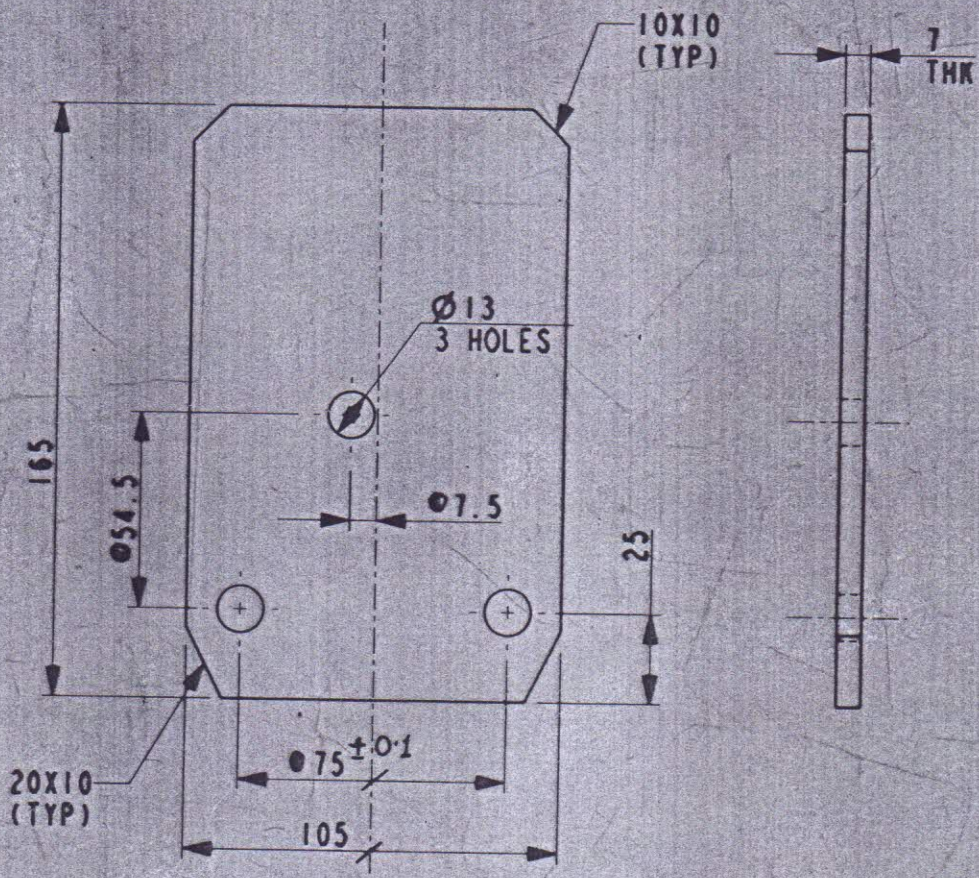


Do not scale the drg.
If in doubl. Ask

Unless otherwise stated, ① All dim in mm.
② Drg. drawn to first angle projection

Nominal Dim	Tolerance in mm

Machining Deviation as per		Machining Deviations as per ISO 2768 m		Surface Roughness Symbols / Values in $\mu m Ra$	
Over	Under	Over	Under	Symbol	Value
0.1	-0.1	0.1	-0.1	$\sqrt{1.6}$	1.6
0.2	-0.2	0.2	-0.2	$\sqrt{3.2}$	3.2
0.3	-0.3	0.3	-0.3	$\sqrt{6.3}$	6.3
0.4	-0.4	0.4	-0.4	$\sqrt{10}$	10
0.5	-0.5	0.5	-0.5	$\sqrt{15}$	15
0.6	-0.6	0.6	-0.6	$\sqrt{20}$	20
0.7	-0.7	0.7	-0.7	$\sqrt{25}$	25
0.8	-0.8	0.8	-0.8	$\sqrt{30}$	30
0.9	-0.9	0.9	-0.9	$\sqrt{40}$	40
1.0	-1.0	1.0	-1.0	$\sqrt{50}$	50



NOTE:-
OLIVE GREEN PAINT SHADE
IS-5-SHADE ND-294(SCAME
OLIVE GREEN)

Material Description, Size, Spec. Std. No							
PLATE 7 THK E-38, SS 4012 A							
Classification of characteristics: ● Critical, ▲ Key Instruction ○ Major, (None) Minor ⊕ Applies to upper limit ⊖ Applies to lower limit	12/3/4	98JM101041				NOTE ADDED	
	21/7/3	99JM204235				NEW RELEASE	
	Date	Mod. No.	Sl. No	Zone	Modification	Chgd	Appd

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TATA MOTORS LIMITED
EDC - JAMSHEDPUR

SIGN	DATE	Fin. mass in kg	Surface protection as per Std.
DRN N.K. TANEJA	24/6		Tol. as per Std.
CHKD P. RAMESH	18/7		Replaces Drg.
APPD	21/7	Product/Group No.	Reference Drg. No.
		LPTA-713 TC	Opp. Mod Drg./Pl. No.
Scale: 1:1		Drg./Part Designation	Drg./Part No.
		REINFORCEMENT PLATE	2154 7080 8202
		Sheet No. 1 of 1 Sheets	

PRINTED BY:

PRINTED ON: 05-Aug-05

STATUS: