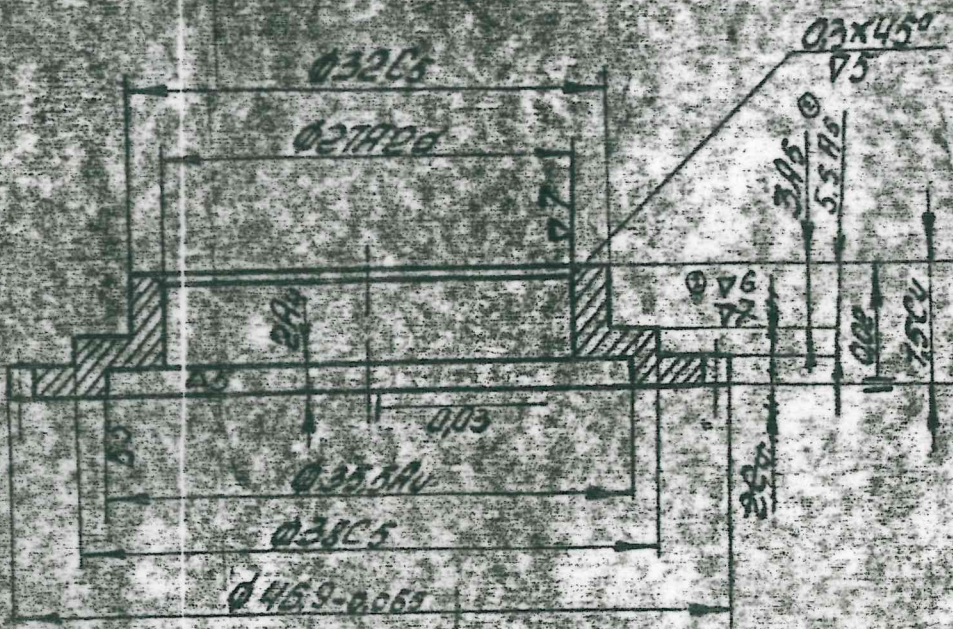


✓6 Unless otherwise specified.

100-123



ECCENTRICITY



MODULE	M	0.7
NUMBER OF TEETH	Z	65
DEGREE OF ACCURACY AS PER <small>GOCT 9170-52</small>		8-8-92
DISTANCE OVER PINS WHEN PIN DIA IS 1.441	M	47.993-0.07
PARAMENTS OF TEST SET		HO <sup>no</sup> 841.000
REFERENCE DIAMETER.	d <sub>o</sub>	45.5
PROFILE ANGLE	α	20°

COATING: ANODICALLY OXIDISED: CHROMATISED.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	P.R.BABU.			25.5.84
EDITED AND CHECKED BY	D.K. JAIN			26.5.84
FOREMAN OF DC	S.H.RAO			1/6
DIVISIONAL OFFICER	D.A.SARAF			
	NAME	SIGN	DATE	

GEAR

Z = 65

Material: BAR  $\Delta$ 1TKP.  
GOCT 21488-76.

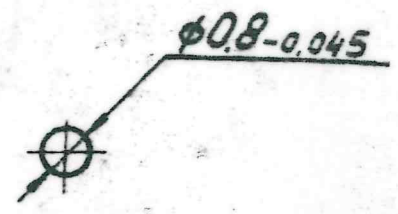
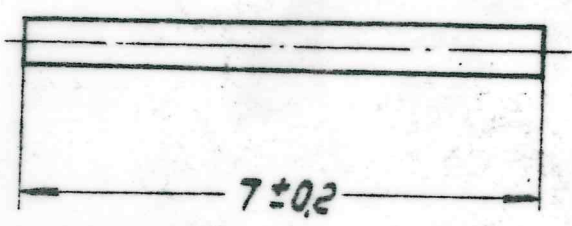
100-123		
SHEETS	WEIGHT	SCALE
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		





SL-091

2



Anneal and chill.

