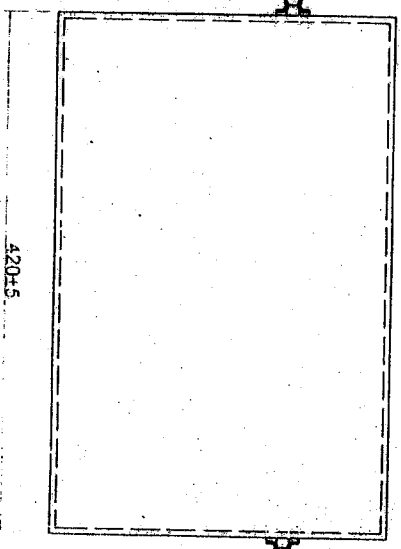
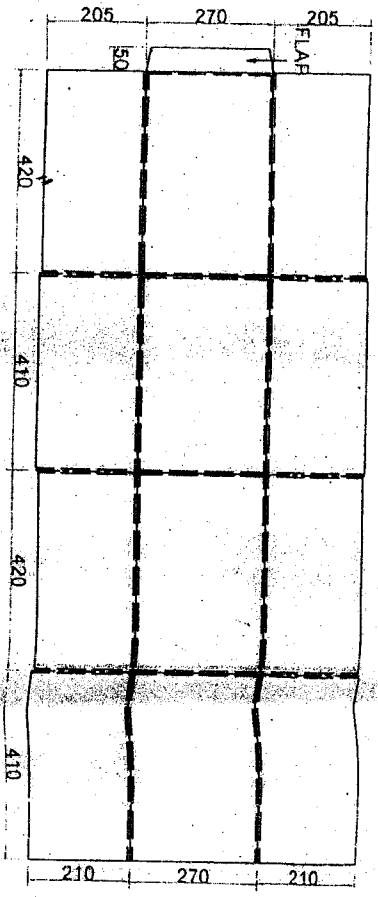


FRONT PORTION OF THE BOX



SIDE PORTION OF THE BOX



"BOX LAID FLAT SINGLE PIECE"

- NOTES:
1. THICKNESS OF FIBRE BOARD IS 5MM MINIMUM
 2. SIDE FLAP SHOULD BE CENTRE MEETING.
 3. THE BOX SHALL BE SUPPLIED IN LAY FLAT CONDITION
 4. THE KRAFT PAPER USED FOR THIS ITEM SHOULD CONFORM TO IS 2771 (PART - I)
 5. PRINTING ON THE BOXES SHOULD BE AS PER OFBA REQUIREMENT.

MATERIAL:

- A - HANDLE : COTTON WEBBING DYED OLIVE GREEN PROOFED 260MM LONG, 26±1 MM WIDE, 2.25±0.25 MM THICK
- B - RIVETS (8 NOS) OF ALUMINIUM, FLAT HEADED Ø4.75±0.1
- C - STRIP (8 NOS.) OF ALUMINIUM, SIZE 1.5±0.1 MM THICK, 15MM LONG AND 20MM WIDE TO BE PUT INTERNALLY AND EXTERNALLY AS SHOWN
- D - STAPLES (10-12 NOS.) OF STITCHING WIRE TO SPECN NO. IS 280 - 1978, 12/5 FLAT RIBBON MS GALVANISED OR COPPER COATED AS SHOWN
- E - BOX : DOUBLE WALL (3 PLY) CORRUGATED FIBRE BOARD TO SPECN. IS 2771 (PART-I) (LATEST) WITH OUTER LAYERS CONSISTING OF 100 GSM KRAFT & PAPER CORRESPONDING TO TYPE B (NARROW FLUTE).

* SIDE & BOTTOM

SLEEVE : DOUBLE WALL (5-PLY) CORRUGATED FIBRE BOARD CONSISTING OF ALL LAYERS OF 100 GSM KRAFT PAPER CORRESPONDING TO TYPE B (NARROW FLUTE). THE SIZE OF THE SLEEVE SHOULD BE 1660MM LONG, 410MM WIDE & 5MM THICK, SUITABLY CREASED TO THE INNER DIMENSIONS OF CARTON

SR. NO.	DATE	THIS MARK MEANS AMENDMENT IN THE DRAWINGS	DO/GO/RX SIGN
1	04.01.2024	BOTTOM SLEEVE IS 400MM x 415MM	

04.01.2024

DO/GO/RX

AMENDMENT		DO/GO/RX SIGN	
ORDNANCE FACTORY BHANDARA			
CORRUGATED FIBRE BOARD BOX			
DATE: 24.08.2021	SCALE: NTS	DRG NO	OFBA/RX/393
NAME: A.R. Chandrasekhar (JMM)		TCD	
CHECKED BY: <i>[Signature]</i>		APPROVED BY: <i>[Signature]</i>	
HDSR		DVORRX	