

MATL:- STEEL TO IS:5517-1993.Gd-40 N16Cr4Mo3 (En-24)

PROTECTIVE FINISH:-

PHOSPHATED TO SPECN IS:3618-1966.CLASS'B'

DIMES ARE IN mm

GEN. TOL.MEDIUM CLASS TO IS:2102

REMOVE SHARP EDGES AND BURRS

TOL.FOR ANGLE±30'UNLESS OTHERWISE

STATED

SURF. MKD 'G'TO BE GRD.

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 VERIFIED BY
 HOS/CNC

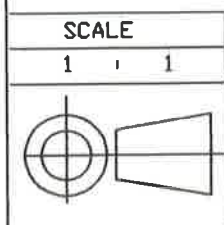
JVPC 5.56X30mm

GAS BLOCK

DRG.NO.0204-03-02-36-37-002-00DE

BLANK

DRN.	TRACED	CHECKED
A.K.BOSE		
DATE	01.04.16	
APPROVED		
<i>Mohit</i> 1.4.16		
J.W.M/DDO		



SMALL ARMS FACTORY
 KANPUR

DRAWING NO.			
JVPC SK- 110			
SHT	1	OFF	1

ORIGINAL