

ASHOK FIRST ANGLE PROJECTION

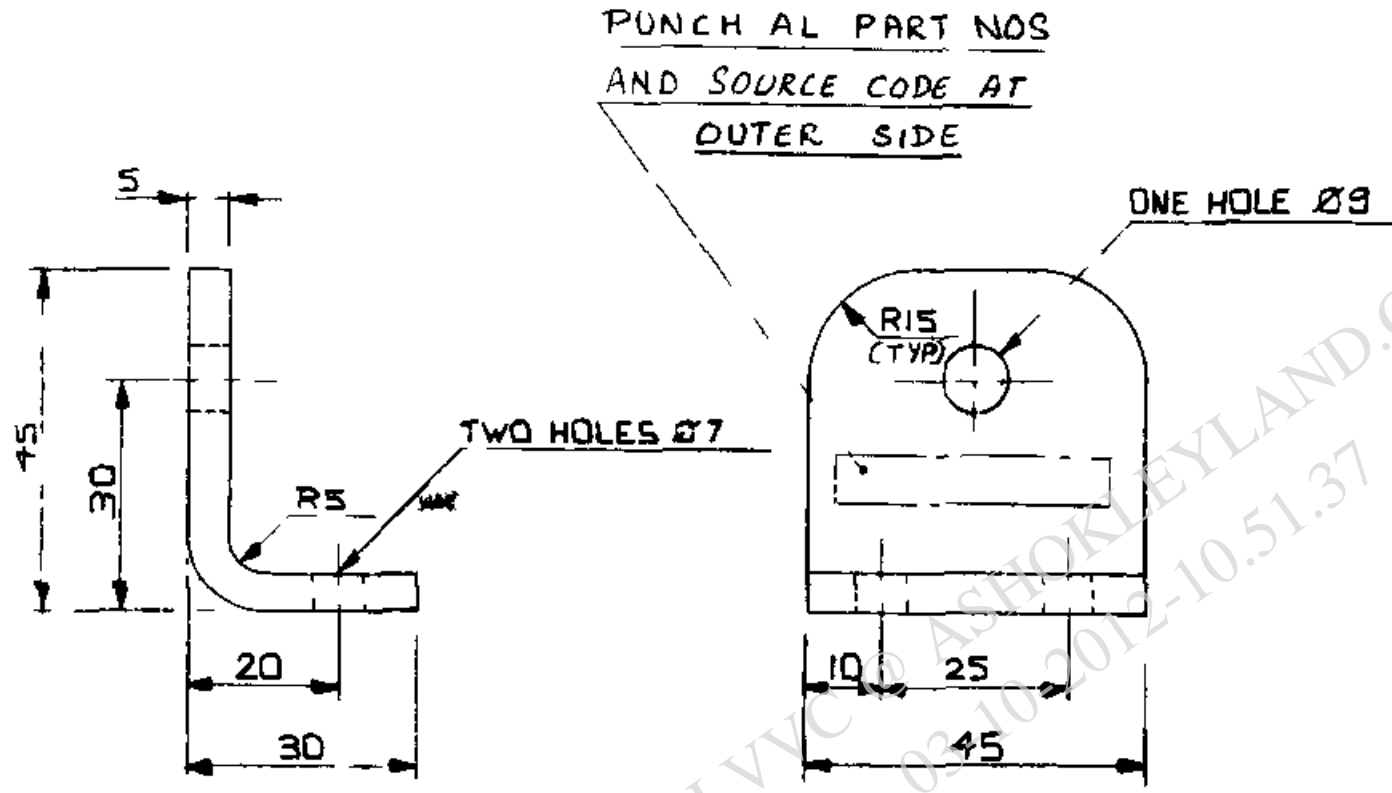
SURFACE FINISH AS PER IS 3073 (CLA VALUE)

MICRONCHES	MICROMETRES
BELOW 8	BELOW 0.2
8-16	0.2-0.4
16-32	0.4-0.8
32-64	0.8-1.6
64-125	1.6-3.2
125-250	3.2-6.4



PART NO X 7 1 5 3 9 1 4 #

ALTERATIONS	EDM DATE	GRADE	SUFFIX	MICRO FILMED



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STAGE	CHECKED DATE	APPROVED DATE	ALTERATION LEVEL
I	16/8/92	16/8/92	-
II	16/8/92	16/8/92	-
III	16/8/92	16/8/92	-
DRAWN DATE	S-N 30-6-92	RETRACED CHECKED	
CHECKED DATE	16/8/92	MED APPROVAL DATE	
APPROVED DATE	16/8/92	TYPE APPROVAL DATE	

MATERIAL IS 2062 Gr Fe 410 WB

HEAT TREATMENT -

REMARKS 4 TON 4x4 - ARMY

DESCRIPTION BLACKOUT HEAD LAMP BRACKET

PART NO X 7 1 5 3 9 1 4 #

SHEET NO 1 OF 1

SPECIAL INSTRUCTION / NOTE TO BE COATED WITH ZINC PHOSPHATE GREY PRIMER TO AL PS 04

UNLESS OTHERWISE SPECIFIED

FABRICATED COMPONENTS TO BE PHOSPHATED TO CLASS C AS PER IS 3818 AND APPLIED IMMEDIATELY WITH RED OXIDE ZINC CHROMATE PRIMER TO IS 3074. MACHINED SURFACES TO BE APPLIED WITH RUST PREVENTIVE OIL TO IS 1184.

MACHINING TOLERANCE FOR OPEN DIMENSIONS WILL BE AS PER IS 2102

SIZE	0-30	30-120	120-315	315-1000	1000-2000	2000-4000	> 4000
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

SHARP EDGES TO BE REMOVED. DIMENSIONS ARE IN MM. METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT IS 2118 CLASS 6e EXTERNAL OR 5H INTERNAL. ANGULAR TOLCS AS PER IS 2102. DO NOT SCALE DRG.

SLNO	PART NO	DESCRIPTION	MATERIAL	QTY
-	-	-	-	-

BILL OF MATERIALS

REF PT NO	ISSUED UNDER	MICROFILMED
-	EDM/DIN DATE BY	-

S/A PT NO	DATE
A7896400	14/3/01 01/04

WEIGHT	ROUGH FINISH	SUPPLIER'S DRAWING APPROVAL REQUIRED	YES	NO

SCALE	APPROVAL NO
1:1	

SPEC NO	TESTING STD
HALB14	