HASP 5340-015117

HASP & STAPLE EACH SECURED BY 2 NO 6 C'SK. HD. M.S. WOOD SCREWS × 12 LONG.

WHIPCORD 229 BETWEEN KNOTS. KNOTS SECURED UNDER 2-NO 6 RD.HD. M.S. WOOD SCREWS × 15 LONG. POSITIONED AS SHOWN & 2-13 O/DIA. 3 THICK LEATHER WASHERS.

HINGE CHEST 5340-015660

2 HINGES CHEST, EACH SECURED BY 7-NO 6 C'SK HD M.S. WOOD SCREWS × 12 LONG.

MATERIAL:- STEEL BS 1449 PT 1:1983 CS-4 4-54×64×2.5 THICK

CORNER BRACKETS 1005-000724 EACH SECURED BY 4-NO 6 C'SK HD. MS. WOOD SCREWS × 12 LONG

5340-015613
STAPLE 4Off

HANDLE CHEST 1005-000728

HANDLE CHEST TO BE SECURED BY 5 NO 6 C'SK. HD. M.S. WOOD SCREWS × 12 LONG.

BLOCK TO BE SECURELY GLUED & HELD IN POSITION BY 10 NO 6 C'SK HD. WOOD SCREW × 20 LONG

RETAINING CLIP SECURED TO BLOCK BY 2 NO 3.5 RD. HD. BRASS WOOD SCREWS & 2-M 3.5 BRASS WASHERS

SECURED IN POSITION SHOWN BY 2 NO 2BA PLATED MS. 19.05 LONG SCREWS & 2 C'SK SCREW CUP BRASS. C'SK. HOLES IN BOX ON UNDERSIDE TO SUIT SCREW CUPS.

ASSEMBLE AS SHOWN PASS STRAIGHT END OF ITEM 17 THRO' BALL OF ITEM 20 & BEND OVER TO FORM HOOK

SLOT TO CLEAR GROVES FOR FLEX & CHAIN.

SECTION-B-B

19.05 × 1.60 M.S. STRIP 1005-000722 SECURED TO 3 SIDES OF LID BY 9-NO 6 C'SK HD. WOOD SCREWS × 12 LONG

SECURED TO CENTRE OF LID BY 4 NO 3 RD HD. BRASS WOOD SCREWS NICKEL PLATED × 10 LONG.

WEDGE BSA 453

WEDGE ATTACHED TO A 102 LENGTH OF WHIPCORD AS SHOWN. PASS OTHER END OF CORD THROUGH 3 mm. HOLE IN HANDLE PLATE AND KNOT ON UNDERSIDE.

DOUBLE JACK CHAIN STEEL 1005-000726 762 LONG × P.C.D. DIA NICKEL PLATED COMPLETE WITH SPRING HOOK, 1005-000727 ATTACH TO ITEM 4

(TRADE PATTERN)

203 FREE LENGTH OF TWIN FLEXIBLE CORD FITTED WITH LUG CABLE CAT. NO. Y3/1YC 0659 TO SPEC. NO. R.S/6826 (METRIC) FOR CONNECTION TO LAMP.

STOWAGE POSITION OF LAMP, CHAIN DOTTED

SECURED BY 2-3/16 BSW C'SK HD CADMIUM PLATED MS. SCREWS & OF SUITABLE LENGTH 2-3/16 B.S.W. CADMIUM PLATED M.S. LOCKNUTS & WASHERS

Y1 × 103 × 19 THICK WOOD BLOCK GLUED TO BOTTOM OF BATTERY COMPARTMENT

LEATHER STRIP 1005-000748 127 × 13 × 2 THICK ENDS GLUED & TACKED TO PARTITION 38 FROM BOTTOM TO HOUSE ITEM 19 AS SHOWN.

9m FREE LENGTH OF TWIN FLEXIBLE CORD 1005-000744 FITTED WITH LUG CABLE CAT. NO. Y3/1YC 0659 TO SPEC. NO. RS/C1384 (METRIC) FOR CONNECTION TO LAMP. (SEE NOTE 1)

ENDS TO BE BURRED OVER AFTER ASSEMBLY

PART PLAN OF UNDERSIDE

SECURED IN POSITION BY 1-NO 6 C'SK HD M.S. WOOD SCREW × 12 LONG & 1-BRASS SCREW CUP WASHER.

SECURED BY 3-NO 7 C'SK HD. M.S WOOD SCREWS × 12 LONG.

