

189100-5185

D.S.CAT.
NO.

DIMNS. ARE IN mm.

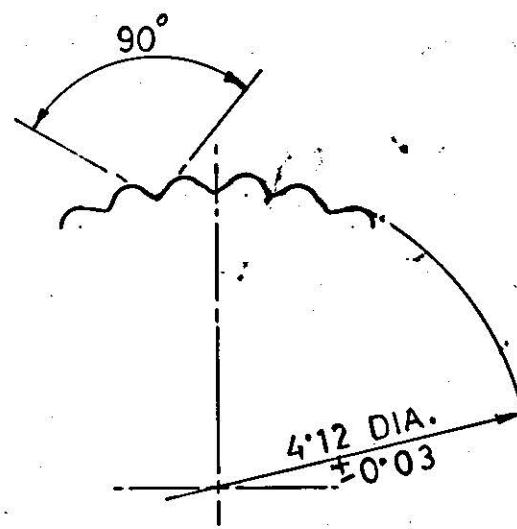
SURFACE FINISH:-

IS:3073, WHERE NOT SPECIFIED SHOULD BE W

SCALE:-2:1

3.991 DIA.
 ± 0.009 0.15 X 45°
 $+ 0.15$ 29.5
 ± 0.1 0.6 X 45°
 $+ 0.4$ 2
22
 ± 0.3

LIMIT OF SERRATION MARKS.



ENLARGED VIEW OF THE SERRATIONS.

NUMBER OF SERRATIONS: 32.

SCALE:- 20:1

DC No. 27020-SA, DT. 28-01-2017 :- MATERIAL AMENDED		DRN		CHD	TRD	Shamsda	COMP	Rmha	ASSY.	1005-006644	
16.05.2002.		25365-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH		SCALE:- 1:1, 2:1 & 20:1		EST. MASS		MFG/INSP. INSTRUCTIONS.		
13-6-96		23356-SA	PROFORMA CHANGED, SURFACE FINISH AMENDED, NEG. RE-TRACED & DRG. RE-SEALED AS A RECORD OF RECEIPT.		APPROVED. DT. 13-6-96		NEG. RE-TRACED		AHSP. CQA(SA), ICHAPUR		
			PREVIOUS D.C. NOS. 15605-SA, 16542-SA, 21688-SA & 23184-SA.		MATERIAL		IS: 5517-1993 DESIGNATION 40C8.		DGNR'S REF.		
DATE		AUTHY	BRIEF RECORD		HT./HARDNESS				PART No. 2127		
SEALED:-		D.C. NO. 25365-SA	DT. 16.05.2002		SIGN.				DRG. No. A 1894		
NOMENCLATURE		PIN, CATCH BUFFER BODY.				PROTECTIVE FINISH.		PHOSPHATE TO SPECN. JSS:0465:01-1988 CLASS II OIL FINISH.		D.S.CAT. No. 5315-001531	