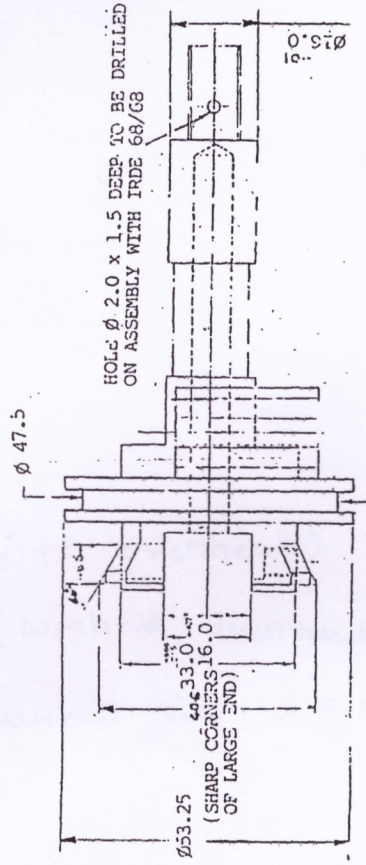
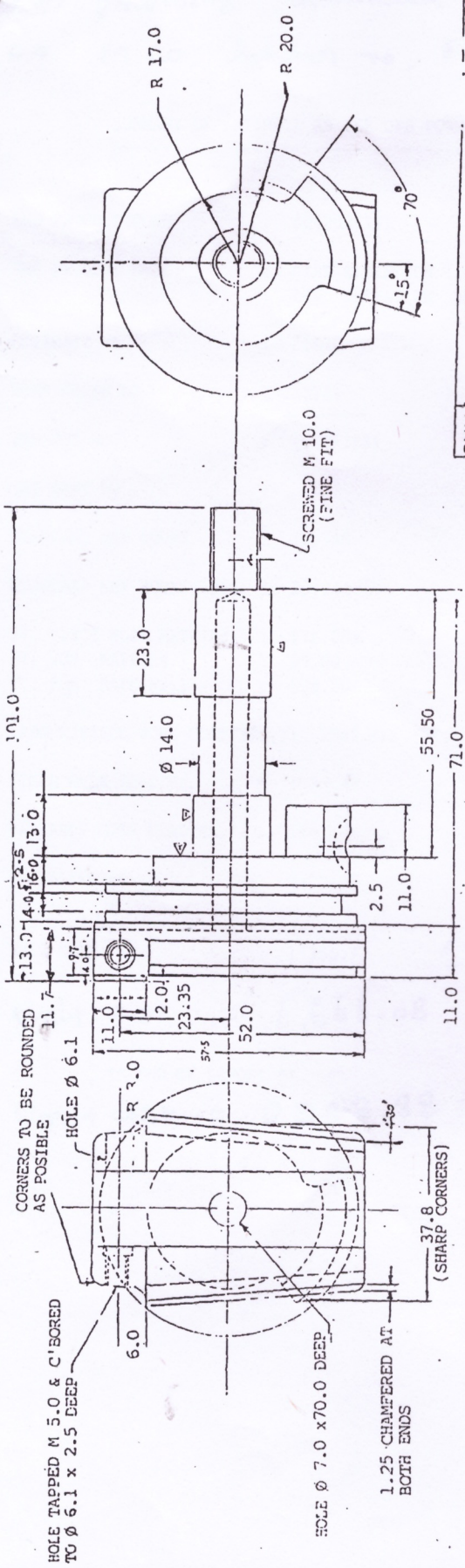


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**FOR TRADE ONLY**  
Date of Issue: 30.06.21

NOTE: SHARP EDG. CORNERS OF LARGE END OF THE FEMALE DOVERTAIL IS 40.6

FINISH:--  
CLEAN/TEETH TO BE LAP FINISHED.  
DOVERTAIL PORTION TO BE DULL BLACK BRONZED TO IS: 1378-1987.

WOM. GEAR DATA

DIMENSIONS ARE IN INCHES

PRESSURE ANGLE	20
LEAD L HAND	0.160
PITCH DIA	1.8330
ADDENDUM	0.0507
WHOLE DEPTH	0.1135
THROAT DIA	1.934
OUT SIDE DIA	1.986
FACE WIDTH	0.830
THROAT RADIUS	0.240
LEAD ANGLE	5.0
NUMBER OF TEETH	36 (ON FULL CIRCLE)

TITLE:--

GEAR ELEVATION

SYM	AMENDMENTS	CHG	SIG	DATE
(a)	D.C. 5786-1 DRG. REDUCED & NEW COPY SEALED IN SUPERSESSION OF EXISTING ONE.	sd	sd	4.11.93
	D.C. 6268-1 FINISH AMENDED.	sd	sd	13.7.98
	D.C. 6312-1 DRG. AMENDED.	sd	sd	14.12.98
	"OBSCURABLE SCENT"	sd	sd	23.6.99
	D.C. 6386-1	sd	sd	
(b)	"OBSCURABLE SCENT" CANCELLED.	sd	sd	23.7-18
	D.C. 7205-1 FINISH AMENDED.	sd	sd	

FOR EXPLANATION OF DIMENSIONING ETC., SEE: COA(1) GUIDE No 001-1992.	APPROVED
THIRD ANGLE PROJECTION DIMENSIONS ARE IN MILLI	FO: sd
MATL. & SPEC:--	CONTROL FILE
PHOSPHOR BRONZE TO IS: 7811-1985.	COA (1) D.PIN
	DATE: 12.1.86
	USED
	ON
	M.A.S.D.
	U/I
	1240.000354

FINISH & SPEC:--  
AS ON DRG

DRG No. CII-128

SCALE: 1:1

REDUCED DRG PREPARED BY COA(1) DEHRA DUN  
PREPARED BY: [Signature]  
CHECKED BY: [Signature]  
DATE: 22/9/93

D.C. (1)-0120-1(P), 0123-1(P), 1677-1, 2000-1, 2242-1, 3097-1, 3718-1, 5533-1, 5786-1, 6268-1, 6312-1, 6386-1, 7205-1.