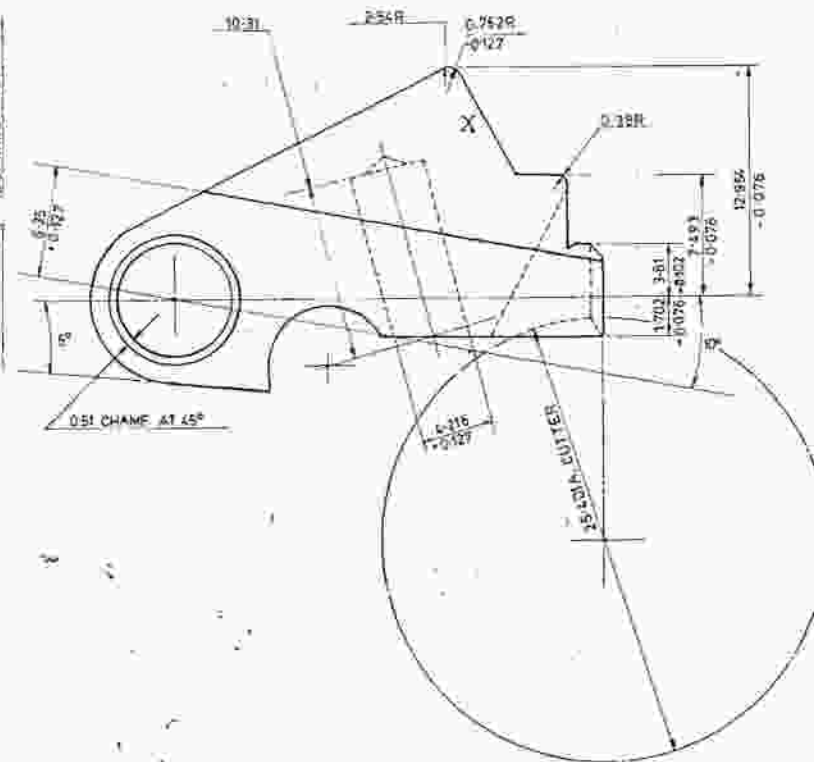
METRIC.

				DRN-	CHD.	TRD. <i>...</i>	COMP. <i>...</i>	AHSR CQA(SA) CHAPUR
				SCALE:-	5:1	EST. MASS:-	0.71 GRAM.	ASSY. 1005-000917
25-07-16	26901-SA	MATERIAL AMENDED.				APPROVED. DT. 14.4.87.		
5-9-07	26375-SA	DRG. DECLARED OBSOLESCE.		DT. 10-7-2001	1/C: D.O.	(NEG. RE-TRACED)		DCNR'S REF. SN 1230/06
10-7-2001	25065-SA	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, NEG. RE-TRACED AND DRG. RE-SEALED.						PART NO.
		PREVIOUS D.C. NOS. 14091-SA, 14411-SA, 17485-SA, 18272-SA AND 19223-SA.		COPY	COPY			DRG. NO.
DATE AUTHY.		BRIEF RECORD.	ZONE	1/C: D.O.	G.O.	H. T/HARDNESS:- HRD. & TEMP. TO 325-400 H.V. (125-41 HRC.)		D.S. CAT. NO. 1005-000946
SEALED:-	D.C. 14091-SA; DT. 01. 10. 74.			SIGN.		PROTECTIVE FINISH:-		
NOMENCLATURE PLUNGER, SPRING TRIGGER MECHANISM.								

R13



SECTION - A-A



TOLERANCE ON LINEAR DIMNS. ±0.127
UNLESS OTHERWISE STATED.
TOLERANCE ON ANGULAR DIMNS. ±1°
UNLESS OTHERWISE STATED.

NOTE:-
ALL SHARP CORNERS TO BE REMOVED.
SURFACES MARKED "P" TO BE POLISHED.
FOR SPEC. LATEST ISSUE SHOULD BE FOLLOWED.

ACCEPTANCE STANDARDS FOR MACRO ETCH TEST
AND MICROSCOPIC DETERMINATION OF NON
METALLIC INCLUSIONS FOR STEEL:
1) MACRO ETCH TEST AS PER ASTM E 381.
2) INCL. TEST AS PER IS: 4162-82.

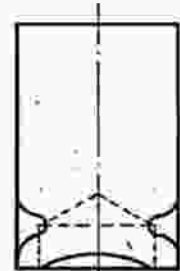
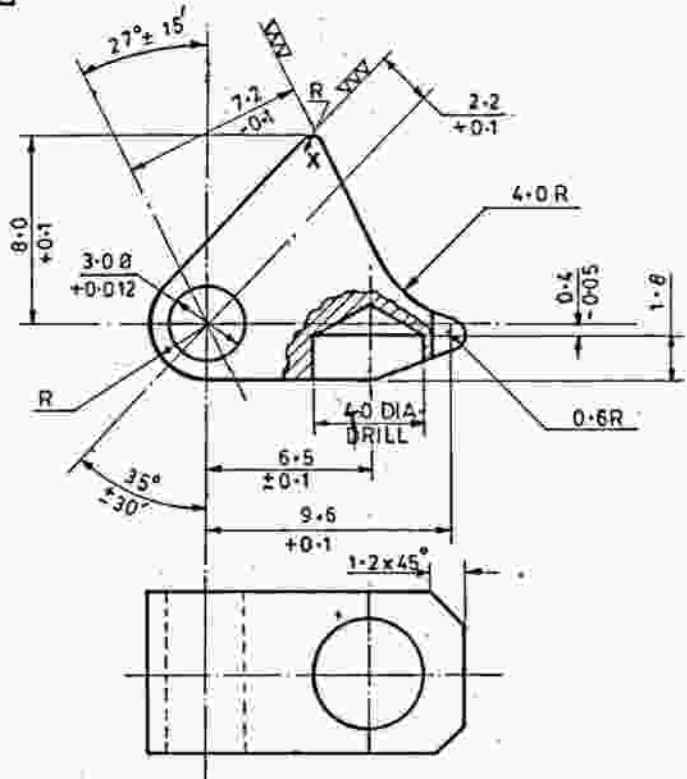
OBSCOLESCENT
METRIC

29.07.74	24503-SA	MATERIAL AMENDED	DRN.	CHD.	TRD.	COMP.	AHSP	EQA(SA), ICHAPUR
17.12.74	24488-SA	DRG. DECLARED OBSOLETE.	SCALE	EST. MASS	APPROVED DT.	NEG. RETRACED.	ASST.	1005-000917
16.03.99	24525-SA	PROFORMA CHANGED, NEG. RETRACED, ACTUAL SIZE VIEW DELETED AND DRG. RE-SEALED.	ST. 1/2	1/4 C.D. 0	14.4.87			
		PREVIOUS D.C. NOS. 11091-SA, 17529-SA, 19230-SA & 21920-SA.	COPY	COPY				
DATE	AUTHY.	BRIEF RECORD	ZONE	VCDD	G.D.	H.T./HARDNESS		PART NO.
SEALED	D.C. NO. 11091-SA,	DT. 01-10-74			SIGN.	CASE HARDENED TO A DEPTH OF 0.26 TO 0.51 HARDNESS 525-650 H.V. (HRC 54-58) TO BE MEASURED AT POINT X		DRG. NO.
NOMENCLATURE		SEAR				PROTECTIVE PHOSPHATE TO SPECN. JSS-0465-01:1988		D.S. CAT. NO.
						FINISH - CLASS B (ACCELERATED), OIL FINISH.		1005-000947

R-9, C-2

D.S.CAT. 1005-006579

DRAWING CONVENTIONS CONFORM TO IS: 696
 DIMNS. ARE IN mm. GEN. TOL. MEDIUM IS: 2102



NOTE :-
 ALL SHARP EDGES & BURRS ARE TO BE REMOVED.
 TOLERANCE GRADE FOR DRILLED HOLES- H10 TO IS: 619.
 DIMNS. ARE TO BE READ AS APPLYING AFTER COATING.
NOTE FOR SPECN.
 FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED.

