

OFB

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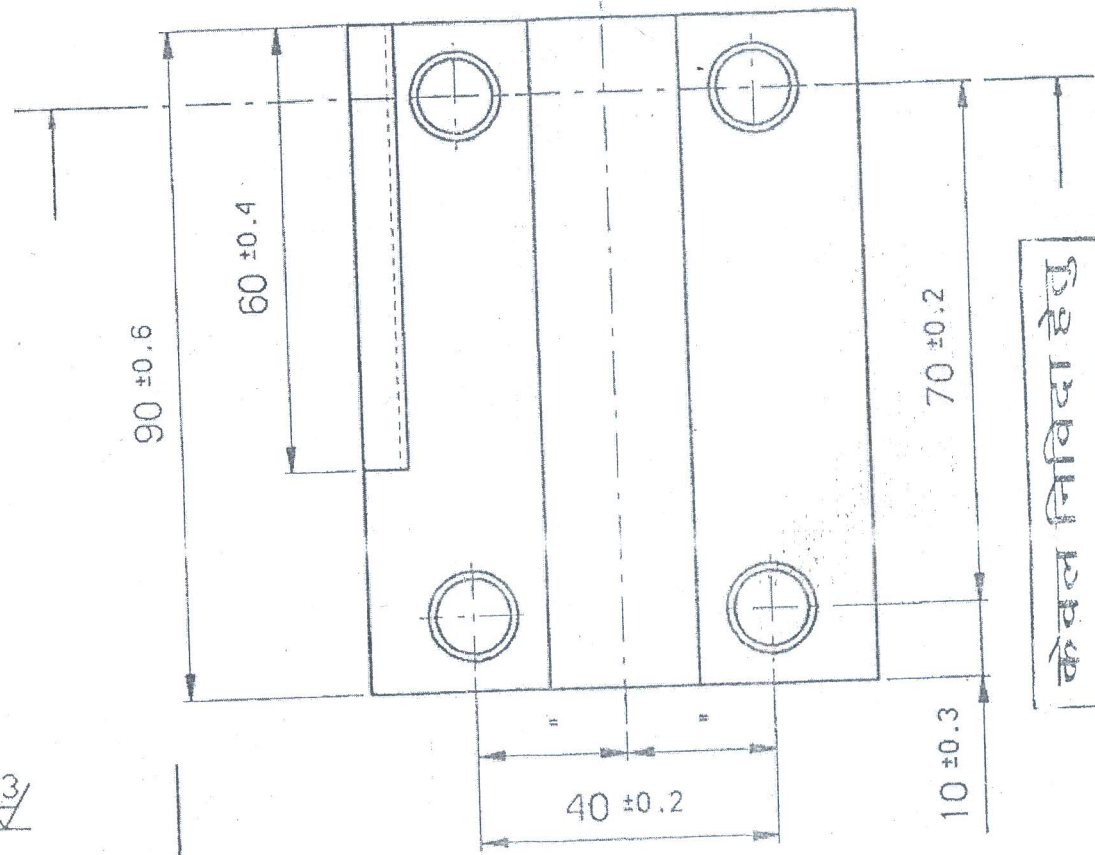
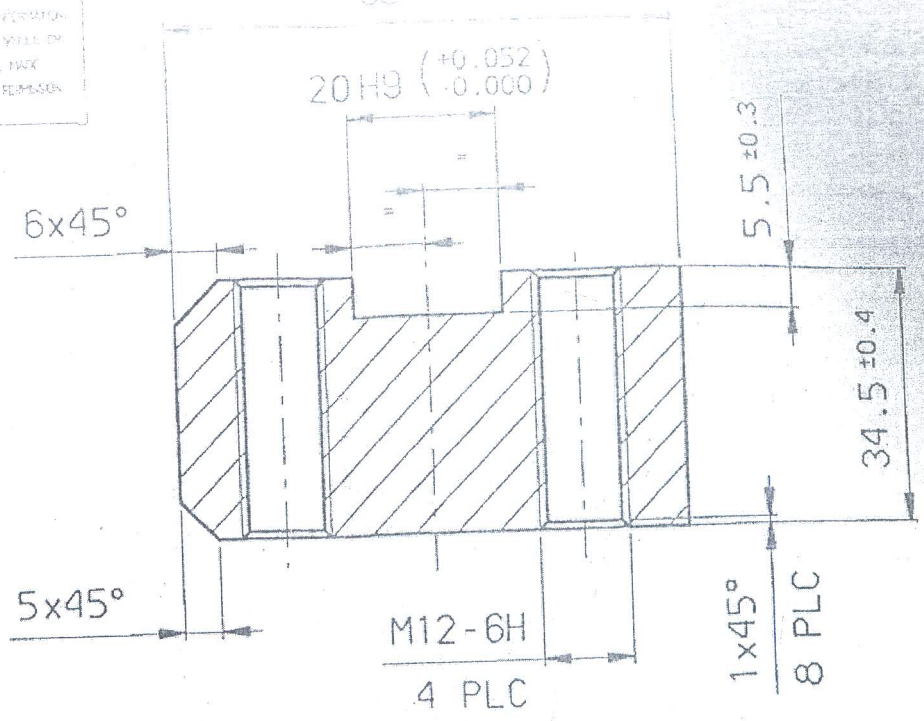
NOTE:

1. Chamfered 1x45°

196
JVM/CDD

ALTERNATE/INDIGENOUS MATERIAL SPECN:
BS-970 Pt-1:83 GDE 150 M1: heat treated to "p" condition.
(REF: CQA(W) JABALPUR L. No. 3B2402/CQAW/011
Dt: 12 JULY 2005)

DATE:
01.01.2007



केवल निविदा हेतु
सन्तर्भ माँग पत्र सं 380160
दिनांक 21-04-2018

18914-W
Dt: 6-6-2005
DRAWING SEALED
CQA(W)
CQA (W), JABALPUR

MACHINING INSTRUCTIONS

UNSPECIFIED TOLERANCES FOR DIMENSIONS AND ANGLES

ANGLES

HEAT TREATMENT

FINISH PHOSPHATE COATING ACCORDING TO DDD-P-16232 TYPE M CL. 2

MATERIAL

Plate 40 DIN 1543 St.52-3
97x75

PART NO.

SHARANG 130/155MM_UG_OFB_SLB

ASSEMBLY 176-8001

NAME

BASE

UPDATED

Sh: 1
of: 1

1:1 A4
SCALE SIZE

PREP'D	
CHKD	
JWM/DO	
APPROVED	
DO/DO	DI/DOCI

ORDNANCE DEVELOPMENT CENTRE, OFC, KANPUR

PART NO.

176-8136