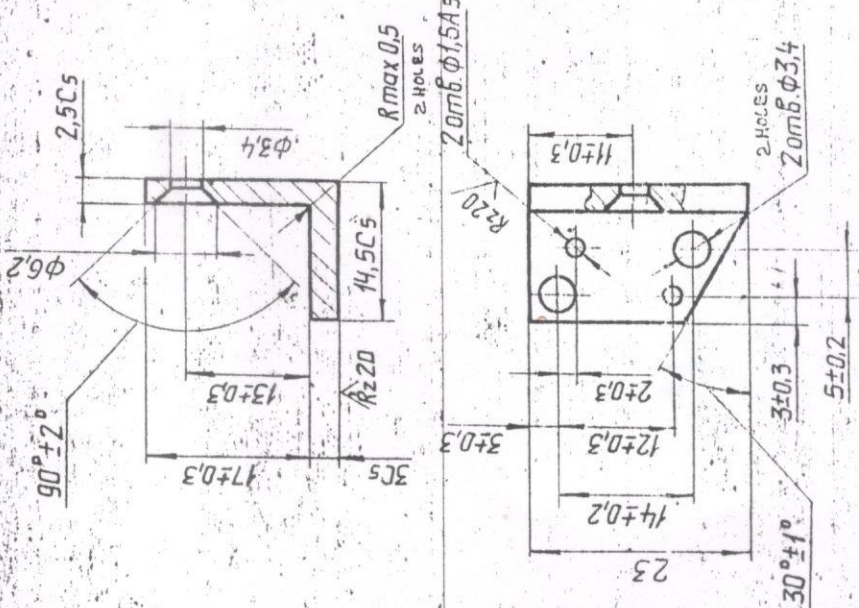


10-64-95-008



* AUTH-NO. СРАМ/РА-1/INSTRUMENTS ДТ. 05 МАРЧН 2016

1. Литые под давлением. Литые углы 1°
2. Отливка I гр ОСТ3-4227-79
3. Неуказанные литые радиусы до 1 мм.
4. Неуказанные предельные отклонения размеров: отверстий - по А7, валов - по В7, остальных - по СМ7.
5. Покрытие: АН. ОКС. ЧЕРНЫЙ.

1. PRESSURE DIE CASTING. CASTING DRAFTS ARE EQUAL TO 1°.
2. THE CASTING IS OF GROUP I, OCS 3-4227-79.
3. UNSPECIFIED CASTING RADII ARE UP TO 1mm.
4. UNSPECIFIED TOLERABLE DEVIATIONS OF SIZES: HOLES, AS TO A7; SHAFTS, AS TO B7; OTHER ONES, AS TO C M7.
5. COATING: ANODIC OXIDATION, BLACK.

* IS 617: 1994 Designation 4600.
 * At mat - Al 84 cast
 * At mat - Al 84 cast
 IS: 737 - 2.43VS (WP)
 UPDATED UP TO 18.1.94 WIDE AL-NOR (NEW) 24
 W.M.P.O. SOV.SP. 155

103-3

GROUP No. 4000 K.D.		FOLDER SHEET No. 24	
DRG. No: 10-64-95-008		SHEET WEIGHT	0.005
ANGLE PIECE		SHEET	2:1
IS-617-4600		ORDNANCE FACTORY PPR DEHRADUN	
MATERIAL: ALLOY AL-2		OST 2688-75	
ISSUE	DATE	REFERENCE	
APPROVED			
CHECKED			
DRAWN			

FOR TRADE USE
 Date of issue 13/01/24