OBSOLESCENT

28.07.18	26902-SA	MATERIAL AMENDED			DRN.	CHD.	TRD. <i>S. S. S.</i>	COMP. <i>K. S. S.</i>	AHSP CQA(SA), ICHAPUR
5-9-07	26375-SA	DRG. DECLARED OBSOLESCENT.			SCALE: 5:1		EST. MASS		ASSY. 1005-006590
12-03-99	24284-SA	PROFORMA CHANGED, PROTECTIVE FINISH, HARDNESS, TOL. AND ASSY. NO. AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.			DT. 12-3-99	<i>Ana</i>	APPROVED DT. 12.2.74.	NEG. RE-TRACED	
		PREVIOUS D.C. NOS. 14475-SA, 15760-SA, 16708-SA, 17473-SA, 19230-SA, 20559-SA AND 23031-SA.				<i>K. S. S.</i>			DGMR'S REF. ARDE 1705/5
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C:D.O.	G.O.	COPY	MATERIAL :- IS: 432-1988 Gd. 13N13CR3-		PART NO.
SEALED:- D.C. NO. 20559-SA, DT. 9.11.89.				SIGN.			CASE HARDENED TO A DEPTH OF 0.4 TO 0.5. H.T/HARDNESS :- HARDNESS 650 TO 750 HV (ROCKWELL C58-C62) TO BE MEASURED AT POINT 'X'.		DRG. NO.
NOMENCLATURE :- SEAR, ADDITIONAL SAFETY							PROTECTIVE PHOSPHATED TO SPECN. JSS: 0465-01-1988 FINISH :- CLASS III (ACCELERATED), OIL FINISH.		D.S.CAT. 1005-006579 NO.

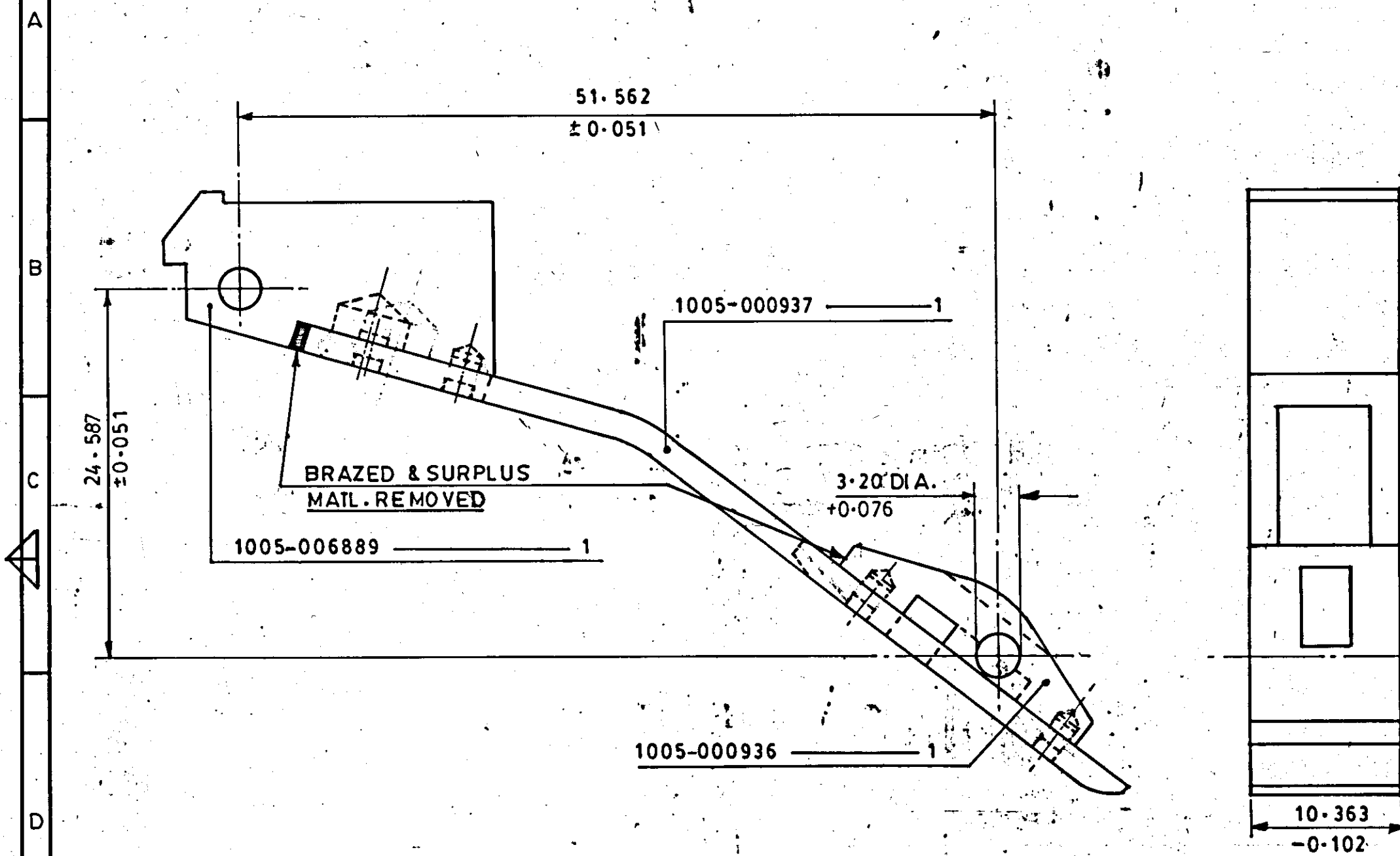
888900-9001

D.S. CAT.
1005-006888

DRG. CONVENTIONS CONFORM TO JS6 0104
DIMNS. ARE IN mm.

