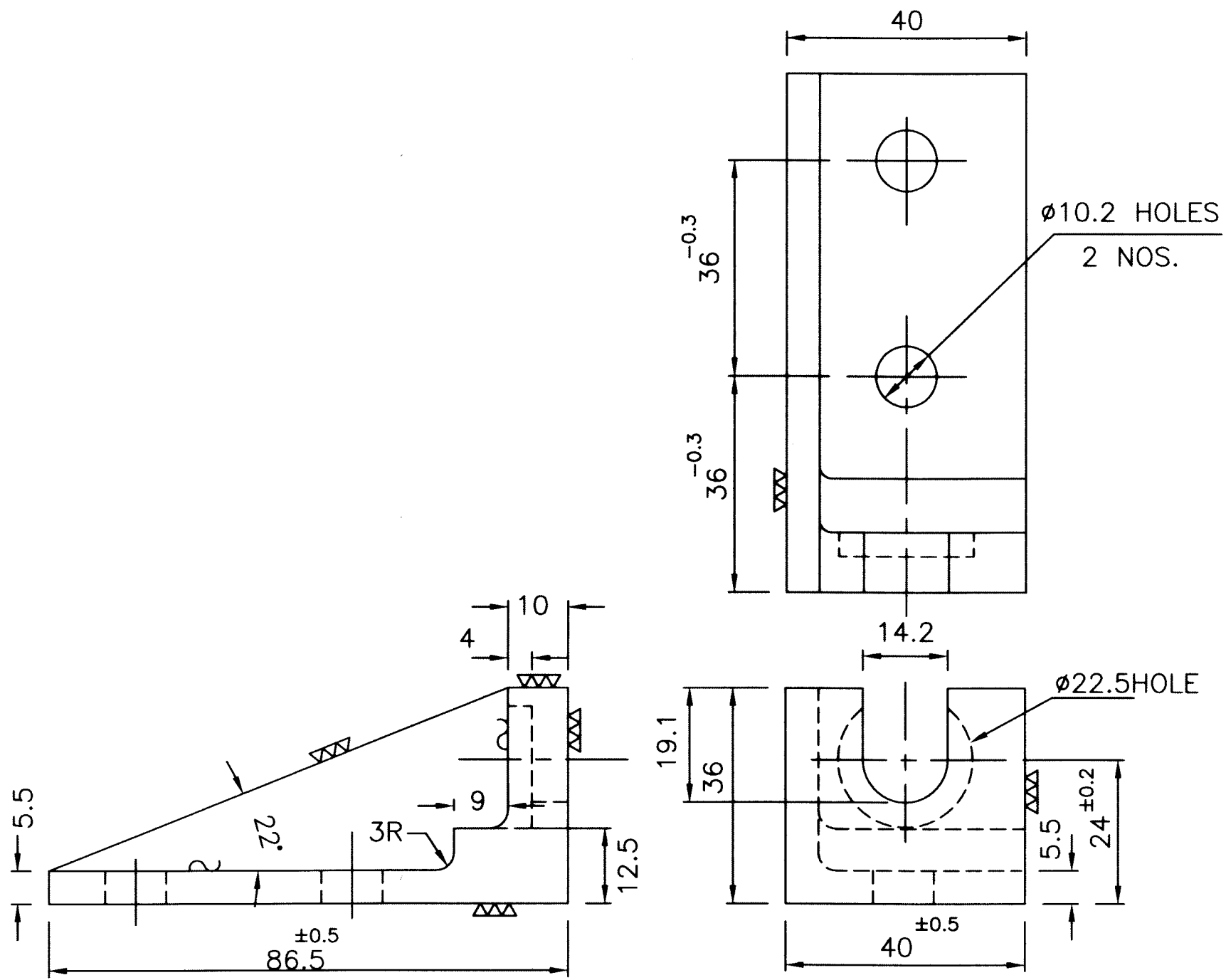


PROCESS : MACHINING

Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	OI/C D&S	HEAD QA

DATE	NAME	HDS		MATERIAL: STEEL ALLOY 817M40 (EN24), AS PER BS:970	ADRDE ; AGRA
	SKS	<i>SKS</i>	<i>ti</i>	FINISH: AS PER ANNEXURE 'A' GREY	
	JCD	JCD	PGD		
				HEAT TREATMENT: HARDENED & TEMPERED 32±5 HRC	APPROVED <i>SKS</i> HEAD (Q.A.)
				QTY.: 2Nos	DRG.No.
SCALE: NTS				BRACKET MODULE LHS MODULE	ADRDE 1403 01 01 09
ALL DIMENSIONS IN MM					
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 COARSE.				HD SYSTEM FOR AN-32 AIRCRAFT	



▽ (▽ ~)

PROCESS : MACHINING

Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	OI/C D&S	HEAD QA

DATE	NAME	HDS		MATERIAL: STEEL ALLOY 817M40 (EN24), AS PER BS:970	ADRDE ; AGRA
DRAWN	SKS	<i>SKS</i>	<i>lj</i>	FINISH: AS PER ANNEXURE 'A' GREY	
CHECKED	JCD	<i>JCD</i>	<i>PGD</i>		
TRACED				HEAT TREATMENT: HARDENED & TEMPERED 32±5 HRC	APPROVED <i>SKS</i> HEAD (Q.A.)
COMPARED					
SCALE: NTS				QTY.: 2Nos	DRG.No. ADRDE 1403 01 01 09
ALL DIMENSIONS IN MM					
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 COARSE.				BRACKET MODULE RHS MODULE HD SYSTEM FOR AN-32 AIRCRAFT	