



TO BE DONE ON ASSY BY PRESSING FOR LOCKING

SECTION B-B

SECTION A-A

PART NO 2

DETAIL OF SQUARE THREAD

FOR TRADE ONLY

NOTE:
COMPONENT TO BE SUPPLIED WITHOUT PHOSPHATING HOWEVER THE SURFACE TO BE PROTECTED BY APPLICATION OF SUITABLE PRESERVATIVE OIL AND SHOULD BE CORROSION FREE.

MANUFACTURER'S INITIAL/CODE, YEAR OF MANUFACTURE SHOULD BE ENGRAVED AT SUITABLE PLACE

UNSPECIFIED TOL. AS PER IS: 2102, FINE

| | | | | | |
|--------------------|-------|-------|--------|--------|---------|
| ABOVE | 0 | 6 | 30 | 120 | 315 |
| UPTO AND INCLUDING | TO 6 | TO 30 | TO 120 | TO 315 | TO 1000 |
| FINE | ±0.05 | ±0.1 | ±0.15 | ±0.2 | ±0.3 |

| ITEM NO | NOMENCLATURE | QNTY | MATERIAL | TREATMENT |
|---------|---------------|------|--|-------------|
| 1 | MAGAZINE TUBE | 1 | IS: 2004 45 C8 | 270-320 VFN |
| 2 | PLUG | 1 | BS 970 Pt 1 83 QD 080 M40 OR EN-8, SOLID BAR Ø32 | |

| | | | |
|---|--|--------------|----------|
| ORDNANCE FACTORY BOARD RIFLE FACTORY ISHAPORE | | SCALE 2:1 | DRG. No. |
|---|--|--------------|----------|

| | | |
|--|---------|--------------|
| MAGAZINE TUBE WITH PLUG 12 BORE PUMP ACTION GUN | DRG No. | RF 1 SK 9609 |
| SHEET | OF | |

SEEN & OK
JWM/HCP