



NOTES:

SURFACE FINISH - UNLESS OTHERWISE STATED

ANGULAR TOLS ± 30' UNLESS OTHERWISE STATED

PORTION MARKED THUS 'X' TO BE CASE HARDENED TO 600 TO 675 HV (CASE DEPTH 0.13 TO 0.26)

H.T / HARDNESS - 500 TO 575 HV (CASE DEPTH TO BE 0.13 TO 0.26)

REV.	NO.	DESCRIPTION	DATE	BY	CHECKED	APPROVED

  

DATE	10/20/2011	SCALE	AS SHOWN
DESIGNER		PROJECT	
DRAWN			
CHECKED			
APPROVED			
MATERIAL	85 970 PART-1 1983 CO 655 M13 (EN 36)		
PROTECTIVE FINISH	J55 0465-01 1983 CLASS II (ACCELERATED) OIL FINISH		
TITLE	PISTON EXTENSION		

  

DRG. NO.	110101	REV.	01
PLATE NO.	01	NO. OF PLATES	01
PLATE CAT. NO.	01	NO. OF SHEETS	01