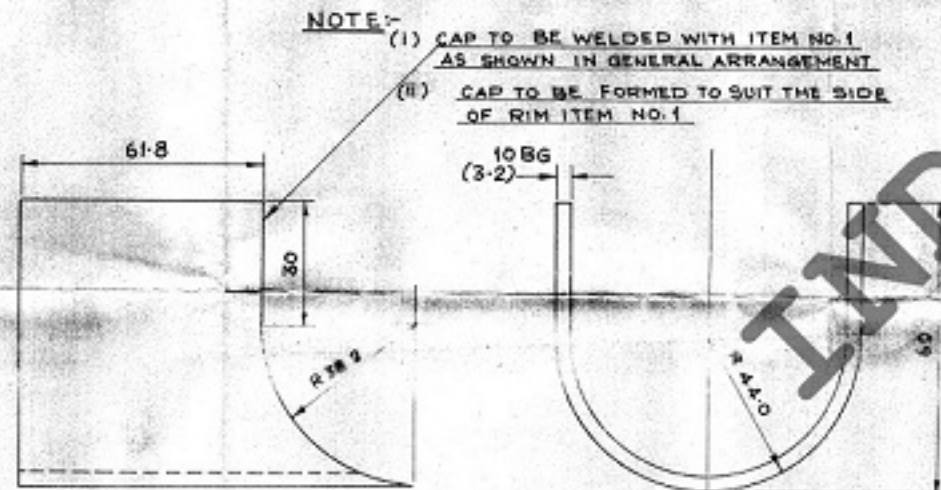


GENERAL ARRANGEMENT

SCALE - 1:2

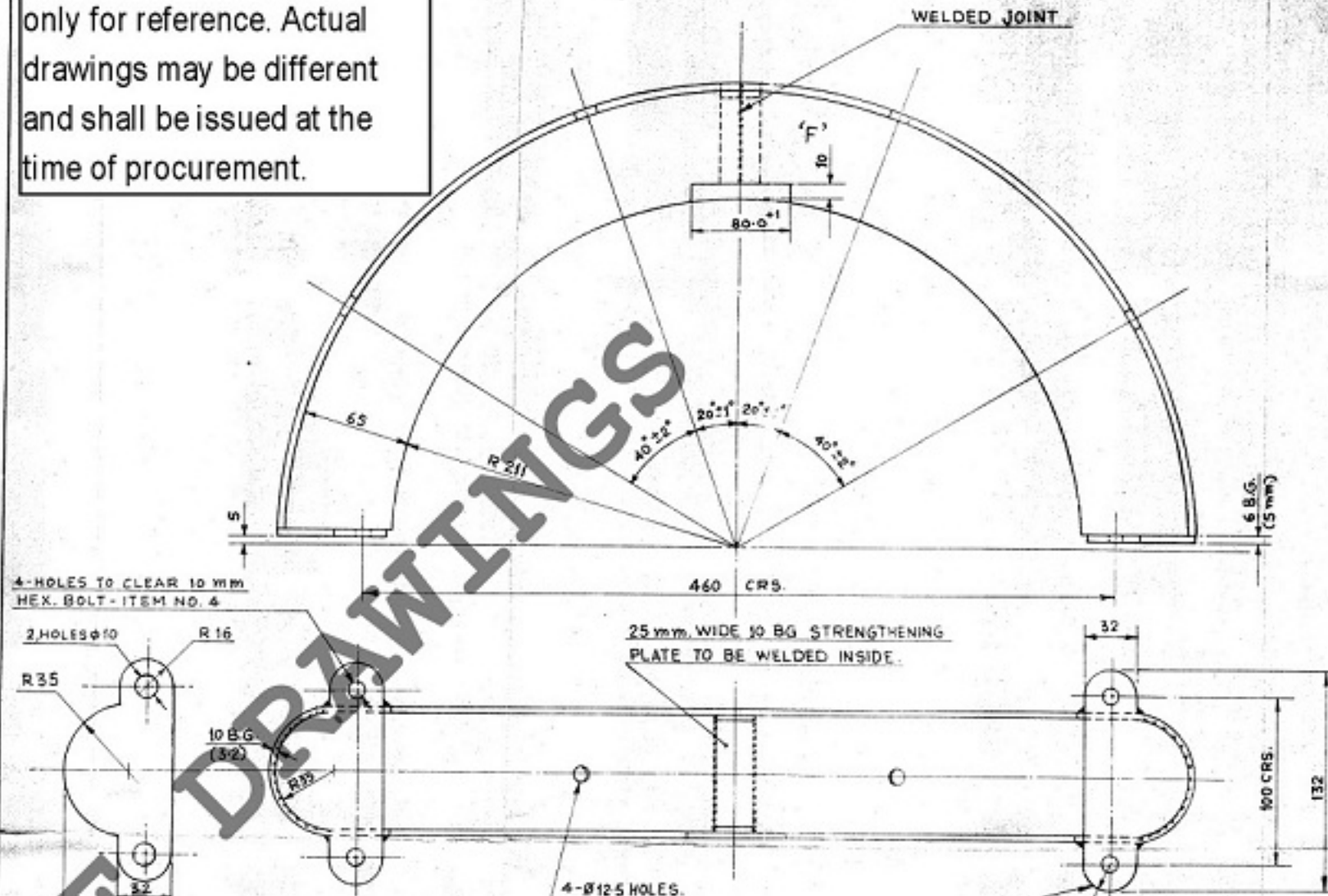


3 CAP No. OFF-2

MATL:- STEEL IS 1079 GRD. ST 34-1079
HOT ROLLED & ANNEALED.

SCALE - 1:1

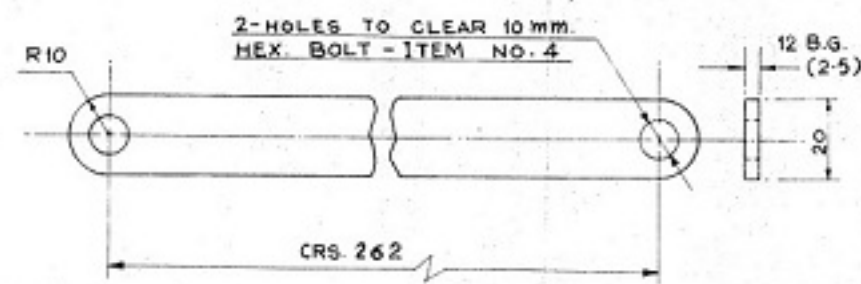
Note:- These Drawings are only for reference. Actual drawings may be different and shall be issued at the time of procurement.



1 PROTECTING RIM - 2 PER RING.

MATL:- STEEL IS:1079 GRD ST 34-1079
HOT ROLLED & ANNEALED. NO. OFF- 4

SCALE - 1:2



2 CLAMPING PLATE

MATL:- IS:226

NO. OFF - 2

SCALE - 1:1

4 BOLT, NUT & SPRING WASHER - NO. OFF-8 EACH

HEX. BOLT M10 X1.5 X35 PROPERTY CLASS 5.8 TO IS: 1364 Pt.1 AND HEX. NUT M10 X15 PROPERTY CLASS 6.0 TO IS: 1364 Pt.3.

SPRING WASHER 10 TO IS: 6735

FINISH:- BLACKENED CONDITION

NOTES:-

- EACH HALF OF THE RIM PROTECTING TO BE MARKED AS FOLLOWS ON THE FACE MARKED 'F'.
- STAMPING:- CONTRACTORS INITIALS OR RECOGNISED TRADE MARK DATE OF MANUFACTURE, MONTH & YEAR E.G. 2/72.