ALL SHARP CORNERS TO BE REMOVED

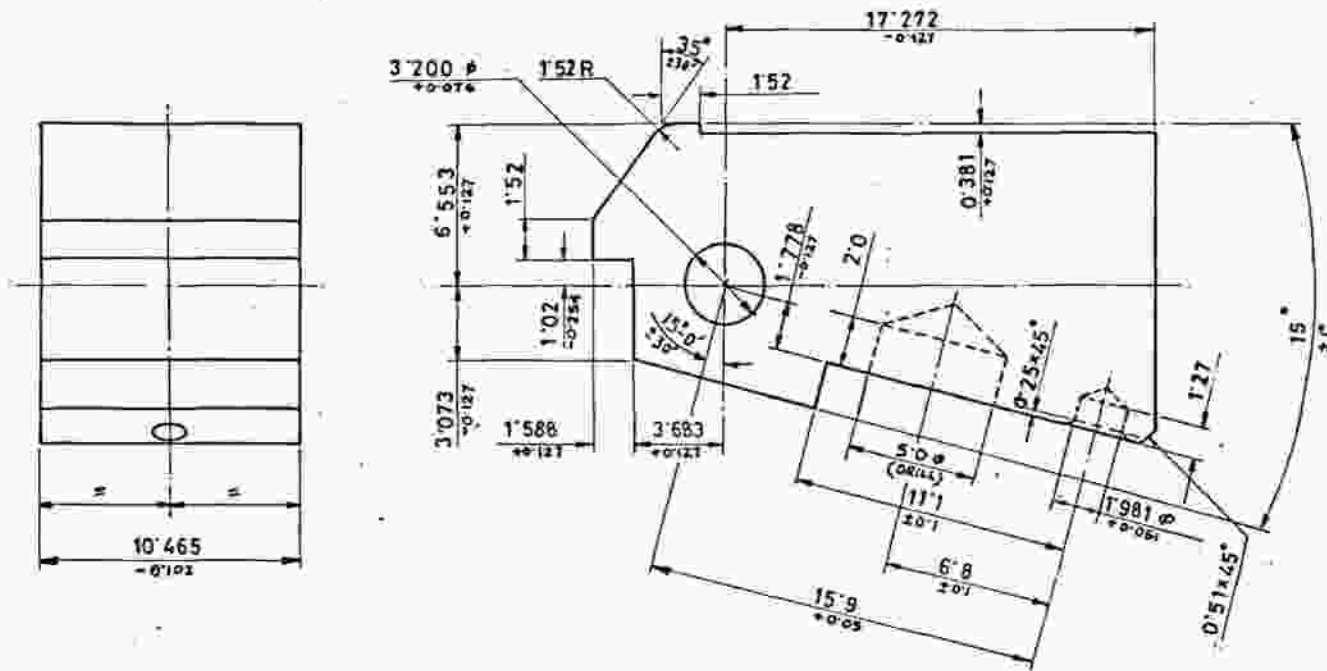
PROTECTIVE FINISH :-
PHOSPHATE TO SPECN. JSS 0465-01:
1994 CLASS-II PAINT RFU FINISHING
AMMUNITION STOVING BLACK
SPRAYING FOR SMALL ARMS TO
SPECN. JSS : 8010-37.



		DRN.	CHD.	TRD. <i>SK</i>	COMP. M.K.R.C.	AHSP. CQA(SA), ICHA PUR
		SCALE :- 3:1		EST. MASS.		ASSY. 1005-006887
03.7.2002	25420-SA	PROFORMA CHANGED, VIEW SHOWN CORRECTLY, TOL. NOTE DELETED, PROTECTIVE FINISH AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.		DT. 03.7.2002.	<i>SK</i> I/C; D.O.	APPROVED DT. NEG. RE-TRACED
		PREVIOUS DC. NOS. 14475-SA, 16085-SA, 17533-SA, 18495-SA, 20560-SA, 24420-SA AND 24439-SA.		COPY	COPY	DGNR'S REF. ARDE 1706 DRT. NO. 3.
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C; D.O.	G.O.
SEALED :-		DC. NO. 20560-SA DT. 10.11.89.		SIGN.		H.T/HARDNESS :-
NOMENCLATURE :-		PLATE GUARD		PROTECTIVE FINISH :-		AS STATED
						DRG. NO. D.S. CAT. 1005-006888 NO.

688900-9001
D.S. CAT. NO. 1005-006889

DIMNS. ARE IN mm.



FOR EXPLANATION OF DIMENSIONING ETC.
SEE QD. NOTE SHEET NO. 3 LATEST ISSUE

NOTE -
REMOVE ALL SHARP EDGES & BURRS.
TOLERANCE GRADE FOR DRILLED HOLES
H-10 AS PER IS: 919, DIMNS. ARE TO BE
READ AS APPLYING AFTER COATING.

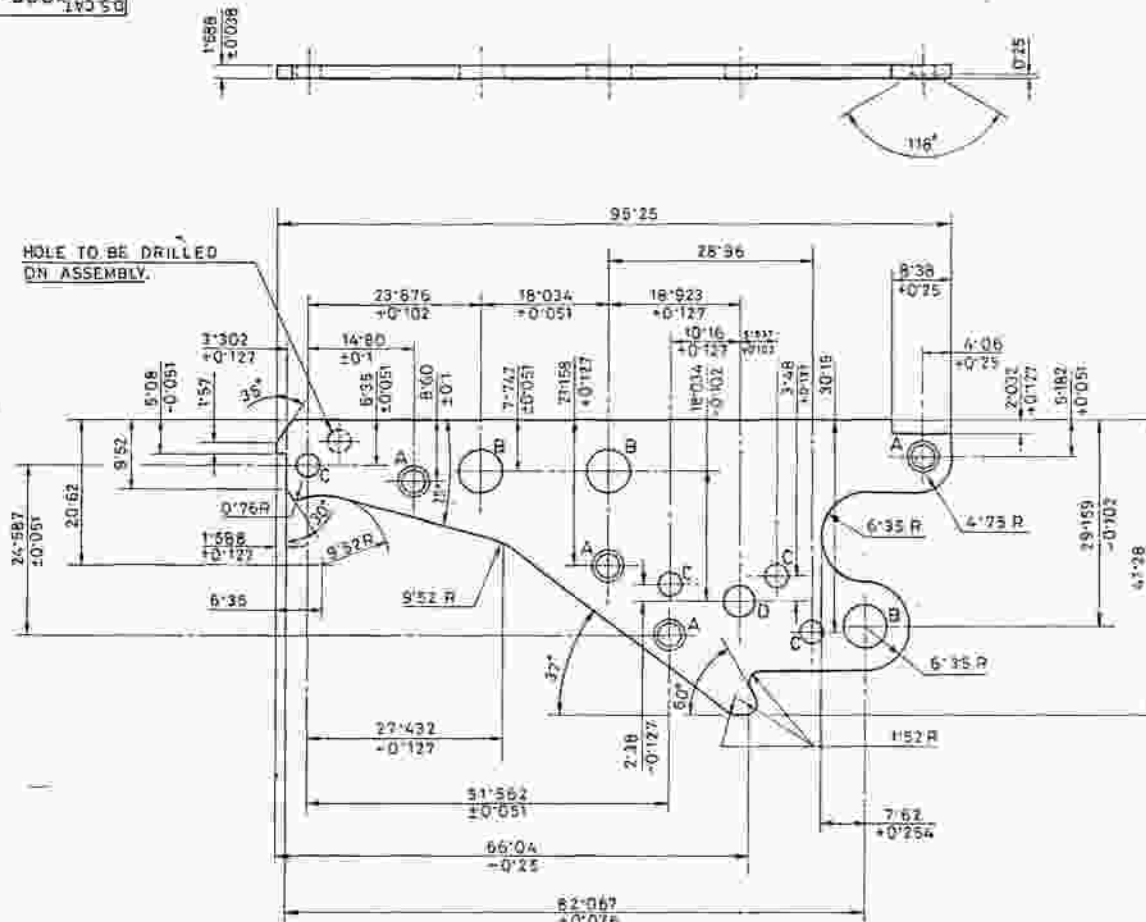
NOTE FOR SPECN. :-
FOR SPECN. LATEST
ISSUE SHOULD BE FOLLOWED.