COATING

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	Y.R. Ganesh			4.5.84
EDITED AND CHECKED BY	D.K. JAIN			17.5.84
FOREMAN OF DC	S.H. Rao			11.6
DIVISIONAL OFFICER	D.A. Rao			26
	NAME	SIGN	DATE	

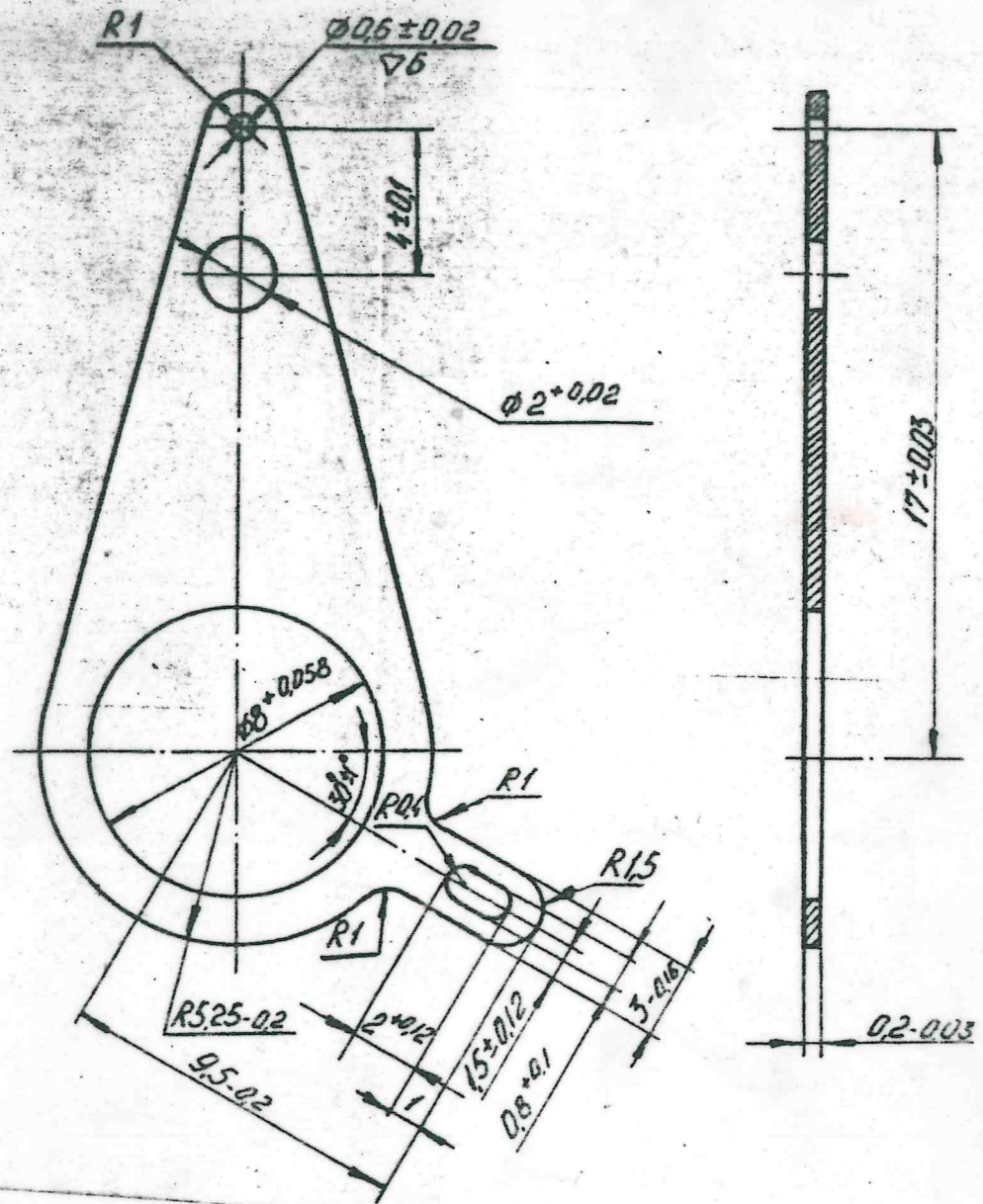
WIRE

GOST 5663-79

WIRE 08-20

160 - 75		
SHEETS	WEIGHT	SCALE
A	0.025g	10:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

Unless otherwise specified



- 1) All three holes should be in one axis, deviation should not exceed 0,05 mm.
- 2) Burrs are not allowed.
- 3) Dimension 0,2-0,03 is given after coating.
- 4) Coating :- Chemical passivation.
- 5) Heat treatment age hardening  $H_v \geq 330$ .
- 6) Roll band  $\beta p-\beta_2 M''-H-0,25$  from 0,25 to 0,2<sup>+0.01</sup>.

