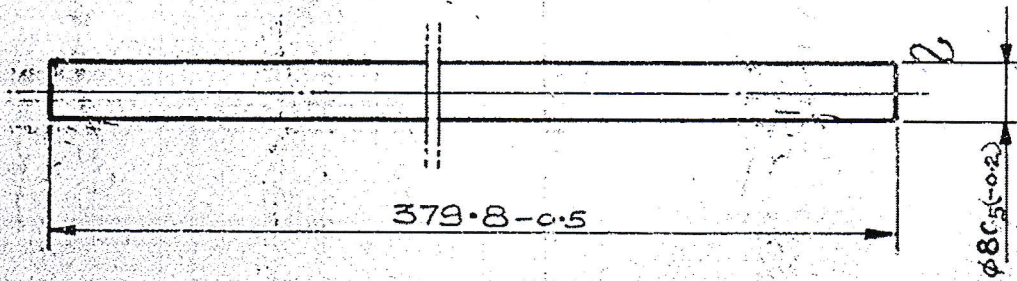


172.18.049

UNLESS OTHERWISE SPECIFIED.

ALT MATL: - STEEL 708 M 40 TO BS 970  
Pt 1:1983, CONDITION 'T'



**NOTES:-**

1. CURVATURE OF SHAFT 1 mm, MAX IS ALLOWED.
2. BLANK IS TO BE HARDENED. HARDNESS BHN 302 TO 255 (DIA OF INDENTATION 3.5 TO 3.8 mm).
3. INCREASE OF DIAMETER φ8 C5 TO φ8.1 IS ALLOWED.
4. FOR HARDNESS CHECKING, FLATS 20 mm LONG AND 0.5 mm DEEP MAY BE MADE AT A DISTANCE OF 25 mm FROM EACH FACE.
6. MACHINING ALLOWANCE ON BOTH SIDES ALONG DIMENSION 379.8 IS ALLOWED.

GROUP No.	F-116
40001 KD	35

19/12/88	0028-AVA	DS CAT No. ADDED		
22/10/83	18814-W	HINDI NOMEN ADDED		
7-2-94	17887-W	ALT MATL ADDED.		
18-9-89		RETRACED WITHOUT CHANGE.		
DATE	AUTHORITY	ZONE	NATURE	SIG AHSP SIG DO

<b>CQA(AVA) AVADI</b>	
DRN	CHD
TCD	CHD
C/D'MAN	DO

AMENDMENTS  
DRG SEALED 16478-W  
23-10-86 DO CQA(W)

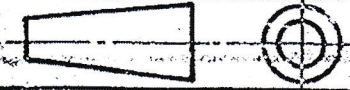
AHSP FOR CQA(W)

SCALE 1:1 ESTD MASS 0-140 DATE 25-11-85

DESIGN No.

MATERIAL STEEL 38XC GOST 4543-71  
ASSY DRG.

PART No.



172.18.049

**SHAFT** शैफ्ट

DSCAT No. 5340-175528