DRG. BASED ON D.S. CAT. No. 1005-000935

29.07.16 26903-SA		MATERIAL AMENDED.	Anles		DRN	CHD	TRD	COMP. <i>W. S. L.</i>	AHSP
7-6-2000 24740-SA		PROFORMA CHANGED + NEG. RE-TRACED AND DRG. RE-SEALED.	Anles		SCALE :-	5:1	EST. MASS		CQA(SA)ICHAPUR
		PREVIOUS DC. Nos. 14475-SA, 16113-SA, 17520-SA, 19368-SA, 20560-SA, 23055-SA, 24470-SA & 24442-SA.	COPY COPY		DT. 07-6-2000	Anles	APPROVED	DT. 31-1-75	ASSY. 1005-006888
DATE AUTHY.		BRIEF RECORD	ZONE	I/C, D.O.	GO.	NEG. RE TRACED			
SEALED :-		DC. 20560-SA, DT. 10.11.89	SIGN.		MATERIAL :- IS:1875-2005 DESIGNATION 20CB CLASS 2.		HT / HARDNESS :-		DGNR'S REF. (ARDE 1706/4)
NOMENCLATURE		BLOCK, FRONT		PROTECTIVE FINISH :-		PART NO.		DRG. NO.	
								D.S. CAT. NO. 1005-006889	

068900-9001
D.S. CAT. NO. 1005-006887

DRAWING CONVENTIONS CONFORM TO IS: 696
DIMNS ARE IN MM.



TOLERANCE ±0.127 UNLESS OTHERWISE STATED.

4 - HOLES MARKED 'A' 3.175 DIA. ±0.102 C'SK. AS SHOWN.

3 - HOLES MARKED 'B' 5.956 DIA. ±0.051

4 - HOLES MARKED 'C' 3.175 DIA. ±0.051

1 - HOLE MARKED 'D' 4.365 DIA. ±0.051

25.07.16	269028A	MATERIAL AMENDED			DRN.	CHD.	TRD.	COMP.	AMSP COA(SA), ICHAPUR
24.11.89	2453H-5A	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, NEG. RE-TRACED AND DRO. RE-SEALED.			SCALE: 2:1		EST. MASS:-	APPROVED: 01.10.9 28.	ASSY. 1005-006887
		PREVIOUS D.C. NOS: 16093-5A, 17534-5A, 18303-2A, 10182-2A, 13053-2A, 24410-5A & 24462-5A.			DATE: 24.11.99		(NEG. RE-TRACED.)		
DATE	AUTHY.	BRIEF RECORD.	ZONE	UC/D.O. G.O.					DGN'S DEF. ARDE 1706 DET-8
SEALED:-	D.C. 20560-5A, DT. 10.11.89.			SIGN.	H7/HARDNESS:-				PART NO.
NOMENCLATURE:-					PLATE L.H.				
					PROTECTIVE FINISH:-	CADMIUM PLATED TO SPECN. IS: 1572 GRADE 'A' TYPE 2.			DRG. NO.
									D.S. CAT. NO. 1005-006890

020200-5315-002020 ON D.S. CAT. 'S

FOR EXPLANATION SEE D.O. NOTESHEET NO.3
DIMNS. ARE IN m.m.

TOLERANCE ON DIMENSIONS ± 0.127 UNLESS OTHERWISE STATED.

ALL SHARP CORNERS TO BE REMOVED.

NOTE FOR SPECIFICATION :-

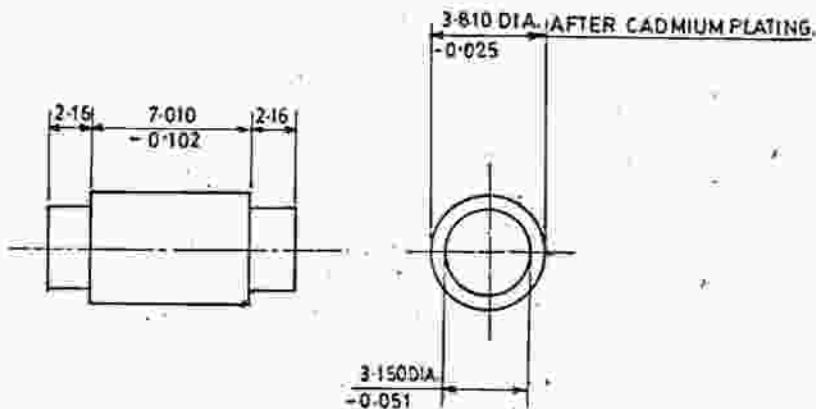
FOR SPEC. LATEST ISSUE SHOULD BE FOLLOWED

ACCEPTANCE STANDARDS FOR MACRO ETCH TEST AND MICROSCOPIC DETERMINATION OF NON METALLIC INCLUSIONS FOR STEEL

1) MACRO ETCH TEST AS PER ASTM E 381.

2) NMIR TEST AS PER IS:4163-82.

MATL :- IS: 280-2006 CONDITION 1/4 HARD.



METRIC

05-08-16		26909-SA	MATERIAL AMENDED			DRN.	CHD.	TRD.	COMP.	AHSP: CQA(SA) ICHA PUR.
13-4-01		24990-SA	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, NEG. RE-TRACED AND ORG. RE-SEALED.			SCALE: 5/1		EST. MASS: 0.83 GRAM.		ASSY. 1005-000918
			PREVIOUS D.C. NOS. 14091-SA, 15893-SA, 17017-SA, 19128-SA, 21906-SA, AND 23038-SA.			DT. 33.04.01	1/C, D.O.	APPROVED: DT. 16.4.67		NEG. RE-TRACED.
DATE	AUTHY	BRIEF RECORD		ZONE	1/C, D.O.	MATERIAL: - AS STATED				DGNR'S REF. SN 1232/05
		SEALED :- D.C. NO. 14 091 - SA, DT. 1.10.74			G.O.	HT/HARDNESS :-				PART NO.
		NOMENCLATURE :- PIN, PLATE SEAR				PROTECTIVE - CADMIUM PLATED TO SPECN. IS: 1572				DRG. NO.
						FINISH - GRADE 'A' TYPE 2.				D.S. CAT. NO. 5315-002020

