INDICATIVE DRAWINGS

NOSE PLUG

REV NO	DATE	AUTHORITY	BRIEF RECORD	ZONE
1	7-3-91		AMENDED VDE NO. 666	

DRG SEALED (Dept.)

MATL - AS A.B.O.V.E. C.O. C.O. CODE (AA) PROTECTIVE FINISH - AS ABOVE

APPROVED

DES'N AUTH'D	CHKD
CO.	PASSED
TOLD	(COMP.)
SCALE 1:2	DESIGN AUTH'D
EST WEIGHT	
CAUSE SCHG.	
FOR DUPLICATE AT E - 10-6-87	

DRG. NO. ARDE 21[illegible]

ARDE PUNE 21

MATERIAL:—

STEEL TO IS: 5517:4DN1 3CV 65M03 /BS 970 PART 1 1991 - 817M40

OR STEEL TO IS: 5517/4DN1 2CV1M02 /BS 970 PART 1 - 817M40

CONDITION 'V' (FORGED) ORIENT M

Received vide Letter No.

10181PLP Dt. 25/6/09

PROTECTIVE FINISH:—

PHOSPHATED TO IS: 3618 CLASS 'B' AND TO BE PAINTED ONE COAT OF PAINT FOR FINISHING (AIR DRYING) TO SPEC IS:ISB DEEP BRONZE GREEN PAINT NO 224 TO CONFIRM TO IS: S. THREADS AND SURFACES MARKED xxx TO BE FREE FROM PAINT AND COAT WITH LUBING THIN MK-5 (TAPC-10) TO SPEC JSS: 8030-15

HARDNESS: 41 TO 50 RHN

2. AFTER MACHINING TO BE HEAT TREATED

1. ALL SHARP EDGES & BURRS ARE TO BE REMOVED.

NOTES:—

DRG. NO ARDE 2122

DIMENSIONS IN mm

DRG CONVENTIONS CONFORM TO IS: 696

DIM. ARE IN mm

DIMENSIONS TO MEDIUM CLASS TO IS: 2102

(SPHERICAL RADIUS)

R 10.0 Approx

(140.0)

122.0

47.6

R10

13.45°

2.0-0.2 (B 1:50)

0.2 A B

Note:-These Drawings are only for reference. Actual drawings may be different and shall be issued at the time of procurement.

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