

NOTES:  
1. FINISH  $\sqrt{3.2}$  ALL OVER.

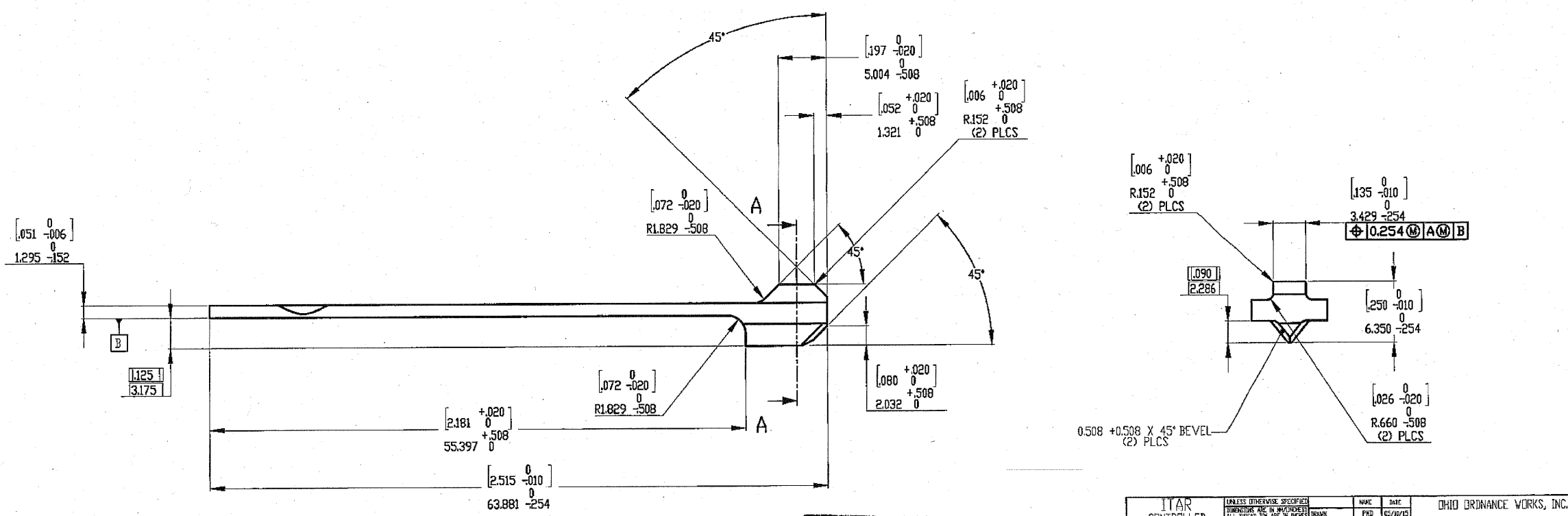
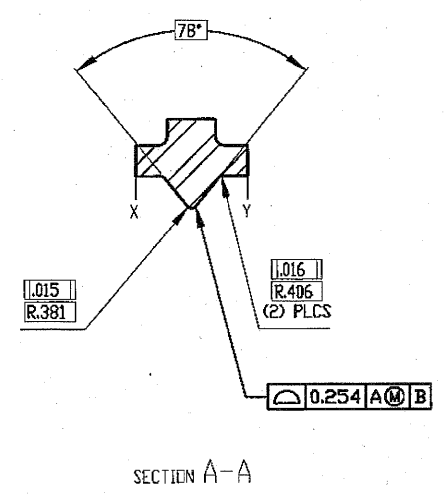
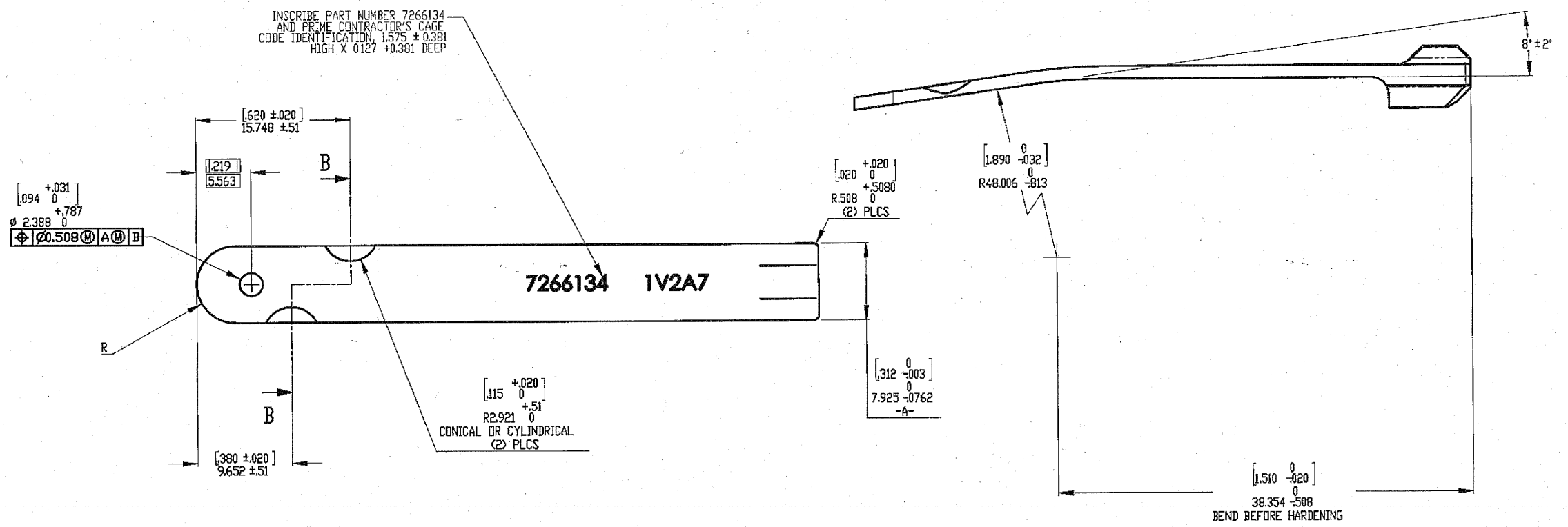
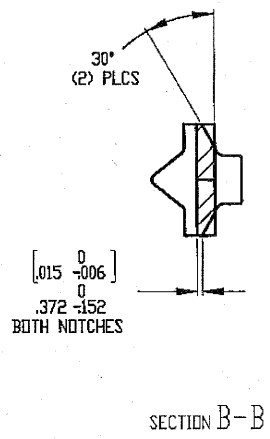
2. BREAK EDGES 0.127 +0.178 UNLESS OTHERWISE SPECIFIED.