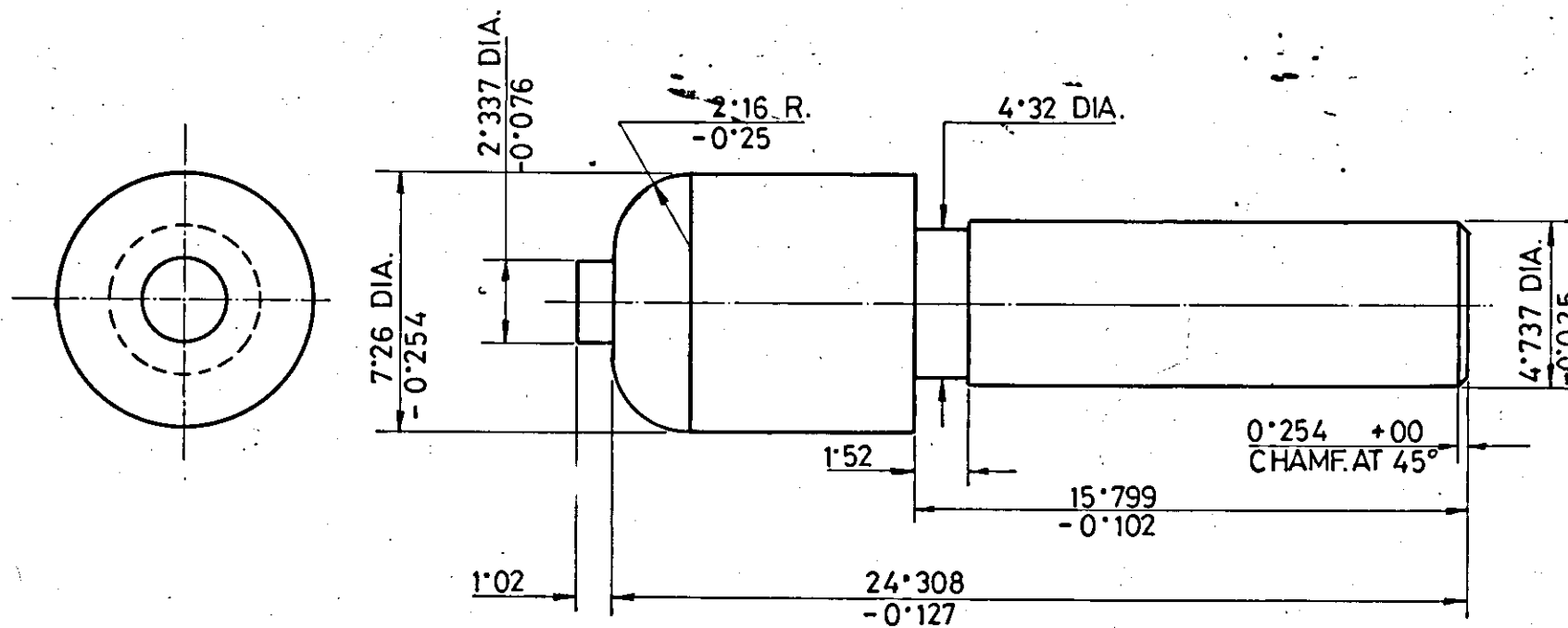
D.S. CAT No. 5315-002021

DIMNS. ARE IN mm.

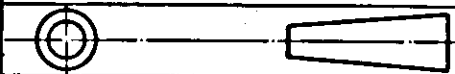
FOR EXPLANATION OF DETAILS WHEREVER NOT SPECIFIED REFER D.D. NOTE SHEET No.3(LATEST ISSUE).

NOTE FOR SPECN.
FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED.

NOTE :—
D.S. CAT. No. NOT TO BE STAMPED.
THIS IS A WELDED PART OF 1005-000928.




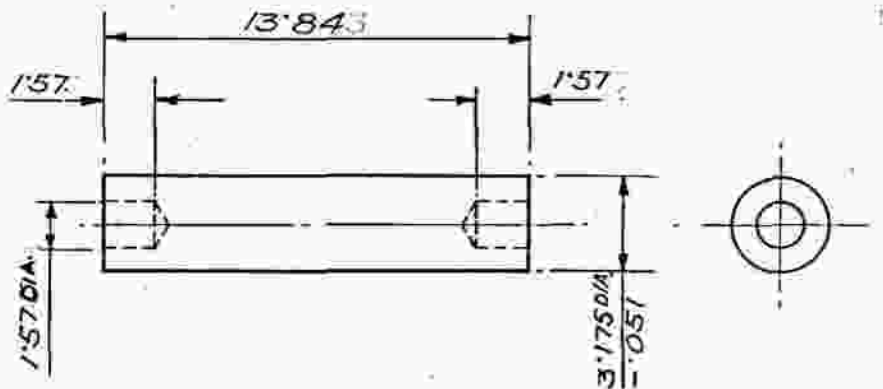
METRIC

29-6-99		24416-SA	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, NEG. RE-TRACED AND DRG. RE-SEALED.	Aulas Rung DAC		DT. 29-6-99	CHD.	TRD. S.K.P	COMP. <i>Mbanbui</i>	AHSP	CQA(SA), ICHAPUR
DATE		AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	SCALE :- 5:1	EST. MASS	4.56 Grams.	ASSY.	1005-000928
SEALED :-		D.C. No. 14091-SA, DT. 1.10.74		SIGN.		MATERIAL :-		BS:970 Pt.1:1983 SEC.2 Gr.080 M40		 DGNR'S REF. SN 1233/01	
NOMENCLATURE		PIN, LEVER CHANGE				H.T./HARDNESS		PROTECTIVE FINISH		PART No.	
										DRG. No.	
										D.S. CAT. No. 5315-002021	

DS-CAT.No.
5315-002022

FOR EXPLANATION SEE D'D NOTE SHEET No.3
THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETRES


ACTUAL SIZE



MATL:- IS:280-2006 CONDITION 1/4 HARD.

FINISH :-

PHOSPHATE TO SPECN.JSS:0465:01-1988
CLASS II, OIL FINISH.

NOTE FOR SPECN.
FOR SPECN. LATEST ISSUE
SHOULD BE FOLLOWED.

DATE	AUTHY.	ZONE	NATURE	SIG.
05.08.16	26909-SA		MATERIAL AMENDED	<i>[Signature]</i>
17-8-95	23054-SA		MATL. & PROT. FINISH AMENDED	<i>[Signature]</i>
5-9-86	19227-SA		MATL. AMENDED NOTE FOR SPECN. ADDED & DRG. RE-SEALED IN SUPERSESSION TO OLD COPY	<i>[Signature]</i> LT.COL
18.4.83	17525-SA		MATL. & FINISH NOTE AMENDED	<i>[Signature]</i> SSC
22.2.79	15893-SA		D S CAT No. AMENDED	<i>[Signature]</i> DSS
22.8.75	14413-SA		ALT. MATL. ADDED	<i>[Signature]</i> DSS
1.10.74	14091-SA		DRAWING SEALED	<i>[Signature]</i> DSS

METRIC

ASSY. DRG.:- 1005-000924

INSP. INSTRNS :-

DRAWN CHECKED TRACED TRN.CHD.

APPROVED

MAJ.

FOR CISA

DATE:- 16.4.67 / *[Signature]* I/C. D.O.

DESIGNER'S REP.

SN 1230/19

DS.CAT.No.

5315-002022

PIN, FIXING

CISA.

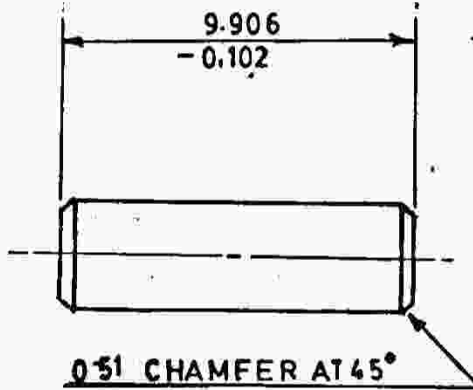
ICHADUR

1 2 3 4
 E20200-5155

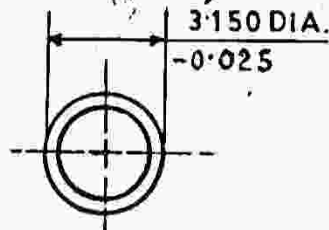
ON
 D.S. CAT.

FOR EXPLANATION SEE D.DNOTE SHEET NO.3

DIMNS ARE IN m.m.



AFTER CADMIUM PLATING



TOLERANCE ± 0.127 UNLESS OTHERWISE STATED
 SHARP CORNERS TO BE REMOVED.

