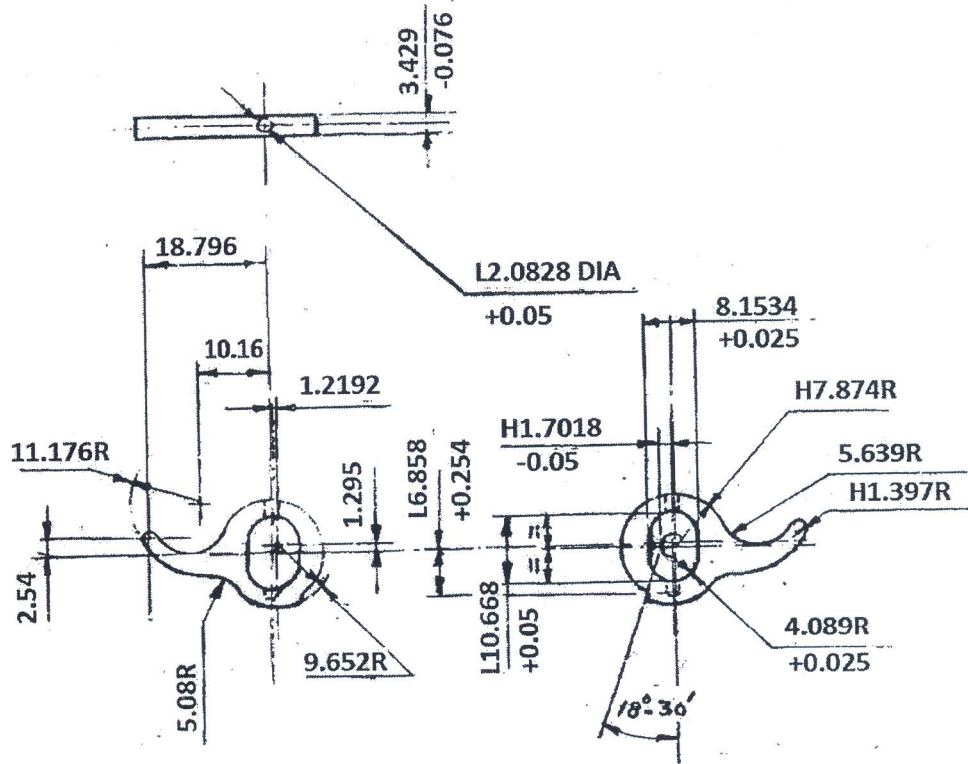


DRG. NO. SK-02054

NOM. SIZE & FIT	DEVIATION



MATERIAL FOR MIM COMPONENT MIM4630(MODIFIED)

C: 0.2-0.5% Fe: BALANCE Ni: 6-8%

Mo: 0.5%MAX. OTHERS: 1% MAX.

DENSITY 7.5 g/cm<sup>3</sup> MIN.

PROTECTIVE FINISH:- PHOSPHATED TO SPECN/JSS-0465-01-1988 CLASS II(ACCELERATED) OIL FINISH

A TOLERANCE OF -0.05 IS ALLOWED ON ALL PROFILES.

ALL DIMENSIONS ARE IN mm.

TREATMENT:-HARDENED & TEMPERED

HARDNESS:- 450-550 D.P.N.

केवल निधिदा हे  
सदस्य माँग पत्र सं 210110106  
दिनांक 30/11/2021

ITEM	DESCRIPTION	NOOFF	MATERIAL	TREATMENT	STD.	REMARKS
SCALE : NTS	COMPONENT		STORE DRG. NO.	FIELD GUN FACTORY KANPUR		
UNSPECIFIED TOLERANCES IS : 2102 (MEDIUM)	0.32" REVOLVER		32-0100	APPROVED		
2021	DATE	NAME	LEVER EXTRACTOR			
DRN.		<i>Cal</i>				
CHD.						
TCD.						
COMP.						
JWM/DDO		<i>W. Kumar</i>	DO/SHOP	AD/ODC	DRG. NO. SK-02054	
JWM/SEC.	24.8		SHTS 1	SHT. NO. 1		