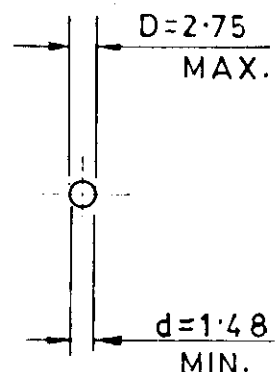
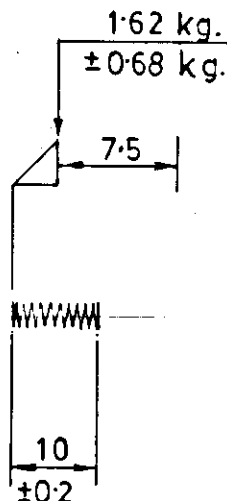


5360-000513

ON
D.S. CAT. DIMNS. ARE IN m.m.



1. WIRE DIAMETER : 0.5 ± 0.01
2. MINIMUM NUMBER OF COMPLETE COILS : 10 (AFTER GRINDING SEE No.5)
3. MAXIMUM SOLID LENGTH : 5.96
4. HELIX : LEFT HAND OR RIGHT HAND.
5. END COILS HAVE TO BE GROUND (SEE No.2)
6. THE DIMENSIONS D AND d ARE LIMITS THAT MEANS THAT IT SHOULD ALWAYS BE POSSIBLE TO INTRODUCE THE SPRING INTO A RING, DIA. D THICKNESS 6 AND TO INTRODUCE INTO IT A PLUG DIA. d.

HEAT TREATMENT:-THE SPRING AFTER COILING ARE TO BE STRESS RELIEVED AT 260°C FOR 15 MINUTES.

04.06.2002.	25384-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.			
10-5-2000	24718-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.			
		PREVIOUS DC.NOS. 15579-SA, 16597-SA, 17603-SA & 21701-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C; D.O. G.O.
SEALED:-DC.No. - 25384-SA DT. 04.06.2002.				SIGN.	
DRN.	CHD.	TRD. <i>Mab.</i>	COMP. <i>Mbanbu</i>	AHSP CQA(SA), ICHAPUR	
SCALE:- 1:1		EST. MASS.		ASSY. 1005-006832	
DT. 10-5-2000 <i>Anles</i> I/C; D.O.		APPROVED DT. NEG. RE-TRACED.			
MATERIAL:- BS 5216 ND ₃ OR M ₅ 5mm				DGNR'S REF.	
HT/ HARDNESS. AS STATED				PART NO. 84 BC	
PROTECTIVE FINISH:-				DRG. NO. A 12 94	
NOMENCLATURE:- SPRING, HELICAL, COMPRESSION (CATCH PLUNGER)				D.S. CAT. NO. 5360-000513	