METRIC

OBSCOLESCENT

05.08.16	26908-SA	MATERIAL AMENDED		<i>Alexander</i>	<i>Handwritten</i>
16-8-07	26372-SA	DRG. DECLARED OBSOLESCEANT.		<i>Handwritten</i>	<i>Handwritten</i>
27-6-2000	24762-SA	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, NEG-RE-TRACED AND DRG. RE-SEALED.		<i>Handwritten</i>	<i>Handwritten</i>
		PREVIOUS D.C. NOS. 14091-SA, 15908-SA, 17528-SA AND 20036-SA.			
DATE	AUTHY	BRIEF RECORD	ZONE	COPY	COPY
SEALED:- D.C.NO. 14091-SA, DT.1.10.74					
					SIGN.

DRN.	CHD.	TRD. <i>Handwritten</i>	COMP. <i>Handwritten</i>	AHSP CQA(SA) ICHAPUR.
SCALE :- 5/1.		EST. MASS :- 1 GRAM		ASSY. 1005-000917
DT. 27-6-2000	<i>Handwritten</i> I/C,D.O	APPROVED. DT. 14.4.67 NEG. RE-TRACED		
MATERIAL :- IS:4432:1988, DESIGNATION 10 C4				DG NR'S REF. SN1230/11
H.T/HARDNESS :- CASE HARDENED TO A DEPTH OF 0.38 TO 0.51 TO 575-650 HV (54-58 HRC)				PART NO.
PROTECTIVE FINISH :- CADMIUM PLATED TO SPEC. IS:1572 GRADE 'A' TYPE 2				DRG. NO.
NOMENCLATURE :- PIN, LEVER TRIPPING.				D.S. CAT. NO. 5315-002023

7202 00-515

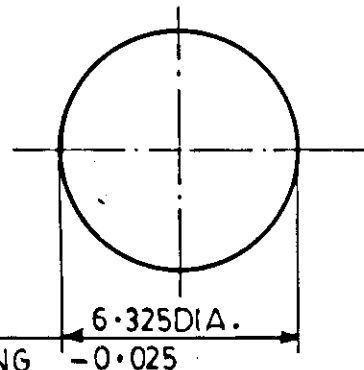
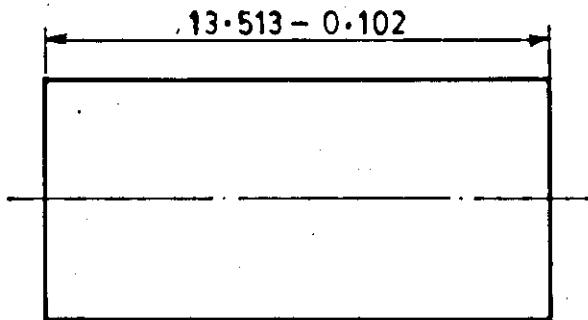
D.S.CAT. 'ON

FOR EXPLANATION SEE D.D. NOTE SHEET NO.3

DIMNS.ARE IN m.m.

TOLERANCE ± 0.127 UNLESS OTHERWISE STATED.

ALL SHARP CORNERS TO BE REMOVED.

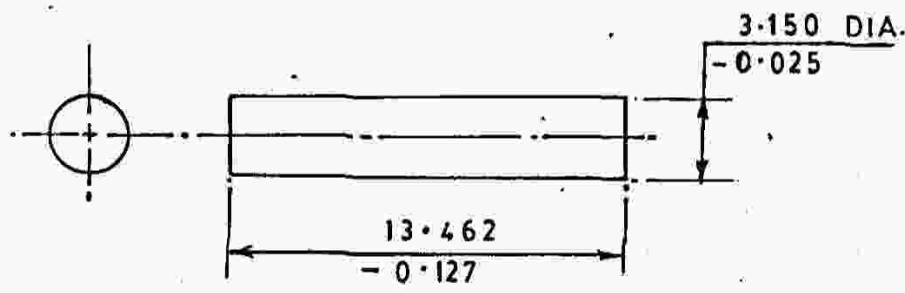


THIS DIMENSION TO BE AFTER CADMIUM PLATING

OBSOLESCENT METRIC

C	16-8-07	26372-SA	DRG. DECLARED OBSOLESCENT.		<i>CO.</i>	<i>350</i>
	24970-SA	19-3-2001	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, NEG. RE-TRACED & DRG. RE-SEALED.		<i>CO.</i>	<i>DAC</i>
			PREVIOUS D.C. NOS. 14091-SA, 15908-SA, 17463-SA & 17784-SA			COPY
	AUTHY.	DATE	BRIEF RECORD	ZONE	I/C;DO	G.O.
	SEALED :- D.C.NO.14091-SA, DT.1.10.74.					SIGN.
	DRN.	CHD.	TRD. <i>shilpa</i>	COMP. <i>Sharan</i>	AHSP CQA(SA), ICHAPUR	
	SCALE :- 5:1		EST. MASS :- 3 GRAMS		ASSY. 1005-000917	
	DT. 19-3-2001	<i>shilpa</i> I/C;D.O.	APPROVED DT.14.4.67. NEG. RE-TRACED			
D	MATERIAL :- STEEL BS:970 PT.3 :1971 Gr. 045 M10					
	H.T/HARDNESS :- CASE HARDENED TO A DEPTH 0.51 MIN. HARDNESS NO.365-440 H.V.				DGNR'S REF. SN 1230/10	
	PROTECTIVE FINISH :- CADMIUM PLATED TO SPECN. IS:1572 Gr. 'A' TYPE 2				PART NO.	
	NOMENCLATURE :- <u>PIN, SEAR AND TRIGGER</u>				DRG. NO.	
					D.S.CAT. NO. 5315-002024	

1 2 3 4
 SZ0200-5155 ON FOR EXPLANATION SEE D. D. NOTE SHEET NO.3
 D.S. CAT DIMNS. ARE IN m.m.



NOTE FOR SPECN. :-
FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED.
ALT. MATERIAL:- BS:1429:1980, 070 A72, ND IN ANNEALED CODITION.
TOLERANCE ±0.127 UNLESS OTHERWISE STATED.
ALL SHARP CORNERS TO BE REMOVED.

OBSOLESCE METRIC

05.08.16	26908-SA	MATERIAL AMENDED	RKSanna.	<i>[Signature]</i>
16-8-07	26372-SA	DRG. DECLARED OBSOLESCE.	<i>[Signature]</i> co.	<i>[Signature]</i> 350
11-10-99	24553-SA	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED NEG. RE-TRACED AND DRG. RE-SEALED.	<i>[Signature]</i> CD	<i>[Signature]</i> DAC
		PREVIOUS D.C. NOS. 14091-SA, 14410-SA, 15908-SA, 17461-SA, 18270-SA, 19223-SA AND 22682-SA.	COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C DO GO
SEALED :- D.C. NO. 14091-SA, DT. 1.10.74			SIGN	
DRN.	CHD.	TRD. <i>[Signature]</i>	COMP. <i>[Signature]</i>	AHSP. CQA(SA) ICHAPUR
SCALE :-	4:1	EST. MASS: 0.5 GRAM.		ASSY. 1005-000917
DT. 11-10-99	<i>[Signature]</i> I/C, D.O.	APPROVED. DT. 14.4.67		
MATERIAL :- IS: 5517-1993 DESIGNATION 40GB				DG NR'S REF. SN-1230/15
HT / HARDNESS :- HRD. & TEMP. TO 350-425 H.V. (36-43 HRC).				PART NO.
PROTECTIVE PHOSPHATE TO SPECN. JSS: 0465-01:1988				DRG. NO.
FINISH :- CLASS II (ACCELERATED), OIL FINISH.				D.S. CAT. NO. 5315-002025
NOMENCLATURE :- PIN, TRIGGER GUARD.				

