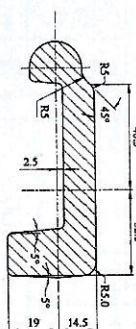
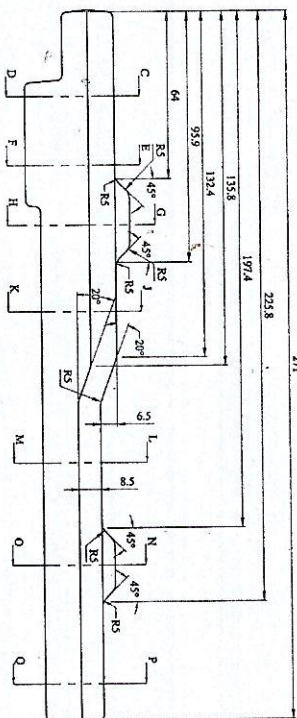
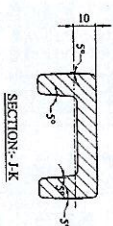


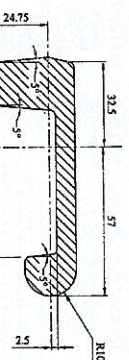
SECTION:-C-D



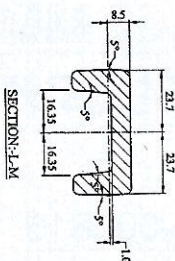
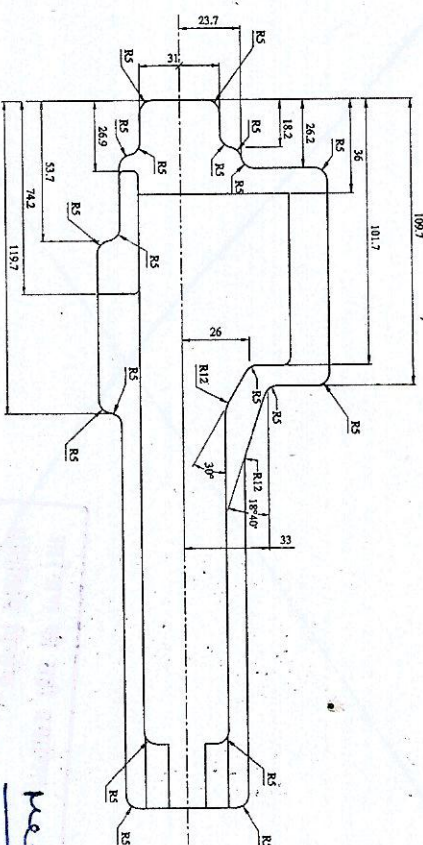
SECTION:-G-H



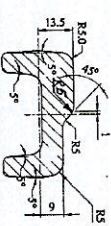
SECTION:- J-K



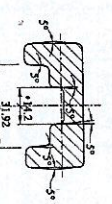
SECTION:-E-F



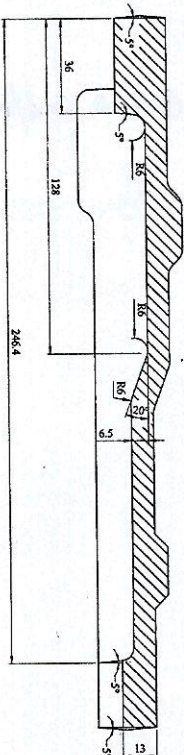
SECTION:-L-M



SECTION:-N-O



SECTION:-P-Q



SECTION:-A-E

NOTE:- DRAFT ANGLE 5°
RADIUS IR TO BE TAKEN WHERE NOT MENTIONED
TOL. ON ALL RADII .45% OF DIMENSION
TOL. ON ALL ANGLES 40'-30" FOR ANGLE SHOWN IN DEGREE
TOL. ON ALL ANGLES 40'-5" FOR ANGLE SHOWN IN DEGREE & MINUTE

MATERIAL: ALLOY TO CHEMICAL COMPOSITION AFTER FORGING
THE BLANKS ARE SOLUTION TREATED & PRECIPITATION
HARDENED PRIOR TO MACHINING
HARDNESS: > 110HB (0.0500) (130 HV)

22/10/19

120

 SCALE 1:1	GUN MACHINE 7.62mm FORGING DRG. FOR BODY COVER DRG NO.-23055A
SMALL ARMS FACTORY KANPUR	DRG NO. SKM-174*
DRAWN DATE DESIGNED BY APPROVED	TRACED CHAND 23/12/54 06/05/2018 MAN MO
SHEET 1 OF 1	ORIGINAL APPROVAL FOR (2305-168)

D.A.NO.	1-12-73
	M.76/75
	M.37/78
	M.101/78
	M.198/78
	M.43/80
	M.25/84
	M.30/86