DR. L. 12.70 DIA HOLE THRO' S OF OF BOX & C'BORE 31.75 DIA × 3.18 DP. SECURE ITEM 18 IN POSITION BY 2-NO 6 C'SK HD. M.S. WOOD SCREWS × 10 LONG

SECTION ON "A" (WITHOUT LID & FITTINGS)

RECESS TO SUIT HINGE

GROOVE FOR FLEX & CHAIN

GROOVE 4.76 DEEP FOR SWITCH WIRING

2-NO. 5.5 DIA

1-HOLE 3.18 DIA FOR ITEM 14

WHERE NO DRAWING ARE NOT SHOWN DIMENSIONS IN WHOLE NUMBER OF MM. ONE DECIMAL PLACE IN 1-2 mm DIMENSIONS WITH TWO DECIMALS PLACES IN 1 mm DIMENSIONS WITH THREE DECIMALS PLACES TOLERANCE ON WHOLE NO ± 0.127 mm EXCEPT WHERE OTHERWISE STATED.

SCREW LIST

SIZE	TYPE	LENGTH	MATL	NO OFF	REMARKS
NO.7	C'SK. HD. WOOD SCREW	12	M.S.	3	
NO.6	C'SK. HD. WOOD SCREW	12	M.S.	34	
NO.6	C'SK. HD. WOOD SCREW	10	M.S.	2	
NO.6	RD. HD. WOOD SCREW	15	M.S.	2	
NO.10	C'SK. HD. WOOD SCREW	25	BRASS	2	
NO.3	RD. HD. WOOD SCREW	10	BRASS	2	NICKEL PLATED
3/16 B.S.W	C'SK HD. SCREW	TO SUIT SWITCH	M.S.	2	CADMIUM PLATED
NO.2 B.A	C'SK. HD. SCREW	20	M.S.	2	CADMIUM PLATED
NO.2.6	C'SK. HD. WOOD SCREW	20	M.S.	1	
NO.3.5	RD HD. WOOD SCREW	6	BRASS	2	

NUTS

3/16 B.S.W.	LOCK NUT	M.S.	2	CADMIUM PLATED
NO.4 B.A	LOCK NUT	M.S.	2	—

WASHERS

3/16 B.S.W. STD. PLAIN	M.S.	2	CADMIUM PLATED
NO. 7 B.A. STD. PLAIN	BRASS	2	
13 O/D × 3 THICK	LEATHER	6	
SCREW CUP FOR NO. 6 C'SK HD. WOOD SCREW	BRASS	5	

NOTE:-
WOOD SCREWS SHOULD BE USED AS PER IS 45

NOTE:-

1. BRAIDED FLEXIBLE CORD 3 CORE 1.5 mm² TO BE CONFORM IS 371 OF SPECN. IS 45 (PART 1) 1964 SHALL BE FREE FROM KNOTS & SHALL BE SOLDERED AND PARTS SHALL BE WHIPPED WITH TWISTS OF WAXED ENDED YARN.

2. MATERIAL & CONSTRUCTION OF BOX
THE BOX SHALL BE MADE OF WELL SEASONED YELLOW DEAL OR APPROVED ALTERNATIVE CORNERS SHALL BE FINISHED WITH 20 × 5 THICK MILD STEEL STRIPS & SCREWED. OR DOVE TAILED & GLUED AND SCREWED & FINISHED. OR DOVE TAILED & GLUED AND SCREWED & PINNED. JOINTS SHALL BE MADE WITH GLUE & SCREWS. NAILS SHALL NOT BE PERMITTED IN TOP & BOTTOM PROVIDING NO SIDE IS LESS THAN 76 WIDE JOINTS SHALL BE TONGUED GROOVED & GLUED. LIDS SHALL BE CORRECTLY FITTED & GROOVED & FITTED TO MEET WEDGES & SCREWS.

3. FINISH:-
WOOD WORK SHALL BE NATURAL OILED & VARNISHED INTERNALLY EXTERNALLY TOGETHER WITH ALL METAL WORK EX. HINGES, WASH, STAPLE, HANDLE ETC. WITH 2 COATS OF PAINT RED WAR DEPT AIR DRYING ALKYD

LAMPS, AIMING, M.G. MK. 3

USE WITH POST AIMING, MG, MK1 OR MK3 FOR NIGHT FIRING OF M.G.S. POST AIMING SIGHT NO. 4 MK 2 FOR MORTARS MK1 FOR NIGHT FIRING OF MK 2 OR 3 OF 4.2-IN MORTARS & POST AIMING SIGHT NO. 4 MK 1 IN CONJUNCTION WITH BRACKET AND ADAPTER POST MK 1 OR JOINT FIRING OF MORTARS 120-MM. BRANDT MLE. 1950 MORTAR WORK & 120-MM. BRANDT MLE. 1950 M. MORTAR & 20-MM. TAMPELLA TYPE A. MORTAR ON SPECIAL DECK MOUNT MK 2

26-ARRANGEMENT & DETAILS OF CASE DS CAT NO. 1005-000729