1 2 3 4

996700-5185

ON
D.S.CAT.

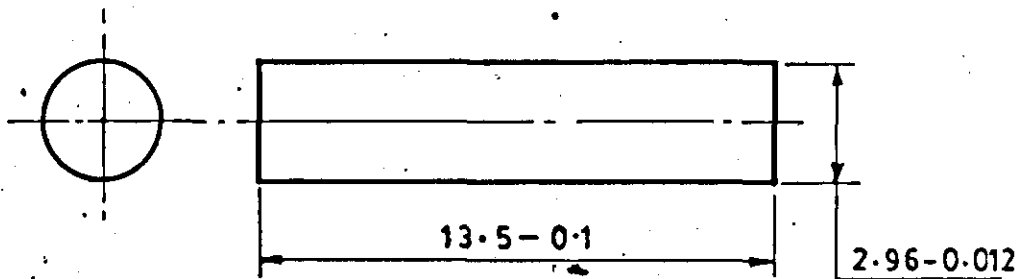
DRAWING CONVENTIONS CONFORM TO IS:696

DIMNS.ARE IN m.m. GEN.TOL.'MEDIUM' IS: 210 2

NOTE :-

ALL SHARP EDGES & BURRS ARE TO BE REMOVED.

FOR SPECN.LATEST ISSUE SHOULD BE FOLLOWED.



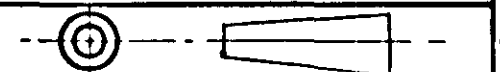
OBSOLESCE

16-8-07	26372-SA	DRG. DECLARED OBSOLESCE		File co.	Use JSD
14-7-2001	25072-SA	PROFORMA CHANGED, TOL. NOTE & PROTECTIVE FINISH AMENDED, D.S.-CAT. NO. ADDED IN ASSY. COLUMN. NEG. RE-TRACED AND DRG. RE-SEALED.		File co.	Use DAC
		PREVIOUS D.C. NOS. 14475-SA, 16708-SA, 16969-SA, 17564-SA, 19217-SA AND 20559-SA.			CCPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.

SEALED :- D.C.NO. 20559-SA, DT. 9.11.89. SIGN.

DRN.	CHD.	TRD. <i>SKG</i>	COMP. <i>Harjai</i>	AHSP CQA(SA) ICHAPUR	
SCALE :- 5:1		EST. MASS		ASSY. 1005-006590	
DT. 14-7-2001	<i>SKG</i> I/C; D.O.	APPROVED	DT. 12.2.74.		
		NEG. RE-TRACED			

D MATERIAL :- BS:970 PT.1, SEC.2 GR.080 M40



H.T/HARDNESS :-

DGNR'S REF. ARDE 1705/6

PROTECTIVE PHOSPHATE TO SPECN. JSS:0465-01:1988
FINISH :- CLASS II(ACCELERATED), OIL FINISH.

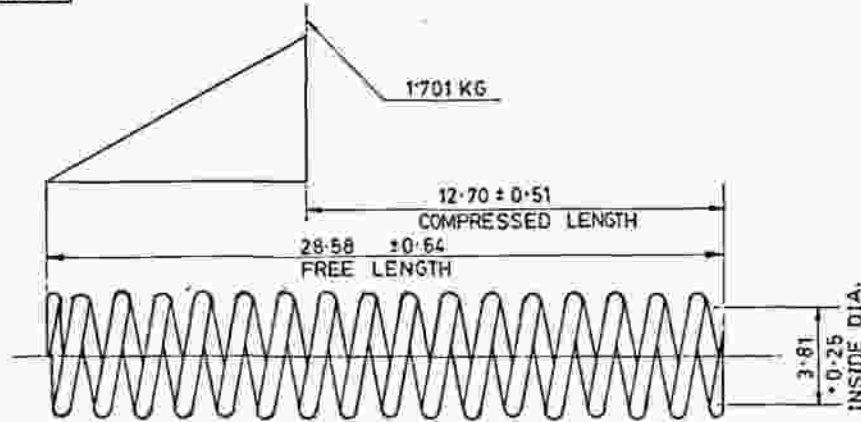
PART NO.

NOMENCLATURE :- PIN STRAIGHT HEADLESS STEEL PHOSPHATED
2.96 DIA. x 13.5mm LONG.

DRG. NO.
D.S.CAT. NO. 5315-002956

D.S.CAT. 5360-000792

FOR EXPLANATION SEE D.O. NOTE SHEET NO. 3.
DIMNS. ARE IN m.m.



TOLERANCE OF DIMENSIONS ±0.127
UNLESS OTHERWISE STATED.
ALL SHARP CORNERS TO BE REMOVED

DIA. OF WIRE 0.610 S.W.G No.23
MAY BE WOUND LEFT OR RIGHT HAND.
NUMBER OF EFFECTIVE COILS, EQUALLY SPACED 15.
TOTAL NUMBER OF COILS, 17.
2 END COILS TO BE CLOSED IN, GROUND SQUARE TO THE AXIS OF
THE SPRING AND SHARP EDGES REMOVED.

SPRING TO BE TESTED BEFORE GAUGING BY COMPRESSION
TO A LENGTH OF 12.70 FOR A PERIOD OF 12 HOURS. AFTER WHICH
IT MUST CONFORM TO THE FREE LENGTH SHOWN.
SPRING TO BE STRESS RELIEVED AFTER COILING

OBSCOLESCENT

METRIC

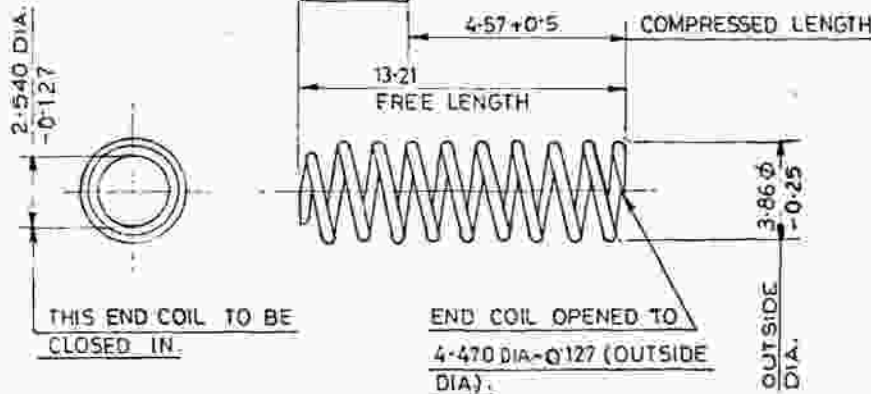
04-08-16	26907-SA	MATERIAL AMENDED		DRN.	DHD.	TRD. <i>Dr. ...</i> (COMP. <i>.../.../...</i>)	AHSP.	CQA(SA), ICHAPUR.
16-8-07	26372-SA	DRG. DECLARED OBSOLETE.		SCALE:- 5:1		EST. MASS:- 1gram.	ASSY.	1005-000917.
3-10-2000	24831-SA	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, PROTECTIVE FINISH AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.		DT. 3-10-2000	<i>Anla</i> I/C.D.O.	APPROVED. DT. 14-4-88		
		PREVIOUS D.C.Nos 14091-SA, 15908-SA, 17452-SA.				NEG. RE-TRAED.		
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C.D.O.	6.0	MATERIAL :- IS: 4454 Part: 1: 2CO1 Grade 'DH'	DGNR'S REF.	SN 1230/08.
SEALED:-	D.C.No. 14091-SA, DT. 01-10-74.			SIGN.		HIT/HARDNESS:-	PART. No.	
NGMENCLATURA	SPRING, CRADLE SEAR.					PROTECTIVE PHOSPHATE TO SPECN. JSS:0465-01:1988	DRG. No.	
						FINISH:- CLASS II (ACCELERATED), OIL FINISH.	D.S. CAT. No.	5360-000792.