- STENCILLING:- PROTECTING RING BOMB 1000 Lb. (450 Kg.) MK-11 N TO BE STENCILLED IN YELLOW PAINT TO SPEC. IND/ME/439 TINT No. 356 IS 5/55 ITEM Nos. 1,2 & 3 TO BE PHOSPHATE TREATED BY AN APPROVED PROCESS & TO BE PAINTED ONE COAT OF PAINT R.F.U. AMMUNITION (AIR DRYING) TO SPEC. IND/ME/437 DARK GREEN TINT No. 224 IS 5/55.

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Sl. No.	Date	Zone	Brief	Record	Initial
8	15.06.72	D-17	AMENDED VIDE AL. NO. 5/2004		
7	14.06.72	A-9-1	AMENDED VIDE AL. NO. 20/2004		
6	24.05.72	C-6	AMENDED VIDE AL. NO. 6/1003		
5	17.05.72	-	RETRACTED WITHOUT CHANGE		
4	26.04.72	A-5	AMENDED VIDE AL. NO. 601		
3	15.04.72	C-5	AMENDED VIDE AL. NO. 602		
2	08.04.72	B-3	AMENDED VIDE AL. NO. 563		
1	12.03.72	B-3	AMENDED VIDE AL. NO. 553		
-	2.03.72	-	PROVISIONAL SEALED		

DATE	INITIAL	DIMENSIONS ARE IN MM	D G A Q A
DGN		MATL. SPEC.	MINISTRY OF DEFENCE
DRN		AS ABOVE	
CHK		SEC. REF. NO.	
TCO		GAUGE SCHD. NO.	
COMP.		DRG. LIST NO. -	
SCALE:- AS STATED		TITLE:-	APPROVED
TOL:-		PROTECTING RING	DRG. NO.
TOLERANCE EXCEPT WHERE OTHERWISE STATED 1:0.25		FOR BOMB 1000 LB.	ARM 1460 D
		MK-11 N.	