3. MATERIAL:  
STEEL, ASTM A108, 1085, 1095 OR  
ASTM A322 OR A321, 6150.  
A. ALTERNATIVE MATERIAL:  
STEEL, ASTM A686, TYPE W1-8 THRU 10, GRADE C.

4. HEAT TREATMENT: FOR 1085 OR 1095 STEEL,  
HEAT AT 787 TO 816° C. OIL QUENCH.  
TEMPER 1 HOUR MINIMUM TO  
HARDNESS SPECIFIED (RH A73-76). FOR 6150 STEEL;  
HEAT AT 843-871° C. OIL QUENCH. TEMPER 1  
HOUR MIN TO HARDNESS RH A73-76.

5. FINAL PROTECTIVE FINISH: FINISH NO.  
5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CREATE DRAWING	5/30/2015	G. HERSHBERGER
	B	UPDATED NOTES TO CURRENT STANDARDS	1/10/2019	G. HERSHBERGER



UN CONTROLLED COPY  
CERTIFIED CORRECT COPY OF APPROVED  
DRAWINGS AT THIS DATE. 29.09.2021

अनुमोदित रूप से प्रमाणित  
Professionally Approved  
24 AUG 2021  
हस्ताक्षर/Sig  
For Imde (AP)

UNLESS OTHERWISE SPECIFIED		DATE	OHIO DRIVANCE WORKS, INC.	
DRAWING	DATE	PRD	REV	REV
DESIGNED	05/16/15			
CHECKED				
ENG APPR				
MFG APPR				
SA				
COLLECTOR/ENGINEER				
TOLERANCE PER				
MATERIAL				
FRESH				
PROPERTIES				

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SIZE: D 7266134 REV: B  
SCALE: 4:1 WEIGHT: SHEET 1 OF 1

DESIGN & DRAWING OFFICE  
DRIVANCE FACTORY, TIRUCHIRAPPALI-620 016