5360-000793

D.S. CAT. NO.

DRAWING CONVENTIONS CONFORM TO JSG-0104
DIMNS. ARE IN mm

TOLERANCES FOR UNTOLERANCED DIMENSIONS
AS PER BS:1726 Pt.1-1987



DIA. OF WIRE - 0.40 (SWG 27).
MAY BE WOUND LEFT OR RIGHT HAND.
NO. OF EFFECTIVE COILS EQUALLY SPACED - 8.
TOTAL NUMBER OF COILS - 10.
END COILS TO BE CLOSED IN AND GROUND SQUARE TO THE AXIS OF THE SPRING & SHARP EDGES REMOVED.
ONE SIDE END COIL TO HAVE AN INTERNAL DIA. OF 2.540-0.127 & OTHER SIDE TO HAVE EXTERNAL DIA. OF 4.470-0.127.
THE SPRING IS TO WORK FREELY IN ITS LOADED & UNLOADED CONDITIONS IN A BORE OF 4.22 DIA.
SPRING TO BE TESTED BEFORE GAUGING BY COMPRESSION TO A LENGTH OF 4.06±0.51 FOR A PERIOD OF 12 HOURS AFTER WHICH IT MUST CONFORM TO THE FREE LENGTH SHOWN.
SPRING MUST BE STRESS RELIEVED AFTER COILING.
ALL SHARP CORNERS TO BE REMOVED.

OBSOLESCE

04.08.16 26907-SA				MATERIAL AMENDED		DRN <i>M. K. CHO</i> NKC		TRD <i>Phakar</i> COMP NKC		AHSP CQA(SA) ICHAPUR	
16-8-07 26372-SA				DRG. DECLARED OBSOLESCE.		SCALE 5:1		EST. MASS 0.75 GRAM		ASSY. 1005-000917	
28.5.96 23341-SA				PROFORMA CHANGED, DRG. REVISED, RE-DRAWN & RE-SEALED.		APPROVED. DT. 14.4.67		RE-DRAWN		DGN/RS REF SN 1230/05	
DATE AUTHY				BRIEF RECORD		ZONE I/C, D.O		G.O.		PART No.	
SEALED				D.C. 14 091-SA DT. 1.10.74		SIGN.		HT./HARDNESS		DRG. No.	
NOMENCLATURE				SPRING, SEAR		PROTECTIVE FINISH		PHOSPHATE TO SPECN. JSS-0465-01: 1988 CLASS II, OIL FINISH.		D.S. CAT. No. 5360-000793	

D.S.CAT 5360-007082

DIMNS. ARE IN m.m.

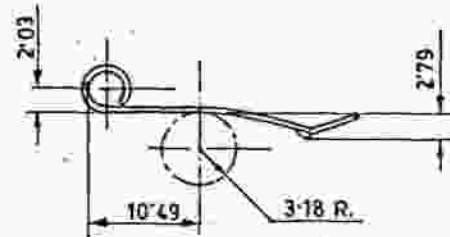
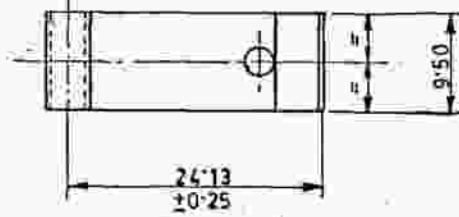
FOR EXPLANATION OF DETAILS WHEREVER NOT SPECIFIED, REFER D.D. NOTE SHEET NO. 3., (LATEST ISSUE)

TEST :-

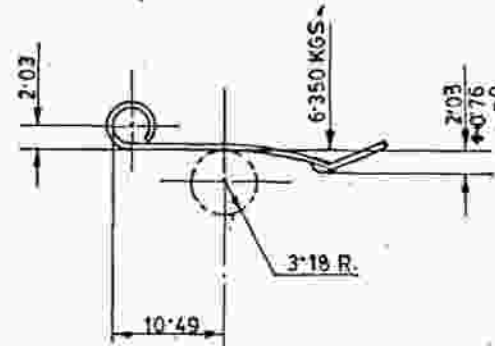
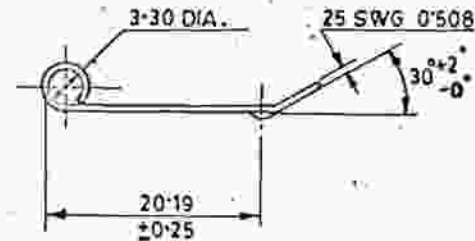
SPRING TO BE TESTED BEFORE GAUGING BY DEFLECTING AS SHOWN FOR A MINIMUM PERIOD OF 24 HOURS, AFTER WHICH IT MUST CONFORM TO THE WEIGHT TEST SPECIFIED.

FREE SHAPE AFTER TEST IS NOT IMPORTANT.

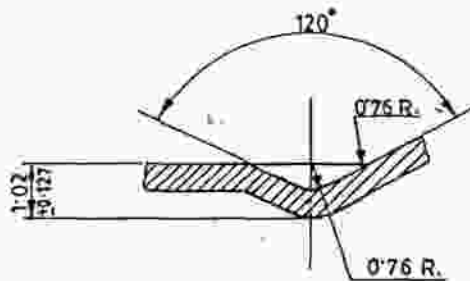
FOR SPECNS. LATEST ISSUE SHOULD BE FOLLOWED



DEFLECTION TEST



WEIGHT TEST



ENLARGED VIEW OF DIMPLE
SCALE :- 10:1

OBSOLESCENT

METRIC

03.08.16	26906-SA	MATERIAL AMENDED		DRN.	CHD.	TRD. <i>Barik</i>	COMP. <i>Sharma</i>	AHSP. CQA(SA), CHAPUR.
5-9-07	26375-SA	DRG. DECLARED OBSOLESCENT.		SCALE :- 2:1 & 10:1		EST. MASS.		ASSY. 1005-000924
13.8.2003	25B42-SA	PROFORMA CHANGED, TOLERANCE NOTE & PROTECTIVE FINISH AMENDED - NEG. RE-TRACED & DRG. RE-SEALED.		DT. 13.8.2003.	1/C; D.O.	APPROVED	DT. 5-2-72	NEG. RE-TRACED
		PREVIOUS D.C. NOS. 14091-SA, 17474-SA, 19359-SA, 22741-SAR, 23054-SA.		MATERIAL :- IS:7226:1974 Grade C-80				DGNR'S REF. SN1230/14
DATE AUTHY.		BRIEF RECORD	ZONE	1/C D.O.	G.O.	H.T./HARDNESS :- HARDENED & TEMPERED TO 450-550HV		PART NO.
SEALED :-	D.C. NO. 14091-SA	DT. 1-10-74.		SIGN.		PROTECTIVE PHOSPHATE TO SPECN. JSS:0465:01-1994		ORG. NO.
NOMENCLATURE :-	SPRING CHANGE LEVER					FINISH CLASS II (ACCELERATED), OIL FINISH.		D.S.CAT. NO. 5360-007082