160-84

SNO	SHT	DOC NO	SIGN	DATE
DRAWN		Y.R.Ganesh		14.5.84
EDT & CHKD		D.K. JAIN	<i>[Signature]</i>	17.5.84
F/M, DC.		S.H.RAO	<i>[Signature]</i>	1/6
DIV. OFFR		NAME	SIGN	DATE

CONTACT SPRING

Band  $\beta p-62 M-H-0,25$   
ROCT 1789-70

SHEET	WEIGHT	SCALE
A	0,16	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

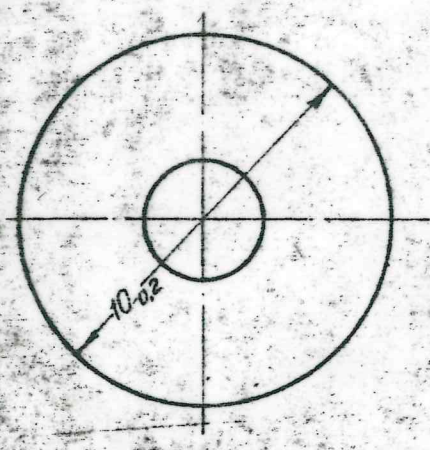
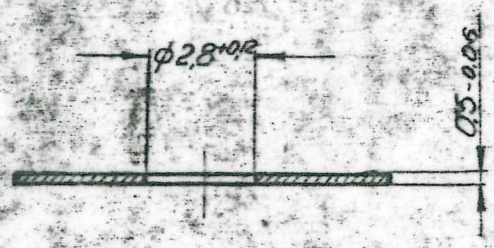
D 130-159

160

160-85

2

Coating: Chemical oxidation



S/NO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		V.J.RAO		4.5.84
EDITED AND CHECKED BY		D.K.JAIN		17.5.89
FOREMAN OF DC		S.H.RAO		1/6
DIVISIONAL OFFICER		D.A.		1/6

WASHER

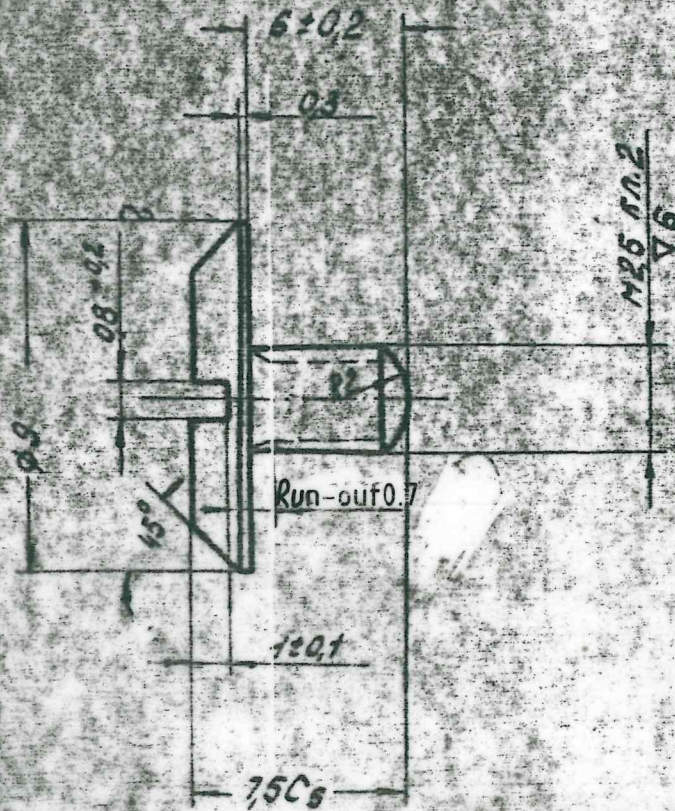
Band  $\Delta$  npHT 0.5  $\mathcal{N}$ C

160-85

SHEETS	WEIGHT	SCALE
	0.15	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT		

98-09f

Unless otherwise specified.



