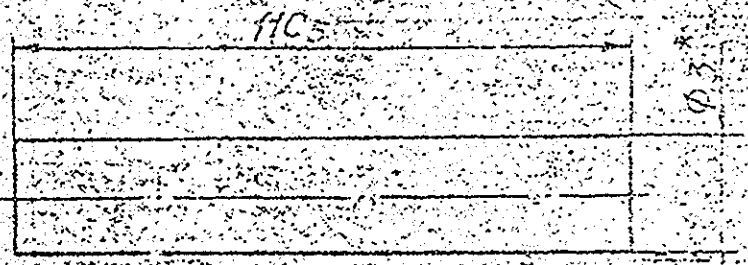


16699-W NOTE No. 5 AMENDED 22-10-88	18283-W NOTE No. 4 19-8-76 AMENDED
17490-W 23-12-82	INDIGS MATL ADDED
17593-W 4-5-93	NOMENCLATURE AMENDED
17751-W 11-10-93	AGAINST NOTE No. 4 EXISTING ENTRIES AMENDED

18174-W PROV. SEALING CANCELLED & DRG SEALED  
 18193-W NOTE No. 4 AMENDED  
 22-9-95  
 18174-W  
 18193-W



INDIGS MATL - 15:4454 PE 1-1981, GRADE 3.

- \* ①
- 1. Отпуск 240... 260 °C.
- 2. Острые ребра скруглить R ≈ 0,6 мм.
- 3. \* Размер для справок.
- 4. Покрытие = хим. фос. ускоренное хр./прк.  
 Пропитка клеем БФ-4 желой.  
 Клей БФ-4 ~~ГОСТ 12172-88~~ ГОСТ 12172-88-04-1 класу
- 5. Клеймить К на бирке к партии.

- \* ①
- 1. Tempering 240 to 260 °C.
- 2. Round off sharp edges to R ≈ 0.6 mm.
- 3. \* Size for reference.
- 4. Coating: accelerated electroless phosphating with enro-  
 mate treatment/impregnation with adhesive BF-4 GOST 12192-74, or  
 coat OR phosphating (accelerated) GOST 12192-74 with coating  
 of dunlop adhesive S 758 one layer & nigrosine to JSS:1036.  
 © JSS: 0465. 01. 1994
- 5. Stamp K AND A ON THE LOT TAG.

16407-W 20-2-88	DRG SEALED PROV.	2A42 70101231
APPROVED	M. VASU	2A42.01.047 ✓
CHECKED		
CONTROLLER	AXIS ✓	WEIGHT 0.001
		SCALE 5:1
		SHT 6/8