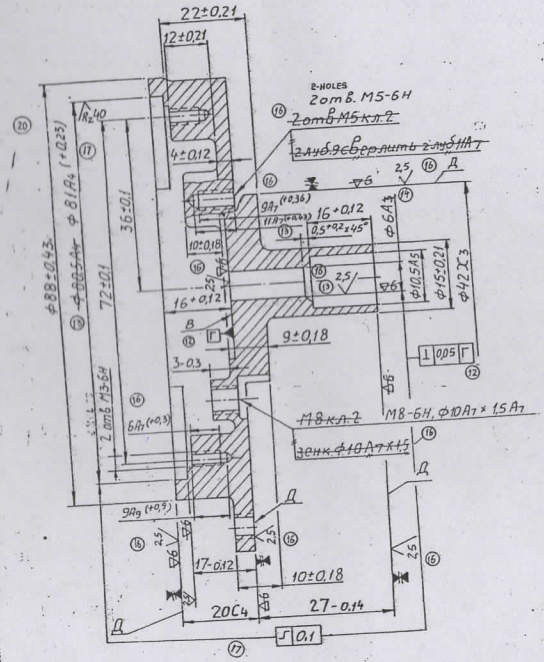
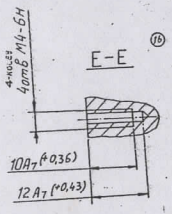
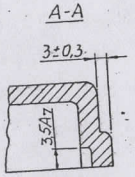
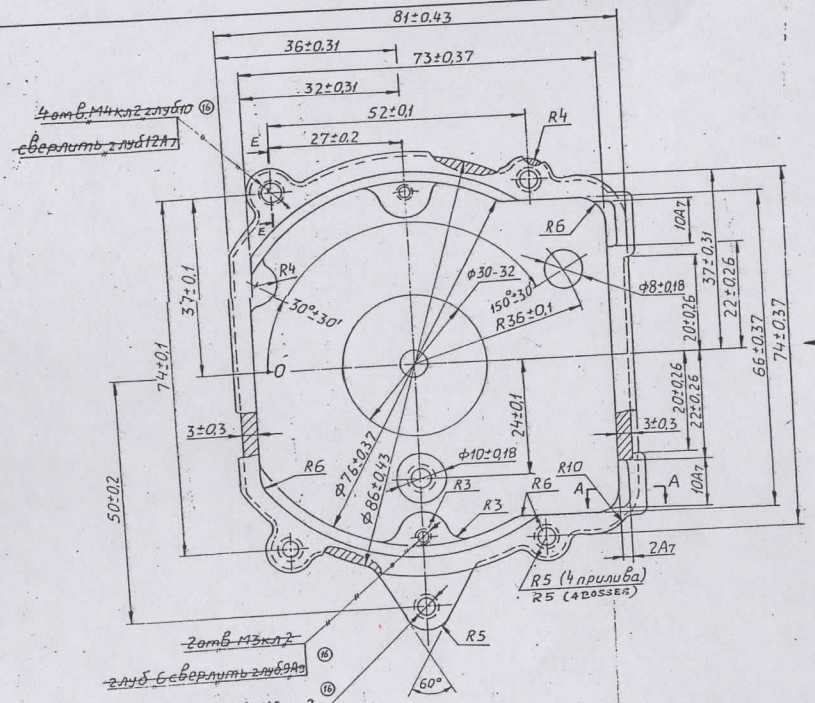
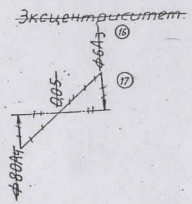
БЛ8.020.662

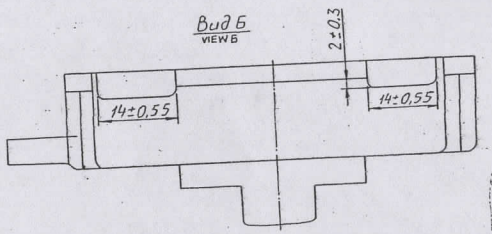












Rz 20 (V)

2. UNSPECIFIED CASTING RADII ARE UPTO 2mm.
6. MARKS LEFT BY EJECTORS OF DEPTH UPTO 0.3mm, ARE ALLOWED.
7. SHARP EDGES ARE TO BE BLUNTED UPTO 0.2mm.
8. ALTERNATE MATERIAL: ALLOY AM - 9 GOST 2685-75.
9. PROJECTING OF SURFACE B IS ALLOWED.
10. DIE CASTING AS PER OST 3-4227-79, GROUP III.
11. SURFACE A (IN 4 PLACES) FREE FROM PAINT COATING.
12. DRAFTS FOR EXTERNAL SURFACES SHOULD NOT EXCEED 30' TOWARDS DECREASE OF NOMINAL DIMENSIONS. FOR INTERNAL SURFACES SHOULD NOT EXCEED 1° TOWARDS INCREASE OF NOMINAL DIMENSIONS.
13. COATING : ANODIC OXIDATION, BLACK / EXTERNAL SURFACE: ENAMEL M/A - 165, SILVER GOST 12034-77 XV-63

* Auth:- Letter No.14898/T-72/INPUT MATERIAL/TK, Dt. 18 Oct. 2017.

UPDATED ON 21-8-19 TUMIDS
*CONDITION OF MATERIAL INTRODUCED
UPDATED ON 7.5.92 SHIDO SONKAL
UPDATED ON 5/1-90 *

AL-100 ADC12

			БЛ8.020.662.		SHEET	MASS
			BODY	*	1 of 1	0-10
ISSUE	DATE	REFERENCY	15-GIT-1994 Gr 4600A-T2			
APPROVED			MATERIAL: ALLOY AM2		DRAWN	
CHECKED			GOST 2685-75			

FOR TRADE USE
Date of Issue 13/02/23