Coating: chemical oxidation, 4microns



160-86

SN	SHT	DOC NO	SIGN	DATE
DRAWN		V.J.RAO		14.5.84
EDT,CHKD		D.K. JAIN	<i>[Signature]</i>	17.5.84
F/M,DC		S.H.RAO	<i>[Signature]</i>	1/6
DIV.OFFR				
		NAME	SIGN	DATE

SPECIAL SCREW

Bar  $\pi$ -59-1m.kp.H.nT

FOCT 2J60-73

SHEET	WEIGHT	SCALE
8	97	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

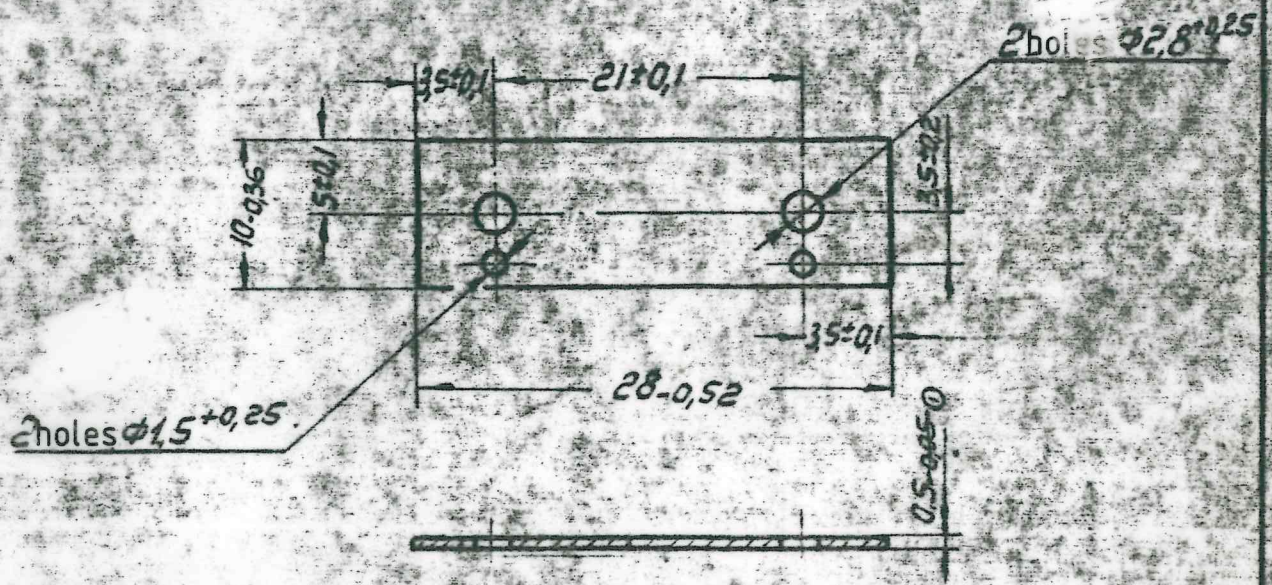
160-112

Чистота  
поверх.

2

Покрытие

Coating: chemical  
oxidation



- coating: chemical
1. Permissible oxidation, parkerising.
  2. Sheet  $\phi$  16AT-0.5 GOST21631-76. is allowed.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	V.J.RAO			14.5.84
EDITED AND CHECKED BY	D.K. JAIN			17.5.84
FOREMAN OF DC	S.H. RAO			1/6
DIVISIONAL OFFICER	D.A. Rao			3/1
	NAME	SIGN	DATE	

GASKET

Sheet  $\phi$  16AT-0.5  
ГОСТ 21631-76

160-112

SHEETS	WEIGHT	SCALE
1	0,36	2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		